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**Cutting tools — Designation of  
high-speed steel groups**

*Outils coupants — Désignation des groupes d'aciers rapides*

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## Foreword

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Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11054 was prepared by Technical Committee ISO/TC 29, *Small tools*.

This second edition cancels and replaces the first edition (ISO 11054:1993), which has been technically revised.

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