



# SLOVENSKI STANDARD SIST EN ISO 14373:2015

01-junij-2015

Nadomešča:  
SIST EN ISO 14373:2007

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## Uporovno varjenje - Postopek točkovnega varjenja neprevlečenih in prevlečenih maloogljičnih jekel (ISO 14373:2015)

Resistance welding - Procedure for spot welding of uncoated and coated low carbon steels (ISO 14373:2015)

Widerstandsschweißen - Verfahren zum Punktschweißen von niedriglegierten Stählen mit oder ohne metallischem Überzug (ISO 14373:2015)

Soudage par résistance - Mode opératoire pour le soudage par points des aciers à bas carbone revêtus et non revêtus (ISO 14373:2015)

Ta slovenski standard je istoveten z: EN ISO 14373:2015

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### **ICS:**

25.160.10 Varilni postopki in varjenje Welding processes

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EUROPEAN STANDARD

EN ISO 14373

NORME EUROPÉENNE

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Supersedes EN ISO 14373:2007

English Version

## Resistance welding - Procedure for spot welding of uncoated and coated low carbon steels (ISO 14373:2015)

Soudage par résistance - Mode opératoire pour le soudage par points des aciers à bas carbone revêtus et non revêtus (ISO 14373:2015)

Widerstandsschweißen - Verfahren zum Punktschweißen von niedriglegierten Stählen mit oder ohne metallischem Überzug (ISO 14373:2015)

This European Standard was approved by CEN on 3 January 2015.

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COMITÉ EUROPÉEN DE NORMALISATION  
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CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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## Foreword

This document (EN ISO 14373:2015) has been prepared by IIW “International Institute of Welding” in collaboration with Technical Committee CEN/TC 121 “Welding” the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2015, and conflicting national standards shall be withdrawn at the latest by September 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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INTERNATIONAL  
STANDARD

ISO  
14373

Second edition  
2015-03-15

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**Resistance welding — Procedure for  
spot welding of uncoated and coated  
low carbon steels**

*Soudage par résistance — Mode opératoire pour le soudage par  
points des aciers à bas carbone revêtus et non revêtus*

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## ISO 14373:2015(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

ISO 14373 was prepared by IIW, *International Institute of Welding*, Commission III. Requests for official interpretations of any aspect of this International Standard should be directed to the ISO Central Secretariat, who will forward them to the IIW Secretariat for an official response.

This second edition cancels and replaces the first edition (ISO 14373:2006), which has been technically revised to align it with ISO 17677-1.

## Introduction

This International Standard no longer includes figures showing failure types and modes for tensile shear and cross tension testing in accordance with ISO 14329.

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