



SLOVENSKI STANDARD
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Emisije nepremičnih virov - Določevanje masne koncentracije žveplovih oksidov - Standardna referenčna metoda

Stationary source emissions - Determination of mass concentration of sulphur oxides - Standard reference method

Emissionen aus stationären Quellen - Bestimmung der Massenkonzentration von Schwefeloxiden - Standardreferenzverfahren

Emissions de sources fixes - Détermination de la concentration massique des oxydes de soufre - Méthode de référence normalisée

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Stationary source emissions - Determination of mass concentration of sulphur oxides - Standard reference method

Emissions de sources fixes - Détermination de la concentration massique des oxydes de soufre - Méthode de référence normalisée

Emissionen aus stationären Quellen - Bestimmung der Massenkonzentration von Schwefeloxiden - Standardreferenzverfahren

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European foreword

This document (EN 14791:2017) has been prepared by Technical Committee CEN/TC 264 "Air quality", the secretariat of which is held by DIN.

This document supersedes EN 14791:2005.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2017, and conflicting national standards shall be withdrawn at the latest by July 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

Annex G provides details of significant technical changes between this document and the previous edition.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

[SIST EN 14791:2017](https://standards.iteh.ai/catalog/standards/sist/f5ebf720-489f-4396-8ebd-039eb67f1974/sist-en-14791-2017)

<https://standards.iteh.ai/catalog/standards/sist/f5ebf720-489f-4396-8ebd-039eb67f1974/sist-en-14791-2017>

EN 14791:2017 (E)**1 Scope**

This European Standard specifies the standard reference method (SRM) for the determination of the sulphuric oxide SO₂ in flue gases emitted to the atmosphere from ducts and stacks. It is based on a sampling system and two analytical principles: ion chromatography and the Thorin method.

This European Standard specifies the performance characteristics to be determined and the performance criteria to be fulfilled by measuring systems based on the measurement method. It applies to periodic monitoring and to the calibration or control of automatic measuring systems (AMS) permanently installed on a stack, for regulatory or other purposes.

This European Standard specifies criteria for demonstration of equivalence of an alternative method to the SRM by application of EN 14793:2017.

This European Standard has been validated during field tests on waste incineration, co-incineration and large combustion installations. It has been validated for sampling periods of 30 min in the range of 0,5 mg/m³ to 2 000 mg/m³ of SO₂ for an ion-chromatography variant and 5 mg/m³ to 2 000 mg/m³ of SO₂ for the Thorin method according to emission limit values laid down in the Directive 2010/75/EU.

NOTE 1 Emission limit values for SO₂ laid down in the Directive 2010/75/EU are in the range of 30 mg/m³ to 800 mg/m³.

The emission limit values of EU Directives are expressed in units of mg/m³ of SO₂ on dry basis and at standard conditions of 273 K and 101,3 kPa.

NOTE 2 The characteristics of installations, the conditions during field tests and the values of repeatability and reproducibility in the field are given in Annex A.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

prEN 13284-1:2015, *Stationary source emissions – Determination of low range mass concentration of dust – Part 1: Manual gravimetric method*

EN 14793:2017, *Stationary source emission – Demonstration of equivalence of an alternative method with a reference method*

EN 15259:2007, *Air quality - Measurement of stationary source emissions - Requirements for measurement sections and sites and for the measurement objective, plan and report*

EN ISO 14956:2002, *Air quality - Evaluation of the suitability of a measurement procedure by comparison with a required measurement uncertainty (ISO 14956:2002)*

ISO/IEC Guide 98-3:2008, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

standard reference method

SRM

reference method prescribed by European or national legislation

[SOURCE: EN 15259:2007]

3.2

reference method

RM

measurement method taken as a reference by convention, which gives the accepted reference value of the measurand

Note 1 to entry: A reference method is fully described.

Note 2 to entry: A reference method can be a manual or an automated method.

Note 3 to entry: Alternative methods can be used if equivalence to the reference method has been demonstrated.

[SOURCE: EN 15259:2007]

3.3

measurement method

method described in a written procedure containing all the means and procedures required to sample and analyse, namely field of application, principle and/or reactions, definitions, equipment, procedures, presentation of results, other requirements and measurement report

[SOURCE: EN 14793:2017]

3.4

alternative method

AM

measurement method which complies with the criteria given by this European Standard with respect to the reference method

Note 1 to entry: An alternative method can consist of a simplification of the reference method.

[SOURCE: EN 14793:2017]

3.5

measuring system

set of one or more measuring instruments and often other devices, including any reagent and supply, assembled and adapted to give information used to generate measured quantity values within specified intervals for quantities of specified kinds

[SOURCE: JCGM 200:2012]

EN 14791:2017 (E)**3.6
automated measuring system
AMS**

entirety of all measuring instruments and additional devices for obtaining a result of measurement

Note 1 to entry: Apart from the actual measuring device (the analyser), an AMS includes facilities for taking samples (e.g. probe, sample gas lines, flow meters and regulator, delivery pump) and for sample conditioning (e.g. dust filter, pre-separator for interferences, cooler, converter). This definition also includes testing and adjusting devices that are required for functional checks and, if applicable, for commissioning.

Note 2 to entry: The term “automated measuring system” (AMS) is typically used in Europe. The term “continuous emission monitoring system” (CEMS) is also typically used in the UK and USA.

[SOURCE: EN 15267-4:2017]

**3.7
calibration**

set of operations that establish, under specified conditions, the relationship between values of quantities indicated by a measuring method or measuring system, and the corresponding values given by the applicable reference

Note 1 to entry: In case of automated measuring systems (AMS) permanently installed on a stack the applicable reference is the standard reference method (SRM) used to establish the calibration function of the AMS.

Note 2 to entry: In case of manual methods the applicable reference can be reference materials used as calibration standards to establish the relationship between the output signal of the analytical device and the reference values.

Note 3 to entry: Calibration should not be confused with adjustment of a measuring system.

**3.8
measurand**

particular quantity subject to measurement

[SOURCE: EN 15259:2007]

Note 1 to entry: The measurand is a quantifiable property of the stack gas under test, for example mass concentration of a measured component, temperature, velocity, mass flow, oxygen content and water vapour content.

**3.9
influence quantity**

quantity that is not the measurand but that affects the result of the measurement

Note 1 to entry: Influence quantities are e.g. ambient temperature, atmospheric pressure, presence of interfering gases in the flue gas matrix or pressure of the gas sample.

**3.10
measurement series**

several successive measurements carried out on the same measurement plane and at the same process operating conditions

3.11**measurement site**

place on the waste gas duct in the area of the measurement plane(s) consisting of structures and technical equipment, for example working platforms, measurement ports, energy supply

Note 1 to entry: Measurement site is also known as sampling site.

[SOURCE: EN 15259:2007]

3.12**measurement plane**

plane normal to the centreline of the duct at the sampling position

Note 1 to entry: Measurement plane is also known as sampling plane.

[SOURCE: EN 15259:2007]

3.13**measurement port**

opening in the waste gas duct along the measurement line, through which access to the waste gas is gained

Note 1 to entry: Measurement port is also known as sampling port or access port.

[SOURCE: EN 15259:2007]

3.14**measurement line**

line in the measurement plane along which the measurement points are located, bounded by the inner duct wall

Note 1 to entry: Measurement line is also known as sampling line.

[SOURCE: EN 15259:2007]

3.15**measurement point**

position in the measurement plane at which the sample stream is extracted or the measurement data are obtained directly

Note 1 to entry: Measurement point is also known as sampling point.

[SOURCE: EN 15259:2007]

3.16**performance characteristic**

one of the quantities (described by values, tolerances, range) assigned to equipment in order to define its performance

EN 14791:2017 (E)**3.17****quantification limit**

lowest amount of an analyte that is quantifiable with a given confidence level

Note 1 to entry: For a manual method the limit of quantification is usually calculated as 10 times the standard deviation of blank measurements provided that the blank value is negligible. This corresponds to a confidence level of 95 %.

3.18**absorption efficiency**

ε

ratio of quantity of the analyte q_1 collected in the first absorber divided by the quantity of the analyte collected in the first and the second absorber ($q_1 + q_2$)

$$\varepsilon = q_1 / (q_1 + q_2)$$

3.19**absorber**

device in which sulphur oxide is absorbed into an absorption liquid

3.20**repeatability in the laboratory**

closeness of the agreement between the results of successive measurements of the same measurand carried out under the same conditions of measurement

Note 1 to entry: These conditions include:

- same measurement method;
- same laboratory; <https://standards.iteh.ai/catalog/standards/sist/f5ebf720-489f-4396-8ebd-039eb67f1974/sist-en-14791-2017>
- same measuring system, used under the same conditions;
- same location;
- repetition over a short period of time.

Note 2 to entry: Repeatability can be expressed quantitatively in terms of the dispersion characteristics of the results.

Note 3 to entry: In this European Standard the repeatability is expressed as a value with a level of confidence of 95 %.

3.21**repeatability in the field**

closeness of the agreement between the results of simultaneous measurements of the same measurand carried out with two sets of equipment under the same conditions of measurement

Note 1 to entry: These conditions include:

- same measurement method;
- two sets of equipment, the performances of which are fulfilling the requirements of the measurement method, used under the same conditions;
- same location;
- implemented by the same laboratory;
- typically calculated on short periods of time in order to avoid the effect of changes of influence parameters (e.g. 30 min).

Note 2 to entry: Repeatability can be expressed quantitatively in terms of the dispersion characteristics of the results.

Note 3 to entry: In this European Standard the repeatability under field conditions is expressed as a value with a level of confidence of 95 %.

3.22**reproducibility in the field**

closeness of the agreement between the results of simultaneous measurements of the same measurand carried out with several sets of equipment under the same conditions of measurement

Note 1 to entry: These conditions are called field reproducibility conditions and include:

- same measurement method;
- several sets of equipment, the performance of which fulfils the requirements of the measurement method, used under the same conditions;
- same location;
- implemented by several laboratories.

Note 2 to entry: Reproducibility can be expressed quantitatively in terms of the dispersion characteristics of the results.

Note 3 to entry: In this European Standard the reproducibility under field conditions is expressed as a value with a level of confidence of 95 %.

3.23**uncertainty**

parameter associated with the result of a measurement, that characterises the dispersion of the values that could reasonably be attributed to the measurand

3.24**standard uncertainty**

u

uncertainty of the result of a measurement expressed as a standard deviation

EN 14791:2017 (E)**3.25****combined uncertainty** **u_c**

standard uncertainty attached to the measurement result calculated by combination of several standard uncertainties according to the principles laid down in ISO/IEC Guide 98-3 (GUM)

3.26**expanded uncertainty** **U**

quantity defining a level of confidence about the result of a measurement that may be expected to encompass a specific fraction of the distribution of values that could reasonably be attributed to a measurand

$$U = k \times u_c$$

Note 1 to entry: In this European Standard, the expanded uncertainty is calculated with a coverage factor of $k = 2$, and with a level of confidence of 95 %.

Note 2 to entry: The expression overall uncertainty is sometimes used to express the expanded uncertainty.

3.27**uncertainty budget**

calculation table combining all the sources of uncertainty according to EN ISO 14956 or ISO/IEC Guide 98-3 in order to calculate the combined uncertainty of the method at a specified value

3.28**emission limit value****ELV**

limit value given in regulations such as EU Directives, ordinances, administrative regulations, permits, licences, authorisations or consents

Note 1 to entry: ELV can be stated as concentration limits expressed as half-hourly, hourly and daily averaged values, or mass flow limits expressed as hourly, daily, weekly, monthly or annually aggregated values.

3.29**field blank**

test sample obtained according to the field blank procedure

3.30**field blank procedure**

procedure used to ensure that no significant contamination has occurred during all the steps of the measurement

Note 1 to entry: This includes for instance the equipment preparation in laboratory, its transport and installation in the field as well as the subsequent analytical work in the laboratory.

3.31**field blank value**

result of a measurement performed according to the field blank procedure at the plant site and in the laboratory

3.32**chemical blank value**

sulphate ion content of an unexposed sample of the absorption solution, plus reagents that are added to the solution before analysis if necessary

4 Symbols and abbreviations**4.1 Symbols**

For the purposes of this document, the following symbols apply.

C_m	mass concentration of sulfur dioxide in the sample gas, in milligrams per cubic metre (of gas)
f_a	equivalent mass of sulfur dioxide of 1 ml of titration solution (barium perchlorate standard volumetric solution) used for titration in Thorin method, in milligrams per millilitre
f_v	ratio of the volume of the pre-treated sample solution (sample absorption solution pre-treated before analyse) to the volume of the aliquot taken for the titration in Thorin method
L_Q	limit of quantification, in milligrams per litre of SO_4^{2-}
m_s	weight of the sample solution (absorption solution used for sampling and rinsing solution), in grams
p_m	absolute pressure at the gas volume meter, in kilopascals
p_{ref}	standard pressure, 101,3 kPa
p_s	saturation vapour pressure of water at gas volume meter temperature, in kilopascals
q_b	mass concentration of sulfate in chemical blank solution, in milligrams per litre (of solution)
q_s	mass concentration of sulfate in sample absorption solution, in milligrams per litre (of solution)
r	repeatability, in milligrams per cubic metre or percentage
R	reproducibility, in milligrams per cubic metre or percentage
R_s	peak resolution
s_r	repeatability standard deviation, in milligrams per cubic metre or percentage
$s_{r,limit}$	maximum allowable repeatability standard deviation, in milligrams per cubic metre
s_R	reproducibility standard deviation, in milligrams per cubic metre or percentage
S_b	volume of titration solution used for titration of chemical blank solution, in millilitre
S_s	volume of titration solution used for the titration of the aliquot of the pre-treated sample solution, in millilitres