



Designation: ~~C56-96 (Reapproved 2001)~~ Designation: C 56 – 05

Standard Specification for Structural Clay Non-Load-Bearing Nonloadbearing Tile¹

This standard is issued under the fixed designation C 56; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

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Note— Changes were made throughout and the year date changed on April 14, 2005.

1. Scope

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1.2 The property requirements of this standard apply at the time of purchase. The use of results from testing of tile extracted from masonry structures for determining conformance or non-conformance to the property requirements (Section 3) of this standard is beyond the scope of this standard.

1.3 Tile covered by this standard are manufactured from clay, shale, or similar naturally occurring substances and subjected to a heat treatment at elevated temperatures (firing). The heat treatment must develop sufficient fired bond between the particulate constituents to provide the strength and durability requirements of this specification. (See *firing* and *fired bond* in Terminology C 43.)

1.4 Fireproofing tile intended for use in load-bearing masonry shall conform to Specification C 34.

1.5 If tile having a particular color (Note 1), texture, or finish are desired, these features shall be specified separately by the purchaser.

NOTE 1—Color of tile varies with the type of clay used and degree of burning; hence, it cannot be taken as indicative of classification until after it has been related to absorption by actual tests.

1.6 The text of this specification references notes and footnotes that provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of this specification.

2. Referenced Documents

2.1 *ASTM Standards*:²

C 34 [Specification for Structural Clay Load-Bearing Wall Tile](#)

C 43 [Terminology of Structural Clay Products](#)

C 67 [Test Methods of Sampling and Testing Brick and Structural Clay Tile](#)

3. Absorption

3.1 Structural clay non-load-bearing tile shall conform to the following requirements for absorption:

Absorption by 1-h Boiling,^A %

Grade

Individual Maximum

NB

28

^AThe range in percentage absorption for tile delivered to any one job shall be not more than 12.

¹ This specification is under the jurisdiction of ASTM Committee C15 on Manufactured Masonry Units and is the direct responsibility of Subcommittee C15.02 on Brick and Structural Clay Tile.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* Vol 04.05, volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

4. Number of Cells and Weights

4.1 Partition and split furring tile shall conform to the requirements prescribed in Table 1 for total number of cells, number of cells in the direction of wall thickness, and ~~dry weights-weight per square foot of tile-unit area.~~

4.2 The requirements for minimum ~~weights-weight per unit area~~ of structural clay ~~non-load-bearing~~ ~~nonloadbearing~~ tile shall be waived if the over-all thickness of the shells, measured between the inner and extreme outer surfaces of scored tile, is not less than $\frac{5}{8}$ in. (15.9 mm) and the mean shell thickness of unscored tile is not less than $\frac{1}{2}$ in. (12.7 mm). Thickness of webs shall be not less than $\frac{1}{2}$ in. (12.7 mm).

5. Dimensions and Permissible Variations

5.1 No over-all dimension shall vary more than 3 % over or under the specified dimension for any form or size of tile. See Note 2.

NOTE 2—Purchasers and designers should ascertain the type and size of tile, modular or non-modular, available in the locality under consideration and should specify accordingly, stating the size and type represented by the available tile.

Modular sizes are designated by the specified nominal dimensions which are equal to the actual manufactured dimensions plus the thickness of one mortar joint, not to exceed $\frac{1}{2}$ in. (12.7 mm) (see Section 6.) For example, if the modular, specified, or nominal dimensions of a unit are 4 by 8 by 12 in. (102 by 203 by 305 mm) the actual manufactured dimensions may be $3\frac{1}{2}$ by $7\frac{1}{2}$ by $11\frac{1}{2}$ in. (114.7 by 215.7 by 317.7 mm).

6. Fireproofing Tile

6.1 Tile intended for use in fireproofing structural members shall be of such sizes and shapes that they can be erected to cover completely the exposed surfaces of the members.

7. Workmanship, Finish, and Appearance

7.1 The finish of the outer face or faces of tile shall be plaster-base finish or exposed wall finish as specified in the invitation for bids.

7.2 Surfaces of tile for plaster-base finish shall be smooth, scored, combed, or roughened. When smooth, the tile shall be free of glaze and the absorption shall be not less than 5 % nor more than 25 %. When scored, each groove shall be not less than $\frac{1}{16}$ in. (1.6 mm) nor more than $\frac{1}{16}$ in. (6.4 mm) in depth, and not more than 1 in. (25.4 mm) in width. The area covered by the grooves shall not exceed 50 % of the area of the scored faces. When combed, the tile shall be scratched or scarified prior to burning by mechanical means which shall make scratches or scarifications on the surface of the tile not less than $\frac{1}{16}$ in. nor more than $\frac{1}{8}$ in. (3.2 mm) in depth, and not more than $\frac{1}{4}$ in. apart. When roughened, the die skin on the face of the tile shall be entirely broken by mechanical means, such as wire cutting or wire brushing. (The die skin may be observed within the cells of the tile.)

7.3 Surfaces of tile with exposed finish shall be smooth, combed, or roughened. Combed or roughened tile surfaces shall conform to the requirements for these finishes given in 7.2.

8. Sampling and Test Units

8.1 The purchaser or his authorized representative shall be accorded proper facilities for sampling and inspection of units both at the place of manufacture and at the site of the work. At least 10 days from the time of sampling should be allowed for completion of the tests.

TABLE 1 Number of Cells and Weight of Tile

Dimensions, in. (mm)		Minimum Number of Cells		Minimum Weight, per Unit Area ^A , lb/ft ² (kg/m ²) of Tile	
		In Unit	In Direction of Wall Thickness	Average	Individual
Partition Tile					
2 by 12 by 12	51 by 305 by 305)	3	1	14 (68)	13 (63)
3 by 12 by 12	(76 by 305 by 305)	3	1	15 (73)	14 (68)
4 by 12 by 12	(102 by 305 by 305)	3	1	16 (78)	15 (73)
6 by 12 by 12	(152 by 305 by 305)	3	1	22 (107)	21 (102)
6 by 12 by 12	(152 by 305 by 305)	4	2	25 (112)	24 (117)
8 by 12 by 12	(203 by 305 by 305)	4	2	30 (146)	28 (137)
10 by 12 by 12	(254 by 305 by 305)	4	2	35 (161)	33 (161)
12 by 12 by 12	(305 by 305 by 305)	4	2	40 (195)	38 (185)
Split Furring Tile					
$1\frac{1}{2}$ by 12 by 12	(38 by 305 by 305)	3	...	$7\frac{1}{2}$ (37)	7 (34)
2 by 12 by 12	(51 by 305 by 305)	3	...	8 (39)	$7\frac{1}{2}$ (37)

^AThe weights given in the table are for scored tile. If any of the faces are unscored, the weights shall be increased 0.5 lb/ft² (2.4 kg/m²) of unscored area.