



Standard Practice for Conversion of Kinematic Viscosity to Saybolt Universal Viscosity or to Saybolt Furol Viscosity¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This practice² covers the conversion tables and equations for converting kinematic viscosity in mm^2/s at any temperature to Saybolt Universal viscosity in Saybolt Universal seconds (SUS) at the same temperature and for converting kinematic viscosity in mm^2/s at 122 and 210°F (50 and 98.9°C) to Saybolt Furol viscosity in Saybolt Furol seconds (SFS) at the same temperatures. Kinematic viscosity values are based on water being 1.0034 mm^2/s (cSt) at 68°F (20°C).

NOTE 1—A fundamental and preferred method for measuring kinematic viscosity is by use of kinematic viscometers as outlined in Test Method D 445. It is recommended that kinematic viscosity be reported in millimetres squared per second, instead of Saybolt Universal Seconds (SUS) or Saybolt Furol Seconds (SFS). This method is being retained for the purpose of calculation of kinematic viscosities from SUS and SFS data that appear in past literature. One millimetre squared per second (mm^2/s) equals one centistoke (cSt), which is another unit commonly found in older literature.

1.2 The SI unit of kinematic viscosity, mm^2/s , and temperature in degrees Fahrenheit are the standard in this practice.

2. Referenced Documents

2.1 *ASTM Standards:*³

D 445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids

D 2270 Practice for Calculating Viscosity Index from Kine-

matic Viscosity at 40 and 100°C

2.2 *ASTM Adjunct:*

ADJD2161 Viscosity Extrapolation Tables to Zero Degrees Fahrenheit (SSU)

3. Summary of Practice

3.1 The Saybolt Universal viscosity equivalent to a given kinematic viscosity varies with the temperature at which the determination is made. The basic conversion values are those given in Table 1 for 100°F. The Saybolt Universal viscosity equivalent to a given kinematic viscosity at any temperature may be calculated as described in 4.3. Equivalent values at 210°F are given in Table 1 for convenience.

3.2 The Saybolt Furol viscosity equivalents are tabulated in Table 3 for temperatures of 122°F and 210°F only.

3.3 Examples for using the tables are given in Appendix X1.

4. Significance and Use

4.1 At one time the petroleum industry relied on measuring kinematic viscosity by means of the Saybolt viscometer, and expressing kinematic viscosity in units of Saybolt Universal Seconds (SUS) and Saybolt Furol Seconds (SFS). This practice is now obsolete in the petroleum industry.

4.2 This practice establishes the official equations relating SUS and SFS to the SI kinematic viscosity units, mm^2/s .

4.3 This practice allows for the conversion between SUS and SFS units and SI units of kinematic viscosity.

5. Procedure for Conversion to Saybolt Universal Viscosity

5.1 Convert kinematic viscosities between 1.81 and 500 mm^2/s (cSt) at 100°F, and between 1.77 and 139.8 mm^2/s (cSt) at 210°F, to equivalent Saybolt Universal seconds directly from Table 1 (see Appendix X1, Example 1).

NOTE 2—Obtain viscosities not listed, but which are within the range given in Table 1, by linear interpolation (see Appendix X1, Example 2).

¹ This practice is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.07 on Flow Properties.

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² This practice, together with Practice D 2270, replaces Compilation of ASTM Viscosity Tables for Kinematic Viscosity Conversions.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

5.2 Convert kinematic viscosities greater than the upper limits of **Table 1** at temperatures of 100 and 210°F to Saybolt Universal viscosities as follows (see **Appendix X1**, Example 3):

$$\text{Saybolt Universal seconds} = \text{centistokes} \times B \quad (1)$$

where $B = 4.632$ at 100°F or 4.664 at 210°F.

5.3 At temperatures other than 100 or 210°F, convert kinematic viscosities to Saybolt Universal viscosities as follows⁴ (see **Appendix X1**, Example 4):

$$U_t = U_{100^\circ\text{F}}(1 + 0.000061(t - 100)) \quad (2)$$

where:

U_t = Saybolt Universal viscosity at $t^\circ\text{F}$, and
 $U_{100^\circ\text{F}}$ = Saybolt Universal viscosity at 100°F in Saybolt Universal seconds equivalent to kinematic viscosity in centistokes at $t^\circ\text{F}$, from **Table 1**.

NOTE 3—The multipliers for Saybolt Universal seconds in Eq 2 are given as Factor A in **Table 2** for a range of temperatures.

5.4 Since the relationship between Saybolt and kinematic viscosities is linear above 75 mm²/s (cSt), kinematic viscosities above this limit may be converted to Saybolt Universal viscosities at any temperature between 0 and 350°F by use of Eq 1 (4.2), selecting the proper factor for B from **Table 2** (see **Appendix X1**, Example 5).

6. Procedure for Conversion to Saybolt Furol Viscosity

6.1 Convert kinematic viscosities between 48 to 1300 mm²/s (cSt) at 122°F, and between 50 and 1300 mm²/s (cSt) at 210°F, to equivalent Saybolt Furol seconds directly from **Table 3** (see **Appendix X1**, Examples 6 and 7).

NOTE 4—Viscosities not listed, but which are within the range given in **Table 3**, may be obtained by linear interpolation (see **Appendix X1**, Example 8).

6.2 Convert kinematic viscosities above 1300 cSt to equivalent Saybolt Furol seconds by use of the following equations (see **Appendix X1**, Example 9):

$$\begin{aligned} \text{Saybolt Furol seconds at } 122^\circ\text{F} \\ = 0.4717 \times \text{mm}^2/\text{s (cSt) at } 122^\circ\text{F} \end{aligned} \quad (3)$$

$$\begin{aligned} \text{Saybolt Furol seconds at } 210^\circ\text{F} \\ = 0.4792 \times \text{mm}^2/\text{s (cSt) at } 210^\circ\text{F} \end{aligned} \quad (4)$$

7. Procedure for Computer Calculation

7.1 **Table 1** and **Table 3** were computed by fitting a smooth curve to the original experimental data points. The derived equations are given as follows for the convenience of those who wish to use a computer for conversion rather than refer to the tables:

$$U_{100^\circ\text{F}} = 4.6324\nu + \frac{1.0 + 0.03264\nu}{(3930.2 + 262.7\nu + 23.97\nu^2 + 1.646\nu^3) \times 10^{-5}} \quad (5)$$

$$U_t = [1.0 + 0.000061(t - 100)] \cdot \left[4.6324\nu + \frac{1.0 + 0.03264\nu}{(3930.2 + 262.7\nu + 23.97\nu^2 + 1.646\nu^3) \times 10^{-5}} \right] \quad (6)$$

$$F_{122^\circ\text{F}} = 0.4717\nu + \left[\frac{13924}{(\nu^2 - 72.59\nu + 6816)} \right] \quad (7)$$

$$F_{210^\circ\text{F}} = 0.4792\nu + \left[\frac{5610}{(\nu^2 + 2130)} \right] \quad (8)$$

where:

ν = kinematic viscosity, mm²/s (cSt) at $t^\circ\text{F}$,
 $F_{122^\circ\text{F}}$ = Saybolt Furol viscosity at 122°F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 122°F, and
 $F_{210^\circ\text{F}}$ = Saybolt Furol viscosity at 210°F in Saybolt Furol seconds equivalent to kinematic viscosity, mm²/s (cSt) at 210°F.

7.2 Eq 5 and Eq 6 and **Table 1** are limited to values of Saybolt Universal of 32.0 s and above.

7.3 Eq 7 and Eq 8 and **Table 3** are limited to values of Saybolt Furol of 25.1 s and above.

8. Supplementary Conversion Equivalents

8.1 The following units and equivalents are frequently used in connection with viscosity conversions:

poise	=	cgs unit of absolute viscosity.
centipoise	=	0.01 poise.
stokes	=	cgs unit of kinematic viscosity.
centistokes	=	0.01 stokes.
centipoise	=	centistokes \times density (at temperature under consideration).

9. Report

9.1 Saybolt Universal and Saybolt Furol viscosities should be reported to the nearest 0.1 s for values below 200 s and to the nearest whole second for values of 200 s and higher.

10. Keywords

10.1 kinematic viscosity; Saybolt furol; Saybolt universal

⁴ "Viscosity Extrapolation Tables to Zero Degrees Fahrenheit (SSU)" are available at a nominal cost from ASTM International Headquarters. Request Adjunct No. ADJD2161.

**TABLE 1 Kinematic Viscosity to Saybolt Universal Viscosity
1.77 to 500.0 mm²/s (cSt)**

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
			2.25	33.5	33.7	2.75	35.1	35.4	3.25	36.8	37.0
			2.26	33.5	33.7	2.76	35.2	35.4	3.26	36.8	37.0
1.77	..	32.0	2.27	33.5	33.7	2.77	35.2	35.4	3.27	36.8	37.1
1.78	..	32.1	2.28	33.6	33.8	2.78	35.2	35.5	3.28	36.9	37.1
1.79	..	32.1	2.29	33.6	33.8	2.79	35.3	35.5	3.29	36.9	37.1
1.80	..	32.1	2.30	33.6	33.8	2.80	35.3	35.5	3.30	36.9	37.2
1.81	32.0	32.2	2.31	33.7	33.9	2.81	35.3	35.6	3.31	37.0	37.2
1.82	32.0	32.2	2.32	33.7	33.9	2.81	35.4	35.6	3.32	37.0	37.2
1.83	32.0	32.2	2.33	33.7	33.9	2.83	35.4	35.6	3.33	37.0	37.3
1.84	32.1	32.3	2.34	33.8	34.0	2.84	35.4	35.7	3.34	37.1	37.3
1.85	32.1	32.3	2.35	33.8	34.0	2.85	35.5	35.7	3.35	37.1	37.3
1.86	32.1	32.3	2.36	33.8	34.0	2.86	35.5	35.7	3.36	37.1	37.4
1.87	32.2	32.4	2.37	33.9	34.1	2.87	35.5	35.8	3.37	37.2	37.4
1.88	32.2	32.4	2.38	33.9	34.1	2.88	35.6	35.8	3.38	37.2	37.4
1.89	32.2	32.4	2.39	33.9	34.2	2.89	35.6	35.8	3.39	37.2	37.5
1.90	32.3	32.5	2.40	34.0	34.2	2.90	35.6	35.9	3.40	37.3	37.5
1.91	32.3	32.5	2.41	34.0	34.2	2.91	35.7	35.9	3.41	37.3	37.5
1.92	32.3	32.5	2.42	34.0	34.3	2.92	35.7	35.9	3.42	37.3	37.6
1.93	32.4	32.6	2.43	34.1	34.3	2.93	35.7	36.0	3.43	37.4	37.6
1.94	32.4	32.6	2.44	34.1	34.3	2.94	35.8	36.0	3.44	37.4	37.6
1.95	32.4	32.6	2.45	34.1	34.4	2.95	35.8	36.0	3.45	37.4	37.7
1.96	32.5	32.7	2.46	34.2	34.4	2.96	35.8	36.1	3.46	37.5	37.7
1.97	32.5	32.7	2.47	34.2	34.4	2.97	35.9	36.1	3.47	37.5	37.7
1.98	32.5	32.8	2.48	34.2	34.5	2.98	35.9	36.1	3.48	37.5	37.8
1.99	32.6	32.8	2.49	34.3	34.5	2.99	35.9	36.2	3.49	37.6	37.8
2.00	32.6	32.8	2.50	34.3	34.5	3.00	36.0	36.2	3.50	37.6	37.8
2.01	32.6	32.9	2.51	34.3	34.6	3.01	36.0	36.2	3.51	37.6	37.9
2.02	32.7	32.9	2.52	34.4	34.6	3.02	36.0	36.3	3.52	37.6	37.9
2.03	32.7	32.9	2.53	34.4	34.6	3.03	36.0	36.3	3.53	37.7	37.9
2.04	32.7	33.0	2.54	34.4	34.7	3.04	36.1	36.3	3.54	37.7	38.0
2.05	32.8	33.0	2.55	34.5	34.7	3.05	36.1	36.4	3.55	37.7	38.0
2.06	32.8	33.0	2.56	34.5	34.7	3.06	36.1	36.4	3.56	37.8	38.0
2.07	32.8	33.1	2.57	34.5	34.8	3.07	36.2	36.4	3.57	37.8	38.1
2.08	32.9	33.1	2.58	34.6	34.8	3.08	36.2	36.5	3.58	37.8	38.1
2.09	32.9	33.1	2.59	34.6	34.8	3.09	36.2	36.5	3.59	37.9	38.1
2.10	32.9	33.2	2.60	34.6	34.9	3.10	36.3	36.5	3.60	37.9	38.2
2.11	33.0	33.2	2.61	34.7	34.9	3.11	36.3	36.6	3.61	37.9	38.2
2.12	33.0	33.2	2.62	34.7	34.9	3.12	36.3	36.6	3.62	38.0	38.2
2.13	33.0	33.3	2.63	34.7	35.0	3.13	36.4	36.6	3.63	38.0	38.3
2.14	33.1	33.3	2.64	34.8	35.0	3.14	36.4	36.7	3.64	38.0	38.3
2.15	33.1	33.3	2.65	34.8	35.0	3.15	36.4	36.7	3.65	38.1	38.3
2.16	33.1	33.4	2.66	34.8	35.1	3.16	36.5	36.7	3.66	38.1	38.4
2.17	33.2	33.4	2.67	34.9	35.1	3.17	36.5	36.8	3.67	38.1	38.4
2.18	33.2	33.4	2.68	34.9	35.1	3.18	36.5	36.8	3.68	38.2	38.4
2.19	33.2	33.5	2.69	34.9	35.2	3.19	36.6	36.8	3.69	38.2	38.5
2.20	33.3	33.5	2.70	35.0	35.2	3.20	36.6	36.9	3.70	38.2	38.5
2.21	33.3	33.5	2.71	35.0	35.2	3.21	36.6	36.9	3.71	38.3	38.5
2.22	33.3	33.6	2.72	35.0	35.3	3.22	36.7	36.9	3.72	38.3	38.6
2.23	33.4	33.6	2.73	35.1	35.3	3.23	36.7	37.0	3.73	38.3	38.6
2.24	33.4	33.6	2.74	35.1	35.3	3.24	36.7	37.0	3.74	38.4	38.6

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
	3.75	38.4		38.7	4.25		40.0	40.3		4.75	41.6
3.76	38.4	38.7	4.26	40.0	40.3	4.76	41.6	41.9	5.26	43.2	43.5
3.77	38.5	38.7	4.27	40.1	40.3	4.77	41.7	41.9	5.27	43.3	43.5
3.78	38.5	38.7	4.28	40.1	40.4	4.78	41.7	42.0	5.28	43.3	43.6
3.79	38.5	38.8	4.29	40.1	40.4	4.79	41.7	42.0	5.29	43.3	43.6
3.80	38.6	38.8	4.30	40.2	40.4	4.80	41.8	42.0	5.30	43.3	43.6
3.81	38.6	38.8	4.31	40.2	40.5	4.81	41.8	42.1	5.31	43.4	43.7
3.82	38.6	38.9	4.32	40.2	40.5	4.82	41.8	42.1	5.32	43.4	43.7
3.83	38.7	38.9	4.33	40.3	40.5	4.83	41.9	42.1	5.33	43.4	43.7
3.84	38.7	38.9	4.34	40.3	40.6	4.84	41.9	42.2	5.34	43.5	43.8
3.85	38.7	39.0	4.35	40.3	40.6	4.85	41.9	42.2	5.35	43.5	43.8
3.86	38.7	39.0	4.36	40.4	40.6	4.86	41.9	42.2	5.36	43.5	43.8
3.87	38.8	39.0	4.37	40.4	40.7	4.87	42.0	42.3	5.37	43.6	43.9
3.88	38.8	39.1	4.38	40.4	40.7	4.88	42.0	42.3	5.38	43.6	43.9
3.89	38.8	39.1	4.39	40.4	40.7	4.89	42.0	42.3	5.39	43.6	43.9
3.90	38.9	39.1	4.40	40.5	40.8	4.90	42.1	42.4	5.40	43.7	44.0
3.91	38.9	39.2	4.41	40.5	40.8	4.91	42.1	42.4	5.41	43.7	44.0
3.92	38.9	39.2	4.42	40.5	40.8	4.92	42.1	42.4	5.42	43.7	44.0
3.93	39.0	39.2	4.43	40.6	40.8	4.93	42.2	42.5	5.43	43.8	44.1
3.94	39.0	39.3	4.44	40.6	40.9	4.94	42.2	42.5	5.44	43.8	44.1
3.95	39.0	39.3	4.45	40.6	40.9	4.95	42.2	42.5	5.45	43.8	44.1
3.96	39.1	39.3	4.46	40.7	40.9	4.96	42.3	42.5	5.46	43.9	44.2
3.97	39.1	39.4	4.47	40.7	41.0	4.97	42.3	42.6	5.47	43.9	44.2
3.98	39.1	39.4	4.48	40.7	41.0	4.98	42.3	42.6	5.48	43.9	44.2
3.99	39.2	39.4	4.49	40.8	41.0	4.99	42.4	42.6	5.49	44.0	44.2
4.00	39.2	39.5	4.50	40.8	41.1	5.00	42.4	42.7	5.50	44.0	44.3
4.01	39.2	39.5	4.51	40.8	41.1	5.01	42.4	42.7	5.51	44.0	44.3
4.02	39.3	39.5	4.52	40.9	41.1	5.02	42.5	42.7	5.52	44.0	44.3
4.03	39.3	39.6	4.53	40.9	41.2	5.03	42.5	42.8	5.53	44.1	44.4
4.04	39.3	39.6	4.54	40.9	41.2	5.04	42.5	42.8	5.54	44.1	44.4
4.05	39.4	39.6	4.55	41.0	41.2	5.05	42.6	42.8	5.55	44.1	44.4
4.06	39.4	39.7	4.56	41.0	41.3	5.06	42.6	42.9	5.56	44.2	44.5
4.07	39.4	39.7	4.57	41.0	41.3	5.07	42.6	42.9	5.57	44.2	44.5
4.08	39.5	39.7	4.58	41.1	41.3	5.08	42.6	42.9	5.58	44.2	44.5
4.09	39.5	39.8	4.59	41.1	41.4	5.09	42.7	43.0	5.59	44.3	44.6
4.10	39.5	39.8	4.60	41.1	41.4	5.10	42.7	43.0	5.60	44.3	44.6
4.11	39.6	39.8	4.61	41.2	41.4	5.11	42.7	43.0	5.61	44.3	44.6
4.12	39.6	39.8	4.62	41.2	41.5	5.12	42.8	43.1	5.62	44.4	44.7
4.13	39.6	39.9	4.63	41.2	41.5	5.13	42.8	43.1	5.63	44.4	44.7
4.14	39.6	39.9	4.64	41.2	41.5	5.14	42.8	43.1	5.64	44.4	44.7
4.15	39.7	39.9	4.65	41.3	41.6	5.15	42.9	43.2	5.65	44.5	44.8
4.16	39.7	40.0	4.66	41.3	41.6	5.16	42.9	43.2	5.66	44.5	44.8
4.17	39.7	40.0	4.67	41.3	41.6	5.17	42.9	43.2	5.67	44.5	44.8
4.18	39.8	40.0	4.68	41.4	41.7	5.18	43.0	43.3	5.68	44.6	44.9
4.19	39.8	40.1	4.69	41.4	41.7	5.19	43.0	43.3	5.69	44.6	44.9
4.20	39.8	40.1	4.70	41.4	41.7	5.20	43.0	43.3	5.70	44.6	44.9
4.21	39.9	40.1	4.71	41.5	41.7	5.21	43.1	43.3	5.71	44.7	45.0
4.22	39.9	40.2	4.72	41.5	41.8	5.22	43.1	43.4	5.72	44.7	45.0
4.23	39.9	40.2	4.73	41.5	41.8	5.23	43.1	43.4	5.73	44.7	45.0
4.24	40.0	40.2	4.74	41.6	41.8	5.24	43.2	43.4	5.74	44.7	45.0

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
5.75	44.8	45.1	6.25	46.4	46.7	6.75	48.0	48.3	7.25	49.6	49.9
5.76	44.8	45.1	6.26	46.4	46.7	6.76	48.0	48.3	7.26	49.6	50.0
5.77	44.8	45.1	6.27	46.4	46.8	6.77	48.0	48.4	7.27	49.7	50.0
5.78	44.9	45.2	6.28	46.5	46.8	6.78	48.1	48.4	7.28	49.7	50.0
5.79	44.9	45.2	6.29	46.5	46.8	6.79	48.1	48.4	7.29	49.7	50.1
5.80	44.9	45.2	6.30	46.5	46.8	6.80	48.1	48.5	7.30	49.8	50.1
5.81	45.0	45.3	6.31	46.6	46.9	6.81	48.2	48.5	7.31	49.8	50.1
5.82	45.0	45.3	6.32	46.6	46.9	6.82	48.2	48.5	7.32	49.8	50.2
5.83	45.0	45.3	6.33	46.6	46.9	6.83	48.2	48.6	7.33	49.9	50.2
5.84	45.1	45.4	6.34	46.7	47.0	6.84	48.3	48.6	7.34	49.9	50.2
5.85	45.1	45.4	6.35	46.7	47.0	6.85	48.3	48.6	7.35	49.9	50.3
5.86	45.1	45.4	6.36	46.7	47.0	6.86	48.3	48.7	7.36	50.0	50.3
5.87	45.2	45.5	6.37	46.8	47.1	6.87	48.4	48.7	7.37	50.0	50.3
5.88	45.2	45.5	6.38	46.8	47.1	6.88	48.4	48.7	7.38	50.0	50.4
5.89	45.2	45.5	6.39	46.8	47.1	6.89	48.4	48.8	7.39	50.1	50.4
5.90	45.3	45.6	6.40	46.9	47.2	6.90	48.5	48.8	7.40	50.1	50.4
5.91	45.3	45.6	6.41	46.9	47.2	6.91	48.5	48.8	7.41	50.1	50.5
5.92	45.3	45.6	6.42	46.9	47.2	6.92	48.5	48.9	7.42	50.2	50.5
5.93	45.4	45.7	6.43	47.0	47.3	6.93	48.6	48.9	7.43	50.2	50.5
5.94	45.4	45.7	6.44	47.0	47.3	6.94	48.6	48.9	7.44	50.2	50.6
5.95	45.4	45.7	6.45	47.0	47.3	6.95	48.6	49.0	7.45	50.3	50.6
5.96	45.4	45.8	6.46	47.0	47.4	6.96	48.7	49.0	7.46	50.3	50.6
5.97	45.5	45.8	6.47	47.1	47.4	6.97	48.7	49.0	7.47	50.3	50.7
5.98	45.5	45.8	6.48	47.1	47.4	6.98	48.7	49.1	7.48	50.3	50.7
5.99	45.5	45.9	6.49	47.1	47.5	6.99	48.8	49.1	7.49	50.4	50.7
6.00	45.6	45.9	6.50	47.2	47.5	7.00	48.8	49.1	7.50	50.4	50.8
6.01	45.6	45.9	6.51	47.2	47.5	7.01	48.8	49.1	7.51	50.4	50.8
6.02	45.6	45.9	6.52	47.2	47.6	7.02	48.9	49.2	7.52	50.5	50.8
6.03	45.7	46.0	6.53	47.3	47.6	7.03	48.9	49.2	7.53	50.5	50.9
6.04	45.7	46.0	6.54	47.3	47.6	7.04	48.9	49.2	7.54	50.5	50.9
6.05	45.7	46.0	6.55	47.3	47.7	7.05	49.0	49.3	7.55	50.6	50.9
6.06	45.8	46.1	6.56	47.4	47.7	7.06	49.0	49.3	7.56	50.6	51.0
6.07	45.8	46.1	6.57	47.4	47.7	7.07	49.0	49.3	7.57	50.6	51.0
6.08	45.8	46.1	6.58	47.4	47.8	7.08	49.0	49.4	7.58	50.7	51.0
6.09	45.9	46.2	6.59	47.5	47.8	7.09	49.1	49.4	7.59	50.7	51.0
6.10	45.9	46.2	6.60	47.5	47.8	7.10	49.1	49.4	7.60	50.7	51.1
6.11	45.9	46.2	6.61	47.5	47.8	7.11	49.1	49.5	7.61	50.8	51.1
6.12	46.0	46.3	6.62	47.6	47.9	7.12	49.2	49.5	7.62	50.8	51.1
6.13	46.0	46.3	6.63	47.6	47.9	7.13	49.2	49.5	7.63	50.8	51.2
6.14	46.0	46.3	6.64	47.6	47.9	7.14	49.2	49.6	7.64	50.9	51.2
6.15	46.1	46.4	6.65	47.7	48.0	7.15	49.3	49.6	7.65	50.9	51.2
6.16	46.1	46.4	6.66	47.7	48.0	7.16	49.3	49.6	7.66	50.9	51.3
6.17	46.1	46.4	6.67	47.7	48.0	7.17	49.3	49.7	7.67	51.0	51.3
6.18	46.2	46.5	6.68	47.8	48.1	7.18	49.4	49.7	7.68	51.0	51.3
6.19	46.2	46.5	6.69	47.8	48.1	7.19	49.4	49.7	7.69	51.0	51.4
6.20	46.2	46.5	6.70	47.8	48.1	7.20	49.4	49.8	7.70	51.1	51.4
6.21	46.2	46.6	6.71	47.9	48.2	7.21	49.5	49.8	7.71	51.1	51.4
6.22	46.3	46.6	6.72	47.9	48.2	7.22	49.5	49.8	7.72	51.1	51.5
6.23	46.3	46.6	6.73	47.9	48.2	7.23	49.5	49.9	7.73	51.2	51.5
6.24	46.3	46.7	6.74	47.9	48.3	7.24	49.6	49.9	7.74	51.2	51.5

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
7.75	51.2	51.6	8.25	52.9	53.2	8.75	54.6	54.9	9.25	56.3	56.6
7.76	51.3	51.6	8.26	52.9	53.3	8.76	54.6	55.0	9.26	56.3	56.7
7.77	51.3	51.6	8.27	53.0	53.3	8.77	54.6	55.0	9.27	56.3	56.7
7.78	51.3	51.7	8.28	53.0	53.3	8.78	54.7	55.0	9.28	56.4	56.7
7.79	51.4	51.7	8.29	53.0	53.4	8.79	54.7	55.1	9.29	56.4	56.8
7.80	51.4	51.7	8.30	53.1	53.4	8.80	54.7	55.1	9.30	56.4	56.8
7.81	51.4	51.8	8.31	53.1	53.4	8.81	54.8	55.1	9.31	56.5	56.8
7.82	51.5	51.8	8.32	53.1	53.5	8.82	54.8	55.2	9.32	56.5	56.9
7.83	51.5	51.8	8.33	53.2	53.5	8.83	54.8	55.2	9.33	56.5	56.9
7.84	51.5	51.9	8.34	53.2	53.5	8.84	54.9	55.2	9.34	56.6	56.9
7.85	51.6	51.9	8.35	53.2	53.6	8.85	54.9	55.3	9.35	56.6	57.0
7.86	51.6	51.9	8.36	53.3	53.6	8.86	54.9	55.3	9.36	56.6	57.0
7.87	51.6	52.0	8.37	53.3	53.6	8.87	55.0	55.3	9.37	56.7	57.0
7.88	51.7	52.0	8.38	53.3	53.7	8.88	55.0	55.4	9.38	56.7	57.1
7.89	51.7	52.0	8.39	53.4	53.7	8.89	55.0	55.4	9.39	56.7	57.1
7.90	51.7	52.1	8.40	53.4	53.7	8.90	55.1	55.4	9.40	56.8	57.1
7.91	51.8	52.1	8.41	53.4	53.8	8.91	55.1	55.5	9.41	56.8	57.2
7.92	51.8	52.1	8.42	53.5	53.8	8.92	55.1	55.5	9.42	56.8	57.2
7.93	51.8	52.2	8.43	53.5	53.8	8.93	55.2	55.5	9.43	56.9	57.2
7.94	51.9	52.2	8.44	53.5	53.9	8.94	55.2	55.6	9.44	56.9	57.3
7.95	51.9	52.2	8.45	53.6	53.9	8.95	55.2	55.6	9.45	56.9	57.3
7.96	51.9	52.3	8.46	53.6	53.9	8.96	55.3	55.6	9.46	57.0	57.4
7.97	52.0	52.3	8.47	53.6	54.0	8.97	55.3	55.7	9.47	57.0	57.4
7.98	52.0	52.3	8.48	53.7	54.0	8.98	55.3	55.7	9.48	57.0	57.4
7.99	52.0	52.4	8.49	53.7	54.0	8.99	55.4	55.7	9.49	57.1	57.5
8.00	52.1	52.4	8.50	53.7	54.1	9.00	55.4	55.8	9.50	57.1	57.5
8.01	52.1	52.4	8.51	53.8	54.1	9.01	55.4	55.8	9.52	57.2	57.6
8.02	52.1	52.5	8.52	53.8	54.1	9.02	55.5	55.8	9.54	57.2	57.6
8.03	52.2	52.5	8.53	53.8	54.2	9.03	55.5	55.9	9.56	57.3	57.7
8.04	52.2	52.5	8.54	53.9	54.2	9.04	55.5	55.9	9.58	57.4	57.8
8.05	52.2	52.6	8.55	53.9	54.2	9.05	55.6	55.9	9.60	57.5	57.8
8.06	52.3	52.6	8.56	53.9	54.3	9.06	55.6	56.0	9.62	57.5	57.9
8.07	52.3	52.6	8.57	54.0	54.3	9.07	55.6	56.0	9.64	57.6	58.0
8.08	52.3	52.7	8.58	54.0	54.3	9.08	55.7	56.0	9.66	57.7	58.0
8.09	52.4	52.7	8.59	54.0	54.4	9.09	55.7	56.1	9.68	57.7	58.1
8.10	52.4	52.7	8.60	54.1	54.4	9.10	55.7	56.1	9.70	57.8	58.2
8.11	52.4	52.8	8.61	54.1	54.5	9.11	55.8	56.1	9.72	57.9	58.3
8.12	52.5	52.8	8.62	54.1	54.5	9.12	55.8	56.2	9.74	57.9	58.3
8.13	52.5	52.8	8.63	54.2	54.5	9.13	55.8	56.2	9.76	58.0	58.4
8.14	52.5	52.9	8.64	54.2	54.6	9.14	55.9	56.3	9.78	58.1	58.5
8.15	52.6	52.9	8.65	54.2	54.6	9.15	55.9	56.3	9.80	58.1	58.5
8.16	52.6	52.9	8.66	54.3	54.6	9.16	55.9	56.3	9.82	58.2	58.6
8.17	52.6	53.0	8.67	54.3	54.7	9.17	56.0	56.4	9.84	58.3	58.7
8.18	52.7	53.0	8.68	54.3	54.7	9.18	56.0	56.4	9.86	58.4	58.7
8.19	52.7	53.0	8.69	54.4	54.7	9.19	56.0	56.4	9.88	58.4	58.8
8.20	52.7	53.1	8.70	54.4	54.8	9.20	56.1	56.5	9.90	58.5	58.9
8.21	52.8	53.1	8.71	54.4	54.8	9.21	56.1	56.5	9.92	58.6	59.0
8.22	52.8	53.1	8.72	54.5	54.8	9.22	56.2	56.5	9.94	58.6	59.0
8.23	52.8	53.2	8.73	54.5	54.9	9.23	56.2	56.6	9.96	58.7	59.1
8.24	52.9	53.2	8.74	54.5	54.9	9.24	56.2	56.6	9.98	58.8	59.2

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
10.00	58.8	59.2	11.00	62.4	62.8	12.00	66.0	66.4	13.00	69.7	70.2
10.02	58.9	59.3	11.02	62.4	62.9	12.02	66.1	66.5	13.02	69.8	70.3
10.04	59.0	59.4	11.04	62.5	62.9	12.04	66.1	66.6	13.04	69.9	70.3
10.06	59.0	59.4	11.06	62.6	63.0	12.06	66.2	66.7	13.06	69.9	70.4
10.08	59.1	59.5	11.08	62.7	63.1	12.08	66.3	66.7	13.08	70.0	70.5
10.10	59.2	59.6	11.10	62.7	63.1	12.10	66.4	66.8	13.10	70.1	70.6
10.12	59.3	59.7	11.12	62.8	63.2	12.12	66.4	66.9	13.12	70.2	70.6
10.14	59.3	59.7	11.14	62.9	63.3	12.14	66.5	67.0	13.14	70.2	70.7
10.16	59.4	59.8	11.16	62.9	63.4	12.16	66.6	67.0	13.16	70.3	70.8
10.18	59.5	59.9	11.18	63.0	63.4	12.18	66.7	67.1	13.18	70.4	70.9
10.20	59.5	59.9	11.20	63.1	63.5	12.20	66.7	67.2	13.20	70.5	70.9
10.22	59.6	60.0	11.22	63.2	63.6	12.22	66.8	67.2	13.22	70.5	71.0
10.24	59.7	60.1	11.24	63.2	63.7	12.24	66.9	67.3	13.24	70.6	71.1
10.26	59.7	60.1	11.26	63.3	63.7	12.26	66.9	67.4	13.26	70.7	71.2
10.28	59.8	60.2	11.28	63.4	63.8	12.28	67.0	67.5	13.28	70.8	71.2
10.30	59.9	60.3	11.30	63.4	63.9	12.30	67.1	67.5	13.30	70.8	71.3
10.32	60.0	60.4	11.32	63.5	63.9	12.32	67.2	67.6	13.32	70.9	71.4
10.34	60.0	60.4	11.34	63.6	64.0	12.34	67.2	67.7	13.34	71.0	71.5
10.36	60.1	60.5	11.36	63.7	64.1	12.36	67.3	67.8	13.36	71.1	71.5
10.38	60.2	60.6	11.38	63.7	64.2	12.38	67.4	67.8	13.38	71.1	71.6
10.40	60.2	60.6	11.40	63.8	64.2	12.40	67.5	67.9	13.40	71.2	71.7
10.42	60.3	60.7	11.42	63.9	64.3	12.42	67.5	68.0	13.42	71.3	71.8
10.44	60.4	60.8	11.44	63.9	64.4	12.44	67.6	68.1	13.44	71.4	71.9
10.46	60.4	60.9	11.46	64.0	64.5	12.46	67.7	68.1	13.46	71.4	71.9
10.48	60.5	60.9	11.48	64.1	64.5	12.48	67.8	68.2	13.48	71.5	72.0
10.50	60.6	61.0	11.50	64.2	64.6	12.50	67.8	68.3	13.50	71.6	72.1
10.52	60.7	61.1	11.52	64.2	64.7	12.52	67.9	68.4	13.52	71.7	72.2
10.54	60.7	61.1	11.54	64.3	64.7	12.54	68.0	68.4	13.54	71.8	72.2
10.56	60.8	61.2	11.56	64.4	64.8	12.56	68.1	68.5	13.56	71.8	72.3
10.58	60.9	61.3	11.58	64.5	64.9	12.58	68.1	68.6	13.58	71.9	72.4
10.60	60.9	61.4	11.60	64.5	65.0	12.60	68.2	68.7	13.60	72.0	72.5
10.62	61.0	61.4	11.62	64.6	65.0	12.62	68.3	68.7	13.62	72.1	72.5
10.64	61.1	61.5	11.64	64.7	65.1	12.64	68.4	68.8	13.64	72.1	72.6
10.66	61.2	61.6	11.66	64.7	65.2	12.66	68.4	68.9	13.66	72.2	72.7
10.68	61.2	61.6	11.68	64.8	65.3	12.68	68.5	69.0	13.68	72.3	72.8
10.70	61.3	61.7	11.70	64.9	65.3	12.70	68.6	69.0	13.70	72.4	72.8
10.72	61.4	61.8	11.72	65.0	65.4	12.72	68.7	69.1	13.72	72.4	72.9
10.74	61.4	61.9	11.74	65.0	65.5	12.74	68.7	69.2	13.74	72.5	73.0
10.76	61.5	61.9	11.76	65.1	65.5	12.76	68.8	69.3	13.76	72.6	73.1
10.78	61.6	62.0	11.78	65.2	65.6	12.78	68.9	69.3	13.78	72.7	73.2
10.80	61.7	62.1	11.80	65.3	65.7	12.80	69.0	69.4	13.80	72.7	73.2
10.82	61.7	62.1	11.82	65.3	65.8	12.82	69.0	69.5	13.82	72.8	73.3
10.84	61.8	62.2	11.84	65.4	65.8	12.84	69.1	69.6	13.84	72.9	73.4
10.86	61.9	62.3	11.86	65.5	65.9	12.86	69.2	69.6	13.86	73.0	73.5
10.88	61.9	62.4	11.88	65.6	66.0	12.88	69.3	69.7	13.88	73.1	73.5
10.90	62.0	62.4	11.90	65.6	66.1	12.90	69.3	69.8	13.90	73.1	73.6
10.92	62.1	62.5	11.92	65.7	66.1	12.92	69.4	69.9	13.92	73.2	73.7
10.94	62.2	62.6	11.94	65.8	66.2	12.94	69.5	69.9	13.94	73.3	73.8
10.96	62.2	62.6	11.96	65.8	66.3	12.96	69.6	70.0	13.96	73.4	73.9
10.98	62.3	62.7	11.98	65.9	66.4	12.98	69.6	70.1	13.98	73.4	73.9

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
14.00	73.5	74.0	15.00	77.4	77.9	16.00	81.4	81.9	17.00	85.4	86.0
14.02	73.6	74.1	15.02	77.5	78.0	16.02	81.4	82.0	17.02	85.5	86.0
14.04	73.7	74.2	15.04	77.6	78.1	16.04	81.5	82.1	17.04	85.6	86.1
14.06	73.7	74.2	15.06	77.6	78.2	16.06	81.6	82.2	17.06	85.6	86.2
14.08	73.8	74.3	15.08	77.7	78.2	16.08	81.7	82.2	17.08	85.7	86.3
14.10	73.9	74.4	15.10	77.8	78.3	16.10	81.8	82.3	17.10	85.8	86.4
14.12	74.0	74.5	15.12	77.9	78.4	16.12	81.8	82.4	17.12	85.9	86.5
14.14	74.1	74.6	15.14	78.0	78.5	16.14	81.9	82.5	17.14	86.0	86.5
14.16	74.1	74.6	15.16	78.0	78.6	16.16	82.0	82.6	17.16	86.0	86.6
14.18	74.2	74.7	15.18	78.1	78.6	16.18	82.1	82.6	17.18	86.1	86.7
14.20	74.3	74.8	15.20	78.2	78.7	16.20	82.2	82.7	17.20	86.2	86.8
14.22	74.4	74.9	15.22	78.3	78.8	16.22	82.2	82.8	17.22	86.3	86.9
14.24	74.4	74.9	15.24	78.3	78.9	16.24	82.3	82.9	17.24	86.4	86.9
14.26	74.5	75.0	15.26	78.4	79.0	16.26	82.4	83.0	17.26	86.5	87.0
14.28	74.6	75.1	15.28	78.5	79.0	16.28	82.5	83.0	17.28	86.5	87.1
14.30	74.7	75.2	15.30	78.6	79.1	16.30	82.6	83.1	17.30	86.6	87.2
14.32	74.7	75.3	15.32	78.7	79.2	16.32	82.6	83.2	17.32	86.7	87.3
14.34	74.8	75.3	15.34	78.7	79.3	16.34	82.7	83.3	17.34	86.8	87.4
14.36	74.9	75.4	15.36	78.8	79.3	16.36	82.8	83.4	17.36	86.9	87.4
14.38	75.0	75.5	15.38	78.9	79.4	16.38	82.9	83.4	17.38	86.9	87.5
14.40	75.1	75.6	15.40	79.0	79.5	16.40	83.0	83.5	17.40	87.0	87.6
14.42	75.1	75.6	15.42	79.1	79.6	16.42	83.0	83.6	17.42	87.1	87.7
14.44	75.2	75.7	15.44	79.1	79.7	16.44	83.1	83.7	17.44	87.2	87.8
14.46	75.3	75.8	15.46	79.2	79.7	16.46	83.2	83.8	17.46	87.3	87.9
14.48	75.4	75.9	15.48	79.3	79.8	16.48	83.3	83.8	17.48	87.3	87.9
14.50	75.4	76.0	15.50	79.4	79.9	16.50	83.4	83.9	17.50	87.4	88.0
14.52	75.5	76.0	15.52	79.5	80.0	16.52	83.5	84.0	17.52	87.5	88.1
14.54	75.6	76.1	15.54	79.5	80.1	16.54	83.5	84.1	17.54	87.6	88.2
14.56	75.7	76.2	15.56	79.6	80.1	16.56	83.6	84.2	17.56	87.7	88.3
14.58	75.8	76.3	15.58	79.7	80.2	16.58	83.7	84.3	17.58	87.8	88.3
14.60	75.8	76.3	15.60	79.8	80.3	16.60	83.8	84.3	17.60	87.8	88.4
14.62	75.9	76.4	15.62	79.8	80.4	16.62	83.9	84.4	17.62	87.9	88.5
14.64	76.0	76.5	15.64	79.9	80.5	16.64	83.9	84.5	17.64	88.0	88.6
14.66	76.1	76.6	15.66	80.0	80.5	16.66	84.0	84.6	17.66	88.1	88.7
14.68	76.1	76.7	15.68	80.1	80.6	16.68	84.1	84.7	17.68	88.2	88.8
14.70	76.2	76.7	15.70	80.2	80.7	16.70	84.2	84.7	17.70	88.3	88.8
14.72	76.3	76.8	15.72	80.2	80.8	16.72	84.3	84.8	17.72	88.3	88.9
14.74	76.4	76.9	15.74	80.3	80.9	16.74	84.3	84.9	17.74	88.4	89.0
14.76	76.5	77.0	15.76	80.4	80.9	16.76	84.4	85.0	17.76	88.5	89.1
14.78	76.5	77.1	15.78	80.5	81.0	16.78	84.5	85.1	17.78	88.6	89.2
14.80	76.6	77.1	15.80	80.6	81.1	16.80	84.6	85.1	17.80	88.7	89.3
14.82	76.7	77.2	15.82	80.6	81.2	16.82	84.7	85.2	17.82	88.7	89.3
14.84	76.8	77.3	15.84	80.7	81.3	16.84	84.7	85.3	17.84	88.8	89.4
14.86	76.9	77.4	15.86	80.8	81.3	16.86	84.8	85.4	17.86	88.9	89.5
14.88	76.9	77.4	15.88	80.9	81.4	16.88	84.9	85.5	17.88	89.0	89.6
14.90	77.0	77.5	15.90	81.0	81.5	16.90	85.0	85.6	17.90	89.1	89.7
14.92	77.1	77.6	15.92	81.0	81.6	16.92	85.1	85.6	17.92	89.2	89.8
14.94	77.2	77.7	15.94	81.1	81.7	16.94	85.1	85.7	17.94	89.2	89.8
14.96	77.2	77.8	15.96	81.2	81.7	16.96	85.2	85.8	17.96	89.3	89.9
14.98	77.3	77.8	15.98	81.3	81.8	16.98	85.3	85.9	17.98	89.4	90.0

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
18.00	89.5	90.1	19.00	93.6	94.3	20.00	97.8	98.5	22.50	108.5	109.2
18.02	89.6	90.2	19.02	93.7	94.3	20.05	98.0	98.7	22.55	108.7	109.4
18.04	89.6	90.2	19.04	93.8	94.4	20.10	98.2	98.9	22.60	108.9	109.6
18.06	89.7	90.3	19.06	93.9	94.5	20.15	98.5	99.1	22.65	109.1	109.9
18.08	89.8	90.4	19.08	94.0	94.6	20.20	98.7	99.3	22.70	109.4	110.1
18.10	89.9	90.5	19.10	94.0	94.7	20.25	98.9	99.5	22.75	109.6	110.3
18.12	90.0	90.6	19.12	94.1	94.8	20.30	99.1	99.8	22.80	109.8	110.5
18.14	90.1	90.7	19.14	94.2	94.8	20.35	99.3	100.0	22.85	110.0	110.7
18.16	90.1	90.7	19.16	94.3	94.9	20.40	99.5	100.2	22.90	110.2	111.0
18.18	90.2	90.8	19.18	94.4	95.0	20.45	99.7	100.4	22.95	110.4	111.2
18.20	90.3	90.9	19.20	94.5	95.1	20.50	99.9	100.6	23.00	110.6	111.4
18.22	90.4	91.0	19.22	94.5	95.2	20.55	100.1	100.8	23.05	110.9	111.6
18.24	90.5	91.1	19.24	94.6	95.3	20.60	100.4	101.0	23.10	111.1	111.8
18.26	90.6	91.2	19.26	94.7	95.4	20.65	100.6	101.2	23.15	111.3	112.0
18.28	90.6	91.2	19.28	94.8	95.4	20.70	100.8	101.5	23.20	111.5	112.3
18.30	90.7	91.3	19.30	94.9	95.5	20.75	101.0	101.7	23.25	111.7	112.5
18.32	90.8	91.4	19.32	95.0	95.6	20.80	101.2	101.9	23.30	111.9	112.7
18.34	90.9	91.5	19.34	95.0	95.7	20.85	101.4	102.1	23.35	112.2	112.9
18.36	91.0	91.6	19.36	95.1	95.8	20.90	101.6	102.3	23.40	112.4	113.1
18.38	91.1	91.7	19.38	95.2	95.9	20.95	101.8	102.5	23.45	112.6	113.4
18.40	91.1	91.7	19.40	95.3	95.9	21.00	102.1	102.7	23.50	112.8	113.6
18.42	91.2	91.8	19.42	95.4	96.0	21.05	102.3	103.0	23.55	113.0	113.8
18.44	91.3	91.9	19.44	95.5	96.1	21.10	102.5	103.2	23.60	113.2	114.0
18.46	91.4	92.0	19.46	95.6	96.2	21.15	102.7	103.4	23.65	113.5	114.2
18.48	91.5	92.1	19.48	95.6	96.3	21.20	102.9	103.6	23.70	113.7	114.4
18.50	91.5	92.2	19.50	95.7	96.4	21.25	103.1	103.8	23.75	113.9	114.7
18.52	91.6	92.2	19.52	95.8	96.4	21.30	103.3	104.0	23.80	114.1	114.9
18.54	91.7	92.3	19.54	95.9	96.5	21.35	103.6	104.2	23.85	114.3	115.1
18.56	91.8	92.4	19.56	96.0	96.6	21.40	103.8	104.5	23.90	114.6	115.3
18.58	91.9	92.5	19.58	96.1	96.7	21.45	104.0	104.7	23.95	114.8	115.5
18.60	92.0	92.6	19.60	96.1	96.8	21.50	104.2	104.9	24.00	115.0	115.8
18.62	92.0	92.7	19.62	96.2	96.9	21.55	104.4	105.1	24.05	115.2	116.0
18.64	92.1	92.7	19.64	96.3	97.0	21.60	104.6	105.3	24.10	115.4	116.2
18.66	92.2	92.8	19.66	96.4	97.0	21.65	104.8	105.5	24.15	115.6	116.4
18.68	92.3	92.9	19.68	96.5	97.1	21.70	105.0	105.8	24.20	115.9	116.6
18.70	92.4	93.0	19.70	96.6	97.2	21.75	105.3	106.0	24.25	116.1	116.9
18.72	92.5	93.1	19.72	96.6	97.3	21.80	105.5	106.2	24.30	116.3	117.1
18.74	92.5	93.2	19.74	96.7	97.4	21.85	105.7	106.4	24.35	116.4	117.3
18.76	92.6	93.3	19.76	96.8	97.5	21.90	105.9	106.6	24.40	116.7	117.5
18.78	92.7	93.3	19.78	96.9	97.5	21.95	106.1	106.8	24.45	117.0	117.7
18.80	92.8	93.4	19.80	97.0	97.6	22.00	106.3	107.0	24.50	117.2	118.0
18.82	92.9	93.5	19.82	97.1	97.7	22.05	106.6	107.3	24.55	117.4	118.2
18.84	93.0	93.6	19.84	97.1	97.8	22.10	106.8	107.5	24.60	117.6	118.4
18.86	93.0	93.7	19.86	97.2	97.9	22.15	107.0	107.7	24.65	117.8	118.6
18.88	93.1	93.8	19.88	97.3	98.0	22.20	107.2	107.9	24.70	118.0	118.8
18.90	93.2	93.8	19.90	97.4	98.1	22.25	107.4	108.1	24.75	118.3	119.1
18.92	93.3	93.9	19.92	97.5	98.1	22.30	107.6	108.3	24.80	118.5	119.3
18.94	93.4	94.0	19.94	97.6	98.2	22.35	107.8	108.6	24.85	118.7	119.5
18.96	93.5	94.1	19.96	97.7	98.3	22.40	108.1	108.8	24.90	118.9	119.7
18.98	93.5	94.2	19.98	97.7	98.4	22.45	108.3	109.0	24.95	119.1	119.9

TABLE 1 *Continued*

Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS		Kin Vis, mm ² /s (cSt)	Equivalent Saybolt Universal Viscosity, SUS	
	At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F		At 100°F	At 210°F
25.00	119.4	120.2	27.50	130.4	131.3	30.00	141.5	142.5	32.50	152.7	153.8
25.05	119.6	120.4	27.55	130.6	131.5	30.05	141.7	142.7	32.55	153.0	154.0
25.10	119.8	120.6	27.60	130.8	131.7	30.10	142.0	142.9	32.60	153.2	154.2
25.15	120.0	120.8	27.65	131.0	131.9	30.15	142.2	143.1	32.65	153.4	154.4
25.20	120.2	121.0	27.70	131.3	132.1	30.20	142.4	143.4	32.70	153.6	154.7
25.25	120.5	121.3	27.75	131.5	132.4	30.25	142.6	143.6	32.75	153.9	154.9
25.30	120.7	121.5	27.80	131.7	132.6	30.30	142.9	143.8	32.80	154.1	155.1
25.35	120.9	121.7	27.85	131.9	132.8	30.35	143.1	144.0	32.85	154.3	155.4
25.40	121.1	121.9	27.90	132.2	133.0	30.40	143.3	144.3	32.90	154.5	155.6
25.45	121.3	122.1	27.95	132.4	133.3	30.45	143.5	144.5	32.95	154.8	155.8
25.50	121.6	122.4	28.00	132.6	133.5	30.50	143.8	144.7	33.00	155.0	156.0
25.55	121.8	122.6	28.05	132.8	133.7	30.55	144.0	144.9	33.05	155.2	156.3
25.60	122.0	122.8	28.10	133.0	133.9	30.60	144.2	145.2	33.10	155.4	156.5
25.65	122.2	123.0	28.15	133.3	134.2	30.65	144.4	145.4	33.15	155.7	156.7
25.70	122.4	123.3	28.20	133.5	134.4	30.70	144.6	145.6	33.20	155.9	156.9
25.75	122.6	123.5	28.25	133.7	134.6	30.75	144.9	145.8	33.25	156.1	157.2
25.80	122.9	123.7	28.30	133.9	134.8	30.80	145.1	146.1	33.30	156.3	157.4
25.85	123.1	123.9	28.35	134.2	135.1	30.85	145.3	146.3	33.35	156.6	157.6
25.90	123.3	124.1	28.40	134.4	135.3	30.90	145.5	146.5	33.40	156.8	157.8
25.95	123.5	124.4	28.45	134.6	135.5	30.95	145.8	146.7	33.45	157.0	158.1
26.00	123.7	124.6	28.50	134.8	135.7	31.00	146.0	147.0	33.50	157.2	158.3
26.05	124.0	124.8	28.55	135.0	135.9	31.05	146.2	147.2	33.55	157.5	158.5
26.10	124.2	125.0	28.60	135.3	136.2	31.10	146.4	147.4	33.60	157.7	158.8
26.15	124.4	125.2	28.65	135.5	136.4	31.15	146.6	147.7	33.65	157.9	159.0
26.20	124.6	125.5	28.70	135.7	136.6	31.20	146.9	147.9	33.70	158.2	159.2
26.25	124.9	125.7	28.75	135.9	136.8	31.25	147.1	148.1	33.75	158.4	159.4
26.30	125.1	125.9	28.80	136.2	137.1	31.30	147.3	148.3	33.80	158.6	159.7
26.35	125.3	126.1	28.85	136.4	137.3	31.35	147.6	148.6	33.85	158.8	159.9
26.40	125.5	126.4	28.90	136.6	137.5	31.40	147.8	148.8	33.90	159.1	160.1
26.45	125.7	126.6	28.95	136.8	137.7	31.45	148.0	149.0	33.95	159.3	160.3
26.50	126.0	126.8	29.00	137.0	138.0	31.50	148.2	149.2	34.00	159.5	160.6
26.55	126.2	127.0	29.05	137.3	138.2	31.55	148.5	149.5	34.05	159.7	160.8
26.60	126.4	127.2	29.10	137.5	138.4	31.60	148.7	149.7	34.10	160.0	161.0
26.65	126.6	127.5	29.15	137.7	138.6	31.65	148.9	149.9	34.15	160.2	161.3
26.70	126.8	127.7	29.20	137.9	138.9	31.70	149.1	150.1	34.20	160.4	161.5
26.75	127.1	127.9	29.25	138.2	139.1	31.75	149.4	150.4	34.25	160.6	161.7
26.80	127.3	128.1	29.30	138.4	139.3	31.80	149.6	150.6	34.30	160.9	161.9
26.85	127.5	128.4	29.35	138.6	139.5	31.85	149.8	150.8	34.35	161.1	162.2
26.90	127.7	128.6	29.40	138.8	139.8	31.90	150.0	151.0	34.40	161.3	162.4
26.95	127.9	128.8	29.45	139.1	140.0	31.95	150.3	151.3	34.45	161.5	162.6
27.00	128.2	129.0	29.50	139.3	140.2	32.00	150.5	151.5	34.50	161.8	162.9
27.05	128.4	129.2	29.55	139.5	140.4	32.05	150.7	151.7	34.55	162.0	163.1
27.10	128.6	129.5	29.60	139.7	140.7	32.10	150.9	152.0	34.60	162.2	163.3
27.15	128.8	129.7	29.65	140.0	140.9	32.15	151.2	152.2	34.65	162.4	163.5
27.20	129.0	129.9	29.70	140.2	141.1	32.20	151.4	152.4	34.70	162.7	163.8
27.25	129.3	130.1	29.75	140.4	141.3	32.25	151.6	152.6	34.75	162.9	164.0
27.30	129.5	130.4	29.80	140.6	141.6	32.30	151.8	152.9	34.80	163.1	164.2
27.35	129.7	130.6	29.85	140.8	141.8	32.35	152.1	153.1	34.85	163.3	164.4
27.40	129.9	130.8	29.90	141.1	142.0	32.40	152.3	153.3	34.90	163.6	164.7
27.45	130.2	131.0	29.95	141.3	142.2	32.45	152.5	153.5	34.95	163.8	164.9