



# SLOVENSKI STANDARD

## SIST EN 3155-065:2014

01-februar-2014

Nadomešča:

SIST EN 3155-065:2009

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**Aeronavtika - Električni kontakti za uporabo v veznih elementih - 065. del:  
Kontakti, električni, moški, tip A, nagubani, razred S, velikost 8 - Standard za  
proizvod**

Aerospace series - Electrical contacts used in elements of connection - Part 065:  
Contacts, electrical, male, type A, crimp, class S, size 8 - Product standard

**iTeh STANDARD PREVIEW**

Luft- und Raumfahrt - Elektrische Kontakte zur Verwendung in Verbindungselementen -  
Teil 065: Elektrische Stiftkontakte, Typ A, crimpbar, Klasse S, Größe 8 - Produktnorm

[SIST EN 3155-065:2014](#)

Série aérospatiale - Contacts électriques utilisés dans les organes de connexion - Partie  
065 : Contacts électriques, mâles, type A, à sertir, classe S, taille 8 - Norme de produit

**Ta slovenski standard je istoveten z: EN 3155-065:2013**

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**ICS:**

49.060	Letalska in vesoljska električna oprema in sistemi	Aerospace electric equipment and systems
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**SIST EN 3155-065:2014**

**en**

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EUROPEAN STANDARD

**EN 3155-065**

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2013

ICS 49.060

Supersedes EN 3155-065:2006

English Version

## Aerospace series - Electrical contacts used in elements of connection - Part 065: Contacts, electrical, male, type A, crimp, class S, size 8 - Product standard

Série aéronautique - Contacts électriques utilisés dans les organes de connexion - Partie 065 : Contacts électriques, mâles, type A, à sertir, classe S, taille 8 - Norme de produit

Luft- und Raumfahrt - Elektrische Kontakte zur Verwendung in Verbindungselementen - Teil 065: Elektrische Stiftkontakte, Typ A, crimpbar, Klasse S, Größe 8 - Produktnorm

This European Standard was approved by CEN on 28 September 2013.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (EN 3155-065:2013) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2014, and conflicting national standards shall be withdrawn at the latest by June 2014.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3155-065:2006.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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EN 3155-065:2013 (E)

## Introduction

This standard specifies the characteristics of male crimp contacts.

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## 1 Scope

This European Standard specifies the required characteristics, tests and tooling applicable to male electrical contacts, type A, crimp, class S, size 8, used in elements of connection according to EN 3155-002.

It shall be used together with EN 3155-001.

The associated female contacts are defined in EN 3155-066.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2083, *Aerospace series — Copper or copper alloy conductors for electrical cables — Product standard*

EN 2591 (all parts), *Aerospace series — Element of electrical and optical connection — Test methods*

EN 3155-001, *Aerospace series — Electrical contacts used in elements of connection — Part 001: Technical specification*

EN 3155-002, *Aerospace series — Electrical contacts used in elements of connection — Part 002: List and utilization of contacts*

EN 3155-066, *Aerospace series — Electrical contacts used in elements of connection — Part 066: Contacts, electrical, female, type A, crimp, class S, size 8 — Product standard*

EN 4530-004, *Aerospace series — Electrical contacts used in elements of connection — Part 004: Sealing sleeve — Product standard* <sup>1)</sup>

ISO 8843, *Aircraft — Crimp-removable contacts for electrical connectors — Identification system* <sup>2)</sup>

MIL-C-22520/23, *Crimping tools, terminal, hand or power actuated, wire termination: pneumatic tool for wire barrel sizes 0000 through 8* <sup>3)</sup>

MIL-DTL-22520G, *Crimping tools, wire termination, general specification for* <sup>3)</sup>

MIL-I-81969B, *Installing and removal tools, connector electrical contacts, type II, class 2, composition C* <sup>3)</sup>

MIL-I-81969/14C, *Installing and removal tools, connector electrical contact, type III, class 2, composition B* <sup>3)</sup>

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3155-001 apply.

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1) In preparation at the date of publication of this standard.

2) Published by: ISO International Organization for Standardization <http://www.iso.ch/>

3) Published by: DoD National (US) Mil. Department of Defense <http://www.defenselink.mil/>

## EN 3155-065:2013 (E)

## 4 Required characteristics

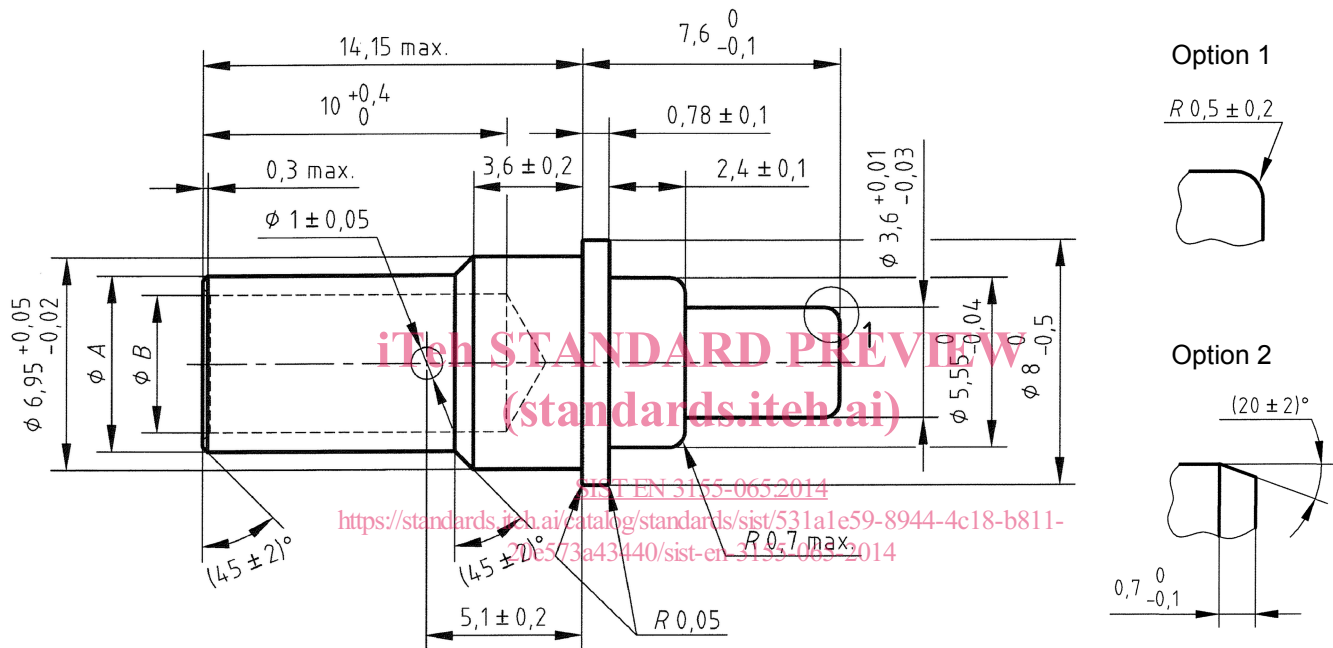
## 4.1 Specific characteristics

Type A contacts are for general application and class S corresponds to an operating temperature range from  $-65\text{ }^{\circ}\text{C}$  to  $200\text{ }^{\circ}\text{C}$ .

## 4.2 Dimensions and mass

See Figure 1 and Table 1.

Dimensions and tolerances are given in millimetres and apply after surface treatment.



## Key

- 1 Radius or chamfer allowed

Figure 1



Table 1


Size		<i>A</i>	<i>B</i>	Mass g max.
Contact	Barrel			
08	08	5,65	4,50	3,8
		5,75	4,60	
08	10	5,00	3,45	3,8
		5,10	3,55	

### 4.3 Marking by colour code

See Table 2.

Table 2

Size		Two bands according to ISO 8843	
Contact	Barrel	Band 1	Band 2
08	08	Red	Red
08	10	Red	White



The diagram shows a cylindrical component with two bands. The first band is labeled '1' and the second band is labeled '2'. The bands are shaded with diagonal lines. The component has a contact on the left and a barrel on the right.

### 4.4 Material, surface treatment

Body material: copper alloy.

Surface treatment: gold on appropriate undercoat.

### 4.5 Permissible cables

See Table 3.

Table 3

Size		Size of conductors			Rated test current A
Contact	Barrel	ASD code	Section mm <sup>2</sup>	AWG <sup>a</sup>	
08	08	090	8,98	8	46
08	10	051 or 050	5,00	10	33

<sup>a</sup> AWG = Closest American Wire Gauge.