INTERNATIONAL STANDARD

ISO 16873

First edition 2002-04-15

AMENDMENT 1 2005-04-15

Hydraulic fluid power — Pressure switches — Mounting surfaces

AMENDMENT 1

Transmissions hydrauliques — Pressostats — Plans de pose

iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO 16873:2002/Amd 1:2005 https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-58822c5a1fa3/iso-16873-2002-amd-1-2005



PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>ISO 16873:2002/Amd 1:2005</u> https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-58822c5a1fa3/iso-16873-2002-amd-1-2005

© ISO 2005

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 16873:2002 was prepared by Technical Committee ISO/TC 131, *Fluid power systems*, Subcommittee SC 5, *Control products and components*.

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>ISO 16873:2002/Amd 1:2005</u> https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-58822c5a1fa3/iso-16873-2002-amd-1-2005

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>ISO 16873:2002/Amd 1:2005</u> https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-58822c5a1fa3/iso-16873-2002-amd-1-2005

Hydraulic fluid power — Pressure switches — Mounting surfaces

AMENDMENT 1

Page 3

Figure 1

Modify footnote "a" to read as follows:

^a The minimum thread depth is 1,5 bolt diameters, *D*. The recommended full thread depth shall be 2D + 6 mm to aid interchangeability of valves and to reduce the number of fixing bolt lengths. The recommended engagement of fixing bolt thread for ferrous mountings is 1,25 *D*.

Page 4

Figure 2

iTeh STANDARD PREVIEW (standards.iteh.ai)

[English title is correct.]

Modify footnote "a" to read as follows: ISO 16873:2002/Amd 1:2005

https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-

^a The minimum thread depth 3° 3° 2° , 5° bolt diameters, 2° D° . The 2° recommended full thread depth shall be 2D + 6 mm to aid interchangeability of valves and to reduce the number of fixing bolt lengths. The recommended engagement of fixing bolt thread for ferrous mountings is 1,25 D.

Modify footnote "d" to read as follows:

^d The L-port shall have the same diameter as the P-port. The position of the L-port may be used instead for a locating pin hole; the hole diameter is then 4 mm, and its minimum depth is 4 mm.

iTeh STANDARD PREVIEW (standards.iteh.ai)

<u>ISO 16873:2002/Amd 1:2005</u> https://standards.iteh.ai/catalog/standards/sist/ac10d009-f160-4b41-a9a2-58822c5a1fa3/iso-16873-2002-amd-1-2005

ICS 23.100.50 Price based on 1 page