



Designation: D 2565 – 99

# Standard Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications<sup>1</sup>

This standard is issued under the fixed designation D 2565; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the Department of Defense.*

## 1. Scope\*

1.1 This practice covers specific procedures and test conditions that are applicable for xenon-arc exposure of plastics conducted in accordance with Practices **G 151** and **G 155**. This practice also covers the preparation of test specimens, the test conditions best suited for plastics, and the evaluation of test results.

NOTE 1—Previous versions of this practice referenced xenon-arc devices described in Practice **G 26**, which described very specific equipment designs. Practice **G 26** is being replaced by Practice **G 151**, which describes performance criteria for all exposure devices that use laboratory light sources and by Practice **G 155**, which gives requirements for exposing nonmetallic materials in xenon-arc devices. Practice **G 26** will be balloted for withdrawal before December 2000.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

NOTE 2—This practice is technically equivalent to **ISO 4892-2**.

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

- D 1293 Test Methods for pH of Water
- D 3980 Practice for Interlaboratory Testing of Paint and Related Materials
- D 5870** Practice for Calculating Property Retention Index of Plastics
- E 691** Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method
- G 26** Practice for Operating Light-Exposure Apparatus (Xenon-Arc Type) With and Without Water for Exposure of Nonmetallic Materials

<sup>1</sup> This practice is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.50 on Durability of Plastics.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

**G 113** Terminology Relating to Natural and Artificial Weathering Tests of Nonmetallic Materials

**G 141** Guide for Addressing Variability in Exposure Testing on Nonmetallic Materials

**G 147** Practice for Conditioning and Handling of Nonmetallic Materials for Natural and Artificial Weathering Tests

**G 151** Practice for Exposing Nonmetallic Materials in Accelerated Test Devices That Use Laboratory Light Sources

**G 155** Practice for Operating Xenon-Arc Light Apparatus for Exposure of Nonmetallic Materials

2.2 *ISO Standard*.<sup>3</sup>

**ISO 4892-2** Plastics—Methods of Exposure to Laboratory Light Sources — Part 2, Xenon Arc Lamp

## 3. Terminology

3.1 The definitions in Terminology **G 113** are applicable to this practice.

## 4. Significance and Use

4.1 The ability of a plastic material to resist deterioration of its electrical, mechanical, and optical properties caused by exposure to light, heat, and water can be very significant for many applications. This practice is intended to induce property changes associated with end-use conditions, including the effects of daylight, moisture, and heat. The exposure used in this practice is not intended to simulate the deterioration caused by localized weather phenomena, such as, atmospheric pollution, biological attack, and saltwater exposure.

4.2 **Caution**—Variations in results may be expected when operating conditions are varied within the accepted limits of this practice. Therefore, all references to the use of this practice must be accompanied by a report prepared in accordance with Section 9 that describes the specific operating conditions used. Refer to Practice **G 151** for detailed information on the caveats applicable to use of results obtained in accordance with this practice.

NOTE 3—Additional information on sources of variability and on strategies for addressing variability in the design, execution, and data

<sup>3</sup> Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

\*A Summary of Changes section appears at the end of this standard.

analysis of laboratory-accelerated exposure tests is found in Guide **G 141**.

4.3 Reproducibility of test results between laboratories has been shown to be good when the stability of materials is evaluated in terms of performance ranking compared to other materials or to a control.<sup>4,5</sup> Therefore, exposure of a similar material of known performance (a control) at the same time as the test materials is strongly recommended. It is recommended that at least three replicates of each material be exposed to allow for statistical evaluation of results.

4.4 Test results will depend upon the care that is taken to operate the equipment in accordance with Practice **G 155**. Significant factors include regulation of line voltage, freedom from salts or other deposits from water, temperature and humidity control, and condition and age of the burner and filters.

## 5. Apparatus

5.1 Use xenon-arc apparatus that conform to the requirements defined in Practices **G 151** and **G 155**.

5.2 Unless otherwise specified, the spectral power distribution (SPD) of the xenon lamp shall conform to the requirements of Table 1 in Practice **G 155** for a xenon lamp with daylight filters.

## 6. Test Specimen

6.1 The size and shape of specimens to be exposed will be determined by the specifications of the particular test method used to evaluate the effects of the exposure on the specimens; the test method shall be determined by the parties concerned. Where practical, it is recommended that specimens be sized to fit specimen holders and racks supplied with the exposure apparatus. Unless supplied with a specific backing as an integral part of the test, specimens shall be mounted so that only the minimum specimen area required for support by the holder shall be covered. This unexposed surface must not be used as part of the test area.

6.2 Unless otherwise specified, expose at least three replicate specimens of each test material and of the control material, if used.

6.3 Follow the procedures described in Practice **G 147** for identification and conditioning and handling of test specimens, control, and reference materials prior to, during, and after exposure.

6.4 Do not mask the face of a specimen for the purpose of showing on one panel the effects of various exposure times. Misleading results may be obtained by this method, since the masked portion of the specimen is still exposed to temperature and humidity cycles that in many cases will affect results.

6.5 Since the thickness of a specimen may markedly affect the results, thickness of test and control specimens shall be within  $\pm 10\%$  of the nominal dimensions.

NOTE 4—This is especially important when mechanical properties are being investigated.

6.6 Incident energy at the extremes of the specimen exposure area in older equipment may be only 70 % of that at the center. If the irradiance at any position within the exposure area is less than 90 % of the peak irradiance, follow one of the procedures outlined in Practice **G 155** to ensure either equal radiant exposure or compensation for differences in radiant exposure.

6.7 Retain a supply of unexposed file specimens of all materials evaluated.

6.7.1 When destructive tests are run, ensure that sufficient file specimens are retained so that the property of interest can be determined on unexposed file specimens each time exposed materials are evaluated.

6.8 Specimens should not be removed from the exposure apparatus for more than 24 h and then returned for additional tests, since this does not produce the same results on all materials as tests run without this type of interruption. When specimens are removed from the exposure apparatus for 24 h or more and then returned for additional exposure, report the elapsed time in accordance with Section 9.

NOTE 5—Since the stability of the file specimen may also be time-dependent, users are cautioned that over prolonged exposure periods, or where small differences in the order of acceptable limits are anticipated, comparison of exposed specimens with the file specimen may not be valid. Instrumental measurements are recommended whenever possible.

## 7. Procedure

7.1 Practice **G 155** lists several exposure cycles that are used for xenon-arc exposures of nonmetallic materials. Table 1 lists several of these cycles. Obtain mutual agreement between all concerned parties for the specific exposure cycle used.

7.2 If no other cycle is specified, use Cycle No. 1.

7.2.1 Unless otherwise specified, control the irradiance to produce  $0.35 \pm 0.02 \text{ W/m}^2$  at 340 nm or  $41.5 \pm 2.5 \text{ W/m}^2$  between 300 and 400 nm. If the exposure device is not equipped with irradiance control, follow the device manufacturer's recommendations to produce this irradiance, or other specified irradiance level.

7.2.2 Unless otherwise specified, in devices which allow for control of relative humidity, maintain relative humidity at  $50 \pm 5\%$  equilibrium during the light-only interval.

7.2.3 Unless otherwise specified, the equilibrium temperature of an un-insulated black panel thermometer shall be  $63 \pm 2^\circ\text{C}$ .

7.3 It is recommended that all unused spaces in the specimen exposure area be filled with blank metal panels.

### 7.4 Water Purity:

7.4.1 The purity of water used for specimen spray is very important. Without proper treatment to remove cations, anions, organics, and particularly silica, exposed panels will develop spots or stains that may not occur in exterior exposures.

7.4.2 Follow the requirements for water purity described in Practice **G 151**.

7.4.3 If specimens are found to have deposits or stains after exposure in the apparatus, the water purity must be checked to determine if it meets the requirements of 7.4.2. On some occasions, exposed specimens can be contaminated by deposits

<sup>4</sup> Fischer, R., "Results of Round Robin Studies of Light- and Water-Exposure Standard Practices," *Accelerated and Outdoor Durability Testing of Organic Materials*, ASTM STP 1202, Warren D. Ketola and Douglas Grossman, eds., American Society for Testing and Materials, Philadelphia, 1993.

<sup>5</sup> Ketola, W., and Fischer, R., "Characterization and Use of Reference Materials in Accelerated Durability Tests," *VAMAS Technical Report No. 30*, available from NIST, Gaithersburg, MD.