

# **SLOVENSKI STANDARD**

## **SIST EN ISO 21028-2:2018**

**01-julij-2018**

**Nadomešča:**  
**SIST EN 1252-2:2002**

---

**Kriogene posode - Zahteve za žilavost materialov pri kriogenih temperaturah - 2. del: Temperature med -80 °C in -20 °C (ISO 21028-2:2018)**

Cryogenic vessels - Toughness requirements for materials at cryogenic temperature - Part 2: Temperatures between -80 degrees C and -20 degrees C (ISO 21028-2:2018)

Kryo-Behälter - Zähigkeitsanforderungen an Werkstoffe bei kryogenen Temperaturen - Teil 2: Temperaturen zwischen -80 °C und -20 °C (ISO 21028-2:2018)

Réipients cryogéniques - Exigences de ténacité pour les matériaux à température cryogénique - Partie 2: Températures comprises entre -80 degrés C et -20 degrés C (ISO 21028-2:2018)

**Ta slovenski standard je istoveten z: EN ISO 21028-2:2018**

---

**ICS:**

23.020.40      Proti mrazu odporne posode    Cryogenic vessels  
(kriogenske posode)

**SIST EN ISO 21028-2:2018**

**en,fr,de**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 21028-2:2018

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 21028-2**

April 2018

ICS 23.020.40

Supersedes EN 1252-2:2001

English Version

**Cryogenic vessels - Toughness requirements for materials  
at cryogenic temperature - Part 2: Temperatures between  
-80 degrees C and -20 degrees C (ISO 21028-2:2018)**

Réceptacles cryogéniques - Exigences de ténacité pour  
les matériaux à température cryogénique - Partie 2:  
Températures comprises entre -80 degrés C et -20  
degrés C (ISO 21028-2:2018)

Kryo-Behälter - Zähigkeitsanforderungen an  
Werkstoffe bei kryogenen Temperaturen - Teil 2:  
Temperaturen zwischen -80 °C und -20 °C (ISO 21028-  
2:2018)

This European Standard was approved by CEN on 12 January 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**Contents**

Page

<b>European foreword.....</b>	<b>3</b>
<b>Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2014/68/EU of the European Parliament and of the Council of 15 May 2014 on the harmonization of the laws of the Member States relating to the making available on the market of pressure equipment.....</b>	<b>4</b>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 21028-2:2018

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>

## European foreword

This document (EN ISO 21028-2:2018) has been prepared by Technical Committee ISO/TC 220 "Cryogenic vessels" in collaboration with Technical Committee CEN/TC 268 "Cryogenic vessels and specific hydrogen technologies applications", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2018, and conflicting national standards shall be withdrawn at the latest by October 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1252-2:2001.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>

## Endorsement notice

The text of ISO 21028-2:2018 has been approved by CEN as EN ISO 21028-2:2018 without any modification.

## Annex ZA (informative)

### Relationship between this European Standard and the Essential Requirements of Directive 2014/68/EU of the European Parliament and of the Council of 15 May 2014 on the harmonization of the laws of the Member States relating to the making available on the market of pressure equipment

This European Standard has been prepared under a Commission's standardization request, M/071 Pressure Equipment, to provide one voluntary means of conforming to Essential Requirements of the New Approach Directive 2014/68/EU "Pressure Equipment Directive" of the European Parliament and of the Council of 15 May 2014.

Once this standard is cited in the Official Journal of the European Union under that Directive compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

**Table ZA.1 — Correspondence between this European Standard and Directive 2014/68/EU of the European Parliament and of the Council of 15 May 2014**

Essential Requirements of Directive 2014/68/EU	Clause(s)/sub-clause(s) of this EN	Remarks/Notes
Annex I § 2.2.3 b)	All clauses	Impact strength
Annex I § 7.5	All clauses	Material characteristics

**WARNING 1** — Presumption of conformity stays valid only as long as a reference to this European Standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

**WARNING 2** — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

# INTERNATIONAL STANDARD

ISO  
21028-2

Second edition  
2018-03

---

---

## Cryogenic vessels — Toughness requirements for materials at cryogenic temperature —

### Part 2: Temperatures between -80 degrees C and -20 degrees C

iTeh STANDARD PREVIEW  
(standards.iteh.ai)

*Réipients cryogéniques — Exigences de ténacité pour les matériaux  
à température cryogénique —*

*Partie 2: Températures comprises entre -80 degrés C et -20 degrés C*

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>



Reference number  
ISO 21028-2:2018(E)

© ISO 2018

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 21028-2:2018

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>



### **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2018

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Fax: +41 22 749 09 47  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland



# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Symbols</b> .....	<b>2</b>
<b>5 Requirements for steels with specified yield strength <math>\leq 460</math> N/mm<sup>2</sup></b> .....	<b>3</b>
5.1 General.....	3
5.2 Temperature adjustments.....	4
5.3 Procedure for base material <10 mm thick.....	4
<b>6 General test requirements</b> .....	<b>5</b>
6.1 General.....	5
6.2 Sub-sized specimens.....	5
6.3 Sub-sized specimens for components from which it is impossible to extract specimens of section size equal to reference thickness.....	5
<b>7 Welds</b> .....	<b>6</b>
<b>8 Requirements for aluminium and aluminium alloys, copper and copper alloys and austenitic stainless steels</b> .....	<b>6</b>
<b>Annex A (informative) Case proposal — Technical justification for temperature adjustment term</b> .....	<b>19</b>
<b>Annex B (informative) Example of calculation of the lowest temperature authorized during operation</b> .....	<b>22</b>
<b>Bibliography</b> .....	<b>23</b>

## ISO 21028-2:2018(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword](http://www.iso.org/iso/foreword).

This document was prepared by Technical Committee ISO/TC 220, *Cryogenic vessels*.

This second edition cancels and replaces the first edition (ISO 21028-2:2004), which has been technically revised.

The main changes compared to the previous edition are as follows:

- tables and figures on impact test temperatures and design reference have been modified;
- [Annex B](#) has been added to present an example of calculation of the lowest temperature authorized during operation.

A list of all parts in the ISO 21028 series can be found on the ISO website.

## Introduction

The use of materials at low temperatures entails special problems which should be addressed. Consideration should be given, in particular, to changes in mechanical characteristics, expansion and contraction phenomena and the thermal conduction of the various materials. The most important property to be considered is the material toughness at low temperature.

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 21028-2:2018

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

SIST EN ISO 21028-2:2018

<https://standards.iteh.ai/catalog/standards/sist/45d88c67-d6c1-4193-b922-20840555315f/sist-en-iso-21028-2-2018>