



Designation: D3622 – 05

## Standard Specification for 1-Propanol (*n*-Propyl Alcohol)<sup>1</sup>

This standard is issued under the fixed designation D3622; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope\*

1.1 This specification covers *n*-propyl alcohol (1-propanol) for use in paint, varnish, lacquer and related products.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 The following applies to all specified limits in this standard; for purposes of determining conformance with this standard, an observed value or a calculated value shall be rounded off “to the nearest unit” in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E29.

1.4 For specific hazard information and guidance, see the supplier’s Material Safety Data Sheets for materials listed in this specification.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

D268 Guide for Sampling and Testing Volatile Solvents and Chemical Intermediates for Use in Paint and Related Coatings and Material

D1078 Test Method for Distillation Range of Volatile Organic Liquids

D1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)

D1296 Test Method for Odor of Volatile Solvents and Diluents

D1353 Test Method for Nonvolatile Matter in Volatile Solvents for Use in Paint, Varnish, Lacquer, and Related Products

D1364 Test Method for Water in Volatile Solvents (Karl Fischer Reagent Titration Method)

D1476 Test Method for Heptane Miscibility of Lacquer Solvents

D1613 Test Method for Acidity in Volatile Solvents and

Chemical Intermediates Used in Paint, Varnish, Lacquer, and Related Products

D4052 Test Method for Density and Relative Density of Liquids by Digital Density Meter

D5386 Test Method for Color of Liquids Using Tristimulus Colorimetry

E1 Specification for ASTM Liquid-in-Glass Thermometers

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E300 Practice for Sampling Industrial Chemicals

2.2 *U.S. Federal Specification*:

PPP-C-2020 Chemicals, Liquid, Dry, and Paste: Packaging of<sup>3</sup>

### 3. Properties

3.1 *n*-propyl alcohol shall conform to the following requirements:

Apparent specific gravity: 20/20°C	0.804 to 0.807
or 25/25°C	
Color, Pt-Co scale, max <sup>A</sup>	10
Distillation range	<sup>B</sup>
Nonvolatile matter, max, mg/100 mL	5
Odor	<sup>C</sup>
Water, max, weight %	0.1 <sup>D</sup>
Acidity (free acid as acetic), max, weight %	0.003 <sup>E</sup>

<sup>A</sup> Instrumental Pt-Co color determined by Test Method D5386 have been shown to have no statistically significant difference from Pt-Co color determined by Test Method D1209. However, it is not known whether 1-propyl alcohol was part of the sample set included in the interlaboratory study.

<sup>B</sup> Shall distill entirely within a 2°C range which shall include 97.2°C.

<sup>C</sup> Optional: Test for odor only when agreed upon as necessary between the supplier and the customer.

<sup>D</sup> This quantitative water limit ensures miscibility without turbidity when 1 volume is diluted with 19 volumes of 99 % heptane at 20°C.

<sup>E</sup> Equivalent to 0.028 mg of KOH per gram of material.

### 4. Sampling

4.1 This material shall be sampled in accordance with Practice E300.

### 5. Test Methods

5.1 The properties enumerated in this specification shall be determined in accordance with the following ASTM methods.

<sup>3</sup> Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098, <http://www.dodssp.daps.mil>.

\*A Summary of Changes section appears at the end of this standard.