



Designation: C 1616 – 05

Standard Test Method for Determining the Moisture Content of Inorganic Insulation Materials by Weight¹

This standard is issued under the fixed designation C 1616; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method will determine the moisture content, as a percentage of the dry weight of inorganic insulation materials.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

- C 168 Terminology Relating to Thermal Insulation Materials
- C 302 Test Method for Density and Dimensions of Preformed Pipe-Covering-Type Thermal Insulation
- C 303 Test Method for Density of Preformed Block-Type Thermal Insulation
- C 390 Practice for Sampling and Acceptance of Preformed Thermal Insulation Lots

3. Terminology

3.1 *Definitions*—For definitions used in this specification, see Terminology C 168.

3.2 *Symbols:*

M = moisture content weight, percent

W_I = initial specimen weight, lb (g)

W_{MF} = moisture-free specimen weight (g) M , lb

¹ This test method is under the jurisdiction of ASTM Committee C16 on Thermal Insulation and is the direct responsibility of Subcommittee C16.33 on Insulation Finishes and Moisture.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4. Summary of Test Method

4.1 This test method is based upon weighing specimens of the insulation material and then drying the specimens by heating them in an oven to remove any moisture. Then the moisture content is determined using the calculation procedure in 9.1.

5. Significance and Use

5.1 Some insulation materials contain moisture, which will affect the thermal and other physical properties of the insulation.

6. Apparatus

6.1 *Air-circulating Oven.*

6.2 *Scale* (accurate to within 0.0011 lb (0.5 g)).

7. Sampling and Test Specimen Preparation

7.1 *Test Specimen*—The test specimen shall be of a size that can be conveniently tested in a drying oven but not less than 72 cubic inches in volume such as 6 by 6 by 2 in. thick (150 by 150 by 51 mm).

8. Procedure

8.1 Four test specimens shall be tested. Cut the four specimens to meet the size requirements of 7.1.

8.2 Measure and record the specimens weight (W_I) immediately after the specimens are cut to size. The specimens shall be weighed to the nearest 0.0011 lb (0.5 g).

8.3 Place the specimens in an air-circulating oven at a temperature of $230 \pm 10^\circ\text{F}$ ($110 \pm 6^\circ\text{C}$) for a minimum of 2 h. Cool the specimens to room temperature in a desiccator and measure their weight. Repeat the process until successive weights agree to within 0.2 % of the specimen weight obtained in the latest weighing. Record these weights as moisture free weight (W_{MF}).

9. Calculation

9.1 Calculate the moisture content as follows:

$$M = 100 \left[\frac{(W_I - W_{MF})}{W_{MF}} \right] \quad (1)$$