SLOVENSKI STANDARD
oSIST prEN ISO 10512:2016

01-junij-2016

Šestrobe zaščitne matice z deformacijo (s plastičnim vložkom) z drobnim metrskim navojem - Razreda izdelave A in B (ISO/DIS 10512:2016)

Prevailing torque hexagon regular nuts (with non-metallic insert), with fine pitch thread - Product grades A and B (ISO/DIS 10512:2016)

Sechskantmuttern mit Klemmteil (mit nichtmetallischem Einsatz), mit Feingewinde - Produktklassen A und B (ISO/DIS 10512:2016)

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Écrous hexagonaux normaux autofreinés (à anneau non métallique), à pas fin - Grades A et B (ISO/DIS 10512:2016)

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Ta slovenski standard je istoveten z: **prEN ISO 10512**

ICS:

21.040.10	Metrski navoji	Metric screw threads
21.060.20	Matice	Nuts

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DRAFT INTERNATIONAL STANDARD
ISO/DIS 10512

ISO/TC **2**/SC **12**

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Voting terminates on:
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Prevailing torque hexagon regular nuts (with non-metallic insert), with fine pitch thread — Product grades A and B

Écrous hexagonaux normaux autofreinés (à anneau non métallique), à pas fin — Grades A et B

ICS: 21.060.20

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ISO/CEN PARALLEL PROCESSING

This draft has been developed within the International Organization for Standardization (ISO), and processed under the **ISO lead** mode of collaboration as defined in the Vienna Agreement.

This draft is hereby submitted to the ISO member bodies and to the CEN member bodies for a parallel three month enquiry.

To expedite distribution, this document is circulated as received from the committee secretariat. ISO Central Secretariat work of editing and text composition will be undertaken at publication stage.

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Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

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Foreword

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The committee responsible for this document is ISO/TC 2, *Fasteners*, Subcommittee SC 12, *Fasteners with metric internal thread*.

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This third edition cancels and replaces the second edition (ISO 10512:2012).

This standard differs from ISO 10512:2012 as follows:

— the Scope has been updated;

— threads M10x1,25 and M20x2 have been moved to the preferred threads table;

— dimension of thread M36 × 2 has been corrected to M36 × 3;

— the preferred and the non-preferred threads are given in two separate tables, and the threads M18×1,5, M22×1,5, M27×2, M33×2 and M39×3 have been added;

— for steel nuts, quenching and tempering have been specified in accordance with ISO 898-2 as mandatory or optional;

— the reference to ISO/TR 16224 for nut design has been added;

— stainless steel nuts have been added;

— "prevailing torque with non-metallic insert" has been replaced by the symbol "PTNM" in the designation.

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Prevailing torque hexagon regular nuts (with non-metallic insert), with fine pitch thread — Product grades A and B

1 Scope

This International Standard specifies the characteristics of prevailing torque hexagon regular nuts (with non-metallic insert) with fine pitch thread, with nominal diameters from 8 mm through 39 mm, with product grade A for nominal diameters $D \leq 16$ mm and product grade B for nominal diameters $D > 16$ mm.

NOTE The dimensions of the nuts correspond to those given in ISO 8673 plus prevailing torque feature.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 225, *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions of dimensions*

ISO 262, *ISO general purpose metric screw threads — Selected sizes for screws, bolts and nuts*ISO 724, *ISO general-purpose metric screw threads — Basic dimensions*

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ISO 724, *ISO general-purpose metric screw threads — Basic dimensions*

ISO 898-2, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 2: Nuts with specified property classes — Coarse thread and fine pitch thread*

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ISO 965-2, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose external and internal screw threads — Medium quality*

ISO 2320, *Prevailing torque steel nuts — Functional properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-2, *Mechanical properties of corrosion-resistant stainless steel fasteners — Part 2: Nuts*

ISO 4042, *Fasteners — Electroplated coatings*

ISO 4759-1, *Tolerances for fasteners — Part 1: Bolts, screws, studs and nuts — Product grades A, B and C*

ISO 6157-2, *Fasteners — Surface discontinuities — Part 2: Nuts*

ISO 8992, *Fasteners — General requirements for bolts, screws, studs and nuts*

ISO 10683, *Fasteners — Non-electrolytically applied zinc flake coatings*

ISO 16048, *Passivation of corrosion-resistant stainless-steel fasteners*

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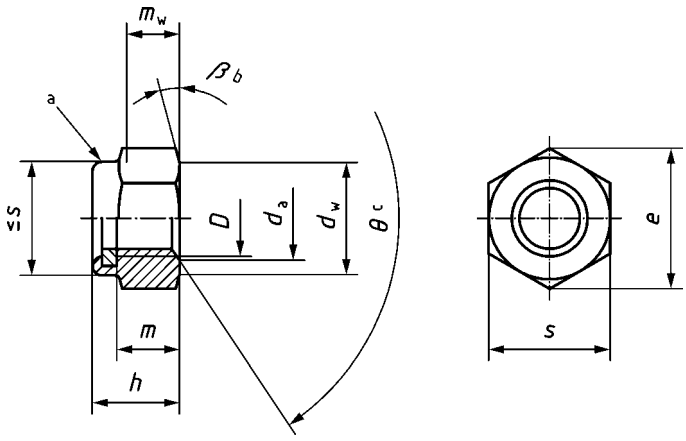
3 Dimensions

See Figure 1 and Tables 1 and 2.

Symbols and descriptions of dimensions are specified in ISO 225.



a Prevailing torque element, shape at the discretion of the manufacturer.

b $\beta = 15°$ to $30°$.

c $\theta = 90°$ to $120°$.

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Figure 1 — Dimensions

Table 1 — Preferred threads

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Dimensions in millimetres

Thread, ($D \times P$[a])		M8×1	M10×1,25	M12×1,5	M16×1,5	M20×2	M24×2	M30×2	M36×3
d_a	max.	8,75	10,80	13,00	17,30	21,60	25,90	32,40	38,90
	min.	8,00	10,00	12,00	16,00	20,00	24,00	30,00	36,00
d_w	min.	11,63	14,63	16,63	22,49	27,70	33,25	42,75	51,11
e	min.	14,38	17,77	20,03	26,75	32,95	39,55	50,85	60,79
h	max.	9,50	11,90	14,90	19,10	22,80	27,10	32,60	38,90
	min	8,92	11,20	14,20	17,80	20,70	25,00	30,10	36,40
m	min	6,44	8,04	10,37	14,10	16,90	20,20	24,30	29,40
m_w	min.	5,15	6,43	8,30	11,28	13,52	16,16	19,44	23,52
s	nom. = max.	13,00	16,00	18,00	24,00	30,00	36,00	46,00	55,00
	min.	12,73	15,73	17,73	23,67	29,16	35,00	45,00	53,80

a P is the pitch of the thread.

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Table 2 — Non-preferred threads

Dimensions in millimetres

Thread, ($D \times P$[a])		M10×1	M12×1,25	M14×1,5	M18×2	M18×1,5	M20×1,5	M22×2	M22×1,5	M27×2	M33×2	M39×3
d_a	max.	10,80	13,00	15,10	19,50	19,50	21,60	23,70	23,70	29,10	35,60	42,10
	min.	10,00	12,00	14,00	18,00	18,00	20,00	22,00	22,00	27,00	33,00	39,00
d_w	min.	14,63	16,63	19,64	24,85	24,85	27,70	31,35	31,35	38,00	46,55	55,86
e	min.	17,77	20,03	23,36	29,56	29,56	32,95	37,29	37,29	45,20	55,37	66,44
h	max.	11,90	14,90	17,00	21,00	21,00	22,80	25,00	25,00	29,00	35,80	42,00
	min	11,20	14,20	15,90	19,70	19,70	20,70	22,90	22,90	27,80	33,30	39,50
m	min	8,04	10,37	12,10	15,10	15,10	16,90	18,10	18,10	22,50	27,40	31,80
m_w	min.	6,43	8,30	9,68	12,08	12,08	13,52	14,48	14,48	18,00	21,92	25,44
s	nom. = max.	16,00	18,00	21,00	27,00	27,00	30,00	34,00	34,00	41,00	50,00	60,00
	min.	15,73	17,73	20,67	26,16	26,16	29,16	33,00	33,00	40,00	49,00	58,80

[a] P is the pitch of the thread.

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4 Requirements and reference International Standards

See Table 3.

Table 3 — Requirements and reference International Standards

Material	Nut body	**Steel**		**Stainless steel**	
	Insert	e.g. polyamide			
General requirements	International Standard	ISO 8992			
Thread	Tolerance class	6H[a]			
	International Standards	ISO 262, ISO 724, ISO 965-2			
Mechanical properties	Property class	8 mm ≤ D ≤ 16 mm	6[b], 8[c], 10[c]	8 mm ≤ D ≤ 24 mm	A2-70, A4-70, A4-80
		16 mm < D ≤ 39 mm	6[c], 8[c], 10[c]	24 mm < D ≤ 39 mm	A2-50, A2-70, A4-70, A4-80
		D < 5 mm and D > 39 mm	Mechanical properties as agreed[d]	D < 5 mm and D > 39 mm	Mechanical properties as agreed
	International Standard	ISO 898-2		ISO 3506-2	
Functional properties	International Standard	ISO 2320		As agreed	
Tolerance	Product grade	D ≤ 16 mm: A D > 16 mm: B			
	International Standard	ISO 4759-1			
Finish — Coating		As processed Requirements for electroplating are specified in ISO 4042. Requirements for non-electrolytically applied zinc flake coatings are specified in ISO 10683.		Clean and bright A method for passivation is specified in ISO 16048.	
		Additional requirements or other finishes or coatings shall be agreed between the supplier and the purchaser.			
Surface integrity		Limits for surface discontinuities are specified in ISO 6157-2.		—	
Acceptability		Acceptance inspection is specified in ISO 3269.			

[a] Other tolerance classes may be specified prior to coating, depending on the type of coating to be applied. For coated nuts, see relevant coating standards, e.g. ISO 4042 and ISO 10683.

[b] May be quenched and tempered at the manufacturer's discretion, in accordance with ISO 898-2.

[c] Shall be quenched and tempered in accordance with ISO 898-2.

[d] See ISO/TR 16224 for information.

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5 Designation

EXAMPLE A Prevailing Torque (PT) hexagon regular nut with Non-Metallic insert (NM), with nominal diameter 12 mm, with fine pitch 1,5 mm and property class 8 is designated as follows:

PTNM hexagon regular nut ISO 10512 – M12 × 1,5 – 8

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Bibliography

ISO 8673, *Hexagon regular nuts (style 1) with metric fine pitch thread — Product grades A and B*

ISO/TR 16224, *Technical aspects of nut design*

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