SLOVENSKI STANDARD
SIST EN 4604-010:2017

01-maj-2017

Nadomešča:
SIST EN 4604-010:2011

Aeronavtika - Kabli, električni, za prenos signala - 010. del: Kabli, koaksialni, lahki, 50 ohmov, 200 °C, tip KX (lahki WD) - Standard za proizvod

Aerospace series - Cable, electrical, for signal transmission - Part 010 : Cable, coaxial, light weight, 50 Ohms, 200 °C, type KX (light WD) - Product standard

Luft- und Raumfahrt - Elektrische Leitungen für Signalübertragungen - Teil 010: Koaxialkabel, Leichtbauweise, 50 Ohm, 200 °C, Typ KX (WD Leichtbauweise) - Produktnorm

Série aérospatiale □ Câbles électriques pour transmission de signaux □ Partie 010 : Câble, coaxial, allégé, 50 ohms, 200 °C, type KX (WD allégé) □ Norme de produit

Ta slovenski standard je istoveten z: **EN 4604-010:2017**

ICS:

33.120.10	Koaksialni kabli. Valovodi	Coaxial cables. Waveguides
49.060	Letalska in vesoljska električna oprema in sistemi	Aerospace electric equipment and systems

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EUROPEAN STANDARD

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English Version

Aerospace series - Cable, electrical, for signal transmission - Part 010 : Cable, coaxial, light weight, 50 Ohms, 200 °C, type KX (light WD) - Product standard

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This European Standard was approved by CEN on 2 January 2017.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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Contents

Page

European foreword 3
1 Scope 4
2 Normative references 4
3 Terms and definitions 4
4 Required characteristics 5
5 Quality assurance 10
6 Designation 10
7 Identification and marking 10
8 Colours of components and jacket 10
9 Packaging, labelling and delivery lengths 10
10 Technical specification 11

European foreword

This document (EN 4604-010:2017) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2017, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 4604-010:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the required characteristics of a light weight coaxial cable, 50 Ω, type KX for use in aircraft electrical systems at operating temperature between – 55 °C and 200 °C and specially for high frequency up to 6 GHz. Nevertheless, if needed, – 65 °C is also acceptable as shown by rapid change of temperature test.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 3475-100 (all parts), *Aerospace series — Cables, electrical, aircraft use — Test methods — Part 100: General*

EN 4604-001, *Aerospace series — Cable, electrical, for signal transmission — Part 001: Technical specification*

EN 4604-002, *Aerospace series — Cable, electrical, for signal transmission — Part 002: General*

TR 6058, *Aerospace series — Cable code and identification list* [1)]

IEC 60096-0-1, *Radio frequency cables — Part 0-1: Guide to the design of detail specifications — Coaxial cables*

ASTM-B298-12, *Standard specification for silver-coated soft or annealed copper wire* [2)]

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3475-100 apply.

1) Published as ASD-STAN Technical Report at the date of publication of this standard by Aerospace and Defence industries Association of European-Standardization (ASD-STAN) (www.asd-stan.org)

2) Published by: ASTM National (US) American Society for Testing and Materials (http://www.astm.org/)

4 Required characteristics

4.1 Material, constructions, dimension and mass

4.1.1 Material

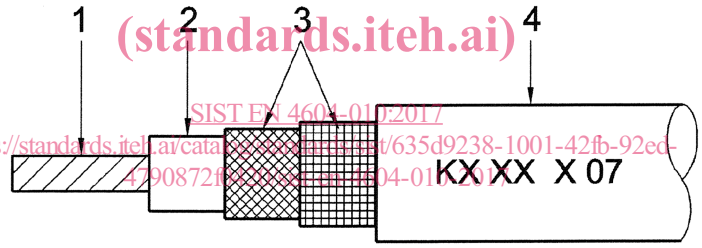
See Table 1.

Table 1 — Material

	Material	Finish	Colour
Conductor	Single-strands copper per ASTM-B-298-07	1 µm silver plated	—
Dielectric	Fluorocarbon	—	—
Screen (foil)	Tape, silver plated copper or silver alloy	—	—
Shield	Braid, copper per ASTM-B298-12	1 µm silver plated	—
Jacket	Fluorocarbon	—	Light green

4.1.2 Construction, dimensions and mass

See Figure 1 and Table 2.



Key

1 Conductor
2 Dielectric
3 Screen + foil
4 Jacket

Figure 1 — Construction

Table 2 — Dimensions and mass

Diameter mm				Mass g/m	
Conductor	**Dielectric**	**Shield**	**Cable**	nom.	max.
1,4 ± 0,02	$4{,}2^{+\ 0{,}1}_{-\ 0{,}15}$	4,8 ± 0,2	5,4 ± 0,15	65	80

4.2 General characteristics

a) Operating temperature: – 55 °C to 200 °C;

b) Minimum bend radius:

   1) in static use: 30 mm;

   2) in dynamic use: 50 mm;

c) Performances are guaranteed up to 6 GHz.

4.3 Electrical characteristics

— Characteristic impedance: $Z_c = (50 \pm 2)\ \Omega$ at 200 MHz;

— Capacitance per unit length: $C_p = 88$ pF/m max.;

— Transfer impedance: see Table 4;

— Operating voltage: 1 000 V RMS max.;

— Maximum power handling (at sea level): see Table 3;

— Attenuation versus frequency: see Table 3;

— Velocity of propagation ≥ 225 000 km/s.

Table 3 — Frequency, maximum attenuation, power handling and return loss

Frequency MHz	50	100	150	200	400	1 000	1 600	2 500	3 000	6 000
Attenuation dB/100 m	5,1	7,2	9,1	10,7	16,1	28,6	39,6	55,0	61,0	110
Power cw W	4 200	3 000	2 400	2 100	1 500	950	730	590	550	390
(VSWR) dB	1,1			1,15			1,2			1,35

Values of power have to be confirmed by measurement or calculation according to IEC 60096.

Table 4 — Frequency, transfer impedance

Frequency MHz	0 to 0,01	0,1	1	5	10	30	100
Transfer impedance Z_t max. (mΩ/m)	9,0	9,0	5,0	1,8	1,0	0,5	0,5

4.4 Tests

According to Table 5.

Table 5 — Tests

EN 3475-	Designation of the test	Remarks
201	Visual examination	Applicable
202	Mass	Applicable See 4.1 and Table 2.
203	Dimensions	Applicable See 4.1 and Table 2.
301	Ohmic resistance per unit length	Applicable 11,53 Ω/km max.
302	Voltage proof test	Applicable Dielectric: Dry test: 2 500 VAC Jacket: Dry test: 1 750 VAC Dry impulse: 5 000 V Immersion test: 1 750 VAC
303	Insulation resistance	Applicable > 5 000 MΩ/km between shield and conductor
304	Surface resistance	Not applicable
305	Overload resistance	Not applicable
306	Continuity of conductors	Applicable
307	Corona extinction voltage	Applicable Extinction voltage = 1 500 V rms
401	Accelerated ageing	Not applicable
402	Shrinkage and delamination	Not applicable
403	Delamination and blocking	Not applicable
404	Thermal shock	Not applicable
405	Bending at ambient temperature	Not applicable
406	Cold bend test	Not applicable
407	Flammability	Applicable Load = 20 N Extinction time < 3 s
408	Fire resistance	Not applicable
409	Air-excluded ageing	Not applicable
410	Thermal endurance	Not applicable
411	Resistance to fluids	Applicable
412	Humidity resistance	Not applicable
413	Wrap back test	Not applicable
414	Differential scanning calorimeter (DSC test)	Not applicable