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Unplasticized polyvinyl chloride (PVC) fittings with plain sockets for pipes under pressure — Laying length — Metric series

ADDENDUM 1: Diameters 200 mm and 225 mm

Addendum 1 to International Standard ISO 264-1976 was developed by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, and was circulated to the member bodies in January 1980.

It has been approved by the member bodies of the following countries:

Australia **Portugal** Austria Romania Belgium Ireland South Africa, Rep. of (standards.iteh.ai) Brazil Spain Czechoslovakia Sweden Korea Rep. of 1:1982 Denmark Switzerland Egypt, Arab Rep. of Netherlands United Kingdom https://standards.iteh.ai/New/Zealand Finland USA 8e41-0ddf24No4waViso-264-1976-add-1-1982 France **USSR** Germany, F. R. Poland

The member body of the following country expressed disapproval of the document on technical grounds :

Japan

UDC 621.643.4.06 : 678.743.22

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Descriptors: piping, plastic tubes, unplasticized polyvinyl chloride, pressure pipes, pipe fittings, dimensions, metric system.

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ISO 264 shall be extended with the diameters 200 and 225 mm as follows:

7.1 Elbows, tees and sockets

Table 1

Dimensions in millimetres Type of fitting 45° elbow 90° elbow 90° tee 45° tee Socket Union Diameter of the socket Z Z_1 Laying length Z 101 ⁺⁹ ₋₁ 200 114 + 10 10 +5 225

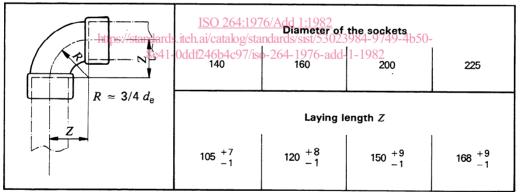
NOTE — Formula for the nominal laying length for 90° elbows and 90° tee is $Z = \frac{d}{2} + 1$ mm

7.2.1 Short bends 90°

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Dimensions in millimetres



7.5 Reducing bush¹⁾ — short

Table 5

Dimensions in millimetres

Female ends d ₁	Diameters of jointing Male ends d_2 + 0,4 0	
	200	225
	Laying length Z ± 1	
110	45	_
125	37,5	_
140	. 30	_
160	20	33

¹⁾ This designation is an abbreviation of : Male end and female end nipples, reducing.