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**AMENDMENT 1**  
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## Conveyor belts — Marking

### AMENDMENT 1

*Courroies transporteuses — Marquage*

AMENDEMENT 1

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Amendment 1 to ISO 433:1991 was prepared by Technical Committee ISO/TC 41, *Pulleys and belts (including veebelts)*, Subcommittee SC 3, *Conveyor belts*.

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# Conveyor belts — Marking

## AMENDMENT 1

### Page 1, Clause 1

Insert a second paragraph, as follows:

“It is not applicable to light conveyor belts as described in ISO 21183-1, *Light conveyor belts — Part 1: Principal characteristics and applications.*”

### Page 2, 5.2.1

Replace the first paragraph with the following:

“The marks shall be approximately 50 mm to 100 mm from the left-hand edge and/or 50 mm to 100 mm from the right-hand edge of the belt, with reference to the part of the mark nearest the edge. The distance between marks should be agreed between the manufacturer and the customer, but marks shall be a maximum of 25 m apart.”

### Page 2, 5.2.2

Replace NOTE 1 with the following: [ISO 433:1991/Amd 1:2006](https://standards.iteh.ai/catalog/standards/sist/28a1a0de-cd03-4a63-9aa0-11a30b704b6d/iso-433-1991-amd-1-2006)  
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“NOTE 1 In order to avoid moulded irregularities in the load-carrying part of the belts, transverse marks can be vulcanized either on rubber label strips or on the pulley side cover.”

### Page 3, Figure 1

Replace the dimension “15 m max.” by “25 m max.”.

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