

**SLOVENSKI STANDARD  
SIST EN ISO 19085-2:2017****01-december-2017****Nadomešča:****SIST EN 1870-13:2008+A2:2012**

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**Lesnoobdelovalni stroji - Varnost - 2. del: Formatne horizontalne krožne žage za razrez plošč (ISO 19085-2:2017, popravljena verzija )**

Woodworking machines - Safety - Part 2: Horizontal beam panel circular sawing machines (ISO 19085-2:2017, Corrected version 2017-11-01)

Holzbearbeitungsmaschinen - Sicherheit - Teil 2: Horizontale Plattenkreissägemaschinen mit Druckbalken (ISO 19085-2:2017, korrigierte Fassung 2017-11-01)  
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Machines à bois - Sécurité - Partie 2: Scies circulaires à panneaux horizontales à presseur (ISO 19085-2:2017, Version corrigée 2017-11-01)

**Ta slovenski standard je istoveten z: EN ISO 19085-2:2017****ICS:**

25.080.60	Strojne žage	Sawing machines
79.120.10	Lesnoobdelovalni stroji	Woodworking machines

**SIST EN ISO 19085-2:2017****en,de**

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EUROPEAN STANDARD

EN ISO 19085-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

## Woodworking machines - Safety - Part 2: Horizontal beam panel circular sawing machines (ISO 19085-2:2017, Corrected version 2017-11-01)

Machines à bois - Sécurité - Partie 2: Scies circulaires à  
panneaux horizontales à presseur (ISO 19085-2:2017,  
Version corrigée 2017-11-01)

Holzbearbeitungsmaschinen - Sicherheit - Teil 2:  
Horizontale Plattenkreissägemaschinen mit  
Druckbalken (ISO 19085-2:2017, korrigierte Fassung  
2017-11-01)

This European Standard was approved by CEN on 11 September 2016.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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## European foreword

This document (EN ISO 19085-2:2017) has been prepared by Technical Committee ISO/TC 39 “Machine tools” in collaboration with Technical Committee CEN/TC 142 “Woodworking machines - Safety” the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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### Endorsement notice

The text of ISO 19085-2:2017, Corrected version 2017-11-01 has been approved by CEN as EN ISO 19085-2:2017 without any modification.

## Annex ZA (informative)

### Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide one means of conforming to Essential Requirements of the New Approach Machinery Directive 2006/42/EC.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the relevant Essential Requirements, of that Directive and associated EFTA regulations.

**Table ZA.1 — Correspondence between this European Standard and Directive 2006/42/EC**

Clauses and subclauses of this EN	Essential Requirements (ERs) of Directive 2006/42/EC
1.1.2 Principles of safety integration	
a) fitted for its function	5.1, 5.2, 5.3, 5.4, 5.5, 5.6, 5.7, 5.8, 6.5, 6.6, 7.12, 8.3
b) eliminate or reduce the risks, give measures, inform	Clauses 5, 6, 7, 8
c) intended use and reasonably foreseeable misuse	Clauses 5, 6, 7, 8
d) constraints in use	7.5, 8.3
e) equipment	6.1, 7.8, 8.3
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1.1.5 Design of machinery to facilitate its handling	5.2, 6.6, 7.5
1.1.6 Ergonomics	7.5
1.1.7 Operating position	5.2, 6.6.4, 6.6.8, 8.3
1.2.1 Safety and reliability of control systems	5.1, 5.6, 5.7, 5.9, 7.11, 7.12
1.2.2 Control devices	5.2, 5.3, 5.4, 5.5, 5.6, 6.6, 8.3
1.2.3 Starting	5.2, 5.3, 5.6
1.2.4 Stopping	5.2, 5.4, 5.5, 5.6
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1.2.4.3 Emergency stop	5.5
1.2.4.4 Assembly of machinery	6.6.8
1.2.5 Selection of control or operating mode	5.3.2, 5.6
1.2.6 Failure of the power supply	5.8, 7.6, 7.11, 7.12
1.3 Protection against mechanical hazards	5.3, 5.4, 5.5, 5.6, 5.7, 5.8, 6.1, 6.2, 6.3, 6.4, 6.5, 6.6, 6.7, 8.1, 8.2, 8.3
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1.3.2 Risk of break-up during operation	6.2, 8.3
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**WARNING** — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

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**Woodworking machines — Safety —**  
**Part 2:**  
**Horizontal beam panel circular sawing**  
**machines**

*Machines à bois — Sécurité —*

*Partie 2: Scies circulaires à panneaux horizontales à presseur*  
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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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The committee responsible for this document is ISO/TC 39, *Machine tools*, Subcommittee SC 4, *Woodworking machines*.

This document is intended to be used in conjunction with ISO 19085-1:2017, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

This corrected version of ISO 19085-2:2017 incorporates the following corrections:

- [Figures 5](#) and [9](#) have been changed.