



# SLOVENSKI STANDARD SIST EN ISO 19085-5:2017

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SIST EN 1870-18:2013

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## Lesnoobdelovalni stroji - Varnost - 5. del: Formatne žage (ISO 19085-5:2017)

Woodworking machines - Safety - Part 5: Dimension saws (ISO 19085-5:2017)

Holzbearbeitungsmaschinen - Sicherheit - Teil 5: Formatkreissägemaschinen (ISO 19085-5:2017)

Machines à bois - Sécurité - Partie 5: Scies au format (ISO 19085-5:2017)

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Ta slovenski standard je istoveten z: EN ISO 19085-5:2017

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25.080.60	Strojne žage	Sawing machines
79.120.10	Lesnoobdelovalni stroji	Woodworking machines

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

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Supersedes EN 1870-18:2013

English Version

**Woodworking machines - Safety - Part 5: Dimension saws  
(ISO 19085-5:2017)**

Machines à bois - Sécurité - Partie 5: Scies au format  
(ISO 19085-5:2017)

Holzbearbeitungsmaschinen - Sicherheit - Teil 5:  
Formatkreissägemaschinen (ISO 19085-5:2017)

This European Standard was approved by CEN on 11 September 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

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## European foreword

This document (EN ISO 19085-5:2017) has been prepared by Technical Committee ISO/TC 39 “Machine tools” in collaboration with Technical Committee CEN/TC 142 “Woodworking machines - Safety” the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1870-18:2013.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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### Endorsement notice

The text of ISO 19085-5:2017 has been approved by CEN as EN ISO 19085-5:2017 without any modification.

## Annex ZA (informative)

### Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC

This European standard has been prepared under a Commission's standardization request "M/396" to provide one voluntary means of conforming to essential requirements of the new approach Machinery Directive 2006/42.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

**Table ZA.1 — Correspondence between this European Standard and Directive 2006/42/EC**

Essential Requirements (ERs) of Directive 2006/42/EC	Clause(s)/subclause(s) of this EN	Remarks/Notes
1.1.2 Principles of safety integration		
a) fitted for its function	5.1, 5.2, 5.3, 5.4, 5.5, 5.6, 5.7, 5.11, 5.13, 6.6, 6.7, 6.8, 7.12, 7.13, 8.3	
b) eliminate or reduce the risks, give measures, inform	Clause 5, 6, 7, 8	
c) intended use and reasonably foreseeable misuse	Clause 5, 6, 7, 8	
d) constraints in use	7.5, 8.3	
e) equipment	6.1, 6.9, 7.9, 8.3	
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1.1.5 Design of machinery to facilitate its handling	5.2, 6.6, 7.5	
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1.1.7 Operating position	5.2, 5.6, 5.7, 5.11, 5.13, 8.3	
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1.2.2 Control devices	5.2, 5.3, 5.4, 5.6, 5.7, 5.11, 5.13, 6.7.4.2, 8.3	
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1.2.5 Selection of control or operating mode	5.6	

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**WARNING 2** — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

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STANDARD

ISO  
19085-5

First edition  
2017-07

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**Woodworking machines — Safety —**

**Part 5:  
Dimension saws**

*Machines à bois — Sécurité —*

*Partie 5: Scies au format*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 39, *Machine tools*, Subcommittee SC 4 *Woodworking machines*.

This document is intended to be used in conjunction with ISO 19085-1, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

## ISO 19085-5:2017(E)

### Introduction

The ISO 19085 series of International Standards provides technical safety requirements for the design and construction of woodworking machinery. It concerns designers, manufacturers, suppliers and importers of the machines specified in the Scope. It also includes a list of informative items that the manufacturer will need to give to the user.

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this part of ISO 19085.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

The full set of requirements for a particular type of woodworking machine are those given in the part of ISO 19085 applicable to that type, together with the relevant requirements from ISO 19085-1:2017, to the extent specified in the Scope of the applicable part of ISO 19085.

As far as possible, in parts of ISO 19085 other than ISO 19085-1:2017, safety requirements are referenced to the relevant sections of ISO 19085-1:2017, to avoid repetition and reduce their length. The other parts contain replacements and additions to the common requirements given in ISO 19085-1:2017.

Thus, [Clauses 5, 6, 7](#) and [8](#), with their subclauses and the annexes of this part can either

- confirm as a whole,
- confirm with additions,
- exclude in total, or
- replace with specific text,

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the corresponding subclauses or annexes of ISO 19085-1:2017.

This interrelation is indicated in the first paragraph of each subclause or annex right after the title by one of the following statements:

- “This subclause of ISO 19085-1:2017 applies.”;
- “This subclause of ISO 19085-1:2017 applies with the following additions.”, or “This subclause of ISO 19085-1:2017 applies with the following additions, subdivided into further specific subclauses.”;
- “This subclause of ISO 19085-1:2017 does not apply.”;
- “This subclause of ISO 19085-1:2017 is replaced by the following text.”, or “This subclause of ISO 19085-1:2017 is replaced by the following text, subdivided into further specific subclauses.”.

Specific subclauses and annexes in this part of ISO 19085 without correspondent in ISO 19085-1:2017 are indicated by the introductory sentence: “Subclause (or annex) specific to this part of ISO 19085.”

[Clauses 1, 2, 4](#) replace the correspondent clauses of ISO 19085-1:2017, with no need for indication since they are specific to each part of the series.

NOTE Requirements for tools are given in EN 847-1:2013 and EN 847-2:2013.

# Woodworking machines — Safety —

## Part 5: Dimension saws

### 1 Scope

This document gives the safety requirements and measures for stationary and displaceable dimension saws, hereinafter referred to as “machines”, designed to cut wood and material with similar physical characteristics to wood.

NOTE 1 For the definitions of stationary and displaceable machines, see ISO 19085-1:2017, 3.4 and 3.5.

It deals with all significant hazards, hazardous situations and events as listed in [Clause 4](#), relevant to the machines, when operated, adjusted and maintained as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse. Also, transport, assembly, dismantling, disabling and scrapping phases have been taken into account.

NOTE 2 For relevant but not significant hazards, e.g. sharp edges of the machine frame, see ISO 12100.

It is also applicable to machines fitted with one or more of the following devices/additional working units, whose hazards have been dealt with:

- device for the main saw blade and scoring saw blade to be raised and lowered;
- device to tilt the main saw blade and scoring saw blade for angled cutting;
- device for scoring;
- device for grooving with milling tool with a width not exceeding 20 mm;
- demountable power feed unit;
- post-formed edge pre-cutting unit;
- power-operated sliding table;
- workpiece clamping.

NOTE 3 Dimension saws are used for ripping, cross cutting, dimensioning and grooving.

It is not applicable to machines intended for use in potentially explosive atmospheres or to machines manufactured prior to the date of its publication.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4413:2010, *Hydraulic fluid power — General rules and safety requirements for systems and their components*

ISO 4414:2010, *Pneumatic fluid power — General rules and safety requirements for systems and their components*