
**Nuclear fuel technology — Tank
calibration and volume determination for
nuclear materials accountancy —**

Part 6:

**Accurate in-tank determination of liquid
density in accountancy tanks equipped
with dip tubes**

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*Technologie du combustible nucléaire — Étalonnage et détermination
du volume de cuve pour la comptabilité des matières nucléaires —*

*Partie 6: Détermination précise de la masse volumique d'un liquide
dans une cuve bilan équipée de cannes de bullage*



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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 18213-6 was prepared by Technical Committee ISO/TC 85, *Nuclear energy*, Subcommittee SC 5, *Nuclear fuel technology*.

ISO 18213 consists of the following parts, under the general title *Nuclear fuel technology — Tank calibration and volume determination for nuclear materials accountancy*:

- *Part 1: Procedural overview*
- *Part 2: Data standardization for tank calibration*
- *Part 3: Statistical methods*
- *Part 4: Accurate determination of liquid height in accountancy tanks equipped with dip tubes, slow bubbling rate*
- *Part 5: Accurate determination of liquid height in accountancy tanks equipped with dip tubes, fast bubbling rate*
- *Part 6: Accurate in-tank determination of liquid density in accountancy tanks equipped with dip tubes*

Introduction

ISO 18213 deals with the acquisition, standardization, analysis, and use of calibration data to determine liquid volumes in process tanks for accountability purposes. This part of ISO 18213 is complementary to the other parts, ISO 18213-1 (procedural overview), ISO 18213-2 (data standardization), ISO 18213-3 (statistical methods), ISO 18213-4 (slow bubbling rate), ISO 18213-5 (fast bubbling rate).

The procedure described in this part of ISO 18213 is a two-step procedure. First, a liquid of known density is used to determine the vertical distance between the tips of the two probes (i.e. to calibrate their separation). The calibration step requires synchronous (or as nearly synchronous as possible) measurements of the pressure exerted at the tips of two probes by the calibration liquid in which they are submerged. The measurements obtained are used to make an accurate determination of probe separation. Second, the unknown density of the process liquid is determined with the aid of the probe separation calibration. The density-determination step also requires (nearly) synchronous measurements of the pressure exerted at the tips of two probes by the process liquid of unknown density.

With careful technique, it is possible to make determinations of liquid density with in-tank measurements that approach the accuracy and precision of those made in the laboratory. Moreover, density determinations made with in-tank measurements are automatically made at the observed temperature of the tank liquid. Thus, no additional information about the liquid is required to infer its density at its tank temperature from determinations of its density at some other temperature.

Except that the density of the process liquid is generally not well characterized, the steps involved in determining the height of process liquid in the tank are the same as those for determining the height of calibration liquid. Thus, the method of density determination given in this part of ISO 18213 is very closely related to the procedures given in ISO 18213-4 and ISO 18213-5 for determining liquid height.

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Nuclear fuel technology — Tank calibration and volume determination for nuclear materials accountancy —

Part 6:

Accurate in-tank determination of liquid density in accountancy tanks equipped with dip tubes

1 Scope

This part of ISO 18213 specifies a procedure for making accurate determinations of the densities of process liquids from in-tank measurements of the liquid content. This procedure is applicable to tanks equipped with pneumatic systems for determining the liquid content that have two or more bubbler probes of differing lengths. It is necessary that the probes be fixed relative to each other and to the tank in which they are installed.

The methods presented in this part of ISO 18213 yield acceptable results only for clear (i.e. free of suspended solids) liquids that are both homogeneous in concentration and at thermal equilibrium. The accuracy of the method is limited by

- the accuracy of the density determinations for the calibration liquid, and
- the number and accuracy of the liquid height determinations used in the calculations.

With state-of-the-art measurement technology and careful technique, and with water as a calibration liquid, it is possible to determine the density of homogeneous clear liquids with relative accuracy¹⁾ on the order of 2×10^{-4} to 3×10^{-4} , or approximately 0,2 kg/m³ or 0,3 kg/m³.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 18213-1:2007, *Nuclear fuel technology — Tank calibration and volume determination for nuclear materials accountancy — Part 1: Procedural overview*

1) In ISO 18213, all statements of accuracy are given in terms of the half-width of two standard deviation (95 %) confidence intervals. Thus, the assertion here is that relative standard deviations for density determinations in the range of 0,01 % are possible.

3 Physical principles involved

The methodology in this part of ISO 18213 is based on the basic hydrodynamic principle which states that the pressure, P , exerted by a column of liquid of temperature T_m at the tip of a dip tube inserted therein is given by Equation (1):

$$P = gH_M\rho_M \quad (1)$$

where

H_M is the height of the liquid column (at temperature T_m), in m;

ρ_M is the average density of the liquid in the column (at temperature T_m), in kg/m³;

g is the local acceleration due to gravity, in m/s².

If pressure exerted by some quantity of liquid is measured simultaneously at the tips of two dip tubes of differing lengths, then their separation at temperature T_m is given by Equation (2):

$$S_M = (H_{1,M} - H_{2,M}) = (P_1 - P_2)/(g\rho_M) \quad (2)$$

where

P_1 is the pressure exerted at the tip of the major (long) probe;

P_2 is the pressure exerted at the tip of the minor (short) probe;

$H_{1,M}$ is the height of the column of liquid above the tip of the major probe;

$H_{2,M}$ is the height of the column of liquid above the tip of the minor probe.

From Equation (2), the density of the liquid, ρ_M , can be expressed in terms of the probe separation, S_M :

$$\rho_M = (P_1 - P_2)/[g(H_{1,M} - H_{2,M})] = (P_1 - P_2)/(gS_M) \quad (3)$$

If Equation (2) is used to determine S_M from pressure measurements for a calibration liquid whose density is accurately known, then Equation (3) can be used to determine the density of some unknown liquid from measures of the pressures P_1 and P_2 that the liquid exerts at the tips of the respective probes.

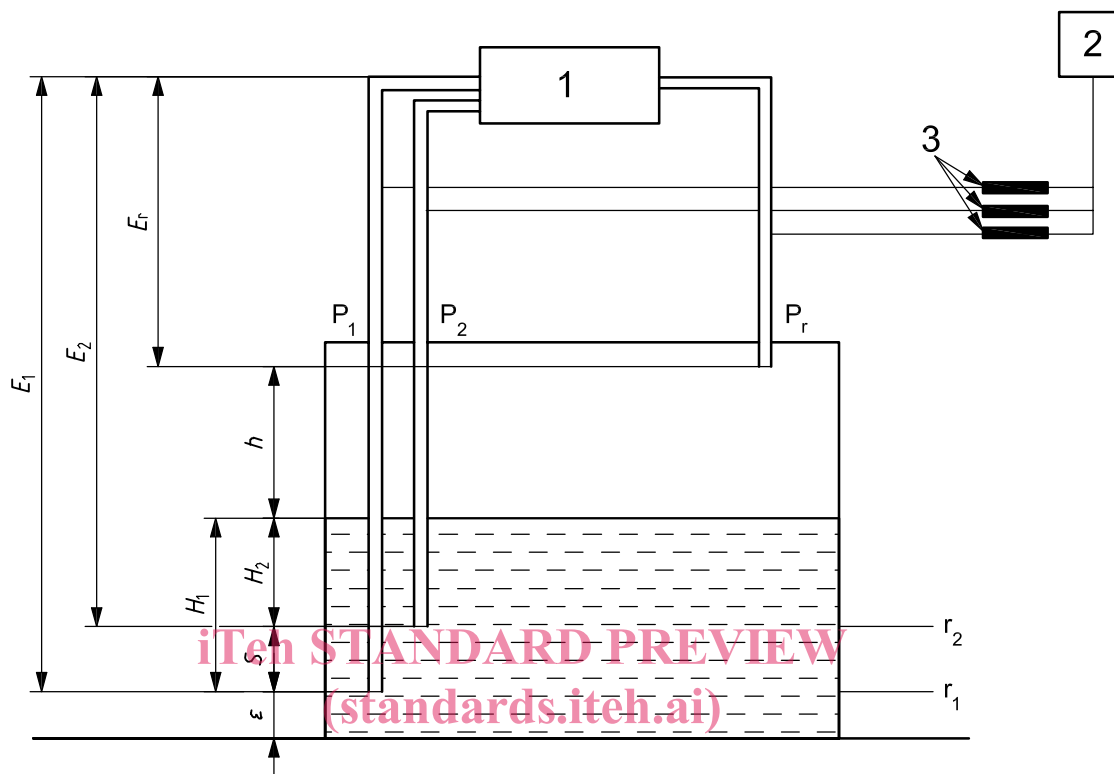
In practice, it is not possible to make direct measurements of the pressure exerted by a column of liquid at the tip of a probe in a process tank. Consequently, tanks are typically equipped with bubbler probe systems for making indirect measurements of pressure. With a bubbler probe system, gas is forced through a probe whose tip is submerged in the tank liquid. When bubbling occurs, the pressure exerted at the tip of the probe by the column of liquid in the tank is equal to that exerted by the gas in the probe line. This pressure is measured with a gauge located at some distance from the tip of the probe. Figure 1 shows the elements of a typical pressure measurement system for determining the liquid content; see ISO 18213-1 for a detailed description of this system.

Factors that can result in differences between actual pressures at the tips of the probes and the observed pressures at the measurement gauge include the buoyancy effect of air, the mass of gas in the probe lines, flow resistance, and the effects of bubble formation and release at the tip of the probe. Adjustments that compensate for these effects are discussed in detail in ISO 18213-4 or ISO 18213-5, respectively, for slow and fast bubbling rates; the discussion in this part of ISO 18213 is limited to those factors that affect the probe separation calibration.

Other factors can also affect the reliability of the calculations indicated by Equations (2) and (3). These include

- variations in the conditions under which required the measurements are made, and
- the accuracy of the density determinations of the calibration liquid.

Temperature variations are particularly significant because of their effect on the density of the liquids involved. Adjustments that compensate for temperature variations are included in the standardization steps of Clause 7. A formula that characterizes the density of demineralized water (a preferred calibration liquid), as a function of temperature with sufficient accuracy for accountability purposes, is given in Clause 4.



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Key

- 1 manometer
- 2 gas supply (N₂ or air)
- 3 flowmeters

Probe	Major probe	Minor probe	Reference probe
Probe designation	P ₁	P ₂	P _r
Reference point	r ₁ (primary)	r ₂ (secondary)	—
Height of liquid above reference point	H ₁	H ₂	—
Elevation of pressure gauge (manometer) above reference point	E ₁	E ₂	E _r
Elevation of reference probe above liquid surface	$h = E_1 - E_r - H_1$	$h = E_2 - E_r - H_2$	—
Elevation of reference point above bottom of tank	ε	$\varepsilon + S^a$	—

^a Vertical distance (probe separation): $S = H_1 - H_2$.

Figure 1 — Elements of a typical pressure measurement system for determining liquid content

4 Required data

The determination of probe separation by means of Equation (2) requires measurements of the pressures exerted by some calibration liquid (a liquid of known density) at the tips of two probes of differing (but fixed) lengths. Required data are obtained by filling the tank with enough calibration liquid to cover the tips of both dip tubes and then measuring the corresponding pressure in each probe line. It is desirable to make replicate readings for each measurement and to repeat this process for several liquid heights which span some height range of interest in the tank²⁾. Moreover, these measurements shall be standardized to a predetermined set of reference conditions (see Clause 7) in order to minimize the effect of variations in ambient conditions, especially temperature, during the period of data collection.

The probe separation calibration step requires a (calibration) liquid whose density has been accurately determined at all temperatures of interest. Subject to this constraint, any liquid that is compatible with the process may be used for calibration. Demineralized water is a preferred calibration liquid because its density has been very accurately determined at all operating temperatures and results are readily available. Equation (4) gives very accurate determinations of the density, ρ_M , in kilograms per cubic metre, of air-free (freshly distilled) water for temperatures $T = T_m$ between 4 °C and 40 °C:

$$\rho_M = A + BT + CT^2 + DT^3 + ET^4 + FT^5 \tag{4}$$

where

$$A = 999,843\ 22$$

$$B = 6,684\ 416 \times 10^{-2}$$

$$C = -8,903\ 070 \times 10^{-3}$$

$$D = 8,797\ 523 \times 10^{-5}$$

$$E = -8,030\ 701 \times 10^{-7}$$

$$F = 3,596\ 363 \times 10^{-10}$$

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For temperatures between 3 °C and 30 °C, the estimated residual standard deviation for this fit is less than 0,001 kg/m³. For other temperatures between 1 °C and 40 °C, the reported standard deviation does not exceed 0,001 4 kg/m³.

Equation (4) is based on a recent redetermination of the density of water^[5] and is reproduced in ISO 18213-1:2007, Annex A, ISO 18213-4:2008, Annex A and ISO 18213-5:2008, Annex A. A correction to Equation (4) that is applicable to air-saturated water is also given in Reference [5].

Equation (4) can be used to compute the density of water with sufficient accuracy to satisfactorily carry out the probe separation calibration procedure presented in this part of ISO 18213. If some liquid other than water is used for calibration, then its density must be determined with suitable accuracy at all measurement temperatures before the procedure presented herein can be successfully applied.

5 Equipment required

As noted in Clause 4, it is convenient to obtain data for determining probe separation when the tank is being calibrated. In any event, the equipment required to obtain probe separation data is the same as that required to determine liquid height during the calibration exercise. Required equipment is specified in ISO 18213-1:2007, Clause 4.

2) It is convenient to obtain suitable data for determining probe separation when the tank is being calibrated (see ISO 18213-1).

6 Operating procedures

Operating procedures required to obtain probe separation data are the same as those required to determine liquid height during the tank calibration exercise. Suitable operating procedures are specified in ISO 18213-1:2007, Clause 6. Operating procedures specific to the slow bubbling case are specified in ISO 18213-4:2008, Clause 3.

7 Calculation of probe separation and liquid density

7.1 General

To minimize the effect of changes in ambient conditions, pressure measurements made to determine the probe separation shall be standardized to a fixed set of reference conditions before they are used to calculate the probe separation. However, standardization steps depend on the physical configuration and the bubbling rate of the tank's manometer system. In the configuration shown in Figure 1, the high side of the manometer is connected to the submerged (major or minor) probe and the low side is connected to the reference probe. Under this configuration, pressures in the two submerged probes are measured independently relative to the pressure in the reference probe. Appropriate standardization steps and computing procedures for determining probe separation and liquid density under the illustrated configuration are given for fast and slow bubbling rates, respectively, in 7.2 and 7.3. Estimates of uncertainty for the resulting density estimates are given respectively in 8.1.1 and 8.1.2. The user of this part of ISO 18213 should consult whichever sections pertain to the situation in his or her facility.

An alternative configuration, in which the two submerged probes are connected directly to each other, is possible. However, this configuration is not recommended because it is not possible to obtain independent measures of the height of the liquid from the two submerged probes.

7.2 Case 1: Fast bubbling rate ISO 18213-6:2008

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7.2.1 Data standardization 08da69fdc6d9/iso-18213-6-2008

The data standardization steps for this case (high side of manometer connected to submerged probe, low side connected to the reference probe fast bubbling rate) follow from Equation (8) of ISO 18213-5:2007, which is reproduced here as Equation (5)^{3), 4)}. This equation gives the height of the column of liquid in the tank, $H_{1,M}$, above the tip of the bubbling (major) probe at the measurement temperature, T_m , in terms of the observed pressure difference, ΔP_1 :

$$H_{1,M} = [\Delta P_1 + gE_1(\rho_{g,1} - \rho_{a,s}) - gE_r(\rho_{g,r} - \rho_{a,s}) + (\delta_r - \delta_1) - g\lambda(\rho_M - \rho_{g,1}) - 2\sigma/r_b]/[g(\rho_M - \rho_{a,s})] \quad (5)$$

where

$\Delta P_1 = P_1(E_1) - P_r(E_1)$ is the difference in pressure between the bubbling probe and the reference probe, as measured at a gauge located at elevation E_1 above the tip of the bubbling probe;

g is the local acceleration due to gravity;

ρ_M is the density of the liquid in the tank at temperature T_m ;

3) The subscript "1" is used to indicate quantities that refers to the major (long) probe and the subscript "2" is used to indicate quantities that refer to the minor (short) probe (see Figure 1).

4) For quantities other than temperature, the letter m is used as a subscript to denote temperature dependence. A lower case m (m) refers to the temperature t_m of liquid in the prover and an upper case m (M) refers to the temperature T_m of liquid in the tank.