



Designation: D2097 – 03 (Reapproved 2005)

Standard Test Method for Flex Testing of Finish on Upholstery Leather¹

This standard is issued under the fixed designation D2097; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the flexibility and adhesion of a finish on upholstery leather.² This test method does not apply to wet blue.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*³

D1610 Practice for Conditioning Leather and Leather Products for Testing

3. Summary of Test Method

3.1 The leather is mechanically flexed alternately from a flat position into a single or double bend. At the end of a predetermined number of flexing cycles, the leather is visually inspected for finish cracks.

4. Significance and Use

4.1 This test method simulates the flexing received by upholstery leather in service, and correlation with service is believed to be good. Both the resistance of the finish to cracking and adhesion of the finish to the leather can be evaluated.

4.2 The flexing action received by the leather in this method is more severe than that given by methods for shoe upper

leather. The less severe tests have little utility in the evaluation of upholstery leather finishes.

4.3 This test method is suitable, and has been useful, in research, development, and manufacturing control. It is used as a method of test for specification acceptance. Since this is a subjective test, proper correlation should be established by interlaboratory experience prior to use for specification acceptance.

5. Apparatus

5.1 *Newark Flexing Machine*—This machine,⁴ illustrated in Fig. 1, consists basically of two pistons, one of which is stationary, the other capable of moving at 500 rpm with a stroke of 1/4 in. (32 mm). The movable piston is also adjustable on its shaft in order to vary the distance between the two pistons.

6. Test Specimen

6.1 The test specimen shall be 3 by 4½ in. (76 by 114 mm) in size.

7. Conditioning

7.1 Bring all test specimens to equilibrium as described in Practice **D1610**. Usually, maintaining the specimen for 24 h under these conditions will adequately satisfy the equilibrium conditions.

7.2 The test shall also be conducted under the above conditions, described in Practice **D1610**.

8. Procedure

8.1 Measure the thickness of the specimen to be tested.

8.2 While in the closed position, adjust the pistons to fifteen times the thickness of the specimen (see Fig. 2).

8.3 Turn the pulley by hand until the pistons are the maximum distance apart. Clamp the specimen around the two pistons without stretching the specimen.

8.4 Complete the first cycle by turning the pulley by hand and forcing the specimen into its flexing pattern (Fig. 3 and Note 1).

NOTE 1—The flexing pattern is achieved as follows: Facing the center

¹ This test method is under the jurisdiction of ASTM Committee **D31** on Leather and is the direct responsibility of Subcommittee **D31.05** on Upholstery. This test method was developed in cooperation with the American Leather Chemists Assn.

Current edition approved Sept. 1, 2005. Published September 2005. Originally approved in 1962. Last previous edition approved in 2003 as D2097-03. DOI: 10.1520/D2097-03R05.

² Several methods of evaluating the resistance of an upholstery leather finish to flexing have been investigated. The method, as described here, has been adopted as standard by the Upholstery Leather Group, Tanners' Council of America.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ A machine meeting the requirements of this method is available commercially from the Aim Tool & Die Co., 14324 172nd St., Grand Haven, MI 49417. Two versions of this machine are made by Aim Tool & Die Co. Only the standard flexotest machine meets the requirements of this method.