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Standard Specification for Methyl Isoamyl Ketone^{1,2}

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope

- 1.1 This specification covers methyl isoamyl ketone (98 % grade) for use in paint, varnish, lacquer, and related products.
- 1.2 For specific hazard information and guidance, see the supplier's Material Safety Data Sheet.

2. Referenced Documents

- 2.1 ASTM Standards:
- D 268 Guide for Sampling and Testing Volatile Solvents and Chemical Intermediates for Use in Paint and Related Coatings and Materials³
- D 1078 Test Method for Distillation Range of Volatile Organic Liquids³
- D 1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)³
- D 1364 Test Method for Water in Volatile Solvents (Karl Fischer Reagent Titration Method)³
- D 1613 Test Method for Acidity in Volatile Solvents and Chemical Intermediates Used in Paint, Varnish, Lacquer and Related Products³
- D 3893 Test Method for Purity of Methyl Amyl Ketone and Methyl Isoamyl Ketone by Gas Chromatography³
- D 4052 Test Method for Density and Relative Density of Liquids by Digital Density Meter⁴
- E 1 Specification for ASTM Thermometers⁵
- E 300 Practice for Sampling Industrial Chemicals⁶
- 2.2 U.S. Federal Specification:
- PPP-C-2020 Chemicals, Liquid, Dry, and Paste: Packaging of⁷

3. Properties

3.1 Methyl isoamyl ketone shall conform to the following requirements:

Apparent specific gravity:	
20/20°C	0.812 to 0.815
25/25°C	0.809 to 0.812
Color, Pt-Co scale, max	15
Distillation, °C	
Initial boiling point, min	140
Dry point, max	148
Water, wt %, max	0.1
Acidity as acetic acid, wt %, max	0.02
Purity, wt %, min	98

4. Sampling

4.1 The material shall be sampled in accordance with Practice E 300.

5. Test Methods

- 5.1 The properties enumerated in this specification shall be determined in accordance with the following ASTM test methods:
- 5.1.1 Apparent Specific Gravity—Determine the apparent specific gravity by any convenient method that is accurate to the third decimal place, the temperature of both specimen and water being 20 or 25°C. See Guide D 268 or Test Method D 4052.
 - 5.1.2 Color—Test Method D 1209.
- 5.1.3 Distillation Range—Test Method D 1078, using an ASTM Solvents Distillation Thermometer 41C having a range from 98 to 152°C and conforming to the requirements in Specification E 1.
 - 5.1.4 Water—Test Method D 1364.
 - 5.1.5 Acidity—Test Method D 1613.
 - 5.1.6 Purity—Test Method D 3893.

6. Packaging and Package Marking

- 6.1 Package size shall be agreed upon by the purchaser and the supplier.
- 6.2 Packaging shall conform to applicable carrier rules and regulations or when specified shall conform to Fed. Spec. PPP-C-2020.

¹ This specification is under the jurisdiction of ASTM Committee D-1 on Paint and Related Coatings and Materials and is the direct responsibility of Subcommittee D01.35 on Solvents, Plasticizers, and Chemical Intermediates.

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² IUPAC—approved name is 5-methyl-2-hexanone.

³ Annual Book of ASTM Standards, Vol 06.04.

⁴ Annual Book of ASTM Standards, Vol 05.02.

⁵ Annual Book of ASTM Standards, Vol 14.03.

⁶ Annual Book of ASTM Standards, Vol 15.05.

⁷ Available from Standardization Order Desk, Bldg. 4 Section D, 700 Robbins Ave., Philadelphia, PA 19111-5094.