



Designation: D6388 – 99(Reapproved 2005)

Standard Practice for Tests to Evaluate the Chemical Resistance of Geonets to Liquids¹

This standard is issued under the fixed designation D6388; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice describes procedures for testing geonet products for chemical resistance with liquid wastes, prepared chemical solutions, or leachates, or both, derived from solid wastes.

1.2 This practice describes test methods for measuring changes in mass, dimensions, tensile and hydraulic properties and other optional physical and mechanical properties caused by immersion in test solutions, which may be representative of anticipated end use conditions. This practice may be used to assess the extent to which a product's as-manufactured properties are affected by such immersion.

1.3 This practice is intended to be used in conjunction with Practices D5322 or D5496. The scope of this practice is limited to testing and reporting procedures for unexposed and exposed geonet samples.

1.4 Evaluation or interpretation of test data is beyond the scope of this practice.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* See Section 7 for specific hazards statements.

2. Referenced Documents

2.1 *ASTM Standards:*²

D123 Terminology Relating to Textiles

D792 Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement

D1238 Test Method for Melt Flow Rates of Thermoplastics

¹ This practice is under the jurisdiction of ASTM Committee D35 on Geosynthetics and is the direct responsibility of Subcommittee D35.02 on Endurance Properties.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

by Extrusion Plastometer

D1621 Test Method for Compressive Properties of Rigid Cellular Plastics

D4439 Terminology for Geosynthetics

D4595 Test Method for Tensile Properties of Geotextiles by the Wide-Width Strip Method

D4716 Test Method for Determining the (In-plane) Flow Rate per Unit Width and Hydraulic Transmissivity of a Geosynthetic Using a Constant Head

D5035 Test Method for Breaking Force and Elongation of Textile Fabrics (Strip Method)

D5199 Test Method for Measuring the Nominal Thickness of Geosynthetics

D5322 Practice for Laboratory Immersion Procedures for Evaluating the Chemical Resistance of Geosynthetics to Liquids

D5496 Practice for In Field Immersion Testing of Geosynthetics

D5747 Practice for Tests to Evaluate the Chemical Resistance of Geomembranes to Liquids

2.2 *EPA Standards:*

EPA/600/2-88/052 Lining of Waste Containment and Other Impoundment Facilities³

EPA 9090 Compatibility Test for Wastes and Membrane Liners⁴

3. Terminology

3.1 *Definitions:*

3.1.1 *chemical resistance, n*—for geosynthetics, the extent to which a material or product retains its original physical and chemical characteristics as a function of immersion in, or contact with, a foreign substance (see Practice D5747).

3.1.2 *geonet, n*—a geosynthetic consisting of integrally connected parallel sets of ribs overlying similar sets at various angles for planar drainage of liquids or gases (see Terminology D4439).

³ Available from the *National Technical Information Service*, PB-89-129670.

⁴ Available from the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.

3.1.3 *geosynthetic, n*—a planar product manufactured from polymeric material used with soil, rock, earth, or other geotechnical engineering related material as an integral part of a manmade project, structure, or system (see Terminology [D4439](#)).

3.1.4 *specimen, n*—a specific portion of a material or laboratory sample upon which a test is performed or which is taken for that purpose (see Terminology [D4439](#)).

3.1.5 For definitions of terms used in this practice, refer to Terminologies [D123](#) and [D4439](#).

4. Summary of Practice

4.1 This practice defines test methods and procedures for evaluating the resistance of geonet to liquid exposure by monitoring physical and chemical properties of geonet specimens immersed in a test liquid. The physical condition of the geonet is monitored as a function of cumulative exposure time by means of dimensional measurements and physical and chemical property tests.

5. Significance and Use

5.1 This practice is intended to provide a list of standard procedures for test programs for investigating the chemical resistance of a geonet with a liquid waste, leachate, or chemical. This practice should be used in the absence of other specifications required for the particular situation being addressed.

5.2 Chemical resistance, as used in this practice, is not a quantifiable term. This practice is intended to provide a basis of standardization for those wishing to compare or investigate the chemical resistance of a geonet. It should be recognized that chemical resistance is a user judgment evaluation and that this practice does not offer procedures for interpreting the results obtained from test procedures contained herein. As a practice, a test result is not produced.

5.3 This practice is for the chemical resistance assessment of geonets and is written in parallel to similar practices for geomembranes, geogrids, geotextiles, and geopipes. Each practice is to be considered individually for the geosynthetic under investigation and collectively for all geosynthetics exposed to the potentially harsh chemical environment under consideration.

6. Apparatus

6.1 *Analytical Balance*, capable of weighing to an accuracy of 0.001 g.

6.2 *Measuring Equipment*, such as scales or calipers, suitable for determining dimensions of geonet specimens.

6.3 All other required equipment is specified in the referenced test methods. Refer to the appropriate standards for a description of the apparatus necessary to perform those tests.

7. Hazards

NOTE 1—Warning: The solutions used in this practice may contain hazardous chemicals. Appropriate precautions must be taken when handling hazardous waste, chemicals, and the immersion solutions. Protective equipment suitable for the chemicals being used must be worn by all

personnel handling or exposed to the chemicals. Particular care should be taken when opening storage vessels at elevated temperatures due to the increased volatility of organics and the increased activity of acids and bases. Care also must be taken to prevent the spilling of hazardous materials, and provisions must be made to clean up any accidental spills that do occur.

7.1 Before carrying out any test, safety precautions and disposal procedures for hazardous waste, chemicals or immersion solutions, and any contaminated geonet materials, should be identified and implemented to provide full protection to all personnel and to comply with applicable disposal regulations.

8. Sampling

8.1 Determine the number and dimensions of the test specimens according to the requirements of the dimensional measurements and physical/polymer property tests to be performed, the duration of the immersion, and the number of test intervals.

NOTE 2—In contrast to other related chemical resistance test practices, this practice provides for the preparation of individual test specimens directly from roll materials instead of prepared samples or exposure coupons, or both. These test specimens then are used for subsequent exposure and testing.

8.2 Sample in accordance with respective test methods selected.

8.3 Cut individual test specimens in each the machine and transverse directions from stock roll material.

8.4 Mix or shuffle in a random fashion, and then select pre-cut, randomly mixed specimens for assignment to unexposed (baseline) testing or immersion in test solutions for testing after exposure.

8.5 Cut individual test specimens for dimension and mass measurements. Specimens may be of any size for which accurate and repeatable measurements can be made, compatible with the immersion tank. Cut specimens from sheet stock using a die to assure consistency of dimensions.

NOTE 3—Square specimens 152.4 by 152.4 mm (6 by 6 in.) have been found to be satisfactory for dimensional and mass measurements. The same individual specimens may be used for length, width, thickness, and weight change measurements, if desired. Multiple dimensional measurements may be made on a given specimen and averaged to obtain a representative basis for comparison.

9. Conditioning

9.1 Condition geonet test specimens at a temperature of $21 \pm 2^\circ\text{C}$ ($70 \pm 4^\circ\text{F}$) and relative humidity between 50 and 70 % for a period not less than 40 h prior to weighing, or baseline testing and immersion, or a combination thereof.

10. Procedure

10.1 Immerse the geonet specimens in the test solution as specified in Practices [D5322](#) or [D5496](#).

10.2 Immerse a sufficient number of specimens to perform the required testing for each of the immersion periods.

10.3 Immerse additional pieces of geonet for dimensional changes and volatile loss for each immersion period. Record the weight of the specimens to an accuracy of at least 0.1 % of