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**Animal feeding stuffs — Determination of  
zearalenone by immunoaffinity column  
chromatography and high performance  
liquid chromatography**

*Aliments des animaux — Dosage de la zéaralénone par  
chromatographie à colonne à immunoaffinité et par chromatographie  
liquide haute performance*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 17372 was prepared by Technical Committee ISO/TC 34, *Food products*, Subcommittee SC 10, *Animal feeding stuffs*.

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# Animal feeding stuffs — Determination of zearalenone by immunoaffinity column chromatography and high performance liquid chromatography

## 1 Scope

This International Standard is applicable to the analysis of zearalenone in animal feed and feed ingredients, including barley, corn, oats, rye, wheat, soybean meal, canola (rapeseed) meal, corn gluten, dried distillers' grains, lentils, and sugar beet pulp. The limit of quantification is 0,05 mg/kg (50 µg/kg). A lower limit of quantification may be achievable subject to appropriate validation being conducted by the user laboratory.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 565, *Test sieves — Metal wire cloth, perforated metal plate and electroformed sheet — Nominal sizes of openings*

ISO 648, *Laboratory glassware — Single volume pipettes*

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ISO 1042, *Laboratory glassware — One-mark volumetric flasks*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 4788, *Laboratory glassware — Graduated measuring cylinders*

ISO 6498, *Animal feeding stuffs — Preparation of test samples*

## 3 Principle

Samples are extracted with diluted acetonitrile and clarified by filtration. Then an aliquot of the filtrate is diluted with water or phosphate-buffered saline (PBS) and purified using immunoaffinity column (IAC) chromatography. The purified extracts are analysed by reverse-phase high performance liquid chromatography (HPLC) with fluorescence detection. Suspect positive samples can be confirmed by wavelength ratiating, by using normal phase HPLC analysis, or by using diode-array detection.

## 4 Reagents

Use only reagents of recognized analytical grade, unless otherwise specified.

**WARNING — Handle all solvents and solutions under a fume hood. Wear safety glasses, protective clothing, and avoid skin contact.**

- 4.1 **Water**, complying with ISO 3696, grade 1.
- 4.2 **Acetonitrile** ( $\text{CH}_3\text{CN}$ ), HPLC grade.
- 4.3 **Methanol** ( $\text{CH}_3\text{OH}$ ), HPLC grade.
- 4.4 **Sodium chloride** ( $\text{NaCl}$ ), of purity not less than 99 % by mass.
- 4.5 **Extraction solvent**, volume fraction,  $\phi(\text{CH}_3\text{CN}) = 90 \%$ .

Mix 900 ml of acetonitrile (4.2) with 100 ml water (4.1). Mix well.

- 4.6 **Dilute acetonitrile**, volume fraction,  $\phi(\text{CH}_3\text{CN}) = 50 \%$ .

Combine 1 volume of acetonitrile (4.2) with 1 volume of water (4.1). Mix well. This solution is used for the autosampler syringe, if applicable.

- 4.7 **Dilute methanol**, volume fraction,  $\phi(\text{CH}_3\text{OH}) = 30 \%$ .

Combine 75 ml methanol (4.3) with 175 ml water (4.1). Mix well.

- 4.8 **Disodium hydrogenphosphate** ( $\text{Na}_2\text{HPO}_4$ ), purity not less than 99 % mass fraction.
- 4.9 **Potassium dihydrogenphosphate** ( $\text{KH}_2\text{PO}_4$ ), purity not less than 99 % mass fraction.
- 4.10 **Potassium chloride** ( $\text{KCl}$ ), purity not less than 99 % mass fraction.

- 4.11 **Sodium hydroxide** ( $\text{NaOH}$ ), purity not less than 99 % mass fraction.

- 4.12 **Phosphate-buffered saline** (PBS).

Dissolve 8 g sodium chloride (4.4), 1,16 g disodium hydrogenphosphate (4.8), 0,2 g potassium dihydrogenphosphate (4.9), and 0,2 g potassium chloride (4.10) in 1 l water (4.1). Adjust pH to 7,4 with sodium hydroxide solution (4.13). Alternatively, prepared concentrated PBS can be purchased, then diluted for use.

- 4.13 **Sodium hydroxide solution**,  $c(\text{NaOH}) = 0,2 \text{ mol/l}$ .

Dissolve 8 g sodium hydroxide (4.11) in 1 l water (4.1).

- 4.14 **HPLC mobile phase**.

Add 460 ml acetonitrile (4.2) to 1 l reagent flask, add 460 ml water (4.1) and 80 ml methanol (4.3). Mix well and filter through a filter with a pore size of 0,45  $\mu\text{m}$  (5.14).

- 4.15 **Zearalenone stock standard solution**,  $\rho(\text{C}_{18}\text{H}_{22}\text{O}_5) \approx 50 \mu\text{g/ml}$ .

**WARNING — Zearalenone is an oestrogen. Handle with due regard to its biological activity.**

Weigh 5,0 mg zearalenone to the nearest 0,1 mg. Transfer into a 100 ml one-mark volumetric flask (5.1.2). Dissolve in acetonitrile (4.2) and make up to the mark with the same solvent.

Calibrate the standard solution as follows. Pipette (5.1.3) 4,0 ml of stock standard into a 25 ml one-mark volumetric flask (5.1.2) and make up to the mark with acetonitrile (approximately 8 µg of zearalenone per millilitre).

Measure the ultraviolet (UV) absorbance using a quartz cuvette of pathlength 10 mm.

Determine the concentration,  $\rho(\text{C}_{18}\text{H}_{22}\text{O}_5)$ , in milligrams per millilitre, by Equation (1):

$$\rho(\text{C}_{18}\text{H}_{22}\text{O}_5) = \frac{M_r \times 1000 \times A \times 25}{\varepsilon \times 4} \quad (1)$$

where

$M_r$  is the relative molecular mass, 318,4, of zearalenone;

$A$  is the UV absorbance;

$\varepsilon$  is the emissivity,  $12\,623 \pm 111$ , at 274 nm.

Record the result to three significant figures.

The stock standard solution is stable for at least 1 year if stored under refrigeration and tightly sealed. Recalibrate whenever fresh diluted standard solutions (4.16 and 4.17) are prepared.

#### 4.16 Spiking standard solution, $\rho(\text{C}_{18}\text{H}_{22}\text{O}_5) = 5,0 \mu\text{g/ml}$ .

Dilute 10,0 ml stock standard solution (4.15) to 100 ml with extraction solvent (4.5). Store in a refrigerator. Prepare fresh every 6 months.

#### 4.17 HPLC standard solutions.

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Prepare five standard solutions of zearalenone concentrations shown in Table 1 by diluting the spiking standard solution (4.16) or HPLC standard solution (4.17.1) with HPLC mobile phase (4.14).

Table 1 — Preparation of HPLC standard solutions

HPLC standard solution	Standard solution to dilute	Volume to dilute	Final volume	Zearalenone concentration
		ml	ml	µg/ml
4.17.1	4.16	2,0	50	0,20
4.17.2	4.16	1,5	50	0,15
4.17.3	4.16	1,0	50	0,10
4.17.4	4.16	1,0	100	0,050
4.17.5	4.17.1	5,0	50	0,020

Store all HPLC standard solutions in a refrigerator. Prepare fresh every 6 months.

## 5 Apparatus

Usual laboratory apparatus and, in particular, the following.

### 5.1 Common laboratory glassware.

5.1.1 **Measuring cylinders**, complying with ISO 4788, class A.

5.1.2 **One-mark volumetric flasks**, complying with ISO 1042, class A.

5.1.3 **Pipettes**, complying with ISO 648, class A.

### 5.2 UV spectrophotometer.

5.3 **Vacuum manifold**, to accommodate IACs.

5.4 **Conical flasks**, of capacities 125 ml and 500 ml.

5.5 **Filter paper**, of diameter 185 mm, e.g. Whatman No. 41 <sup>1)</sup>.

5.6 **Glass tube**, 5 ml (13 mm × 100 mm) round bottom, or equivalent.

5.7 **Centrifuge tubes**, of polypropylene or equivalent, of capacity 50 ml.

5.8 **Glass funnels**, of maximum internal diameter 60 mm and 90 mm.

5.9 **Glass microfibre filter paper**, of diameter 125 mm, Whatman 934AH <sup>1)</sup>.

5.10 **Immunoaffinity columns**, loading capacity  $\geq 2 \mu\text{g}$  zearalenone and recovery  $\geq 85 \%$ , ZearalaTest <sup>1)</sup> [standard or WB (wide bore; preferred, as less prone to blockage)] and EASI-EXTRACT <sup>1)</sup>.

5.11 **Shaker**, orbital or wrist action, or equivalent.

5.12 **Plastic syringes**, of capacity 5 ml.

5.13 **Disposable syringe filters**, of polyvinylidene fluoride (PVDF), of pore size 0,45  $\mu\text{m}$  and diameter 13 mm.

5.14 **Solvent filtration system**: all glass filter apparatus suitable for a filter of diameter 47 mm (5.15), and a nylon (polyamide) or PTFE filter of diameter 47 mm and of pore size 0,45  $\mu\text{m}$ .

5.15 **HPLC system** consisting of:

5.15.1 **Pump**, pulse free, of output capacity 0,5 ml/min to 1,5 ml/min.

5.15.2 **Injector system**, manual or autosampler, with loop suitable for 100  $\mu\text{l}$  injections.

5.15.3 **Analytical column**, 4  $\mu\text{m}$  or 5  $\mu\text{m}$  C<sub>18</sub>, 150 mm × 4 mm, e.g. Waters Nova-Pak C<sub>18</sub> <sup>1)</sup>, Inertsil ODS-3 <sup>1)</sup>, Lichrospher 100-RP-18 <sup>1)</sup>, ACE 3 C<sub>18</sub> <sup>1)</sup>, Waters Symmetry Shield RP18 <sup>1)</sup>, and Hypersil ODS/BDS <sup>1)</sup>.

5.15.4 **Fluorescence detector**, suitable for measurements with excitation wavelengths 236 nm and 274 nm, and emission at 440 nm (variable wavelength detector) or 418 nm (detector with emission filter).

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1) Example of a suitable product available commercially. This information is given for the convenience of users of this International Standard and does not constitute an endorsement by ISO of this product. Equivalent products may be used if they can be shown to lead to the same results.



**5.15.5 Integrator or PC workstation.**

**5.15.6 Diode-array detector,** optional.

**5.16 Glass microfibre filters,** of diameter 21 mm, e.g. Whatman GF/D <sup>1)</sup>.

**5.17 Reservoirs,** polypropylene, suitable for attachment to the top of the IAC, of capacity 20 ml and internal diameter 20 mm. An adapter may be required.

**5.18 Frits,** for reservoirs (5.17), of diameter 20 mm and of pore size 20 µm.

**5.19 Sieves,** complying with the requirements of ISO 565.

**5.20 Nitrogen evaporator,** with a bath capable of being maintained at 50 °C ± 5 °C.

**5.21 Vortex mixer.**

## 6 Sampling

A representative sample should have been sent to the laboratory. It should not have been damaged or changed during transport and storage.

Sampling is not part of the method specified in this International Standard. A recommended sampling method is given in ISO 6497 <sup>[1]</sup>.

Samples should be stored frozen to prevent changes in mycotoxin levels due to growth of the causitive moulds.

## 7 Preparation of test sample

Prepare the test sample in accordance with ISO 6498.

Grind the entire laboratory sample so it passes completely through a sieve of nominal opening size 1 mm (5.19). Mix thoroughly.

Studies with other mycotoxins have shown that grinding samples through a 0,5 mm ring sieve vs. a 1,0 mm sieve reduced the variability of replicate analyses and increased the extraction efficiency. Grinding equipment producing a particle size less than 1 mm is recommended; however, care is required to avoid overheating the sample due to the openings of the ring sieve being too small. A 0,75 mm ring sieve is suggested; most of the ground material will pass through a sieve of nominal opening size 0,5 mm.

## 8 Procedure

### 8.1 Preparation of quality control sample

The use of a quality control sample is recommended; analysis results should meet the recovery specification, i.e. ≥ 85 %. Analyse a spiked control sample (0,10 mg/kg) with each sample set. Prepare by pipetting 1,0 ml spiking standard (4.16) into 50 g test portion of blank wheat or corn, and mix. Analyse the blank sample also.

## 8.2 Extraction

Process each test portion as follows.

Weigh, to the nearest 0,01 g, 50,00 g into a 500 ml conical flask (5.4).

Weigh and add 5 g of sodium chloride (4.4).

Add 150 ml extraction solvent (4.5). Shake for 1 h. Proceed to the IAC cleanup procedure (8.3).

Matrices such as dried silage can absorb most of the 150 ml extraction solvent. In that case, increase the volume of extracting solvent to 200 ml or 250 ml.

If desired, the shaking step can be started at the end of the day using a shaker (5.11) with a timer, shake briefly the next morning, then proceed to step 8.3.

## 8.3 Immunoaffinity column cleanup

Follow the instructions provided by the manufacturer with IACs, but use a reservoir (5.17) equipped with a frit (5.18) and GF/D filter(s) (5.16) for the ZearalaTest <sup>1)</sup> (8.3.1) and for the EASI-EXTRACT <sup>1)</sup> (8.3.2), columns, and elute with 2,0 ml eluent. For other brands, follow either 8.3.1 or 8.3.2, whichever is more appropriate.

An option is provided for analysing highly pigmented matrices and matrices that present interferences in the chromatogram. Methanol, volume fraction 30 % (4.7), is used to elute interferences without causing antibody denaturation; do not exceed a methanol volume fraction of 35 %. For all types of IAC, to achieve the limit of quantification of 0,05 mg/kg, to reduce variability and to enhance HPLC chromatography, column eluates are evaporated and then dissolved in a minimum volume (2,0 ml) of mobile phase (4.14).

NOTE 1 More than 10 ml of diluted filtrate can be added to the columns in steps 8.3.1.4 and 8.3.2.5 as long as the loading capacity is not exceeded. Blockage of the frit and column may occur with larger volumes; barley is known to be a problem, although the use of two filters on the frit helps to prevent frit blockage. Wide bore columns are less susceptible to blockage.

NOTE 2 The clarity of the filtrate being applied to the IAC affects the column's performance. In addition to causing column blockage, particulates can prevent adsorption of zearalenone on to the antibodies, resulting in variable and low recoveries.

### 8.3.1 ZearalaTest <sup>1)</sup> immunoaffinity column [standard format and wide bore (WB)]

**8.3.1.1** Filter more than 10 ml extract through a fluted filter paper (5.5) into a 125 ml conical flask (5.4).

**8.3.1.2** Pipette (5.1.3) 10 ml filtered extract into a 50 ml one-mark volumetric flask (5.1.2) and make up to the mark with water. Mix well. Filter the diluted extract (approximately 25 ml) through glass microfibre filter paper (5.9) into a 50 ml centrifuge tube (5.7).

**8.3.1.3** Attach the IAC to the port of the vacuum manifold (5.3). Attach a reservoir (5.17) with frit (5.18) to the top of the column. An adapter is required for WB columns. Insert a glass microfibre filter (5.16).

For standard format columns, two glass microfibre filters are required for some matrices, such as barley. If the filtered solution (8.3.1.2) is clear, no frit or filter is required.

**8.3.1.4** Pipette (5.1.3) 10 ml filtrate (8.3.1.2) into the reservoir. Draw extract through the column at a steady flow rate until air comes through the column; the flow rate shall be such that droplets are formed (1 drop per second to 2 drops per second).

**8.3.1.5** For pigmented products and samples with interfering peaks, wash column with 15 ml methanol, volume fraction 30 %, (4.7) at a rate of 1 drop per second to 2 drops per second until air comes through the column. For all other types of samples, wash the column with 10 ml water (4.1) at a rate of 1 drop per second to 2 drops per second until air comes through the column.

**8.3.1.6** Remove the reservoir, attach a reservoir with no frit (not required for WB columns) and elute zearalenone by passing 2,0 ml methanol (4.3) through the column at a rate of about 1 drop per second, collecting the eluate in a 5 ml tube (5.6).

**NOTE** The frit can be removed from used reservoirs by use of a wire or narrow rod through the bottom of the reservoir, and the reservoirs can be cleaned and reused.

**8.3.1.7** Evaporate to dryness using a nitrogen evaporator with a bath temperature of  $50\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$  (5.20). Add 2,0 ml of HPLC mobile phase (4.14). Mix with a vortex mixer (5.21). Continue in accordance with 8.4.

**8.3.1.8** Optionally, the test solution may be filtered through a PVDF filter (5.13) using a plastic syringe. The lot of filters shall be checked to verify the absence of interfering peak(s). With the use of frits (5.18) and filters in the reservoirs (5.17), test solutions should be clear and no filtration should be required.

### 8.3.2 EASI-EXTRACT<sup>®</sup> immunoaffinity column

**8.3.2.1** Filter more than 10 ml extract through a fluted filter paper (5.5) into a 125 ml conical flask (5.4).

**8.3.2.2** Pipette (5.1.3) 10 ml filtered extract into a 50 ml one-mark volumetric flask (5.1.2), and make up to the mark with PBS buffer (4.12). Mix well.

**8.3.2.3** Filter the diluted extract (approximately 25 ml) through a glass microfibre filter paper (5.9) into a 50 ml centrifuge tube (5.7).

**8.3.2.4** Attach the IAC to the port of the vacuum manifold (5.3). Attach a reservoir (5.17) with frit (5.18) to the top of the column using an adapter. Insert a glass microfibre filter (5.16). Wash the column with 10 ml to 20 ml of PBS buffer.

If the filtered solution (8.3.2.3) is clear, no frit or filter is required.

**8.3.2.5** Pipette (5.1.3) 10 ml filtrate (8.3.2.3) into the reservoir. Draw the extract through the column at a steady volume flow rate until air comes through the column; the flow rate shall be such that droplets are formed (1 drop per second to 2 drops per second).

**8.3.2.6** For pigmented products and samples with interfering peaks, wash column with 15 ml methanol, volume fraction 30 %, (4.7) at a rate of 1 drop per second to 2 drops per second until air comes through the column. For all other samples, wash the column with 20 ml water (4.1) at a rate of 1 drop per second to 2 drops per second until air comes through the column.

**8.3.2.7** Remove the reservoir and elute zearalenone by passing 2,0 ml acetonitrile (4.2) through the column at a rate of about 1 drop per second, collecting the eluate in a 5 ml tube (5.6).

**8.3.2.8** Evaporate to dryness using a nitrogen evaporator with a bath temperature of  $50\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}$  (5.20). Add 2,0 ml of HPLC mobile phase (4.14). Mix with a vortex mixer (5.21).

**8.3.2.9** Optionally, the test solution may be filtered through a PVDF filter (5.13) using a plastic syringe. The lot of filters shall be checked to verify the absence of interfering peak(s). With the use of frits and filters in the reservoirs, test solutions should be clear and no filtration should be required.

## 8.4 HPLC analysis

### 8.4.1 HPLC conditions

Mobile phase	see 4.14
Flow rate	1,0 ml/min
Injection volume	100 $\mu\text{l}$
Column	see 5.15.3, with $\text{C}_{18}$ guard column
Detector wavelength	excitation 274 nm
	emission 440 nm (for a variable wavelength detector)
	418 nm (for a detector with emission filter)