

INTERNATIONAL STANDARD

**ISO
407**

Second edition
1991-12-01

Small medical gas cylinders — Pin-index yoke-type valve connections

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*Petites bouteilles à gaz médicaux — Raccords de robinets du type à
étrier avec ergots de sécurité*
(standards.iteh.ai)

ISO 407:1991

<https://standards.iteh.ai/catalog/standards/sist/8847605a-855e-490f-ae53-7facd4cdc432/iso-407-1991>



Reference number
ISO 407:1991(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 407 was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Sub-Committee SC 2, *Cylinder fittings*.

This second edition cancels and replaces the first edition (ISO 407:1983), incorporating amendment 1 of 1986, modifying figure 1 and specifying gas or gas mixtures for the first three entries in 7.3.

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International Organization for Standardization

Case Postale 56 • CH-1211 Genève 20 • Switzerland

Printed in Switzerland

Small medical gas cylinders — Pin-index yoke-type valve connections

1 Scope

This International Standard concerns pin-index yoke-type valve connections for small medical gas cylinders, with a maximum working pressure (filling pressure at 15 °C) of 200 bar.

It specifies:

- basic dimensions;
- requirements for alternative designs of the yoke-type valve connections;
- dimensions and positions for the holes and pins for the outlet connections.

It also specifies the dimensions and positions for the holes and pins for the outlet connections for the gases and gas mixtures given in table 1.

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This International Standard applies to small medical gas cylinders used for patient care, including therapeutic, diagnostic and prophylactic applications, in hospitals and for emergency treatment.

2 Normative reference

The following standard contains provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the edition indicated was valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent edition of the standard indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 32:1977, *Gas cylinders for medical use — Marking for identification of content*.

3 Valve

Each small medical gas cylinder shall be fitted with a yoke valve (see clause 5). The yoke valve shall have location holes of the dimensions and in the positions indicated in clause 7 for the appropriate gas or gas mixture.

The name or chemical symbol of the gas or gas mixture shall be clearly and indelibly stamped on the valve.

Table 1 — Allocated gases and gas mixture

Gas or gas mixture	Chemical symbol
Oxygen	O ₂
Oxygen/carbon dioxide (CO ₂ ≤ 7 %)	O ₂ + CO ₂
Oxygen/helium (He ≤ 80 %)	O ₂ + He
Ethylene	C ₂ H ₄
Nitrous oxide (with and without draw-off)	N ₂ O
Cyclopropane	C ₃ H ₆
Helium and helium/oxygen (O ₂ < 20 %)	He
Carbon dioxide (with and without draw-off) and carbon dioxide/oxygen (CO ₂ > 7 %)	CO ₂
Medical air	Air
Nominal mixture 50 % oxygen/50 % nitrous oxide (47,5 % < N ₂ O < 52,5 %)	O ₂ + N ₂ O
Nitrogen	N ₂
Mixture of air, helium and carbon monoxide (CO < 1 %)	Air + He + CO

4 Yoke

The connecting yoke shall conform to the requirements and dimensions given in clauses 5 and 6. The yoke shall be fitted with pins, the dimensions and the positions of which correspond to the holes in the valve as indicated in clause 7 for the appropriate gas or gas mixture.

The name or chemical symbol of the gas or mixture shall be clearly and indelibly stamped on the yoke. If an identification colour is used, it shall be in conformity with ISO 32.

Examples of the alternative designs for the connecting yoke are given in 6.2.

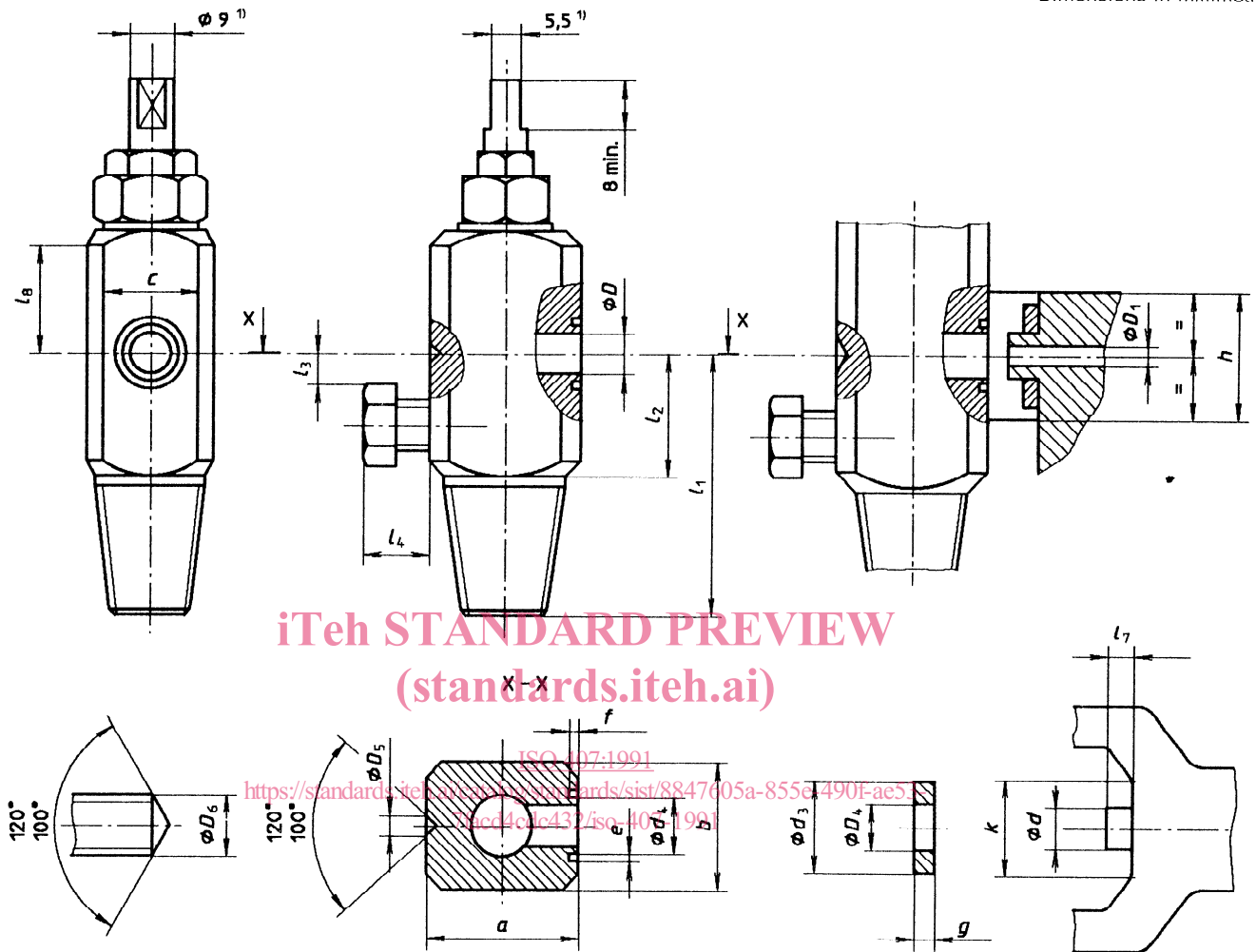
NOTE 1 In figures 3 and 4 and in figures 9 to 18, the circled numbers and letters are the pin-hole positions.

5 Basic dimensions

The basic dimensions for pin-index yoke-type valve connections are shown in figures 1 to 4, and table 2.

5.1 Pin-index yoke-type valve body

Dimensions in millimetres



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1) Applicable only to single-key valves.

Figure 1 — Pin-index yoke-type valve body

5.1.1 Single-pin yoke-type valve connection system

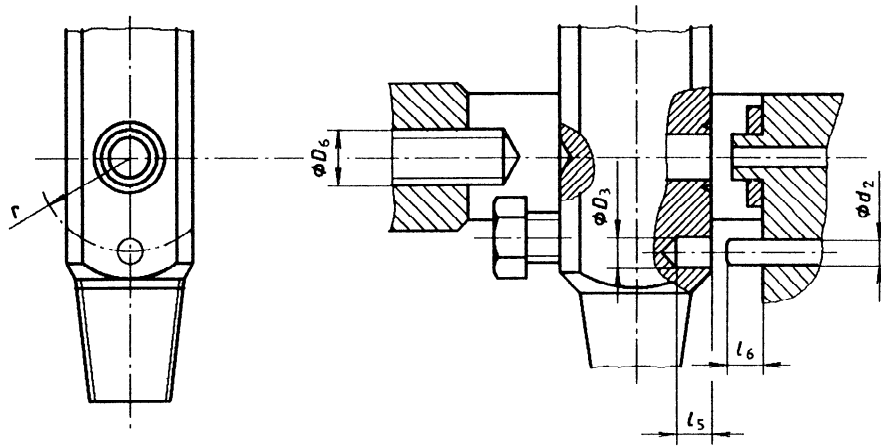


Figure 2 — Single-pin yoke-type valve connection system

5.1.2 Two-pin yoke-type valve connection system with the pins in a single row

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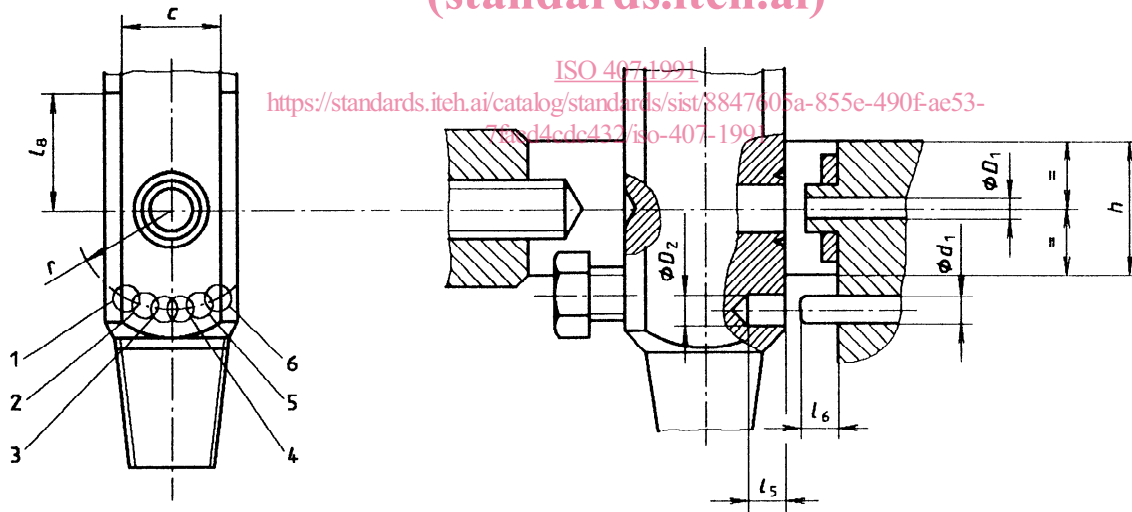


Figure 3 — Two-pin yoke-type valve connection system with the pins in a single row

5.1.3 Two-pin yoke-type valve connection system with the pins in a double row

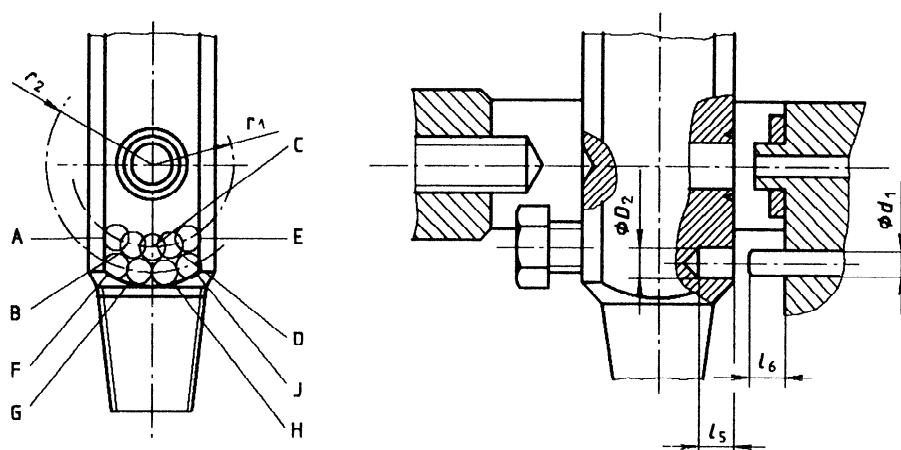


Figure 4 — Two-pin yoke-type valve connection system with the pins in a double row

5.2 Table of basic dimensions

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Table 2 — Basic dimensions for pin-index yoke-type valve connections

Dimension	mm	Dimension	mm
<i>a</i>	25 ^{+0,8} _{-0,2}	<i>e</i>	0,8 max.
<i>b</i>	22,2 ^{+0,4} ₀	<i>f</i>	0,8 max.
<i>c</i>	16 min.	<i>g</i>	1,6 ± 0,4
<i>D</i>	7 ^{+0,2} ₀	<i>h</i> ¹⁾	20 ± 0,5
<i>D</i> ₁	2,4 ± 0,8	<i>k</i>	16,5 min.
<i>D</i> ₂	4,75 ^{+0,1} ₀	<i>l</i> ₁	44,5 min.
<i>D</i> ₃	5,8 to 5,9	<i>l</i> ₂	22 min.
<i>D</i> ₄	6,3 ⁰ _{-0,2}	<i>l</i> ₃ ²⁾	8 min.
<i>D</i> ₅	6 ⁰ _{-0,5}	<i>l</i> ₄ ²⁾	9,6 max.
<i>D</i> ₆ ³⁾	7 min.	<i>l</i> ₅	5,5 ^{+0,5} ₀
<i>d</i>	6,5 ⁰ _{0,2}	<i>l</i> ₆	5,5 ⁰ _{-0,5}
<i>d</i> ₁	4 ± 0,1	<i>l</i> ₇	3 to 3,6
<i>d</i> ₂	5,4 ⁰ _{-0,1}	<i>l</i> ₈	15 min.
<i>d</i> ₃	16 ± 0,5	<i>r</i>	14,3 nom.
<i>d</i> ₄	9 ± 0,2	<i>r</i> ₁	12 nom.
		<i>r</i> ₂	17,5 nom.

1) Dimensions *h* and *q*, *q*₁ (see clause 6). As an alternative, these dimensions may be given in order to satisfy the requirements of 6.1 g).

2) Applicable only if a projecting-type safety plug is used.

3) Dimension *D*₆ is the dimension at the top of the cone.

6 Requirements for alternative designs of yoke-type valve connections

6.1 Requirements for the design of the connecting yoke

The design of the connection yoke shall meet the following requirements.

- a) A gas-tight seal shall only be possible when the pins in the yoke correspond to the holes in the valve.
- b) When the pins in the yoke do not correspond to the holes in the valve, a gas-tight seal shall not be possible and damage to the yoke or the valve shall be prevented.
- c) Pins shall be fixed or assembled in such a manner that they cannot be removed by the user or become loose in service.
- d) The sealing washer shall be a retained fit on the yoke spigot.
- e) The use of more than one sealing washer is not permitted.
- f) The yoke shall be able to resist, without permanent deformation, the load resulting from a torque of 50 N·m applied to the valve clamping screw or locking device.
- g) The dimensions of the yoke shall limit the movement of the valve in the yoke to a maximum of 6° about the long axis prior to pin engagement.

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6.2 Examples of alternative constructions for the connecting yoke

Three alternative designs of pin-index yoke-type connections are shown in figures 5 to 7.

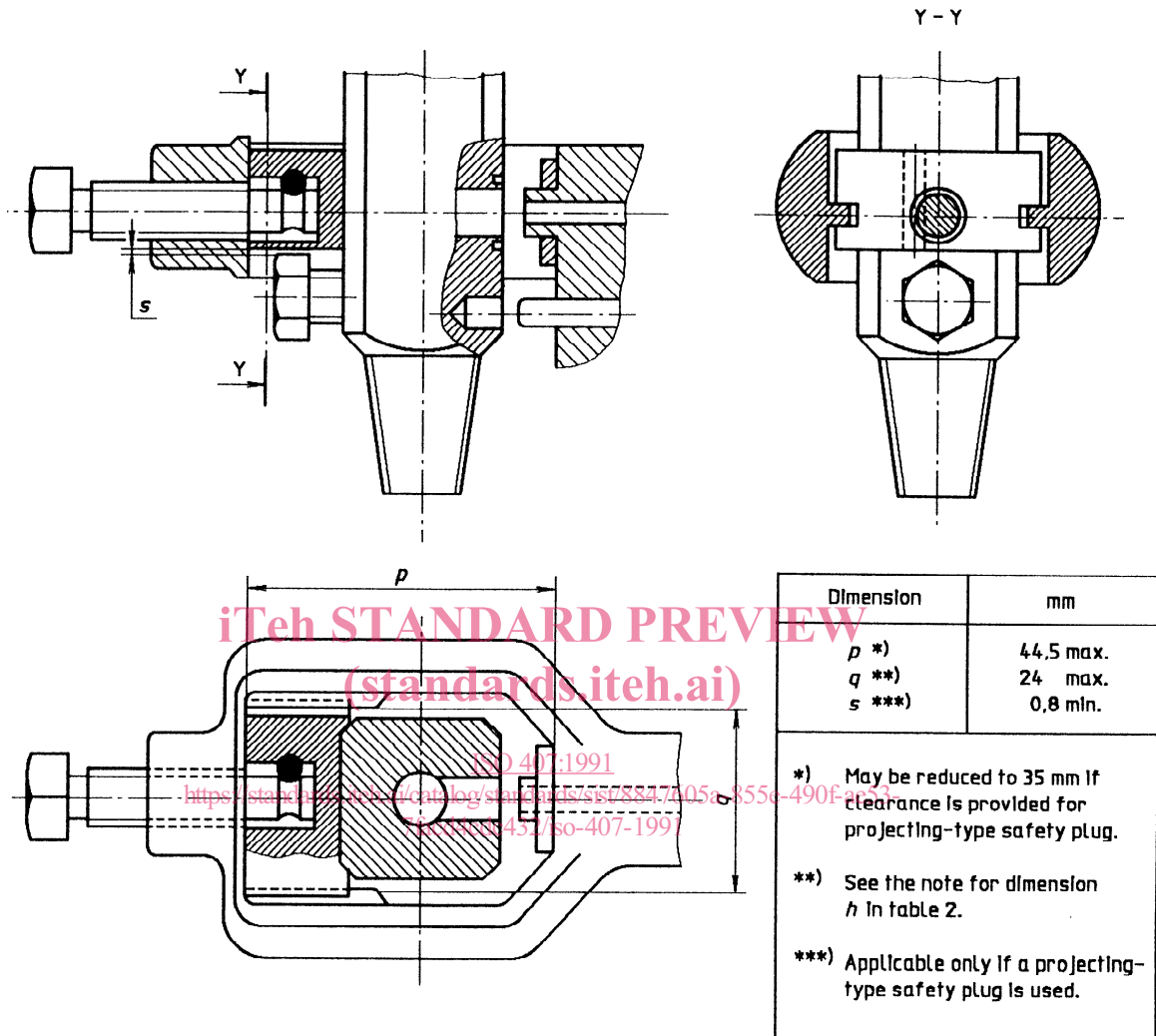
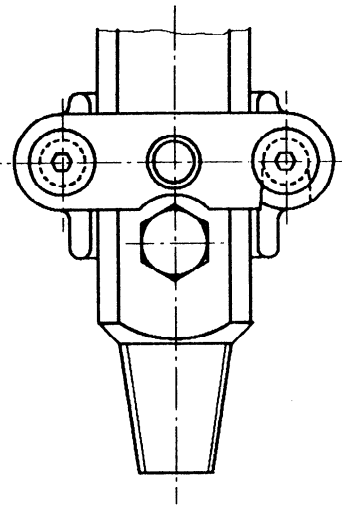
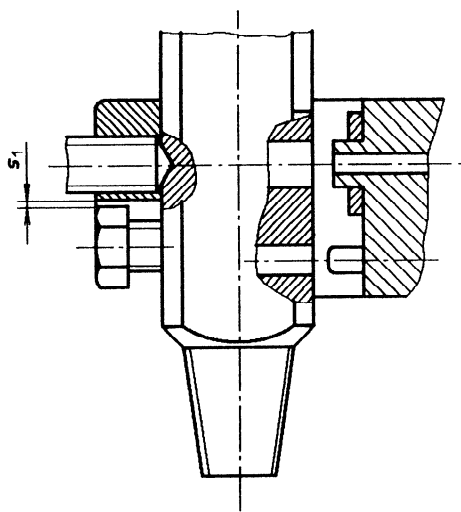


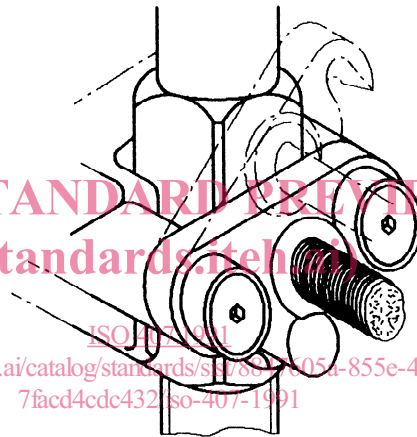
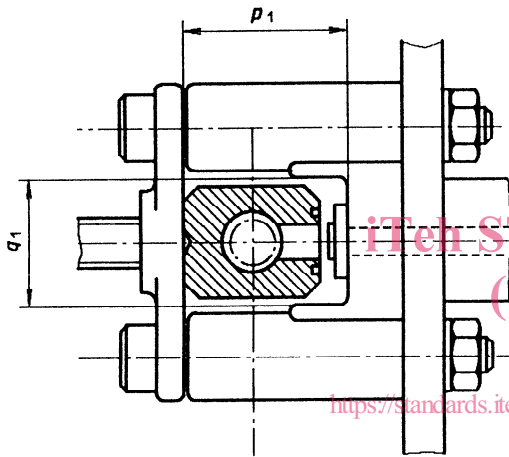
Figure 5 — First alternative



View with clamping screw removed

Dimension	mm
p_1	30,2 max.
$q_1^{*)}$	24 max.
$s_1^{**)}$	0,8 min.

*) See the note for dimension h in table 2.
 **) Applicable only if a projecting-type safety plug is used.



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Figure 6 — Second alternative

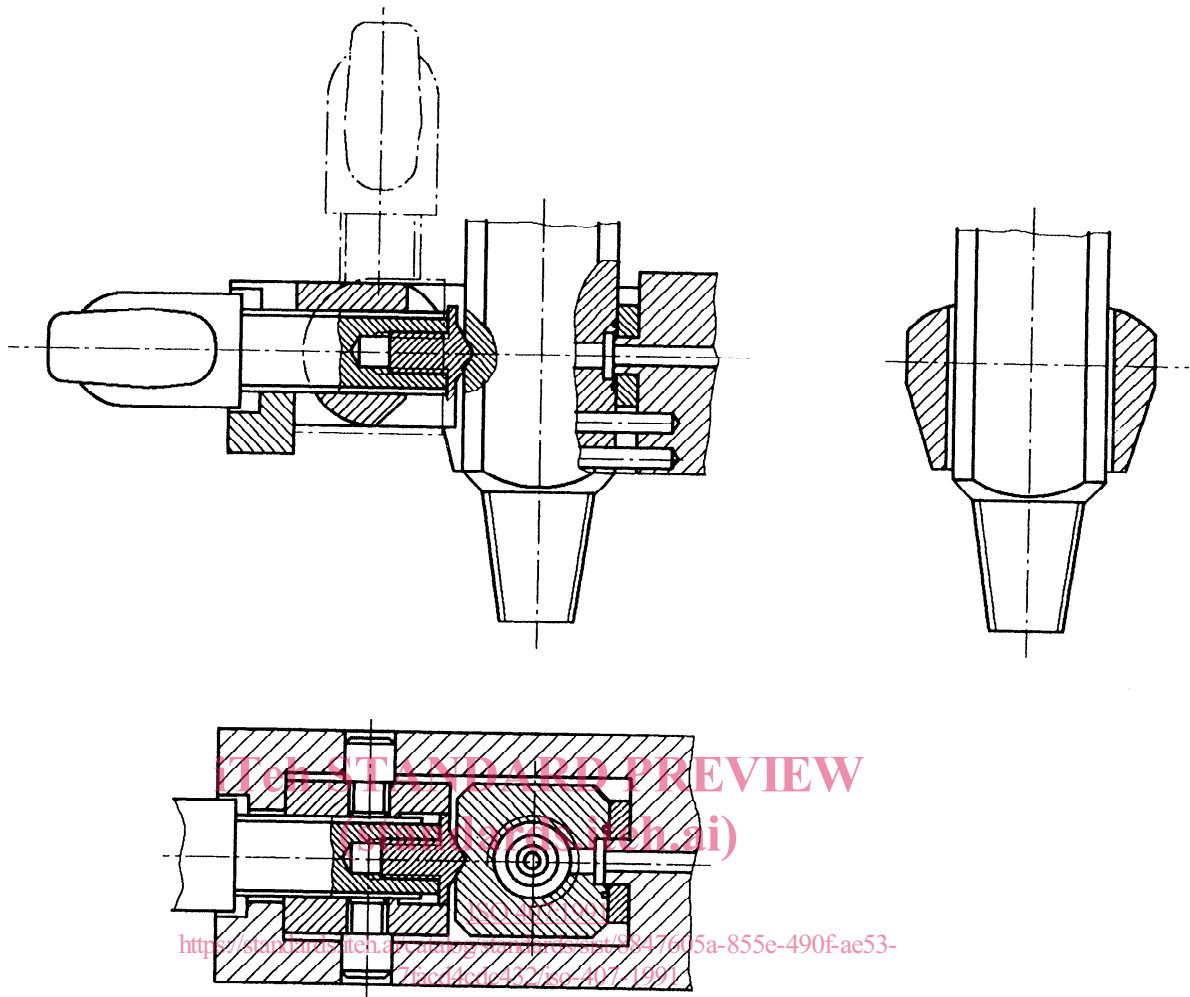


Figure 7 — Third alternative