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Petroleum products - Determination and application of precision data in relation to methods of test (ISO 4259:2006)

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Mineralölerzeugnisse - Bestimmung und Anwendung der Werte für die Präzision von Prüfverfahren (ISO 4259:2006)

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Ta slovenski standard je istoveten z: EN ISO 4259:2006

## ICS:

75.080 Naftni proizvodi na splošno Petroleum products in general

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 4259**

August 2006

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Supersedes EN ISO 4259:1995

English Version

**Petroleum products - Determination and application of precision  
data in relation to methods of test (ISO 4259:2006)**

Produits pétroliers - Détermination et application des  
valeurs de fidélité relatives aux méthodes d'essai (ISO  
4259:2006)

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Werte für die Präzision von Prüfverfahren (ISO 4259:2006)

This European Standard was approved by CEN on 1 July 2006.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EUROPÄISCHES KOMITEE FÜR NORMUNG

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**EN ISO 4259:2006 (E)****Foreword**

This document (EN ISO 4259:2006) has been prepared by Technical Committee ISO/TC 28 "Petroleum products and lubricants" in collaboration with Technical Committee CEN/TC 19 "Gaseous and liquid fuels, lubricants and related products of petroleum, synthetic and biological origin", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2007, and conflicting national standards shall be withdrawn at the latest by February 2007.

This document supersedes EN ISO 4259:1995.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

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# INTERNATIONAL STANDARD

# ISO 4259

Third edition  
2006-08-01

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## Petroleum products — Determination and application of precision data in relation to methods of test

*Produits pétroliers — Détermination et application des valeurs de  
fidélité relatives aux méthodes d'essai*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 4259 was prepared by Technical Committee ISO/TC 28, *Petroleum products and lubricants*.

This third edition cancels and replaces the second edition (ISO 4259:1992), Clauses 1, 5, 7 C.7, E.2 and F.3 and subclauses 4.2, 5.2, 6.3.2, 6.3.3.1, 6.3.3.3, 6.4, 8.2, 10.2, 10.4 and 10.5, which have been technically revised. It also incorporates the Technical Corrigendum ISO 4259:1992/Cor.1:1993.

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**ISO 4259:2006(E)****Introduction**

For purposes of quality control and to check compliance with specifications, the properties of commercial petroleum products are assessed by standard laboratory test methods. Two or more measurements of the same property of a specific sample by any given test method do not usually give exactly the same result. It is, therefore, necessary to take proper account of this fact, by arriving at statistically-based estimates of the precision for a method, i.e. an objective measure of the degree of agreement expected between two or more results obtained in specified circumstances.

ISO 4259 makes reference to ISO 3534-2<sup>[11]</sup>, which gives a different definition of true value (see 3.26). ISO 4259 also refers to ISO 5725-2. The latter is required in particular and unusual circumstances (see 5.2) for the purpose of estimating precision.

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# Petroleum products — Determination and application of precision data in relation to methods of test

## 1 Scope

This International Standard covers the calculation of precision estimates and their application to specifications. In particular, it contains definitions of relevant statistical terms (Clause 3), the procedures to be adopted in the planning of an inter-laboratory test programme to determine the precision of a test method (Clause 4), the method of calculating the precision from the results of such a programme (Clauses 5 and 6), and the procedure to be followed in the interpretation of laboratory results in relation both to precision of the test methods and to the limits laid down in specifications (Clauses 7 to 10).

The procedures in this International Standard have been designed specifically for petroleum and petroleum-related products, which are normally homogeneous. However, the procedures described in this International Standard can also be applied to other types of homogeneous products. Careful investigations are necessary before applying this International Standard to products for which the assumption of homogeneity can be questioned.

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## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5725-2:1994, *Accuracy (trueness and precision) of measurement methods and results — Part 2: Basic method for the determination of repeatability and reproducibility of a standard measurement method*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### analysis of variance

technique that enables the total variance of a method to be broken down into its component factors

### 3.2

#### between-laboratory variance

element of the total variance attributable to the difference between the mean values of different laboratories

NOTE 1 When results obtained by more than one laboratory are compared, the scatter is usually wider than when the same number of tests are carried out by a single laboratory, and there is some variation between means obtained by different laboratories. These give rise to the between-laboratory variance which is that component of the overall variance due to the difference in the mean values obtained by different laboratories.

NOTE 2 There is a corresponding definition for between-operator variance.

NOTE 3 The term “between-laboratory” is often shortened to “laboratory” when used to qualify representative parameters of the dispersion of the population of results, for example as “laboratory variance”.

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**3.3**  
**bias**  
difference between the true value (related to the method of test) and the known value, where this is available

NOTE For a definition of “true value” and “known value,” see 3.26 and 3.8, respectively.

**3.4**  
**blind coding**  
assignment of a different number to each sample so that no other identification or information on any sample is given to the operator

**3.5**  
**check sample**  
sample taken at the place where the product is exchanged, i.e. where the responsibility for the product quality passes from the supplier to the recipient

**3.6**  
**degrees of freedom**  
divisor used in the calculation of variance; one less than the number of independent results

NOTE The definition applies strictly only in the simplest cases. Complete definitions are beyond the scope of this International Standard.

**3.7**  
**determination**  
process of carrying out the series of operations specified in the test method, whereby a single value is obtained

**3.8**  
**known value**  
actual quantitative value implied by the preparation of the sample

NOTE The known value does not always exist, for example for empirical tests such as flash point.

**3.9**  
**mean**  
**arithmetic mean**  
sum of the results divided by their number for a given set of results

**3.10**  
**mean square**  
sum of squares divided by the degrees of freedom

**3.11**  
**normal distribution**  
probability distribution of a continuous random variable,  $x$ , such that, if  $x$  is any real number, the probability density is

$$f(x) = \frac{1}{\sigma\sqrt{2\pi}} \exp\left[-\frac{1}{2}\left(\frac{x-\mu}{\sigma}\right)^2\right], -\infty < x < \infty \quad (1)$$

NOTE  $\mu$  is the true value and  $\sigma$  is the standard deviation of the normal distribution ( $\sigma > 0$ ).

**3.12**  
**operator**  
person who normally and regularly carries out a particular test

**3.13****outlier**

result far enough in magnitude from other results to be considered not a part of the set

**3.14****precision**

closeness of agreement between the results obtained by applying the experimental procedure several times on identical materials and under prescribed conditions

NOTE The smaller the random part of the experimental error, the more precise is the procedure.

**3.15****random error**

chance variation encountered in all test work despite the closest control of variables

**3.16****recipient**

any individual or organization who receives or accepts the product delivered by the supplier

**3.17****repeatability**

(qualitatively) closeness of agreement between independent results obtained in the normal and correct operation of the same method on identical test material, in a short interval of time, and under the same test conditions (same operator, same apparatus, same laboratory)

NOTE The representative parameters of the dispersion of the population that can be associated with the results are qualified by the term "repeatability", for example, repeatability standard deviation or repeatability variance. It is important that the term "repeatability" not be confused with the terms "between repeats" or "repeats" when used in this way (see 3.19). Repeatability refers to the state of minimum random variability of results. The period of time during which repeated results are to be obtained should therefore be short enough to exclude time-dependent errors, for example, environmental and calibration errors.

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**3.18****repeatability**

(quantitatively) value equal to or below which the absolute difference between two single test results obtained in the conditions specified that can be expected to lie with a probability of 95 %

NOTE For the details of the conditions specified, see 3.17.

**3.19****replication**

execution of a test method more than once so as to improve precision and to obtain a better estimation of testing error

NOTE Replication should be distinguished from repetition in that the former implies that repeated experiments are carried out at one place and, as far as possible, within one period of time. The representative parameters of the dispersion of the population that can be associated with repeated experiments are qualified by the term "between repeats", or in shortened form "repeats", for example, "repeats standard deviation".

**3.20****reproducibility**

(qualitatively) closeness of agreement between individual results obtained in the normal and correct operation of the same method on identical test material but under different test conditions (different operators, different apparatus and different laboratories)

NOTE The representative parameters of the dispersion of the population that can be associated with the results are qualified by the term "reproducibility", for example, reproducibility standard deviation or reproducibility variance.

**ISO 4259:2006(E)****3.21****reproducibility**

(quantitatively) value equal to or below which the absolute difference between two single test results on identical material obtained by operators in different laboratories, using the standardized test method, may be expected to lie with a probability of 95 %

**3.22****result**

final value obtained by following the complete set of instructions in the test method; it may be obtained from a single determination or from several determinations depending on the instructions in the method

NOTE It is assumed that the result is rounded off according to the procedure specified in Annex G.

**3.23****standard deviation**

measure of the dispersion of a series of results around their mean, equal to the positive square root of the variance and estimated by the positive square root of the mean square

**3.24****sum of squares**

sum of squares of the differences between a series of results and their mean

**3.25****supplier**

any individual or organization responsible for the quality of a product just before it is taken over by the recipient

**3.26****true value**

for practical purposes, the value towards which the average of single results obtained by  $n$  laboratories tends, as  $n$  tends towards infinity

NOTE 1 Such a true value is associated with the particular method of test.

NOTE 2 A different and idealized definition is given in ISO 3534-2 [11].

**3.27****variance**

mean of the squares of the deviation of a random variable from its mean, estimated by the mean square

## **4 Stages in the planning of an inter-laboratory test programme for the determination of the precision of a test method**

### **4.1 General**

The stages in planning an inter-laboratory test programme are as follows:

- a) preparing a draft method of test;
- b) planning a pilot programme with at least two laboratories;
- c) planning the inter-laboratory programme;
- d) executing the inter-laboratory programme.

The four stages are described in turn in 4.2 to 4.5.

## 4.2 Preparing a draft method of test

This shall contain all the necessary details for carrying out the test and reporting the results. Any condition that could alter the results shall be specified.

A clause on precision is included in the draft method of the test at this stage only as a heading. It is recommended that the lower limit of the scope of the test method is not less than the region of the lowest value tested in the inter-laboratory programme, and is at least  $2R$  greater than the lowest achievable result (see 8.2), where  $R$  is the reproducibility estimate. Similarly, it is recommended that the upper limit of the scope of a test method is not greater than the region of the highest value tested in the inter-laboratory programme, and is at least  $2R$  less than the highest achievable result.

## 4.3 Planning a pilot programme with at least two laboratories

A pilot programme is necessary for the following reasons:

- a) to verify the details in the operation of the test;
- b) to find out how well operators can follow the instructions of the method;
- c) to check the precautions regarding samples;
- d) to estimate approximately the precision of the test.

At least two samples are required, covering the range of results to which the test method is intended to apply; however, at least twelve laboratory/sample combinations shall be included. Each sample is tested twice by each laboratory under repeatability conditions. If any omissions or inaccuracies in the draft test method are revealed, they shall now be corrected. The results shall be analysed for bias and precision; if either is considered to be too large, then alterations to the test method shall be considered.

## 4.4 Planning the inter-laboratory programme

There shall be at least five participating laboratories, but it is preferable that there are more in order to reduce the number of samples required.

The number of samples shall be sufficient to cover the range of the property measured at approximately equidistant intervals and to give reliability to the precision estimates. If precision is found to vary with the level of results in the pilot programme, then at least five samples shall be used in the inter-laboratory programme. In any case, it is necessary to obtain at least 30 degrees of freedom in both repeatability and reproducibility. For repeatability, this means obtaining a total of at least 30 pairs of results in the programme.

For reproducibility, Table A.1 gives the minimum number of samples required in terms of  $L$ ,  $P$  and  $Q$ , where  $L$  is the number of participating laboratories, and  $P$  and  $Q$  are the ratios of variance component estimates obtained from the pilot programme. Specifically,  $P$  is the ratio of the interaction component to the repeats component and  $Q$  is the ratio of the laboratories component to the repeats component. Annex B gives the derivation of the equation used. If  $Q$  is much larger than  $P$ , then 30 degrees of freedom cannot be achieved; the blank entries in Table A.1 correspond to, or an approach to, this situation (i.e. when more than 20 samples are required). For these cases, there is likely to be a significant bias between laboratories.

## 4.5 Executing the inter-laboratory programme

One person shall be responsible for the entire programme, from the distribution of the texts of the test method and samples to the final appraisal of the results. He shall be familiar with the test method, but shall not personally take part in the tests.

The text of the test method shall be distributed to all the laboratories in time to allow any queries to be raised before the tests begin. If any laboratory wants to practice the method in advance, this shall be carried out with samples other than those used in the programme.