



Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors and Impact Protective Systems Impacted by Windborne Debris in Hurricanes¹

This standard is issued under the fixed designation E 1996; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers exterior windows, glazed curtain walls, doors and impact protective systems used in buildings located in geographic regions that are prone to hurricanes.

1.2 This specification provides the information required to conduct Test Method E 1886.E 1886

1.3 Qualification under this specification provides a basis for judgment of the ability of applicable elements of the building envelope to remain unbreached during a hurricane; thereby minimizing the damaging effects of hurricanes on the building interior and reducing the magnitude of internal pressurization. While this standard was developed for hurricanes, it may be used for other types of similar windstorms capable of generating windborne debris.

1.4 This specification provides a uniform set of guidelines based upon currently available information and research.² As new information and research becomes available it will be considered.

1.5 All values are stated in SI units and are to be regarded as standard. Values given in parentheses are for information only. Where certain values contained in reference documents cited and quoted herein are stated in inch-pound units they must be converted by the user.

1.6 The following precautionary statement pertains only to the test method portion, Section 5, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*³

E 631 [Terminology of Building Constructions](#)

E 1886 [Test Method for Performance of Exterior Windows, Curtain Walls, Doors and Impact Protective Systems Impacted by Missile\(s\) and Exposed to Cyclic Pressure Differentials](#)

2.2 *ASCE Standard:*⁴

ASCE 7 American Society of Civil Engineers Minimum Design Loads for Buildings and Other Structures

3. Terminology

3.1 *Definitions:*

3.1.1 General terms used in this specification are defined in Terminology E 631.E 631

3.1.2 Terms common to this specification and Test Method E 1886E 1886 are defined in Test Method E 1886.E 1886 unless defined herein.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *assembly elevation*—vertical dimension above adjacent mean ground level at which fenestration or impact protective system assembly is to be installed, measured to the lowest point of the assembly.

3.2.2 *basic wind speed*—three-second gust speeds as defined in the latest edition of ASCE 7.

¹ This specification is under the jurisdiction of ASTM Committee E06 on Performance of Building Constructions and is the direct responsibility of Subcommittee E06.51 on Performance of Windows, Doors, Skylights, and Curtain Walls.

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² See the Significance and Use Section of Test Method E 1886.E 1886

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Available from The American Society of Civil Engineers (ASCE), 1801 Alexander Bell Dr., Reston, VA 20191.

3.2.3 *combination mullion*—a horizontal or vertical member formed by joining two or more individual fenestration units together without a mullion stiffener.

3.2.4 *impact protective system*—construction applied, attached, or locked over an exterior glazed opening system to protect that system from windborne debris during high wind events.

3.2.3.13.2.4.1 *Discussion*—Impact protective systems include types that are fixed, operable, or removable.

3.2.4

3.2.5 *infill*—glazing in a fenestration assembly or curtain wall.

3.2.5

3.2.6 *integral mullion*—a horizontal or vertical member which is bounded at both ends by crossing frame members.

3.2.6

3.2.7 *maximum deflection*—Greatest deformation of an element or component under the application of an applied force.

3.2.7

3.2.8 *maximum dynamic deflection*—greatest deformation of an element or component during the missile impact.

3.2.8

3.2.9 *meeting rail or check rail*—one of the two horizontal members of a sliding sash that come together when in the closed position.

3.2.10 *meeting stile*—one of the two vertical members of a sliding sash that come together when in the closed position.

3.2.11 *porous impact protective system*—an assembly whose aggregate open area exceeds ten percent of its projected surface area.

3.2.9

3.2.12 *valley*—a pivoting axis of an impact protective system designed to rotate adjacent slats or panels outward.

4. Test Specimens

4.1 *Number of Test Specimens:*

4.1.1 *Fenestration Assemblies:*

4.1.1.1 Three test specimens shall be submitted for the large missile test.

4.1.1.2 Three test specimens shall be submitted for the small missile test.

4.1.1.3 One additional test specimen may be submitted for each of the tests should no more than one of the original three specimens fail any portion of the testing.

4.1.2 *Impact Protective Systems:*

4.1.2.1 A minimum of three test specimens shall be submitted for the large missile test for the largest span to be qualified.

4.1.2.2 A minimum of three test specimens shall be submitted for the small missile test.

4.1.2.3 One additional test specimen may be submitted for each of the tests should no more than one of the original specimens fail any portion of the testing.

4.1.2.4 For systems with more than two track or mounting conditions, one test specimen shall be submitted for each additional combination of track or mounting condition if tested in accordance with 5.3.3.8.

4.2 Test specimens shall be prepared as specified in Test Method E 1886.E 631

4.3 The size of the test specimen shall be determined by the specifying authority. All components of each test specimen shall be full size.

4.4 Where it is impractical to test the entire fenestration assembly such as curtain wall and heavy commercial assemblies, test the largest size of each type of panel as required by the specifying authority to qualify the entire assembly.

4.5 Fenestration assemblies and impact protective systems intended to be mulled together shall be tested separately or tested by combining three specimens into one mounting frame separated only by the mullions.

5. Test Methods

5.1 Test specimens shall be tested according to Test Method E 1886E 1886.

5.2 Determine the missile based upon building classification, wind speed and assembly elevation according to Section 6.

5.3 *Location of Impact:*

5.3.1 *Large Missile Test*—Impact each impact protective system specimen and each fenestration assembly infill type once as shown in Fig. 1, except for additional impacts specified in 5.3.2 and in 5.3.3.8.

5.3.1.1 Impact one specimen with the center of the missile within a 65-mm (2 ½-in.) radius circle and with the center of the circle located at the center of each type of infill.

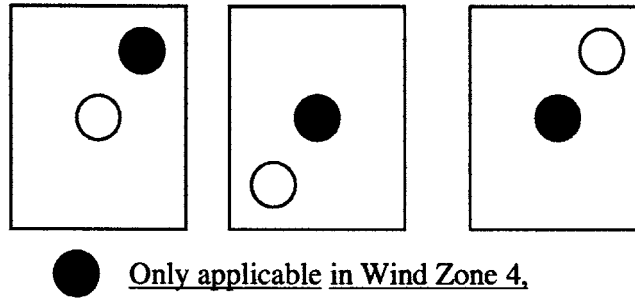
5.3.1.2 Impact a different specimen with the center of the missile within a 65-mm (2 ½-in.) radius circle and with the center of the circle located 150 mm (6 in.) from supporting members at a corner.

5.3.1.3 Impact the remaining specimen with the center of the missile within a 65-mm (2 ½-in.) radius circle and with the center of the circle located 150 mm (6 in.) from supporting members at a diagonally opposite corner.

5.3.2 *Additional Impact Locations in Wind Zone 4*

(see Fig. 1):

5.3.2.1 Impact the same specimen specified in 5.3.1.1 a second time with the center of the second missile within a 65-mm



NOTE—The white circles denote first impact and the black circles denote second impact.

FIG. 1 Impact Location for Large Missile Test (Each Type of Infill)

(2 1/2-in.) radius circle and with the center of the circle located 150 mm (6 in.) from supporting member at a corner.

5.3.2.2 Impact the same specimen specified in 5.3.1.2 a second time with the center of the second missile within a 65-mm (2 1/2-in.) radius circle and with the center of the circle located at the center of each type of infill.

5.3.2.3 Impact the same specimen specified in 5.3.1.3 a second time with the center of the second missile within a 65-mm (2 1/2-in.) radius circle and with the center of the circle located at the center of each type of infill except as specified in 5.3.3.6.

5.3.2.4 For test specimens with bracing at the specified impact location(s), the impact location(s) shall be relocated to the nearest area with no bracing.

5.3.3 *Special Considerations:*

5.3.3.1 For test specimens containing multiple panels, impact the exterior glazing surface innermost from the exterior plane of the fenestration assembly or impact protective system panel innermost from the exterior.

5.3.3.2 For test specimens containing fixed and operable panels of the same type of infill, impact the operable portion.

5.3.3.3 For operable test specimens, a corner impact location shall be nearest a locking device and the other corner impact location shall be at a corner diagonally opposite.

5.3.3.4 For test specimens with bracing at the specified impact location(s), the impact location(s) shall be relocated to the nearest area with no bracing.

5.3.3.5 The impacts on accordion impact protective systems shall be at the valleys located closest to the impact locations shown in Fig. 1.

5.3.3.6 In Wind Zone 4, impact the integral mullion mid-span in lieu of the impact specified in 5.3.2.3 if applicable.

5.3.3.7 In Wind Zone 4, for each type of mullion impact one mullion with the longest span at mid span in addition to impacts specified in 5.3. In Wind Zone 4, impact the integral mullion and other intermediate members such as a meeting rail, check rail, or meeting stile mid-span in lieu of the impact specified in 5.3.2.3 if applicable. See Fig. 2, Fig. 3, and Fig. 4.

5.3.3.7 In Wind Zone 4, for each type of mullion impact one vertical or horizontal combination mullion with the longest span at mid span in addition to impacts specified in 5.3. See Fig. 3.

5.3.3.8 For impact protective systems that are testing specimens to qualify more than two track or mounting conditions in accordance with 4.1.2.4, each such specimen shall be impacted three times at the locations shown in Fig. 2 Fig. 5.

5.3.4 *Small Missile Test*—Impact each impact protective system specimen and each fenestration assembly infill type three times with ten steel balls each as shown in Fig. 3 Fig. 6.

5.3.4.1 Each impact location shall receive distributed impacts simultaneously from ten steel balls. The impact shall be described in the test report.

5.3.4.2 The corner impact locations shall be entirely within a 250-mm (10-in.) radius circle having its center located at 275 mm (11 in.) from the edges.

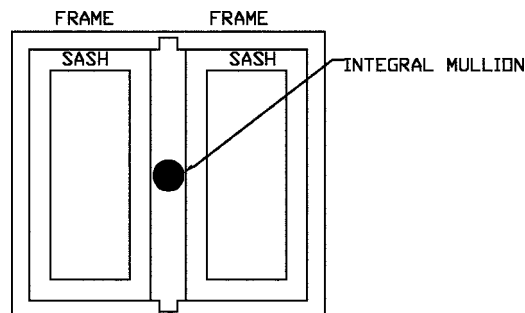


FIG. 2 Integral Mullion

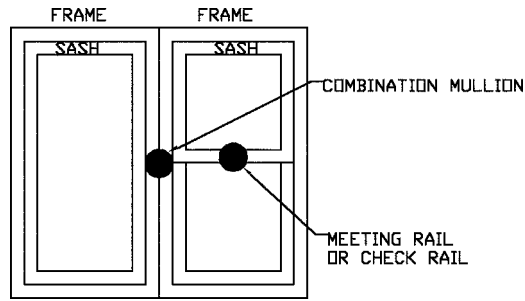


FIG. 3 Combination Mullion with Meeting or Check Rail

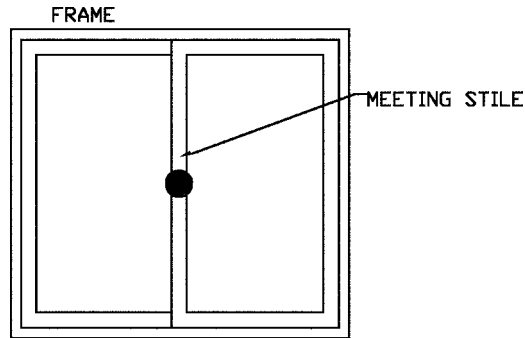


FIG. 4 Meeting Stile

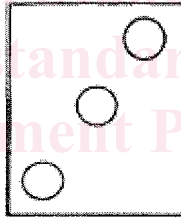


FIG. 2 5 Impact Locations for Testing Specimens for Two Track or Mounting Conditions

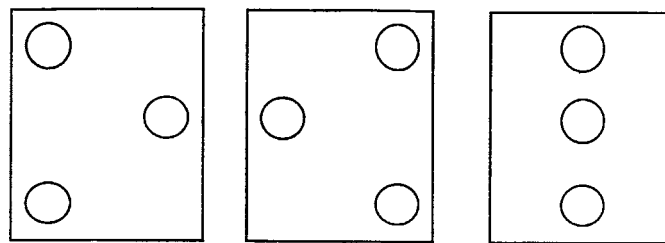


FIG. 3 6 Impact Locations for Small Missile Test (Each Type of Infill)

5.3.4.3 The edge impact locations shall be entirely within a 250-mm (10-in.) radius circle at the centerline between two corners having its center located at 275 mm (11 in.) from the edge.

5.3.4.4 The center impact location shall be entirely within a 250-mm radius (10-in.) circle having its center located at the horizontal and vertical centerline of the infill.

NOTE 1—Impact locations for small missile test may overlap depending on the size of the specimen.

5.4 Air Pressure Cycling

5.4.1 Air Pressure Differential:

5.4.1.1 The air pressure portion of the test shall use the test loading program in Table 1. Select P_{pos} and P_{neg} for the maximum inward (positive) and maximum outward (negative) air pressure differential for which qualification is sought.