
INTERNATIONAL STANDARD



478

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION · МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ · ORGANISATION INTERNATIONALE DE NORMALISATION

Paper — Untrimmed stock sizes for the ISO-A Series —
ISO primary range

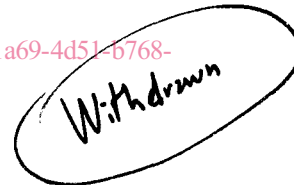
Papier — Dimensions brutes de stock pour la série A-ISO — Série principale ISO

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[ISO 478:1974](#)

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Ref. No. ISO 478-1974 (E)

Descriptors : papers, bobbins, storage, dimensions, dimensional tolerances.

Price based on 1 page

FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

Prior to 1972, the results of the work of the Technical Committees were published as ISO Recommendations; these documents are now in the process of being transformed into International Standards. As part of this process, Technical Committee ISO/TC 6 has reviewed ISO Recommendation R 478 and found it suitable for transformation. International Standard ISO 478 therefore replaces ISO Recommendation R 478-1966.

ISO Recommendation R 478 was approved by the Member Bodies of the following countries :

Belgium	Germany	Norway
Brazil	Greece	Poland
Bulgaria	India	Portugal
Canada	Indonesia	Romania
Chile	Israel	Spain
Colombia	Japan	Sweden
Czechoslovakia	Korea, Rep. of	Switzerland
Denmark	Mexico	United Kingdom
Egypt, Arab Rep. of	Netherlands	U.S.S.R.
France	New Zealand	Yugoslavia

The Member Bodies of the following countries have subsequently approved this Recommendation :

Finland
South Africa, Rep. of

The Member Body of the following country expressed disapproval of the Recommendation on technical grounds :

U.S.A.

The Member Body of the following country disapproved the transformation of ISO/R 478 into an International Standard :

New Zealand

Paper – Untrimmed stock sizes for the ISO-A Series – ISO primary range

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1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies a primary range of untrimmed stock sizes for paper in reels or sheets which is to be trimmed to the ISO-A Series of sizes given in ISO/R 216, and will be submitted only to simple processing.

NOTE – A supplementary range of untrimmed stock sizes for the ISO-A Series is specified in ISO 593 for use where extra trim is required.

2 REFERENCES

ISO/R 216, *Trimmed sizes of writing paper and certain classes of printed matter.*

ISO/R 479, *Paper – Untrimmed sizes – Designation – Tolerances.*

ISO 593, *Paper – Untrimmed stock sizes for the ISO-A Series – ISO Supplementary range.*

3 WIDTH OF REELS

The width of reels shall be 43, 61, 86 or 122 cm.

4 UNTRIMMED SIZES OF SHEETS

The untrimmed sizes of sheets shall be :

RA0	86 cm × 122 cm
RA1	61 cm × 86 cm
RA2	43 cm × 61 cm

5 TOLERANCES

The tolerances shall be in accordance with ISO/R 479.

The permissible deviations on the dimensions given in clauses 3 and 4 are :

± 0,5 %, rounded to the nearest millimetre;

nevertheless,

– if 0,5 % is greater than 0,5 cm, the maximum tolerance shall be limited to ± 0,5 cm;

– if 0,5 % is less than 0,3 cm, a tolerance of ± 0,3 cm shall be accepted.

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