



Designation: C424 – 93 (Reapproved 2006)

Standard Test Method for Crazing Resistance of Fired Glazed Whitewares by Autoclave Treatment¹

This standard is issued under the fixed designation C424; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the crazing resistance of fired glazed whitewares using the autoclave treatment and under the conditions specified in this test method.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Significance and Use

2.1 This test method is particularly useful for porous materials that can exhibit moisture expansion.

2.2 This test method is a primary test method that is suitable for use in specifications, quality control, and research and development. It can also serve as a referee test method in purchasing contracts or agreements.

3. Apparatus

3.1 *Autoclave*—An autoclave built for a steam pressure of at least 275 psi (1.9 MPa), and preferably with sufficient capacity to contain at least ten specimens. The apparatus shall be equipped with a safety valve, a blow-off valve, pressure gage measuring pressure above atmospheric pressure with an accuracy of ± 5 psi (34 kPa), and a source of heat of sufficient capacity to ensure a constant steam pressure within the autoclave.

4. Number of Specimens

4.1 The crazing test shall be made on at least ten identical uncut specimens having facial dimensions up to and including 6 by 6 in. (152 by 152 mm) or 6 by 8 in. (152 by 200 mm). For

larger specimens, specifically tile products, five samples will suffice and these may be cut to facilitate entry into the autoclave. However, all cut pieces should be as large as possible and all cut pieces are to be tested.

5. Procedure

5.1 *Placement of Specimens in the Autoclave*—Place a sufficient amount of distilled water in the autoclave so that after the test a slight excess of water will remain. Place all specimens on a suitable support at least 2 in. (51 mm) above the water line within the autoclave at room temperature. Fasten the autoclave head securely in place.

5.2 *Operation of Autoclave*—Gradually heat the water in the bottom of the autoclave. Keep the blow-off valve open for several minutes after steam begins to escape, thereby expelling most of the air. After closing the blow-off valve, increase the steam pressure at a uniform rate until the desired pressure is reached within a period of not less than 45 min nor exceeding 1 h. Apply sufficient heat to maintain the indicated pressure constant (± 2 psi (14 kPa)) for an additional hour. Shut off the heat source and release the steam pressure immediately by opening the blow-off valve.

5.2.1 If it is desirable to ascertain whether failure occurs as a result of rehydration only, the blow-off valve should be cracked only and the steam released slowly over a period of 30 min. If this method of steam release is used, the report shall so state.

5.3 *Removal of Specimens from Autoclave*—Loosen the autoclave head and allow the specimens to cool in place for 30 min. Remove the specimens and allow to cool at room temperature for an additional 30 min before examination.

5.4 *Examination of Specimens for Crazing Failures*—Use oblique lighting and the application of a suitable ink or dye solution upon the glazed surfaces to aid in the detection and examination of crazing failures. Consider only those failures visible to the naked eye.

5.5 *Pressure Schedule*—Make the initial test at 50 psi (345 kPa). If any or all of the specimens show no crazing, repeat the test on the uncrazed pieces at 100 psi (689 kPa) and, if necessary, at increasing intervals of 50 psi until all specimens have crazed or until a pressure of 250 psi (1.7 MPa) has been reached. Successive tests shall be separated by a time interval

¹ This test method is under jurisdiction of ASTM Committee C21 on Ceramic Whitewares and Related Products and is the direct responsibility of Subcommittee C21.03 on Methods for Whitewares and Environmental Concerns.

Current edition approved Feb. 15, 2006. Published February 2006. Originally approved in 1958. Last previous edition approved in 1999 as C424 – 93 (1999). DOI: 10.1520/C0424-93R06.