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Information technology — Radio frequency identification device performance test methods —

Part 3: Test methods for tag performance

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Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

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The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 18046-3 was prepared by Joint Technical Committee ISO/IEC JTC 1, Information technology, Subcommittee SC 31, Automatic Identification and data capture techniques.

ISO/IEC 18046 consists of the following parts, under the general title Information technology — Radio frequency identification device performance test methods:

— Part 3: Test methods for tag performance https://standards.iteh.ai/catalog/standards/sist/9b739a9e-882e-4dae-8286-

The following parts are under preparation:

- Part 1: Test methods for system performance
- Part 2: Test methods for interrogator performance

Introduction

Radio frequency identification (RFID) technology has broad applicability to the Automatic Identification and Data Capture (AIDC) industry in item management. As a wireless communication technique based on radio frequency technology, the applications cover multiple levels of the industrial, commercial and retail supply chains. These can include:

- freight containers,
- returnable transport items (RTIs),
- transport units,
- product packaging,
- product tagging.

Performance tests define test methods that deliver results that allow the comparison of different RFID systems, interrogator and tags in order to select among them for use in a particular application.

The performance characteristics of devices (tags and interrogation equipment) can vary drastically due to application factors as well as the particular RFID air interface (frequency, modulation, protocol, etc.) being supported. Of key concern is the matching of the various performance characteristics to the user application. Additionally, in an open environment users of such technology demand multiple sources for these devices from technology providers. A key challenge is a method of evaluating the differences between various technology providers' products in a consistent and equitable manner. 39a9e-882e-4dae-8286-

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This part of ISO/IEC 18046 provides a framework for meeting the above-noted concern and challenges. To this end, clear definitions of performance as related to user applications of RFID technology in the supply chain are provided. Based on such application-based definitions, test methods are defined with attention to the test parameters required for a consistent evaluation of RFID devices.

Of particular significance, these tests are defined for RFID devices having one antenna. It is common practice to have products with both single and multiple antennas to define an RFID transaction zone sufficient for the application. The defined methods can easily be extended from equipment with a single antenna to apply to equipment with multiple antennas, in order to evaluate performance under conditions more closely matching those of a particular application.

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Information technology — Radio frequency identification device performance test methods —

Part 3: **Test methods for tag performance**

1 Scope

This part of ISO/IEC 18046 defines test methods for performance characteristics of radio frequency identification (RFID) tags for item management, and specifies the general requirements and test requirements for tags which are applicable to the selection of the devices for an application. The summary of the test reports form a unified tag datasheet. It does not apply to testing in relation to regulatory or similar requirements.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies residue to the second sec

ISO/IEC 18000-1, Information technology — Radio frequency identification for item management — Part 1: Reference architecture and definition of parameters to be standardized https://standards.iteh.ai/catalog/standards/sist/9b739a9e-882e-4dae-8286-

ISO/IEC 18000-2, Information technology Secradio frequency identification for item management — Part 2: Parameters for air interface communications below 135 kHz

ISO/IEC 18000-3, Information technology — Radio frequency identification for item management — Part 3: Parameters for air interface communications at 13,56 MHz

ISO/IEC 18000-6, Information technology — Radio frequency identification for item management — Part 6: Parameters for air interface communications at 860 MHz to 960 MHz

ISO/IEC 18000-7, Information technology — Radio frequency identification for item management — Part 7: Parameters for active air interface communications at 433 MHz

ISO/IEC TR 18047-2, Information technology — Radio frequency identification device conformance test methods — Part 2: Test methods for air interface communications below 135 kHz

ISO/IEC TR 18047-3, Information technology — Radio frequency identification device conformance test methods — Part 3: Test methods for air interface communications at 13,56 MHz

ISO/IEC TR 18047-4, Information technology — Radio frequency identification device conformance test methods — Part 4: Test methods for air interface communications at 2,45 GHz

ISO/IEC TR 18047-6, Information technology — Radio frequency identification device conformance test methods — Part 6: Test methods for air interface communications at 860 MHz to 960 MHz

ISO/IEC TR 18047-7, Information technology — Radio frequency identification device conformance test methods — Part 7: Test methods for active air interface communications at 433 MHz

ISO/IEC 19762 (all parts), Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/IEC 19762 (all parts) apply.

4 Symbols and abbreviated terms

H _{THR} Identification	Identification magnetic field threshold
$H_{\text{THR Read}}$	Reading magnetic field threshold
H _{THR Write}	Writing magnetic field threshold
H _{max}	Maximum operating magnetic field
H _{Survival}	Survival magnetic field
L _m	Load Modulation
E _{THR Identification}	Identification electromagnetic field threshold
E _{THR Read}	Reading electromagnetic field threshold
E _{THR Write}	Writing electromagnetic field threshold
S _{Degradation}	Sensitivity degradation
E _{max}	(standards.iteh.ai) Maximum operating electromagnetic field
E _{Survival}	Survival electromagnetic field ISO/IEC 18046-3:2007 https://standards.iteh.ai/catalog/standards/sist/9b739a9e-882e-4dae-8286-
ΔRCS	Delta radar cross section ^{f87f79915ae5/iso-iec-18046-3-2007}
Rejection	Interference rejection
G	Antenna gain
D	Distance between the tag and the antenna
MPE	Maximum Permissible human Exposure
SAR	Specific Absorption Rate

5 Conditions applicable to the test methods

5.1 Number of tags to be tested

Unless otherwise specified, testing shall be performed on 30 randomly chosen tags among a population of 1000 functional tags.

5.2 Test environment

Unless otherwise specified, testing shall take place in air environment of temperature 23° C +/- 3° C $(73^{\circ} \text{ F} + - 5^{\circ} \text{ F})$ and of relative humidity 40 % to 60 %.

5.3 RF environment

The tests shall be performed in a known RF environment.

For measurements of propagative UHF tags (ISO/IEC 18000-6) an anechoic chamber is the recommended test environment.

For measurement of inductive tags a typical laboratory environment is sufficient, where consideration is given to minimize the impact of electromagnetic sources that may influence the results.

5.4 Pre-conditioning

PRF

Where pre-conditioning is required by the test method, the identification tags to be tested shall be conditioned to the test environment for a period of 24 hours before testing

5.5 Default tolerance

ISO/IEC 18046-3:2007

Unless otherwise specified, a default tolerance of $+1_{1}$ 5% shall be applied to the quantity values given to specify the characteristics of the test equipment (e.g. linear dimensions) and the test method procedures (e.g. test equipment adjustments).

5.6 Total measurement uncertainty

The total measurement uncertainty for each quantity determined by these test methods shall be stated in the test report.

NOTE Basic information is given in "ISO Guide to the Expression of Uncertainty in Measurement", ISBN 92-67-10188-9, 1993.

5.7 Test result reporting

Each test result shall be reported with the number of samples, minimum value, maximum value, mean value and standard deviation.

For measurement curves additionally to the curves on minimum value, maximum value, mean value and standard deviation, the individual curves of 5 randomly selected measured devices shall be shown in a figure as well.

5.8 Test mounting material

For UHF tags, the tests may be performed with or without applied mounting material. When the mounting material is defined by the tag manufacturer, the tests shall be performed with the specified mounting material and in the free air.

If the dielectric parameter or other critical parameters of material are known they should be notified in the test report.

5.9 Test communication parameters

All the tests can be done for various communication parameters (forward and return link). The tests conditions shall be recorded in the test report.

5.10 Test equipment limits

Test equipment for survivability field maximum level shall be able to handle the maximum level declared by the product vendor. It shall be ensured that the test equipment is not limiting the performance measurement.

5.11 Human exposure to EMF

High magnetic or electromagnetic field strength may exceed the limits of maximum permissible human exposure to EMF, which should be considered accordingly. FCC guidelines for MPE and SAR or EC 1999/519/CE are examples for relevant documents.

6 Setup of test equipment for tag test

6.1 Test apparatus and test circuits for ISO/IEC 18000-2 tags

This clause defines the test apparatus and test circuits for verifying the operation of a tag according to the base standard ISO/IEC 18000-2. The test set-ups used shall be as described in ISO/IEC TR 18047-2.

6.2 Test apparatus and test circuits for ISO/IEC 18000-3 tags

https://standards.iteh.ai/catalog/standards/sist/9b739a9e-882e-4dae-8286-This clause defines the test apparatus and test circuits for verifying the operation of a tag according to the base standard ISO/IEC 18000-3. The test set-ups used shall be as described in ISO/IEC TR 18047-3.

As the test apparatus described in ISO/IEC TR 18047-3 is only designed for a magnetic field strength up to 5 A/m the test set-ups as described in Annex B shall be used for magnetic field strength >5 A/m.

6.3 Test apparatus and test circuits for ISO/IEC 18000-6 tags

6.3.1 Propagative UHF tags measurement

This clause defines the test apparatus and test circuits for verifying the operation of a tag according to the base standard ISO/IEC 18000-6. The test set-up used for measurement of propagative UHF tags shall be as described in ISO/IEC TR 18047-6.

6.3.1.1 Antenna polarization

For propagative UHF tests, a linear polarized antenna shall be used, except when testing tags that have more than one antenna or for sensitivity degradation measurements, in which case a circularly polarized antenna shall be used. The circularly polarized antenna shall have an axial ratio that is less than 1 dB over the frequency and orientation ranges of the testing.

6.3.1.2 Test set-up for interference rejection measurement of propagative UHF tags

Figure 1 shows the test set-up arrangement for interference rejection measurement:

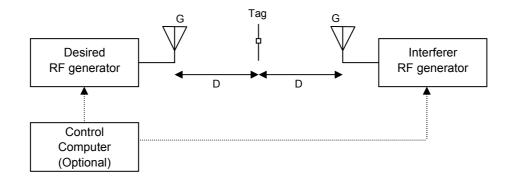


Figure 1 — Test set-up for interference rejection measurement

For this test, the tag under test shall be placed at the same distance D from the two RF generators and oriented for optimum field strength reception. The distance D shall be as follows: $D > \frac{2L^2}{\lambda}$ with L being the maximum dimension of the RF generator antenna.

The antennas shall be the same with gain G known, linearly polarized and with VSWR <1:1,5.

6.3.2 Inductive UHF tags measurement dards.iteh.ai)

This clause defines the test apparatus and test circuits for verifying the operation of a tag according to the base standard, ISO/IEC 18000-6. The test set up 80 sed for measurement of inductive UHF tags is shown in Annex C. https://standards.iteh.ai/catalog/standards/sist/9b739a9e-882e-4dae-8286f87f79915ae5/iso-iec-18046-3-2007

6.4 Test apparatus and test circuits for ISO/IEC 18000-7 tags

This clause defines the test apparatus and test circuits for verifying the operation of a tag according to the base standard, ISO/IEC 18000-7. The test set-ups used shall be as described in ISO/IEC TR 18047-7.

7 Functional tests for inductive tags as defined in ISO/IEC 18000-2, ISO/IEC 18000-3 and ISO/IEC 18000-6

7.1 Identification magnetic field threshold (H_{THR Identification})

7.1.1 Purpose

The purpose of this test is to determine the threshold level of magnetic field strength required for tag identification. As the tag needs energy to operate, it has to be supplied by the magnetic field. The identification magnetic field threshold, $H_{THR \ Identification}$, is the minimum field strength allowing tag identification.

7.1.2 Test procedure

At a fixed frequency as allowed by the regulation, the magnetic field strength of the generating field shall be varied from zero until modulation of the tag is detected and the tag is identified.

7.1.2.1 ISO/IEC 18000-2 compliant tag

The selection of system parameters shall be done in order to challenge the tag energy supply.

Identification magnetic field threshold, H_{THR Identification}, measurement procedure:

- 1) The waveform generator shall be set to the required operating frequency of 125 kHz or 134,2 kHz.
- 2) The waveform generator amplitude shall be set to a value below the identification magnetic field threshold. This amplitude is typically zero.
- 3) The tag shall be inserted in the test equipment.
- 4) An inventory command shall be continuously sent with the code generator and the amplitude shall be increased after each inventory command until the complete UII can be measured with the Helmholtz equipment coils.
- 5) The data transfer shall be verified by comparison with ISO/IEC 18000-2. In case the tag response is wrong, then step 4) shall be repeated with higher amplitude.
- 6) The tag shall be removed from the test equipment.
- 7) The magnetic field strength H for the individual tag shall be calculated by use of the measurement U_{RHTA} .

The measurements shall be performed on all tags. $H_{THR \ Identification}$ shall be the highest value of all measured magnetic field strength H for the individual tags.

7.1.2.2 ISO/IEC 18000-3 compliant tag I I en STANDARD PREVIEW

The selection of system parameters shall be done in order to challenge the tag energy supply.

Identification magnetic field threshold, H_{THR Identification}, measurement procedure:

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- 1) The waveform generator shall be set to the required operating frequency of 13,56 MHz. f87f79915ae5/iso-iec-18046-3-2007
- 2) The waveform generator amplitude shall be set to a value below the identification magnetic field threshold. This amplitude is typically zero.
- 3) The tag shall be inserted in the test equipment.
- 4) An inventory command shall be continuously sent with the code generator and the amplitude shall be increased after each inventory command until the complete UII can be measured with the sense coils.
- 5) The data transfer shall be verified by comparison with ISO/IEC 18000-3. In case the tag response is wrong, then step 4) shall be repeated with higher amplitude.
- 6) The tag shall be removed from the test equipment and the calibration coil shall be inserted in the test equipment.
- 7) The magnetic field strength H for the individual tag shall be calculated by use of the measurement made on the calibration coil.

The measurements shall be performed on all tags. $H_{THR \ Identification}$ shall be the highest value of all measured magnetic field strength H for the individual tags.

7.1.2.3 ISO/IEC 18000-6 compliant tag

The selection of system parameters shall be done in order to challenge the tag energy supply.

Identification magnetic field threshold, H_{THR Identification}, measurement procedure:

- 1) The waveform generator shall be set to the required operating frequency (860 MHz to 960 MHz in 5 MHz steps, with additional tests at 866 MHz, 922 MHz, and 953 MHz).
- 2) The waveform generator amplitude shall be set to a value below the identification magnetic field threshold. This amplitude is typically zero.
- 3) The tag shall be inserted in the equipment test.
- 4) An inventory command shall be continuously sent with the code generator and the amplitude shall be increased after each inventory command until the complete UII can be measured with the test antenna
- 5) The data transfer shall be verified by comparison with ISO/IEC 18000-6. In case the tag response is wrong, then step 4) shall be repeated with higher amplitude.
- 6) The tag shall be removed from the test equipment and the calibration coil shall be inserted in the test equipment.
- 7) The magnetic field strength H for the individual tag shall be calculated by use of the measurement made on the calibration coil.

The measurements shall be performed on all tags. The $H_{THR \ Identification}$ value is the highest magnetic field strength of all measurements.

7.1.3 Test report **iTeh STANDARD PREVIEW**

The test report shall give the measured identification magnetic field threshold H_{THR Identification}, the environment conditions and communication parameters. All these parameters shall be recorded according to the example in Table 1. ISO/IEC 18046-3:2007

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Table 1 — Parameters that shall be recorded for this measurement

Test: Identification magnetic field threshold (H _{THR Identification})						
Temperature:	erature: Humidity:					
Tag Protocol:	Tag UII:					
Forward Link						
Modulation index: %	Data rate: kbps	Data coding:				
Full command code: 0x						
Return Link						
Data rate: kbps	Data coding:					
Test Results						
H _{THR Identification}	xx,xx mA/m					

7.2 Reading magnetic field threshold (H_{THR Read})

7.2.1 Purpose

The purpose of this test is to determine the threshold level of magnetic field strength that allows a tag reading. In order to successfully read tag data, the command need to be transmitted correctly and enough energy (flux density) shall be available to read the tag. The reading magnetic field threshold, $H_{THR Read}$, is the minimum magnetic field strength allowing tag reading.

7.2.2 Test procedure

At a fixed frequency the magnetic field strength of the generating field has to be varied from zero until a reading of block user memory is possible. The reading shall be performed on the first and the last block