



Designation: D2493 – 01^{ε1}

Standard Viscosity-Temperature Chart for Asphalts¹

This standard is issued under the fixed designation D2493; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

^{ε1} NOTE—Adjunct references were corrected editorially in April 2006.

1. Scope

1.1 The viscosity-temperature chart covered by this standard is a convenient means of plotting data for estimating the viscosity of asphalts at any temperature within a limited range. Conversely, the chart may be used to ascertain the temperature at which a desired viscosity is attained.

1.2 The chart is suitable for original asphalt cements and for asphalts recovered from laboratory aging tests or extracted from pavements.

1.3 The chart is based on a viscosity-temperature relationship that can be plotted using any appropriate set of units. For convenience, charts based on both conventional and SI units are provided.

1.4 The range of the chart is sufficient for roofing asphalts.

1.5 The range of the chart is sufficient for liquid asphalts (bitumens) whose viscosity exceeds 0.1 poise (10 centipoise).

2. Referenced Documents

2.1 *ASTM Standards*:²

D341 Practice for Viscosity-Temperature Charts for Liquid Petroleum Products

D2170 Test Method for Kinematic Viscosity of Asphalts (Bitumens)

D2171 Test Method for Viscosity of Asphalts by Vacuum Capillary Viscometer

D3205 Test Method for Viscosity of Asphalt with Cone and Plate Viscometer³

D4957 Test Method for Apparent Viscosity of Asphalt Emulsion Residues and Non-Newtonian Bitumens by Vacuum Capillary Viscometer

2.2 *ASTM Adjuncts*:

Viscosity-Temperature Chart for Asphalts (17 by 18 in. pad of 25 sheets)⁴

3. Significance and Use

3.1 The viscosity-temperature chart is a convenient means of plotting the viscosity data for estimating the viscosity of asphalts, recovered asphalts, and roofing asphalts at any temperature within a limited range. It is also a convenient means to estimate the temperature at which a desired viscosity is attained.

3.2 Kinematic viscosity-temperature charts are described in Charts D341.

4. Description

4.1 For Fig. 1, the chart coordinates are logarithm of the logarithm of the viscosity in centipoise as the ordinate, and logarithm of the absolute temperature in Degrees Rankine (degrees F + 459.7) as the abscissa. However, the viscosity in poise and the temperature in degrees Fahrenheit is shown in the chart for convenience.⁴

4.1.1 The range of the chart is 10^{-1} to 10^{24} poise and 0 to 400°F, as shown in Fig. 1. Its size is 16 by 17 in. (406 by 432 mm).

4.2 For Fig. 2, the chart coordinates are logarithm of the logarithm of the viscosity in mPa.s as the ordinate, and logarithm of the absolute temperature in degrees Kelvin (degrees C + 273.2) as the abscissa. However, viscosity in Pascal-seconds, and the temperature in degrees Celsius is shown in the chart for convenience.

$$(1 \text{ Pa.s} = \text{mPa.s} \times 10^3) \quad (1)$$

4.2.1 The range of the chart is 10^{-2} to 10^{23} Pa.s and – 20 to 200°C, as shown in Fig. 2.

4.3 The temperature range of the charts may be extended to lower temperatures by renumbering the temperature scale of a second chart, according to Table 1, discarding the portion

¹ This chart is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.44 on Rheological Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Withdrawn. The last approved version of this historical standard is referenced on www.astm.org.

⁴ Available from ASTM International Headquarters. Order Adjunct No. ADJD2493.

VISCOSITY - TEMPERATURE CHART

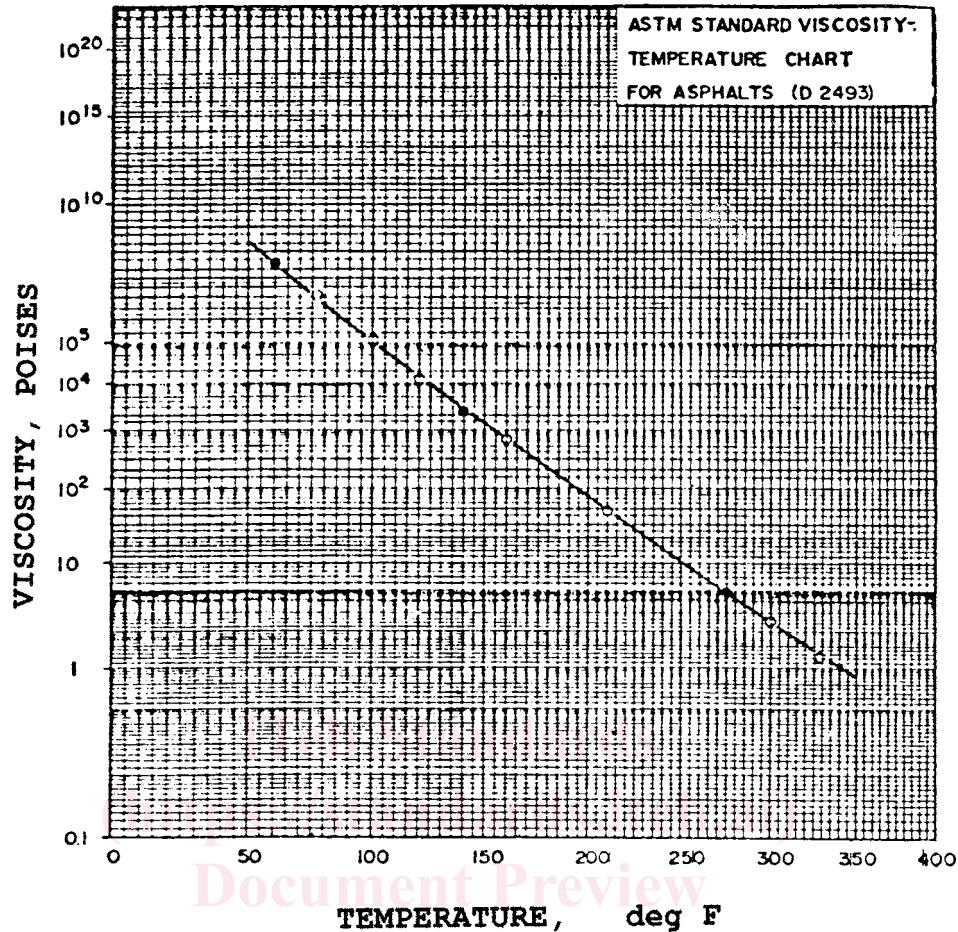


FIG. 1 Facsimile of Viscosity-Temperature Chart on Which a Typical Experimental Curve Has Been Plotted

above 230°F (110°C), and placing the 230°F (110°C) axis along the 0°F (-17.8°C) axis of an original chart.

5. Procedure

5.1 For temperatures above 60°C (140°F), plot two viscosity-temperature points and carefully draw a straight line through the points. Plot at least three viscosity-temperature points if the included temperature range is below 60°C (140°F). Carefully draw a straight line or curve through the points. A point on this line, within the temperature range of the points plotted, shows the viscosity at the corresponding desired temperature.

NOTE 1—These charts are appropriate for use at higher temperatures, where asphalts are primarily viscous. At lower temperatures most asphalts become viscoelastic. When this occurs, viscosity alone is insufficient to describe an asphalt's flow properties. Most asphalts are primarily viscous at temperatures above 60°C (140°F). Caution should be used when applying this standard below that temperature.

5.2 Some asphalts have viscosity-temperature relationships too complex to be represented by only three points, as shown in Fig. 1. In this case determine the viscosity at sufficient temperatures to produce a curve adequate for the purpose intended.

5.3 If the viscosities are not known they should be determined in accordance with Test Methods D2170, D2171, D3205, and D4957. Viscosities determined at temperatures other than the temperatures specified in each of these test methods may be used.

5.4 Viscosities determined by extrapolation of data may be unreliable.

5.5 The viscosity values represented by the data points may have been obtained at different shear rates. This chart does not reflect the shear rate at which the viscosities were determined.

6. Keywords

6.1 asphalt; rheology; viscosity; viscosity-temperature chart