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**Tyres (ply rating marked series) and rims  
for agricultural tractors and machines —**

Part 1:

**Tyre designation and dimensions, and  
approved rim contours**

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*Pneumatiques (série à marquage «équivalent nappes») et jantes pour  
tracteurs et machines agricoles —*

*Partie 1: Désignation et cotes des pneumatiques et profils de jantes  
approuvés*

AMENDEMENT 1



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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 4251-1:2005 was prepared by Technical Committee ISO/TC 31, *Tyres, rims and valves*, Subcommittee SC 5, *Agricultural tyres and rims*.

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# Tyres (ply rating marked series) and rims for agricultural tractors and machines —

## Part 1: Tyre designation and dimensions, and approved rim contours

### AMENDMENT 1

Page 2, 4.3.3

Replace entire wording with the following:

The classification code I, as specified in ISO 4251-4, shall be marked on the tyre sidewall, along with an optional marking “IMP” or “IMPLEMENT” or SL suffix.

|           |           |  |
|-----------|-----------|--|
| EXAMPLE   |           | <b>iTeh STANDARD PREVIEW</b><br><b>(standards.iteh.ai)</b>   |
| 4.00-12   | IMP       |  |
| 4.00-12   | IMPLEMENT | <a href="https://standards.iteh.ai/catalog/standards/sist/3994baa2-3d41-43ea-b401-469c84de5a3f/iso-4251-1-2005-amd-1-2012">ISO 4251-1:2005/Amd 1:2012</a>              |
| 4.00-12SL | IMPLEMENT | <a href="https://standards.iteh.ai/catalog/standards/sist/3994baa2-3d41-43ea-b401-469c84de5a3f/iso-4251-1-2005-amd-1-2012">469c84de5a3f/iso-4251-1-2005-amd-1-2012</a> |

Page 2, 4.5

Add the following subclause after 4.4:

#### 4.5 Tyre maximum pressure bead seating pictogram (optional)

The inscription “XXX kPa MAX” inside the pictogram (Figure 1) indicates the cold inflation pressure that shall not be exceeded within the bead seating during tyre mounting. The value of inflation pressure is determined by the tyre manufacturer.

The pictogram shall be marked on both sidewalls of the tyre.

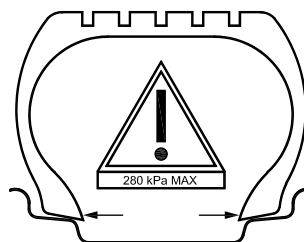


Figure 1 — Pictogram of maximum inflation pressure — Example

Page 4, Table 1

Add the following sizes:

Dimensions in millimetres

| Tyre size designation                                    | Measurement rim width code | Design dimensions of new tyres |   | Dimensions in service |   |
|--|----------------------------|--------------------------------|---|-----------------------|---|
|  |                            | Section width                  | Overall diameter <sup>a</sup>           | Maximum overall width | Maximum overall diameter <sup>b</sup>     |
| 8.3 – 38<br>8.3 – 44                                     | 7.00                       | 211                            | 1 351<br>1 503                          | 228                   | 1 374<br>1 526                            |
| 9.5 – 22<br>9.5 – 38<br>9.5 – 42<br>9.5 – 44<br>9.5 – 48 | 8.00                       | 241                            | 997<br>1 404<br>1 505<br>1 556<br>1 658 | 260                   | 1 024<br>1 430<br>1 532<br>1 582<br>1 684 |
| 11.2 – 20<br>11.2 – 42                                   | 10.00                      | 284                            | 1 002<br>1 561                          | 307                   | 1 032<br>1 591                            |
| 12.4 – 46  | 11.00                      | 315                            | 1 718                                   | 340                   | 1 751                                     |
| 13.6 – 26<br>13.6 – 48                                   | 12.00                      | 345                            | 1 285<br>1 819                          | 373                   | 1 311<br>1 855                            |
| 18.4 – 46  | 16.00                      | 467                            | 1 958                                   | 504                   | 2 006                                     |

Page 6, Table 2

Add footnote d to sizes 30.5L – 32 and VA35.5L – 32. Add sizes DH30.5L – 32 and DH35.5L – 32:

Dimensions in millimetres

| Tyre size designation      | Measurement rim width code | Design dimensions of new tyres |                               | Dimensions in service |                                       |
|----------------------------|----------------------------|--------------------------------|-------------------------------|-----------------------|---------------------------------------|
|                            |                            | Section width                  | Overall diameter <sup>a</sup> | Maximum overall width | Maximum overall diameter <sup>b</sup> |
| 30.5L – 32 <sup>d</sup>    | 27.00                      | 775                            | 1 820                         | 837                   | 1 881                                 |
| VA30.5L – 32               | 27.00                      | 775                            | 1 820                         | 837                   | 1 881                                 |
| DH35.5L – 32               | 31.00                      | 902                            | 1 980                         | 974                   | 2 051                                 |
| VA 35.5L – 32 <sup>d</sup> | 31.00                      | 902                            | 1 980                         | 974                   | 2 051                                 |

<sup>d</sup> VA rims are not interchangeable with DH or DH –H, DH –B, DH –HB or DWM rims.

Page 6, Table 3

Delete Table 3 and renumber the subsequent tables.

Page 9, Table 7

Add the following sizes to the new Table 6:

| Tyre size designation | Radius indices <sup>a,b</sup> |
|-----------------------|-------------------------------|
|                       | mm                            |
| 9.5 – 22              | 475                           |
| 9.5 – 42              | 725                           |
| 13.6 – 26             | 600                           |
| 13.6 – 46             | 825                           |
| 18.4 – 46             | 925                           |

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Page 13, Table 10

Delete tyre size 7.2, add tyre sizes VA30.5L and DH35.5L before the revised VA35.5L row, revise approved rim contour, and add footnote e to the new Table 9 as follows:

**Table 9 — Agricultural drive wheels — Tractor tyres — Approved rim contours**

| Tyre section code    | Rim diameter code          | Approved rim contours <sup>a</sup>                  |
|----------------------|----------------------------|---|
| 9.5                  | 22, 24, 32, 36, 38, 44, 48 | W11, W12  |
| 13.6                 | 42                         | W7, W8, W12A  |
| 18.4                 | 24, 26, 28, 36, 38, 48     | W15A, W15L, W16A, W16L, DD16                        |
| 20.8                 | 34, 38, 42                 | W16A, W16L, W17L, W18L, W18A, DD16, DD18            |
| 23.1                 | 26, 30, 34                 | DW18, DW18A, DW20A, DW20B, MW20A                    |
| 24.5                 | 32                         | DW20A, DW20B, TW20, DW21A, DW21B, DH21, DH21H, TW21 |
| 28L                  | 26                         | DW23A, DW23B, TW23, DW25A, DW25, TW25               |
| 30.5L <sup>e</sup>   | 32                         | DW27A, DW27B, DH27, DH27H, TW27                     |
| VA30.5L <sup>e</sup> | 32                         | 27VA  |
| DH35.5L              | 32                         | DH31, DH31H, DH31B, DH31HB, 31DWM                   |
| VA35.5L <sup>e</sup> | 32                         | 31VA  |

<sup>e</sup> VA rims are not interchangeable with DH or DH-H, DH-B, DH-HB or DWM rims.

Replace the title and introductory sentence of Annex A with the following:

**Tyres with nominal rim diameter codes 15.3, 16.1  
and tyres for small tractors**

The technical data of former standardized tyres with nominal rim diameter codes 15.3, 16.1 and tyres for small tractors are given in Tables A.1 to A.9.

Add a new Table A.2 and renumber the subsequent tables.

**Table A.2 — Agricultural tractor drive wheel tyres (diagonal construction, normal section height) —  
Tyre size designations, measurement rims and dimensions**

Dimensions in millimetres

| Tyre size designation   | Optional size marking | Measurement rim width code | Design dimensions of new tyres |                               | Dimensions in service |                                       |
|---|-----------------------|----------------------------|--------------------------------|-------------------------------|-----------------------|---------------------------------------|
|   |                       |                            | Section width                  | Overall diameter <sup>a</sup> | Maximum overall width | Maximum overall diameter <sup>b</sup> |
| 18.4 – 16.1   | —                     | 16.00                      | 467                            | 1 137                         | 505                   | 1 181                                 |
| <sup>a</sup> Minimum new tyre overall diameter shall be calculated on the basis of tolerance of –3 % on design section height.<br><sup>b</sup> Figures are based on tyres with classification code R – 1. The tractor manufacturer shall recognize that tyres with deep tread and related increased overall diameter may be used. |                       |                            |                                |                               |                       |                                       |

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Page 18, Table A.3

Add the following size to the new Table A.4.

**Table A.4 — Agricultural implement tyres (diagonal construction, low section height) —  
Tyre size designations, measurement rims and dimensions**

Dimensions in millimetres

| Tyre size designation | Measurement rim width code | Design dimensions of new tyres |                               |                  | Dimension in service  |                          |                  |
|-----------------------|----------------------------|--------------------------------|-------------------------------|------------------|-----------------------|--------------------------|------------------|
|                       |                            | Section width                  | Overall diameter <sup>a</sup> |                  | Maximum overall width | Maximum overall diameter |                  |
|                       |                            |                                | Non-traction pattern          | Traction pattern |                       | Non-traction pattern     | Traction pattern |
| 16.5L – 16.1          | 14.00                      | 419                            | 1 024                         | —                | 457                   | 1 075                    | —                |



Add a new Table A.5.

**Table A.5 — Traction drive wheel tyres for small tractor**

Dimensions in millimetres

| Tyre size designation | Measurement rim width code | Design dimensions of new tyres |                               | Dimensions in service |                                       |
|-----------------------|----------------------------|--------------------------------|-------------------------------|-----------------------|---------------------------------------|
|                       |                            | Section width                  | Overall diameter <sup>a</sup> | Maximum overall width | Maximum overall diameter <sup>b</sup> |
| 5 – 12                | 4.00                       | 127                            | 528                           | 137                   | 542                                   |
| 6 – 12                | 5.00                       | 155                            | 577                           | 167                   | 593                                   |
| 6 – 14                | 5.00                       | 155                            | 627                           | 167                   | 647                                   |
| 6 – 16                | 5.00                       | 155                            | 678                           | 167                   | 701                                   |
| 7 – 12                | 6.00                       | 183                            | 640                           | 198                   | 660                                   |
| 7 – 14                | 6.00                       | 183                            | 691                           | 198                   | 714                                   |
| 7 – 16                | 6.00                       | 183                            | 742                           | 198                   | 768                                   |
| 8 – 16                | 6.00                       | 211                            | 790                           | 228                   | 819                                   |
| 8 – 18                | 6.00                       | 211                            | 841                           | 228                   | 873                                   |

<sup>a</sup> Minimum new tyre overall diameter shall be calculated on the basis of tolerance of –3 % on design section height.

<sup>b</sup> Figures are based on tyres with classification code R – 1. The tractor manufacturer shall recognize that tyres with deep tread and related increased overall diameter may be used.

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Page 18, Table A.4

Add the following sizes and footnote a to the new Table A.6.  
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**Table A.6 — Agricultural implement tyres (normal and low section height) — Approved rim contours**

| Tyre size designation | Approved rim contours <sup>a</sup>           |
|-----------------------|--|
| 16.5L – 16.1          | 16.1xW14C, 16.1xW14C                         |
| 19L – 16.1            | 16.1xW16CH, 16.1xW16CH                       |
| 21.5L – 16.1          | 16.1xW16C, 16.1xW18C, 16.1xW16CH, 16.1xW18CH |

<sup>a</sup> WC-Rim should only be applicable up to 16PR.