



Designation: D 3375 – 95a (Reapproved 2001)

Standard Test Method for Column Capacity of Particulate Mixed Bed Ion Exchange Materials¹

This standard is issued under the fixed designation D 3375; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method covers the determination of the performance of particulate mixed bed ion exchange materials in the regenerated form when used for deionization. It is intended for use in testing unused mixed bed materials and samples of regenerated mixed beds from operating units.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*

D 1125 Test Methods for Electrical Conductivity and Resistivity of Water²

D 1129 Terminology Relating to Water²

D 1193 Specification for Reagent Water²

D 1293 Test Methods for pH of Water²

D 1782 Test Methods for Operating Performance of Particulate Cation-Exchange Materials³

D 2687 Practices for Sampling Particulate Ion-Exchange Materials³

D 2777 Practice for Determination of Precision and Bias of Applicable Methods of Committee D19 on Water²

3. Terminology

3.1 *Definitions*—For definitions of terms related to water, refer to Terminology D 1129.

4. Summary of Test Method

4.1 This test method consists of exhausting a column of regenerated mixed bed ion exchange material to a specific end point with an influent solution of known composition and volume.

5. Significance and Use

5.1 This test method can be used to evaluate unused mixed bed ion exchange materials for conformance to specifications. When a representative sample of the mixed bed can be obtained from an operating unit, this test method can be used to evaluate the regeneration efficiency by comparison with the same data obtained with new material from the same manufactured lots, or retained samples of the in-place products.

5.2 This test method provides for the calculation of capacity in terms of the volume of water treated to a conductivity end point.

5.3 The test method as written assumes that the cation exchange material has been regenerated to the hydrogen form with acid and the anion exchange material has been regenerated with alkali to the hydroxide or free-base form. In certain applications a cation exchange material in the potassium, ammonium, or other monovalent form may be encountered. Such materials may be tested following this procedure using Test Water A (Test Methods D 1782) as the influent and substituting the hardness end point (Test Methods D 1782) for the end points prescribed herein.

5.4 In most cases the product tested will be properly mixed and will contain the correct proportions of anion and cation exchange materials. However, if the pH as well as the conductivity of the effluent is measured, the test method will indicate which of the components is present in excess; an acid effluent at breakthrough indicating an excess of regenerated cation exchange groups and an alkaline effluent an excess of regenerated anion exchange groups. In such cases the volumes of the two components obtained in the final backwash will indicate whether this imbalance arises from improper regeneration or from an improper ratio of the two components. It should be noted, however, that not all units are charged with a balanced ratio of anion-exchanging and cation-exchanging groups. Hence, wherever possible, a field sample should be evaluated in comparison with a retained sample of the original charge.

5.5 This test method provides for the calculation of capacity on either a wet weight basis or a volume basis. Although such materials are normally bought and sold in terms of cubic feet, they are actually packaged in wet pounds. Therefore, it is the

¹ This test method is under the jurisdiction of ASTM Committee D19 on Water and is the direct responsibility of Subcommittee D19.08 on Membranes and Ion Exchange Materials.

Current edition approved Sept. 10, 1995. Published November 1995. Originally published as D 3375 – 75. Last previous edition D 3375 – 95.

² *Annual Book of ASTM Standards*, Vol 11.01.

³ *Annual Book of ASTM Standards*, Vol 11.02.

capacity on a wet weight basis that is directly correlatable to the amount of material in a given shipment.

5.6 Calculation of a volume capacity is based on the exhausted, separated volume of the components after backwashing and resettling the bed. This volume is chosen because it is difficult, if not impossible, to pack a sample of regenerated mixed bed material in a small-diameter column reproducibly.

5.7 This test method may be used to test mixed bed resin cartridges. In such cases the flow rate of test water and the frequency of sampling must be varied to compensate for the approximate volume of resin in the test sample. The test as written assumes a resin volume of approximately 330 mL.

6. Apparatus

6.1 *Test Assembly* (Fig. 1), consisting of the following:

6.1.1 *Column*, transparent supported 25 ± 2.5 -mm (1 \pm 0.1-in.) inside diameter and approximately 1500 mm (60 in.) long. The bottom of the column shall be closed and provided with an outlet of about 6-mm inside diameter. Connections shall be provided at the top and the bottom for the admission and removal of the exhausting solution as described in 7.4.

Adequate means of regulating and measuring flow shall be provided. Support for the sample shall be provided so that the distance from the sample to the column outlet is at least 50 mm. Calibrate the column in such a manner that the volume readings required by the test method can be made. Make all calibration measurements at $25 \pm 5^\circ\text{C}$.

6.1.2 *Sample Support*, so designed that the distance from the sample to the column outlet is at least 50 mm. A suggested supporting bed utilizes quartz, gravel, glass beads, or other material 1.5 to 3.5 mm in diameter, insoluble in the reagents used, and retained on a corrosion-resistant screen.

6.2 Measuring circuit and in-line conductivity cells as described in Test Methods D 1125. A continuous recorder is recommended.

6.3 *pH Meter*, with associated electrodes as described in Test Methods D 1293. A continuous recorder is recommended.

7. Reagents

7.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that

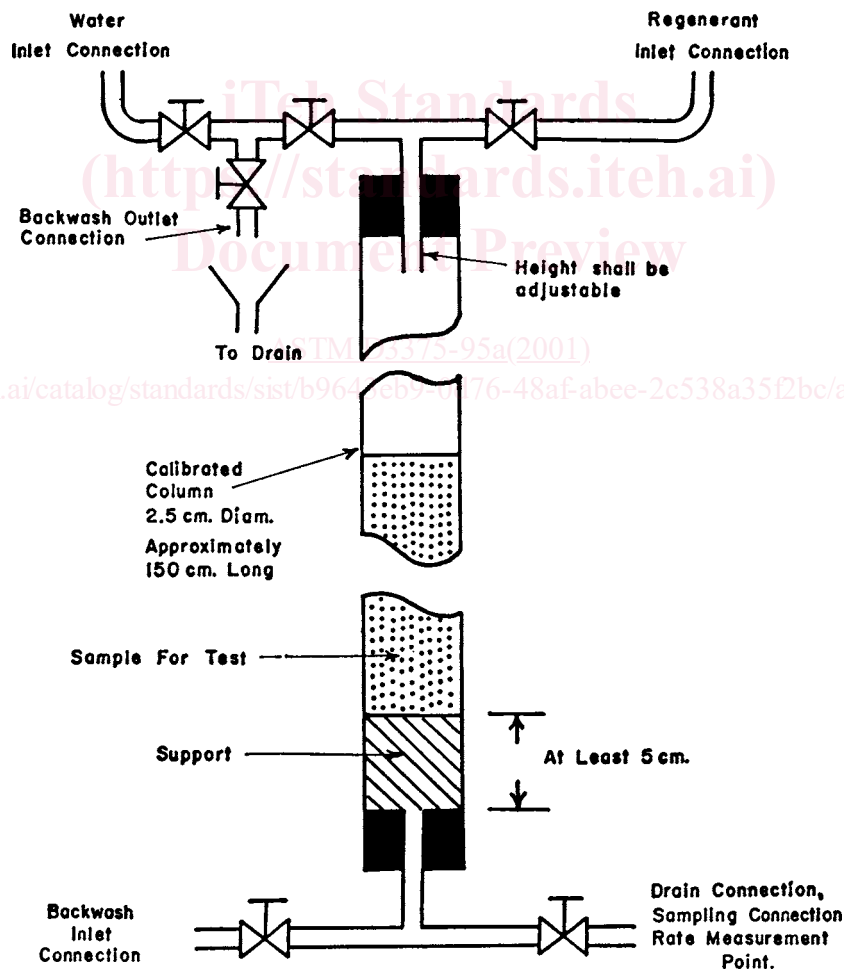


FIG. 1 Typical Arrangement of Apparatus for Performance Testing of Ion Exchange Materials