



Standard Test Method for Pendulum Impact Resistance of Plastic Film¹

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1. Scope

1.1 This test method covers the determination of resistance of film to impact-puncture penetration. Knowledge of how the impact energy is absorbed by the specimen while it is deforming under the impact loading, and the behavior of the specimen after yielding, is not provided by this test. No provision is made for nonambient temperatures in this test method.

1.2 The values stated in SI units are to be regarded as the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* Specific hazards statements are given in Section 7.

NOTE 1—There is no similar or equivalent ISO standard.

2. Referenced Documents

2.1 ASTM Standards:

- D 374 Test Methods for Thickness of Solid Electrical Insulation²
- D 618 Practice for Conditioning Plastics and Electrical Insulating Materials for Testing³
- D 883 Terminology Relating to Plastics³
- D 1709 Test Methods for Impact Resistance of Plastic Film by the Free-Falling Dart Method³
- D 1922 Test Method for Propagation Tear Resistance of Plastic Film and Thin Sheeting by Pendulum Method³
- D 4272 Test Method for Total Energy Impact of Plastic Films by Dart Drop⁴
- E 177 Practice for Use of the Terms Precision and Bias in ASTM Test Methods⁵
- E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method⁵

3. Terminology

3.1 Definitions—Definitions of terms relating to plastics not

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The current edition includes the addition of Note 1 and Section 15, Keywords.

² *Annual Book of ASTM Standards*, Vol 10.01.

³ *Annual Book of ASTM Standards*, Vol 08.01.

⁴ *Annual Book of ASTM Standards*, Vol 08.02.

⁵ *Annual Book of ASTM Standards*, Vol 14.02.

otherwise described in this test method shall be in accordance with Terminology D 883.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *failure completion energy*—the energy necessary to initiate failure plus the energy necessary to cause complete rupture to the test specimen.

3.2.2 *failure initiated energy*—the energy necessary to begin failure of the test specimen.

3.2.3 *pendulum impact resistance*—the resistance to failure of plastic film is measured by loss in mechanical work capacity due to the expenditure of kinetic energy by a pendulum.

4. Summary of Test Method

4.1 The energy necessary to burst and penetrate the center of a specimen, mounted between two plates with a circular aperture, is measured by the loss in mechanical work-capacity due to the expenditure of kinetic energy by a pendulum, the rounded probe of which passes through the test specimen. Corrections for “toss factor” or kinetic energy imparted to the puncture fragment of the test specimen are not made, as only tiny masses are involved. The pendulum head hits the specimen with a maximum velocity of about 74 m/min and a maximum energy of about 5 J (50 cm·kgf).

5. Significance and Use

5.1 Like other techniques to measure toughness, this test method provides a means to determine parameters of a material at strain rates closer to some end-use applications than provided by low-speed uniaxial tensile tests. Dynamic tensile behavior of a film is important, particularly when the film is used as a packaging material. The same uncertainties about correlations with thickness that apply to other impact tests also apply to this test (see section 3.4 of Test Methods D 1709). Hence, no provision for rationalizing to unit thickness is provided. Also, no provision is made for testing at non-ambient temperatures.

5.2 This test method includes two procedures, similar except with regard to sample size: Procedure A for 60-mm diameter and Procedure B for 89-mm diameter (commonly called the “Spencer”). The data have not been shown relatable to each other.

5.3 Several impact test methods are used for film. It is sometimes desirable to know the relationships among test results derived by different methods. A study was conducted in which four films made from two resins (polypropylene and

linear low-density polyethylene), with two film thicknesses for each resin, were impacted using Test Methods D 1709 (Method A), Test Method D 3420 (Procedures A and B), and Test Method D 4272. The test results are shown in Appendix X2. Differences in results between Test Methods D 1709 and D 4272 may be expected since Test Methods D 1709 represents failure initiated energy while Test Method D 4272 is initiation plus completion energy. Some films may show consistency when the initiation energy is the same as the total energy. This statement and the test data also appear in the significance and appendixes sections of Test Methods of D 1709 and D 4272.

6. Apparatus

6.1 *Tester*,⁶ having a heavy base plate (to be bolted down when the higher energy ranges are used), housing, and frame upon which is located a free-swinging pendulum with an impact head. The dimensions for the impact heads for Procedures A and B are as follows:

6.1.1 *Procedure A*—Hemispherical, having a smooth surface of 12.7-mm (0.5-in.) radius and 25.4-mm (1.0-in.) diameter, and

6.1.2 *Procedure B*—Having a smooth surface of 12.7-mm (0.5-in.) radius, and 19.0-mm (0.75-in.) diameter, which when released from the starting position punctures the material. The specimen is clamped between two plates with a circular aperture of 60 ± 0.3 -mm (2.362 ± 0.012 -in.) diameter in the center for Procedure A and 89 ± 0.5 mm (3.50 ± 0.02 in.) for Procedure B. Several types of clamps are available on the Spencer testers: a slip-ring type, manual-tightening type with O-ring, and air-operated type with O-ring. The O-ring type, either manual or air-operated, is recommended to minimize slippage of the test specimen. The air-operated O-ring clamp shall be the referee-type.

6.1.3 *Calibrated Dial*, to record the energy necessary to burst and penetrate the specimen (a scale and pointer with indicating follower and attachable auxiliary weights to give suitable energy scales). Four energy scales have been found suitable, 0.5, 1.0, 2.5, and 5.0 J (5, 10, 25, and 50 cm·kgf), for Procedure A through the use of attachable auxiliary weights. For Procedure B, a modified Elmendorf tester having a capacity of 1600 gf (3200 gf with auxiliary weight) is normally used. Pendulums of 200, 400, and 800 gf are also available. Equivalent energy capacities for these force capacities are as follows:

gf	J (cm·kgf)
200	0.169 (1.7)
400	0.338 (3.4)
800	0.675 (6.8)
1600	1.35 (13.5)
3200	2.70 (27)

6.2 *Micrometer*, reading to ± 0.00025 mm (± 0.00001 in.) for measuring specimen thickness.

6.3 *Specimen Cutter*.

7. Hazards

7.1 In Procedure A do not release the pendulum manually

⁶ A tester of the Procedure A type is available from Testing Machines Inc. (TMI), 400 Bayview Ave., Amityville, Long Island, NY 11701. A tester of the Procedure B type is available from Thwing-Albert Instrument Co., 10960 Dutton Road, Philadelphia, PA 19154.

when the temperature chamber is in position unless the unit is plugged in and energized; otherwise the chamber doors will not open and will be struck by the pendulum ball. In either procedure, be sure that the hands are kept out of the pendulum path when it is in the cocked position.

8. Test Specimens

8.1 Obtain samples that are of uniform thickness and consistency, flat, free of defects, and representative of the material to be tested.

NOTE 2—Although the scope of this test method is for films [sheeting ≤ 0.25 mm (≤ 10 mils)], samples up to 0.40 mm (15 mils) have been tested, representing the upper limit imposed by the design of the clamp, without damage to the pendulum.

8.2 From throughout the sample, cut at least five specimens, 100-mm (4-in.) diameter circular, or 100 by 100-mm (4 by 4-in.) square or larger if clamps require.

9. Preparation of Apparatus

9.1 *Procedure A*:

9.1.1 Level the instrument carefully, using the level located on the instrument (assuming the level has been properly mounted and calibrated).

9.1.2 Attach the largest weight (for example, “50 cm·kgf” or “5.0 J”).

9.1.3 Adjust the auxiliary weights on the rear of the pendulum so the pendulum hangs vertically when free.

9.1.4 Set the pointer on Point *P* of the scale, and adjust the arm that moves the pointer so it just contacts the pointer in this position.

9.1.5 Release the pendulum from its latched position and allow to swing freely (with no sample). The pointer should come to within one scale division of the zero point. If this is not the case, the bearing likely needs cleaning.

9.1.6 Whenever the range of test is changed, the instrument must be reset so the “pointer pusher” is against the pointer with the pointer at *P* and the pendulum hanging freely. This is done by repositioning the auxiliary weights.

9.1.7 Select the energy range and attach the correct weights to the pendulum. Do not use a higher range than is necessary to ensure rupture of the film under test.

9.2 *Procedure B*:

9.2.1 Locate the instrument on a level surface.

9.2.2 Zero the instrument in accordance with Test Method D 1922 if the instrument has a pointer, or refer to the manufacturer’s recommendations if it has a digital readout.

9.2.3 Select the weight so that the scale readings do not fall on the extreme ends of the range when testing specimens.

9.2.4 Slippage of the specimen in the clamp when it is struck by the impact head is a recognized cause for testing error. Slippage may be minimized by giving adequate attention to the condition of the clamp and its operation. Any slippage that occurs can be detected by marking each specimen with a wax pencil near the clamp after it is installed in test position, and by observing the marking after the test for any change of location.

NOTE 3—A calibration discussion is given in Appendix X1 for the tester in Procedure A.

10. Conditioning

10.1 Condition the test specimens at $23 \pm 2^\circ\text{C}$ ($73.4 \pm 3.6^\circ\text{F}$) and $50 \pm 5\%$ relative humidity in accordance with Procedure A of Practice D 618, for those tests where conditioning is required. In cases of disagreement, the tolerances shall be $\pm 1^\circ\text{C}$ ($\pm 1.8^\circ\text{F}$) and $\pm 2\%$ relative humidity.

11. Procedure

11.1 Procedure A:

11.1.1 Determine the thickness of the specimens to the nearest 0.00025 mm (0.01 mil), in accordance with Test Methods D 374.

11.1.2 Set the control switches properly.

NOTE 4—In the TMI instrument (Procedure A): power switch, ON; selector switch, MANUAL; temperature control switch (for ambient temperature), OFF.

11.1.3 Place a specimen in the specimen holder.

11.1.3.1 Turn the knob and pull it outward to remove pressure from the hinged plate of the specimen holder. Open the specimen holder, push the knob forward, and turn it to exert a gripping pressure on the specimen.

11.1.3.2 If the specimen has excessive curl, tape it in position in the specimen holder.

11.1.4 Set the pendulum to its latched position by raising it completely with the hand and then gently releasing it, making certain it engages the latch. This movement ensures the proper functioning of the relay which will open the temperature chamber doors at the proper instant during the test.

11.1.5 Place the specimen holder in the instrument and tighten it in place with the tightening knobs.

11.1.6 Set the movable pointer to *P* on the graduated scale.

11.1.7 For an ambient temperature test, the pendulum will release when the MANUAL button is pushed.

11.1.8 After the swing, determine if the film specimen ruptured. If not, record this fact. If so, read the position of the movable pointer on the appropriate scale (corresponding to the weights used) and record this value in joules or centimetres-kilograms-force.

NOTE 5—It is wise to make trial tests, especially for thicker specimens, by dropping the pendulum from a partial arc, so as to avoid damage to the pendulum (bending). If damage is suspected, the impact point should be checked for proper centering by inserting a clear specimen in the holder and allowing the impact head to rest against it.

11.1.9 Remove the tested specimen and test the remaining specimens as described above.

11.2 Procedure B:

11.2.1 Determine the thickness of the specimens to the nearest 0.00025 mm (0.01 mil), in accordance with Test Methods D 374.

11.2.2 Place a specimen in the specimen holder.

11.2.3 Set the pendulum in its raised latched position. Zero the indicator and mark the specimen as described in 9.2.4.

11.2.4 Release the pendulum by pressing down firmly on the latch stop. Be sure the pendulum completely clears the stop as it swings, or it will be impeded and give a false reading. The impact head shall pass completely through the specimen. If it does not, a weight shall be added to the pendulum to provide more energy, or a thinner specimen shall be used.

11.2.5 Catch the pendulum with the hand on its return swing and reset it in the raised latched position.

11.2.6 Record the scale reading.

11.2.7 Remove the ruptured test specimen from the clamp. Observe the tested specimen for slippage. If slippage has occurred, the test should be repeated using a new specimen. Test the remaining specimens as described above.

12. Calculation

12.1 For each specimen tested, calculate impact energy as follows:

12.1.1 For Procedure A:

$$E = \frac{(\text{scale reading in cm}\cdot\text{kgf})}{10.2} \quad (1)$$

where *E* equals energy to rupture, J.

12.1.2 For Procedure B:

$$E = (R/100) \times C \quad (2)$$

where:

E = energy to rupture, J,

C = apparatus capacity, J (0.17, 0.34, 0.67, 1.35, or 2.7 J), and

R = scale reading on the 0 to 100 scale.

13. Report

13.1 Report the following information:

13.1.1 Complete identification of the sample,

13.1.2 The capacity of the pendulum in joules (or centimetres-kilogram-force) and procedure used (A or B, differing in sample size (see 5.2)),

13.1.3 Total number of specimens tested per sample,

13.1.4 The average impact strength in joules or centimetres-kilograms-force,

13.1.5 The average thickness in micrometres or mils,

13.1.6 If required, the calculated standard deviation of the values of the impact strengths of the specimens of 13.1.3, and

13.1.7 Temperature of specimen environment, degrees Celsius.

14. Precision

14.1 For Procedure A, for round-robin results⁷ on five materials in six laboratories, the within-laboratory standard deviation is estimated to be 0.11 J (1.1 cm·kgf), and the between-laboratory standard deviation (including within-laboratory standard deviation) 0.16 J (1.6 cm·kgf).

14.2 For Procedure B, round-robin studies⁸ were conducted using two films of different thicknesses made from each of four materials: a low-density polyethylene, a high density polyethylene, a linear-low density polyethylene, and a polypropylene. Nine laboratories were involved. The precision of the test method, as defined in Practice E 691, is shown for the materials in Table 1.

⁷ The summary report of this work may be obtained from ASTM Headquarters. Request RR:D20-1082.

⁸ Supporting data are available from ASTM Headquarters. Request RR:D20-1092.