



Designation: B 863 – 06

Standard Specification for Titanium and Titanium Alloy Wire¹

This standard is issued under the fixed designation B 863; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers titanium and titanium alloy wire as follows:

- 1.1.1 *Grade 1*—Unalloyed titanium, low oxygen,
- 1.1.2 *Grade 2*—Unalloyed titanium, standard oxygen,
- 1.1.3 *Grade 3*—Unalloyed titanium, medium oxygen,
- 1.1.4 *Grade 4*—Unalloyed titanium, high oxygen,
- 1.1.5 *Grade 5*—Titanium alloy (6 % aluminum, 4 % vanadium),
- 1.1.6 *Grade 6*—Titanium alloy (5 % aluminum, 2.5 % tin),
- 1.1.7 *Grade 7*—Unalloyed titanium plus 0.12 % to 0.25 % palladium, standard oxygen,
- 1.1.8 *Grade 9*—Titanium alloy (3 % aluminum, 2.5 % vanadium),
- 1.1.9 *Grade 11*—Unalloyed titanium plus 0.12 % to 0.25 % palladium, low oxygen,
- 1.1.10 *Grade 12*—Titanium alloy (0.3 % molybdenum, 0.8 % nickel),
- 1.1.11 *Grade 13*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.12 *Grade 14*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.13 *Grade 15*—Titanium alloy (0.5 % nickel, 0.05 % ruthenium),
- 1.1.14 *Grade 16*—Unalloyed titanium plus 0.04 % to 0.08 % palladium, standard oxygen,
- 1.1.15 *Grade 17*—Unalloyed titanium plus 0.04 % to 0.08 % palladium, low oxygen,
- 1.1.16 *Grade 18*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.04 % to 0.08 % palladium,
- 1.1.17 *Grade 19*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum),
- 1.1.18 *Grade 20*—Titanium alloy (3 % aluminum, 8 % vanadium, 6 % chromium, 4 % zirconium, 4 % molybdenum) plus 0.04 % to 0.08 % palladium,
- 1.1.19 *Grade 21*—Titanium alloy (15 % molybdenum, 3 % aluminum, 2.7 % niobium, 0.25 % silicon),

1.1.20 *Grade 23*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI),

1.1.21 *Grade 24*—Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.04 % to 0.08 % palladium,

1.1.22 *Grade 25*—Titanium alloy (6 % aluminum, 4 % vanadium) plus 0.3 % to 0.8 % nickel and 0.04 % to 0.08 % palladium,

1.1.23 *Grade 26*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.24 *Grade 27*—Unalloyed titanium plus 0.08 to 0.14 % ruthenium,

1.1.25 *Grade 28*—Titanium alloy (3 % aluminum, 2.5 % vanadium) plus 0.08 to 0.14 % ruthenium,

1.1.26 *Grade 29*—Titanium alloy (6 % aluminum, 4 % vanadium with extra low interstitial elements, ELI) plus 0.08 to 0.14 % ruthenium,

1.1.27 *Grade 32*—Titanium alloy (5 % aluminum, 1 % tin, 1 % vanadium, 1 % zirconium, 0.8 % molybdenum),

1.1.28 *Grade 33*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),

1.1.29 *Grade 34*—Titanium alloy (0.4 % nickel, 0.015 % palladium, 0.025 % ruthenium, 0.15 % chromium),

1.1.30 *Grade 35*—Titanium alloy (4.5 % aluminum, 2 % molybdenum, 1.6 % vanadium, 0.5 % iron, 0.3 % silicon),

1.1.31 *Grade 36*—Titanium alloy (45 % niobium),

1.1.32 *Grade 37*—Titanium alloy (1.5 % aluminum), and

1.1.33 *Grade 38*—Titanium alloy (4 % aluminum, 2.5 % vanadium, 1.5 % iron).

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

E 8 Test Methods for Tension Testing of Metallic Materials

E 29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

¹ This specification is under the jurisdiction of ASTM Committee B10 on Reactive and Refractory Metals and Alloys and is the direct responsibility of Subcommittee B10.01 on Titanium.

Current edition approved April 1, 2006. Published May 2006. Originally approved in 1995. Last previous edition approved in 2005 as B 863 – 05^{ε1}.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E 120 Test Methods for Chemical Analysis of Titanium and Titanium Alloys³
3. Terminology
3.1 Definitions of Terms Specific to This Standard:

3.1.1 *coils, n*—wire in coil form with pitch and cast as described by purchaser.

3.1.2 *straight lengths, n*—wire in straight lengths, generally made by straightening wire from coils by the producer.

3.1.3 *weld wire, n*—round wire for welding.

3.1.4 *wire, n*—rounds, flats, or special shapes from 0.020 in. (0.5 mm) to 0.250 in. (6.4 mm) in thickness or major dimension.

³ Withdrawn.

TABLE 1 Chemical Requirements^A

Element	Composition, %											
	Grade 1	Grade 2	Grade 3	Grade 4	Grade 5	Grade 6	Grade 7	Grade 9	Grade 11	Grade 12	Grade 13	
Nitrogen, max	0.03	0.03	0.05	0.05	0.05	0.03	0.03	0.03	0.03	0.03	0.03	
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	
Iron, max	0.20	0.30	0.30	0.50	0.40	0.50	0.30	0.25	0.20	0.30	0.20	
Oxygen, max	0.18	0.25	0.35	0.40	0.20	0.20	0.25	0.15	0.18	0.25	0.10	
Aluminum	5.5–6.75	4.0–6.0	...	2.5–3.5	
Vanadium	3.5–4.5	2.0–3.0	
Tin	2.0–3.0	
Ruthenium	0.04–0.06	
Palladium	0.12–0.25	...	0.12–0.25	
Cobalt	
Molybdenum	0.2–0.4	...	
Chromium	
Nickel	0.6–0.9	0.4–0.6	
Niobium	
Zirconium	
Silicon	
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	

Element	Composition, %											
	Grade 14	Grade 15	Grade 16	Grade 17	Grade 18	Grade 19	Grade 20	Grade 21	Grade 23	Grade 24	Grade 25	
Nitrogen, max	0.03	0.05	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.05	0.05	
Carbon, max	0.08	0.08	0.08	0.08	0.08	0.08	0.05	0.05	0.08	0.08	0.08	
Hydrogen, ^{B,C} max	0.015	0.015	0.015	0.015	0.015	0.02	0.02	0.015	0.0125	0.015	0.0125	
Iron, max	0.30	0.30	0.30	0.20	0.25	0.30	0.30	0.40	0.25	0.40	0.40	
Oxygen, max	0.15	0.25	0.25	0.18	0.15	0.12	0.12	0.17	0.13	0.20	0.20	
Aluminum	2.5–3.5	3.0–4.0	3.0–4.0	2.5–3.5	5.5–6.5	5.5–6.75	5.5–6.75	
Vanadium	2.0–3.0	7.5–8.5	7.5–8.5	...	3.5–4.5	3.5–4.5	3.5–4.5	
Tin	
Ruthenium	0.04–0.06	0.04–0.06	
Palladium	0.04–0.08	0.04–0.08	0.04–0.08	...	0.04–0.08	0.04–0.08	0.04–0.08	
Cobalt	
Molybdenum	3.5–4.5	3.5–4.5	14.0–16.0	
Chromium	5.5–6.5	5.5–6.5	
Nickel	0.4–0.6	0.4–0.6	0.3–0.8	
Niobium	2.2–3.2	
Zirconium	3.5–4.5	3.5–4.5	
Silicon	0.15–0.25	
Residuals, ^{D,E,F} max each	0.1	0.1	0.1	0.1	0.1	0.15	0.15	0.1	0.1	0.1	0.1	
Residuals, ^{D,E,F} max total	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	
Titanium ^G	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	balance	