



Designation: F1999 – 00(Reapproved 2006)

Standard Practice for Installation of Rigid Poly(Vinyl Chloride) (PVC) Fence Systems¹

This standard is issued under the fixed designation F1999; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice covers the minimum requirement for and methods of installation for rigid poly(vinyl chloride) (PVC) fencing systems and fence accessories in areas where the maximum frost penetration does not exceed 30 in. [76 cm]. In all cases, refer also to the specific manufacturer's instructions for installation.

1.2 This practice is intended to guide those responsible for or concerned with installation of rigid (PVC) fence systems.

1.3 This practice does not preclude any test method that is proven to give equal or better performance under any weather, soil, or frost conditions.

1.4 End-use and applicable code requirements shall be considered in the choice of fence style, spacing, height, and installation method.

1.4.1 Paddock fencing for livestock may need to be more durable than perimeter fence.

1.4.2 Residential fence styles may not be designed for balcony or guardrail use.

1.5 The values stated in inch-pound units are to be regarded as standard. The values given in brackets are for information only.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[A706/A706M Specification for Low-Alloy Steel Deformed](#)

¹ This practice is under the jurisdiction of ASTM Committee F14 on Fences and is the direct responsibility of Subcommittee F14.30 on Rigid Polymer Fence Systems.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[and Plain Bars for Concrete Reinforcement](#)
[D2564 Specification for Solvent Cements for Poly\(Vinyl Chloride\) \(PVC\) Plastic Piping Systems](#)
[F964 Specification for Rigid Poly \(Vinyl Chloride\) \(PVC\) Exterior Profiles Used for Fencing and Railing](#)

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *clip*—a component used to lock rails into routed posts.

3.1.2 *end cap*—a component to cover the open end of a rail or other extrusion.

3.1.3 *exterior profile*—a rigid poly(vinyl chloride) (PVC) extrusion that conforms to Specification [F964](#).

3.1.4 *gate*—a hinged panel for passage into or out of a fenced area.

3.1.5 *hinge post*—the post to which a gate is attached.

3.1.6 *notch*—a method of creating a tab used to lock rails into routed posts.

3.1.7 *outside brackets*—components used to fasten rails to the outside of posts, when routed posts are not used.

3.1.8 *picket*—a vertical member in a fence panel, between or attached to the horizontal members.

3.1.9 *picket cap*—a component used to cover or decorate the open end(s) of picket.

3.1.10 *post cap*—a component used to cover the top of a post.

3.1.11 *posts*—the vertical structural support members of the fence.

3.1.12 *rails*—the horizontal members which insert into or attach to the posts. They serve as the sole sections between posts or as back rails to which picket verticals are attached.

3.1.13 *routed posts*—posts with holes cut into them to allow rails to be inserted.

3.1.14 *terminal post*—the end or last vertical structural support member of the fence.

4. Materials

4.1 *Exterior Profiles*, in accordance with Specification [F964](#).

4.2 *Solvent Cement*—Poly(Vinyl Chloride) (PVC) solvent cement in accordance with Specification **D2564**.

4.3 *Reinforcing Steel Rods*, in accordance with Specification **A706/A706M** low-alloy steel deformed bars for concrete reinforcement.

5. Protection of Material in Transportation and Storage

5.1 Exterior profiles shall be supported in a manner that will prevent sagging, twisting, or bending. Fence products shall be stored in a manner that prevents accumulation of dust and dirt. Exposure to sunlight is not harmful.

6. Site Preparation

6.1 Unless otherwise specified in the contract or purchase order, the purchaser shall indicate the location of fence lines, gates, and terminal posts with suitable stakes. Stake intervals shall not exceed 500 ft [152.5 m] or line of sight.

6.2 Unless otherwise specified in the contract or purchase order, the purchaser shall indicate the location of all underground utilities, USC&G benchmarks, property monuments, and other underground structures.

6.3 Unless otherwise specified in the contract or purchase order, the purchaser shall perform all necessary site clearing and grading. Clearance on both sides of the fence line is required.

7. Installation of Posts

7.1 *Preparation of Post Holes:*

7.1.1 Set posts in concrete in holes of diameter and depth as follows. Intended use and local conditions shall determine post footing dimensions, that is, under normal conditions the diameter shall be 4 in. [101 mm] greater than the largest cross section of the post. The depth shall be a minimum of 24 in. [609 mm] plus an additional 3 in. [76 mm] for each 1-ft [305-mm] increased fence height over 4 ft [1.22 m].

7.1.2 In areas where frost is common, the footing shall extend a minimum of 6 in. [152.4 mm] below the maximum frost level.

7.2 *Preparation of Post*—To secure post vertically, provide a means such as, but not limited to, notching, drilling, roughing, pinning, etc.

7.3 *Installation of Posts*—This practice includes three post setting methods. Method 1 should be used where there are mucky or loose soil conditions.

7.3.1 *Method 1*—Partially fill holes with concrete, then set the post into the concrete leaving approximately 2 to 4 in. [51 to 101 mm] of concrete below the bottom of the post (see **Fig. 1**). Continue filling the hole with concrete to within 6 to 9 in. [152.4 to 228.6 mm] of the top. Fill the remainder of the hole with soil or fine rocks. Where frost is not likely, the hole may be filled to ground level with concrete (see **Note 1**). The post shall extend a minimum of 18 in. [457.2 mm] into the concrete (see **Fig. 2**). Check to see that the post remains plumb until the concrete has set.

NOTE 1—Filling hole to top with concrete in frost areas will enhance upheaval of post and footers as concrete freezes faster than fill.

7.3.2 *Method 2*—Tap the post into the bottom of the hole until the desired height of the post above ground level is reached (see **Note 2** and **Fig. 3**). Add concrete around the post to the level specified in 7.3.1. Check to see that the post remains plumb until the concrete has set.

NOTE 2—This method should not be used where there are mucky or loose soil conditions as without concrete under the post, it may sink if downward pressure is applied.

7.3.3 *Method 3*—Tap the post into the bottom of the hole until the desired height of the post above ground level is reached (see **Fig. 4**). Fill the hole one fourth of the depth with concrete, then add fine rocks or gravel to one half of the depth of the hole, then add concrete to three fourths of the depth of the hole. Fill the remainder of the hole with soil, gravel, or fine rocks (see **Note 1**). Check to see that the post remains plumb until the concrete has set.

8. Installation of Rails and Sections

8.1 Explanation or contraction values for fence profiles are given in **Table 1**. Rails shall extend into routed posts with sufficient distance between notches or clips, etc. and the inside wall of the post to accommodate the given contraction. When two rails are inserted into a post, end to end, a gap shall be provided between them for expansion. In all cases, rails shall extend a minimum of 1 in. [25.4 mm] into routed posts. The fractional dimensions shown in **Table 1** are applied to both ends of the rail.

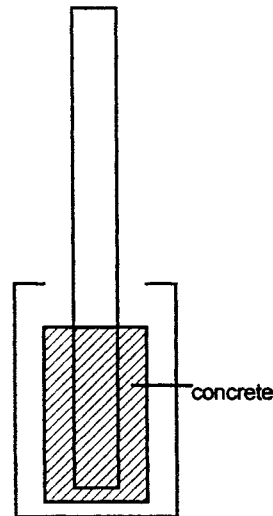


FIG. 1

TABLE 1 Thermal Expansion in Inches [Millimetres] for PVC Fence Profiles^A

Rail Length, ft [m]	80°F Temperature Change	100°F Temperature Change	120°F Temperature Change
6 [1.8]	3/32 [2.38]	1/8 [3.2]	5/32 [3.97]
8 [2.44]	1/8 [3.2]	5/32 [3.97]	3/16 [4.76]
10 [3.05]	5/32 [3.97]	3/16 [4.76]	1/4 [6.4]
12 [3.6]	3/16 [4.76]	7/32 [5.55]	9/32 [7.14]
14 [4.27]	7/32 [5.55]	9/32 [7.14]	11/32 [8.73]
16 [4.88]	1/4 [6.4]	5/16 [7.94]	3/8 [9.53]

^AThese values are calculated using a coefficient of linear thermal expansion of 4.4 x 10⁻⁵ in./ in./ °F.