



Designation: F 970 – 06

Standard Test Method for Static Load Limit¹

This standard is issued under the fixed designation F 970; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method is intended for use in determining the recovery properties of resilient floor covering after long-term indentation test, 24 h under the load specified in the detail specification. The reported value, residual indentation, is the depth of the depression remaining 24 h after removal of the specified load.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

E 171 Specification for Atmospheres for Conditioning and Testing Flexible Barrier Materials

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method

F 387 Test Method for Measuring Thickness of Resilient Floor Covering With Foam Layer

F 1914 Test Methods for Short-Term Indentation and Residual Indentation of Resilient Floor Covering

3. Significance and Use

3.1 This test method is a meaningful test for determining the indentation recovery properties of resilient floor covering.³

¹ This test method is under the jurisdiction of ASTM Committee F06 on Resilient Floor Coverings and is the direct responsibility of Subcommittee F06.30 on Test Methods—Performance.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ For additional information, see Resilient Floor Covering Institute (RFCI) document, *Static Limit Testing of Resilient Flooring Products*, available from RFCI, 401 E. Jefferson, Suite 102, Rockville, MD 20850, www.rfci.com

4. Apparatus

4.1 The following apparatus shall be used:

4.2 *Conditioning Room*, providing the standard laboratory atmosphere of $50 \pm 5\%$ relative humidity at a temperature of $73.4 \pm 3.6^\circ\text{F}$ ($23 \pm 2.0^\circ\text{C}$).

4.3 *Armstrong Indentation Machine*, heavy duty, as described in 5.2 and pictured in Fig. 1 of Test Method F 1914.

4.4 *Indentor Plates*, each constructed of a piece of 2-in. (50.8 mm) square stainless steel, 0.240 ± 0.005 in. (6.1 ± 0.1 mm) thick, with one side turned to 1.125 in. (28.6 mm) in diameter (one square inch area) to depth of 0.150 in. (3.8 mm) (see Fig. 1).

4.5 *Dial Micrometer*, as described in Test Method F 387, consisting of a comparator stand having a flat anvil base at least 6 in. (15 cm) square, equipped with a thickness gauge graduated to 0.001 in. (0.02 mm). The gauge shall be equipped with a flat presser foot 0.250 ± 0.01 in. (6.356 ± 0.5 mm) in diameter. The foot shall exert a maximum force of 1 ± 0.1 ozf (0.28 ± 0.03 N).

4.6 *Template of Poly(methyl Methacrylate) (PMMA)*, or of other transparent material, 2 by 2 in. (50.8 by 50.8 mm) with round scratch line centered on the template that is 1.125 in. (28.58 mm) in diameter, defining the test area, and with a $\frac{1}{2}$ in. (12.7 mm) diameter hole at the center of the template to draw a circle on the specimen where thickness will be measured.

4.7 *Die*, 2 by 2 in. (50.8 by 50.8 mm) and press, papercutter, or equivalent to cut specimens to 2 by 2 in. size (50.8 by 50.8 mm).

4.8 *Optional*—Open box without spring clips for 2 by 2 in. (50.8 by 50.8 mm) photographic slides, or equivalent, to separate specimens during conditioning and recovery periods.

5. Sampling, Test Specimens and Test Units

5.1 The specimens shall be 2 by 2 in. (50.8 by 50.8 mm). The test unit shall consist of three specimens.

5.2 The central one square inch test area of each specimen should be free of mortar lines or other embossing lines, if possible. If not possible, the largest flat, raised area should be centered on the specimen.