

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Thyristor valves for high voltage direct current (HVDC) power transmission –
Part 1: Electrical testing**

**Valves à thyristors pour le transport d'énergie en courant continu à haute
tension (CCHT) –
Partie 1: Essais électriques**

IEC 60700-1:1998

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

THYRISTOR VALVES FOR HIGH VOLTAGE DIRECT CURRENT (HVDC) POWER TRANSMISSION –

Part 1: Electrical testing

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International Standard IEC 60700-1 has been prepared by subcommittee 22F: Power electronics for electrical transmission and distribution systems, of IEC technical committee 22: Power electronics.

This consolidated version of IEC 60700-1 consists of the first edition (1998) [documents 22F/44/FDIS and 22F/46/RVD], its amendment 1 (2003) [documents 22F/81/FDIS and 22F/85/RVD] and its amendment 2 (2008) [documents 22F/154/CDV and 22F/164/RVC].

The technical content is therefore identical to the base edition and its amendments and has been prepared for user convenience.

It bears the edition number 1.2.

A vertical line in the margin shows where the base publication has been modified by amendments 1 and 2.

Annexes A and B form an integral part of this standard.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the maintenance result date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

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THYRISTOR VALVES FOR HIGH VOLTAGE DIRECT CURRENT (HVDC) POWER TRANSMISSION –

Part 1: Electrical testing

1 Scope

This standard applies to thyristor valves with metal oxide surge arresters directly connected between the valve terminals, for use in a line commutated converter for high voltage d.c. power transmission or as part of a back-to-back link. It is restricted to electrical type and production tests.

The tests specified in this standard are based on air insulated valves. For other types of valves, the test requirements and acceptance criteria must be agreed.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC Guide 25:1990, *General requirements for the competence of calibration and testing laboratories*

IEC 60060, *High-voltage test techniques*

IEC 60060-1:1989, *High-voltage test techniques – Part 1: General definitions and test requirements*

IEC 60071-1, *Insulation co-ordination – Part 1: Definitions, principles and rules*

IEC 60099, *Surge arresters*

IEC 60270:2000, *High-voltage test techniques – Partial discharge measurements*

IEC 61803:1999, *Determination of power losses in high-voltage direct current (HVDC) converter stations*

3 Definitions

For the purpose of this part of IEC 60700, the following definitions apply.

3.1 Insulation co-ordination terms

3.1.1

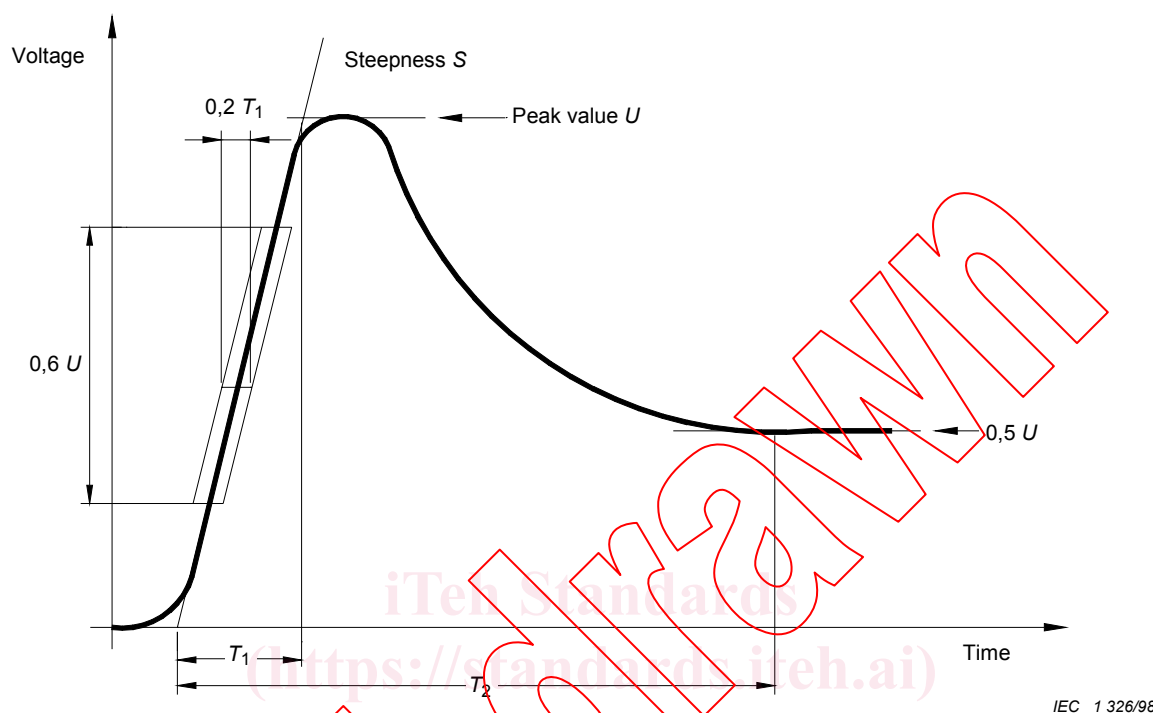
test withstand voltage

value of a test voltage of standard waveshape at which a new valve, with unimpaired integrity, does not show any disruptive discharge and meets all other acceptance criteria specified for the particular test, when subjected to a specified number of applications or a specified duration of the test voltage, under specified conditions

3.1.2

step front impulse

fast-front voltage impulse whose time to peak is less than that of a standard lightning impulse but not less than that of a very-fast-front voltage as defined in IEC 60071-1. For this standard, a step front impulse voltage for test purposes is defined by figure 1.



IEC 1326/98

NOTES

U = Specified peak value of step front impulse test voltage (kV)

S = Specified steepness of step front impulse test voltage (kV/ μ s)

T_1 = Virtual front time = $\frac{U}{S}$ (μ s)

The following conditions shall be satisfied:

- The peak value of the recorded test voltage shall be $U \pm 3\%$. This tolerance is the same as that in IEC 60060 for standard lightning impulse.
- Over a voltage excursion of not less than $0,6 U$, the rising portion of the recorded test voltage shall be entirely contained between two parallel lines of steepness S and separation $0,2 T_1$.
- The value of the test voltage at T_2 shall not be lower than $0,5 U$. T_2 is defined as the time interval between the origin and the instant when the voltage has decreased to half the peak value of the waveform which is obtained from system study. However, it shall be assured that an unintentional dv/dt switching of the thyristors can be adequately detected.

Figure 1 – Step front impulse test voltage

3.1.3

internal and external insulation

air external to the components and insulating materials of the valve, but contained within the profile of the valve or multiple valve unit is considered as part of the internal insulation system of the valve. The external insulation is the air between the external surface of the valve or multiple valve unit and its surroundings.

3.1.4

valve protective firing

means of protecting the thyristors from excessive voltage by firing them at a predetermined voltage

3.2 Valve construction terms

3.2.1

valve support

that part of the valve which mechanically supports and electrically insulates from earth the active part of the valve which houses the valve sections

NOTE A part of a valve which is clearly identifiable in a discrete form to be a valve support may not exist in all designs of valves.

3.2.2

valve structure

physical structure holding the thyristor levels of a valve which is insulated to the appropriate voltage above earth potential

3.2.3

redundant thyristor levels

the maximum number of thyristor levels in a thyristor valve that may be short-circuited externally or internally during service without affecting the safe operation of the thyristor valve as demonstrated by type tests, and which if and when exceeded, would require shutdown of the valve to replace the failed thyristors or acceptance of increased risk of failures

3.2.4

valve base electronics

electronic unit, at earth potential, which is the interface between the control system for the converter and the thyristor valves

3.2.5

thyristor level

part of a thyristor valve comprising a thyristor, or thyristors connected in parallel, together with their immediate auxiliaries, and reactor, if any

3.2.6

valve section

electrical assembly, comprising a number of thyristors and other components, which exhibits pro-rated electrical properties of a complete valve

3.2.7

multiple valve unit MVU

single physical structure comprising more than one valve with a common mechanical support structure

3.3 Type tests

Those tests which are carried out to verify that the valve design will meet the requirements specified. In this standard, type tests are classified under two major categories: dielectric tests and operational tests.

3.3.1

dielectric tests

those tests which are carried out to verify the high voltage characteristics of the valve

3.3.2

operational tests

those tests which are carried out to verify the turn-on, turn-off and current related characteristics of the valve

3.4 Production tests

Those tests which are carried out to verify proper manufacture, so that the properties of a valve correspond to those specified.

3.4.1 routine tests

those production tests which are carried out on all valves, valve sections or components

3.4.2 sample tests

those production tests which are carried out on a small number of valves, valve sections or components taken at random from a batch

4 General requirements

4.1 Guidelines for the performance of type tests

4.1.1 Evidence in lieu

Each design of valve shall be subjected to the type tests specified in this standard. If the valve is demonstrably similar to one previously tested, the supplier may, in lieu of performing a type test, submit a test report of a previous type test for consideration by the purchaser. This should be accompanied by a separate report detailing the differences in the design and demonstrating how the referenced type test satisfies the test objectives for the proposed design.

4.1.2 Test object

- a) Certain type tests may be performed either on a complete valve or on valve sections, as indicated in table 2. For those type tests on valve sections, the total number of valve sections tested shall be at least as many as the number in a complete valve.
- b) The same valve sections shall be used for all type tests unless otherwise stated.
- c) Prior to commencement of type tests, the valve, valve sections and/or the components of them should be demonstrated to have withstood the production tests to ensure proper manufacture.

4.1.3 Sequence of tests

The type tests specified can be carried out in any order.

NOTE Tests involving partial discharge measurement may provide added confidence if performed at the end of the dielectric type test programme.

4.1.4 Test procedures

The tests shall be performed in accordance with IEC 60060, where applicable.

4.1.5 Ambient temperature for testing

The tests shall be performed at the prevailing ambient temperature of the test facility, unless otherwise specified.

4.1.6 Frequency for testing

AC dielectric tests can be performed at either 50 Hz or 60 Hz. For operational tests, specific requirements regarding the frequency for testing are given in the relevant clauses.

4.1.7 Test reports

At the completion of the type tests, the supplier shall provide type test reports in accordance with clause 16.

4.2 Atmospheric correction

When specified in the relevant clause, atmospheric correction shall be applied to the test voltages in accordance with IEC 60060-1. The reference conditions to which correction shall be made are the following:

- pressure:
 - a) If the insulation coordination of the tested part of the thyristor valve is based on standard rated withstand voltages according to IEC 60071-1, correction factors are only applied for altitudes exceeding 1 000 m. Hence, if the altitude of the site a_s at which the equipment will be installed is $\leq 1\,000$ m, then the standard atmospheric air pressure ($b_0=101,3$ kPa) shall be used with no correction for altitude. If $a_s > 1\,000$ m, then the standard procedure according to IEC 60060-1 is used except that the reference atmospheric pressure b_0 is replaced by the atmospheric pressure corresponding to an altitude of 1 000 m ($b_{1\,000\text{ m}}$).
 - b) If the insulation coordination of the tested part of the thyristor valve is not based on standard rated withstand voltages according to IEC 60071-1, then the standard procedure according to IEC 60060-1 is used with the reference atmospheric pressure b_0 ($b_0=101,3$ kPa);
- temperature: design maximum valve hall air temperature ($^{\circ}\text{C}$),
- humidity: design minimum valve hall absolute humidity (g/m^3).

The values to be used shall be specified by the supplier.

4.3 Treatment of redundancy

4.3.1 Dielectric tests

For all dielectric tests between valve terminals, the redundant thyristor levels shall be short circuited, with the possible exception of the valve non-periodic firing test (see 8.4). The location of thyristor levels to be short circuited shall be agreed by the purchaser and supplier.

NOTE Depending on the design, limitations may be imposed upon the distribution of short-circuited thyristor levels. For example, there may be an upper limit to the number of short-circuited thyristor levels in one valve section.

4.3.2 Operational tests

For operational tests, redundant thyristor levels shall not be short circuited. The test voltages used shall be adjusted by means of a scaling factor k_n :

$$k_n = \frac{N_{tut}}{N_t - N_r}$$

where

N_{tut} is the number of series thyristor levels in the test object;

N_t is the total number of series thyristor levels in the valve;

N_r is the total number of redundant series thyristor levels in the valve.

4.4 Criteria for successful type testing

Experience in industry shows that, even with the most careful design of valves, it is not possible to avoid occasional random failures of thyristor level components during service operation. Even though these failures may be stress-related, they are considered random to the extent that the cause of failure or the relationship between failure rate and stress cannot be predicted or is not amenable to precise quantitative definition. Type tests subject valves or valve sections, within a short time, to multiple stresses that generally correspond to the worst stresses that can be experienced by the equipment not more than a few times during the life of the valve. Considering the above, the criteria for successful type testing set out below therefore permit a small number of thyristor levels to fail during type testing, providing that the failures are rare and do not show any pattern that is indicative of inadequate design.

4.4.1 Criteria applicable to thyristor levels

- a) If, following a type test as listed in clause 5, more than one thyristor level (alternatively more than 1 % of the series-connected thyristor levels in a complete valve, if greater) has become short circuited, then the valve shall be deemed to have failed the type tests.
- b) If, following a type test, one thyristor level (or more if still within the 1 % limit) has become short circuited, then the failed level(s) shall be restored and this type test repeated.
- c) If the cumulative number of short-circuited thyristor levels during all type tests is more than 3 % of the series-connected thyristor levels in a complete valve, then the valve shall be deemed to have failed the type test programme.
- d) When type tests are performed on valve sections, the criteria for acceptance above also apply since the number of valve sections tested shall be not less than the number of sections in a complete valve (see 4.1.2 a).
- e) The valve or valve sections shall be checked after each type test to determine whether or not any thyristor levels have become short-circuited. Failed thyristors or auxiliary components found during or at the end of a type test may be replaced before further testing.
- f) At the completion of the test programme, the valve or valve sections shall undergo a series of check tests, which shall include as a minimum:
 - check for voltage withstand of thyristor levels in both forward and reverse direction;
 - check of the gating circuits where applicable;
 - check of the monitoring circuits;
 - check of the thyristor level protection circuits by application of transient voltages above and below the protection setting(s) where applicable;
 - check of the voltage grading circuits.
- g) Thyristor level short circuits occurring during the check tests shall be counted as part of the criteria for acceptance defined above. In addition to short-circuited levels, the total number of thyristor levels exhibiting faults which do not result in thyristor level short circuit, which are discovered during the type test programme and the subsequent check tests, shall not exceed 3 % of the series-connected thyristor levels in a complete valve. If the total number of such levels exceeds 3%, then the nature of the faults and their cause shall be reviewed and additional action, if any, agreed between purchaser and supplier.
- h) When applying the percentage criteria to determine the permitted maximum number of short-circuited thyristor levels and the permitted maximum number of levels with faults which have not resulted in a thyristor level becoming short-circuited, it is usual practice to round off all fractions to the next highest integer, as illustrated in table 1.