



Designation: C 1283 – 06

Standard Practice for Installing Clay Flue Lining¹

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1. Scope

1.1 This practice covers the minimum requirements for installing clay flue lining for residential concrete or masonry chimneys.

1.2 The values stated in inch-pound units are to be regarded as the standard. The values stated in parentheses are for informational purposes only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

- C 24 Test Method for Pyrometric Cone Equivalent (PCE) of Fireclay and High Alumina Refractory Materials
- C 27 Classification of Fireclay and High-Alumina Refractory Brick
- C 55 Specification for Concrete Brick
- C 90 Specification for Loadbearing Concrete Masonry Units
- C 99 Test Method for Modulus of Rupture of Dimension Stone
- C 129 Specification for Nonloadbearing Concrete Masonry Units
- C 170 Test Method for Compressive Strength of Dimension Stone
- C 199 Test Method for Pier Test for Refractory Mortars
- C 216 Specification for Facing Brick (Solid Masonry Units Made from Clay or Shale)
- C 270 Specification for Mortar for Unit Masonry
- C 315 Specification for Clay Flue Liners

C 652 Specification for Hollow Brick (Hollow Masonry Units Made From Clay or Shale)

C 896 Terminology Relating to Clay Products

C 1184 Specification for Structural Silicone Sealants

3. Terminology

3.1 *General*—Terminology C 896 should be used for clarification of definitions in this practice.

3.2 *Definitions of Terms Specific to This Standard:*

3.2.1 *chimney connector*—tubular unit or pipe used to convey products of combustion from a heating or cooking appliance to the chimney.

3.2.2 *flue*—passageway within a chimney through which products of combustion are conveyed.

3.2.3 *flue liner*—manufactured tubular nonloadbearing fired clay unit, normally used for conveying hot gases in chimneys.

3.2.4 *masonry chimney*—vertical structure constructed of brick, concrete, concrete masonry units, or stone, which contains one or more flues, and conveys products of combustion from a heat source or cooking appliance.

3.2.5 *smoke chamber*—section of a fireplace above the throat and below the flue, which is an area of transition from the shape of the throat to the shape of the flue.

3.2.6 *thimble*—manufactured tubular nonloadbearing fired clay unit normally used to connect the chimney connector from an appliance through the wall of the chimney to the flue.

4. Footings and Foundations

4.1 Footings for masonry chimneys shall be constructed of concrete or solid masonry at least 12 in. (305 mm) thick, and it shall extend at least 6 in. (150 mm) beyond the face of the foundation or support wall on all sides. Footings shall be founded below frost depth on natural undisturbed earth or engineered fill. In areas not subjected to freezing, footings shall be founded at least 12 in. (305 mm) below finished grade.

4.2 The foundation shall be placed, with respect to adjacent structures existing or anticipated, to minimize the possibility of damage by construction operations or by transmission of additional loads to the supporting soils.

4.3 Concrete footings and foundations shall conform to local building codes.

¹ This practice is under the jurisdiction of ASTM Committee C04 on Vitrified Clay Pipe and is the direct responsibility of Subcommittee C04.20 on Methods of Test and Specifications.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.