
**Priprava jeklenih podlag pred nanašanjem barvnih in sorodnih premazov -
Specifikacije za kovinske granulate za peskanje - 2. del: Kaljen železni pesek (ISO
11124-2:1993)**

Preparation of steel substrates before application of paints and related products -
Specifications for metallic blast-cleaning abrasives - Part 2: Chilled-iron grit (ISO 11124-
2:1993)

Vorbereitung von Stahloberflächen vor dem Auftragen von Beschichtungsstoffen -
Anforderungen an metallische Strahlmittel - Teil 2: Hartguß, kantig (Grit) (ISO 11124-
2:1993)

[SIST EN ISO 11124-2:1997](https://standards.iteh.ai/catalog/standards/sist/48be51f1-f856-4e90-ac8f-3c7a70000000/iso-11124-2-1993)

Préparation des subjectiles d'acier avant application de peintures et de produits
assimilés - Spécifications pour abrasifs métalliques destinés a la préparation par
projection - Partie 2: Grenaille angulaire (ISO 11124-2:1993)

Ta slovenski standard je istoveten z: EN ISO 11124-2:1997

ICS:

25.220.10 Priprava površine Surface preparation

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EUROPEAN STANDARD

EN ISO 11124-2

NORME EUROPÉENNE

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English version

Preparation of steel substrates before application
of paints and related products - Specifications for
metallic blast-cleaning abrasives - Part 2:
Chilled-iron grit (ISO 11124-2:1993)

Préparation des subjectiles d'acier avant
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This European Standard was approved by CEN on 1997-05-28. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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EN ISO 11124-2:1997

Foreword

The text of the International Standard from Technical Committee ISO/TC 35 "Paints and varnishes" of the International Organization for Standardization (ISO) has been taken over as an European Standard by Technical Committee CEN/TC 139 "Paints and varnishes", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 1997, and conflicting national standards shall be withdrawn at the latest by December 1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

(Endorsement notice)

The text of the International Standard ISO 11124-2:1993 has been approved by CEN as a European Standard without any modification.

NOTE: Normative references to International Standards are listed in annex ZA (normative).

Annex ZA (normative)**Normative references to international publications
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 11125-1	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 1: Sampling	EN ISO 11125-1	1997
ISO 11125-2	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 2: Determination of particle size distribution <small>https://standards.iteh.ai/catalog/standards/sist/48be51f1-f856-4e90-ac8f-c5667d6b783c/sist-en-iso-11124-2-1997</small>	EN ISO 11125-2	1997
ISO 11125-3	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 3: Determination of hardness	EN ISO 11125-3	1997
ISO 11125-4	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 4: Determination of apparent hardness	EN ISO 11125-4	1997
ISO 11125-5	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 5: Determination of percentage defective particles and of microstructure	EN ISO 11125-5	1997
ISO 11125-6	1993	Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 6: Determination of foreign matter	EN ISO 11125-6	1997

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ISO 11125-7 1993 Preparation of steel substrates before application of paints and related products - Test methods for metallic blast-cleaning abrasives - Part 7: Determination of moisture

EN ISO 11125-7 1997

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STANDARD

ISO
11124-2

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**Preparation of steel substrates before
application of paints and related
products — Specifications for metallic
blast-cleaning abrasives —**

(Part 2:

Chilled-iron grit

SIST EN ISO 11124-2:1997

<https://standards.iteh.ai/catalog/standards/sist/48be51f1-f856-4e90-ac8f-c5667d6b783c/sist-en-iso-11124-2-1997>

Préparation des subjectiles d'acier avant application de peintures et de produits assimilés — Spécifications pour abrasifs métalliques destinés à la préparation par projection —

Partie 2: Grenaille angulaire



Reference number
ISO 11124-2:1993(E)

ISO 11124-2:1993(E)**Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 11124-2 was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 12, *Preparation of steel substrates before application of paints and related products*.

ISO 11124 consists of the following parts, under the general title *Preparation of steel substrates before application of paints and related products* — *Specifications for metallic blast-cleaning abrasives*:

- Part 1: *General introduction and classification*
- Part 2: *Chilled-iron grit*
- Part 3: *High-carbon cast-steel shot and grit*
- Part 4: *Low-carbon cast-steel shot*
- Part 5: *Cut steel wire*

At the time of publication of this part of ISO 11124, part 5 was in course of preparation.

Annexes A and B of this part of ISO 11124 are for information only.

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