



Standard Practice for Obtaining Hydrostatic or Pressure Design Basis for “Fiberglass” (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe and Fittings¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This practice establishes two procedures, Procedure A (cyclic) and Procedure B (static), for obtaining a hydrostatic design basis (HDB) or a pressure design basis (PDB) for fiberglass piping products, by evaluating strength-regression data derived from testing pipe or fittings, or both, of the same materials and construction, either separately or in assemblies. Both glass-fiber-reinforced thermosetting-resin pipe (RTRP) and glass-fiber-reinforced polymer mortar pipe (RPMP) are fiberglass pipe.

NOTE 1—For the purposes of this standard, polymer does not include natural polymers.

1.2 This practice can be used for the HDB determination for fiberglass pipe where the ratio of outside diameter to wall thickness is 10:1 or more.

NOTE 2—This limitation, based on thin-wall pipe design theory, serves further to limit the application of this practice to internal pressures which, by the hoop-stress equation, are approximately 20 % of the derived hydrostatic design stress (HDS). For example, if HDS is 5000 psi (34 500 kPa), the pipe is limited to about 1000-psi (6900-kPa) internal pressure, regardless of diameter.

1.3 This practice provides a PDB for complex-shaped products or systems where complex stress fields seriously inhibit the use of hoop stress.

1.4 Specimen end closures in the underlying test methods may be either restrained or free, leading to certain limitations.

1.4.1 *Restrained Ends*—Specimens are stressed by internal pressure only in the hoop direction, and the HDB is applicable for stresses developed only in the hoop direction.

1.4.2 *Free Ends*—Specimens are stressed by internal pressure in both hoop and longitudinal directions, such that the hoop stress is twice as large as the longitudinal stress. This

practice may not be applicable for evaluating stresses induced by loadings where the longitudinal stress exceeds 50 % of the HDS.

1.5 The values stated in inch-pound units are to be regarded as the standard. The values in parentheses are given for information purposes only.

NOTE 3—There is no similar or equivalent ISO standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

- D 618 Practice for Conditioning Plastics for Testing
- D 883 Terminology Relating to Plastics
- D 1598 Test Method for Time-to-Failure of Plastic Pipe Under Constant Internal Pressure
- D 1599 Test Method for Resistance to Short-Time Hydraulic Pressure of Plastic Pipe, Tubing, and Fittings
- D 1600 Terminology for Abbreviated Terms Relating to Plastics
- D 2143 Test Method for Cyclic Pressure Strength of Reinforced, Thermosetting Plastic Pipe
- D 3567 Practice for Determining Dimensions of “Fiberglass” (Glass-Fiber-Reinforced Thermosetting Resin) Pipe and Fittings
- F 412 Terminology Relating to Plastic Piping Systems
- F 948 Test Method for Time-to-Failure of Plastic Piping Systems and Components Under Constant Internal Pressure With Flow

¹ This practice is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.23 on Reinforced Plastic Piping Systems and Chemical Equipment.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

2.2 ISO Standard:

3 Preferred Numbers—Series of Preferred Numbers³

3. Terminology

3.1 Definitions:

3.1.1 *General*—Definitions are in accordance with Terminologies **D 883** and **F 412**, and abbreviations are in accordance with Terminology **D 1600**, unless otherwise indicated.

3.1.2 *closure, free-end*—a sealing device or mechanism fastened to the end of the test specimen so that internal pressure produces longitudinal tensile stresses in addition to hoop and radial stresses in the test specimen.

3.1.3 *closure, restrained-end*—a sealing device or mechanism which relies on a rod through the test specimen or an external structure to resist the end thrust produced by internal pressure, thereby limiting the stresses in (straight) specimens to the hoop and radial directions only.

3.1.4 *failure*—the transmission of the test fluid through the body of the specimen in any manner, whether it be a wall fracture, localized leaking, or weeping at a distance greater than one diameter from the end closure.

NOTE 4—For this practice, specimens which have not failed may be included as failures under the specific conditions given in **6.3**, **9.3**, and **12.2**.

3.1.5 *fiberglass pipe*—a tubular product containing glass fiber reinforcement embedded in or surrounded by cured thermosetting-resin; the composite structure may contain aggregate, granular or platelet fillers, thixotropic agents, pigments, or dyes; thermoplastic or thermosetting liners or coatings may be included.

3.1.6 *reinforced polymer mortar pipe (RPMP)*—a fiberglass pipe with aggregate.

3.1.7 *reinforced thermosetting resin pipe (RTRP)*—a fiberglass pipe without aggregate.

3.1.8 *hoop stress*—the tensile stress in the wall of the piping product in the circumferential direction due to internal pressure; hoop stress will be calculated by the ISO equation, as follows:

$$S = P(D - t_r)/2t_r \quad (1)$$

where:

S = hoop stress, psi (kPa),

D = average reinforced outside diameter, in. (mm),

P = internal pressure, psig (kPa), and

t_r = minimum reinforced wall thickness, in. (mm).

NOTE 5—Hoop stress should only be determined on straight hollow cylindrical specimens. Product evaluation of more complex shapes may be based on pressure.

3.1.9 *hydrostatic design basis (HDB)*—a hoop stress developed for fiberglass pipe by this practice and multiplied by a service design factor to obtain an HDS.

3.1.10 *hydrostatic design pressure (HDP)*—the estimated maximum internal hydrostatic pressure that can be applied

cyclically (Procedure A) or continuously (Procedure B) to a piping component with a high degree of certainty that failure of the component will not occur.

3.1.11 *hydrostatic design stress (HDS)*—the estimated maximum tensile stress in the wall of the pipe in the hoop direction due to internal hydrostatic pressure that can be applied cyclically (Procedure A) or continuously (Procedure B) with a high degree of certainty that failure of the pipe will not occur.

3.1.12 *long-term hydrostatic strength (LTHS)*—the estimated tensile stress in the wall of the pipe in the hoop direction due to internal hydrostatic pressure that, when applied cyclically, will cause failure of the pipe after a specified number of cycles by Procedure A or a specified number of hours by Procedure B.

NOTE 6—The time for determination of LTHS or LTHP is specified by the product standard. Typically, the time is 150×10^6 or 657×10^6 cycles for Procedure A and 100 000 or 438 000 h for Procedure B.

3.1.13 *long-term hydrostatic pressure (LTHP)*—the estimated internal pressure of the piping product that, when applied cyclically, will cause failure of the product after a specified number of cycles by Procedure A or a specified number of hours by Procedure B.

3.1.14 *pressure design basis (PDB)*—an internal pressure developed for fiberglass piping product by this practice and multiplied by a service design factor to obtain an HDP.

3.1.15 *pressure rating (PR)*—the estimated maximum pressure in the pipe or fitting that can be exerted continuously with a high degree of certainty that failure of the piping component will not occur.

3.1.16 *service design factor*—a number equal to 1.00 or less that takes into consideration all the variables and degree of safety involved in a fiberglass piping installation so that when it is multiplied by the HDB, an HDS and corresponding pressure rating is obtained, or when it is multiplied by the PDB, a pressure rating is obtained directly, such that in either case a satisfactory and safe piping installation results when good quality components are used and the installation is made properly.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *average outside diameter*—a measurement obtained in accordance with Practice **D 3567** less any veil-reinforced and nonreinforced exterior coating thicknesses.

3.2.2 *minimum reinforced wall thickness*—a measurement obtained in accordance with Practice **D 3567**, excluding veil-reinforced and nonreinforced coating and lining thicknesses; wall thickness of fittings is determined at the thinnest section of the fitting body.

4. Summary of Practice

4.1 Procedure A consists of exposing a minimum of 18 specimens of pipe or fittings, or both to cyclic internal pressures at a cycle rate of 25 cycles/min and at several different pressures. Elevated test temperatures are obtained by circulating a hot liquid through the specimens or by testing in an air environment where the temperature is controlled.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

4.1.1 The cyclic LTHS or cyclic LTHP of a pipe or fitting is obtained by an extrapolation of a log-log plot of the linear regression line for hoop stress or internal pressure versus cycles to failure.

4.1.2 The experimental basis for Procedure A shall be in accordance with Test Method **D 2143**, which forms a part of this practice. When any part of the procedure is not in agreement with Test Method **D 2143**, the provisions of this practice shall be used.

4.1.3 Joints between pipe and fitting specimens shall be typical of those normally used for the kind of piping being tested.

4.2 Procedure B consists of exposing a minimum of 18 specimens of pipe or fittings, or both, to constant internal hydrostatic pressures at differing pressure levels in a controlled environment and measuring the time to failure for each pressure level. Test temperatures are obtained by immersing the specimens in a controlled-temperature water bath, by testing in an air environment where the temperature is controlled, or by circulating a temperature-controlled fluid through the specimen.

NOTE 7—Testing in a water bath precludes the detection of weeping failure, (see **3.1.4**) by either visual or electronic means.

4.2.1 The static LTHS or static LTHP of a pipe or fitting is obtained by an extrapolation of a log-log linear regression line for hoop stress or internal pressure versus time to failure.

4.2.2 The experimental basis for Procedure B shall be in accordance with either Test Method **D 1598** or Test Method **F 948**, or both, which form a part of this practice. When any part of this practice is not in agreement with the selected method, the provisions of this practice shall be used.

4.2.3 Joints between pipe and fitting specimens shall be typical of those normally used for the kind of piping being tested.

4.3 The HDB category is obtained by categorizing the LTHS in accordance with Section **7** or Section **10**.

4.4 The PDB category is obtained by categorizing the LTHP in accordance with Section **8** or Section **11**.

4.5 Hydrostatic design stresses for pipe are obtained by multiplying the HDB values by a service design factor.

4.6 *Reconfirmation of HDB or PDB for Altered Constructions*—When a product already has an HDB or PDB determined in accordance with this practice and a change of process or material is made, a reconfirmation of the original HDB or PDB may be attempted in accordance with Section **12**. At least six specimens must be tested and meet the specified criteria.

5. Significance and Use

5.1 This practice is useful for establishing the hoop stress or internal pressure versus time-to-failure relationships, under selected internal and external environments which simulate actual anticipated product end-use conditions, from which a design basis for specific piping products and materials can be obtained. This practice defines an HDB for material in straight, hollow cylindrical shapes where hoop stress can be easily calculated, and a PDB for fittings and joints where stresses are more complex.

5.1.1 An alternative design practice based on initial strain versus time-to-failure relationships employs a strain basis HDB instead of the stress basis HDB defined by this practice. The strain basis HDB is most often used for buried pipe designs with internal pressures ranging from 0 to 250 psig (1.72 MPa).

5.2 To characterize fiberglass piping products, it is necessary to establish the stress versus cycles or time to failure, or pressure versus cycles or time to failure relationships over three or more logarithmic decades of time (cycles or hours) within controlled environmental parameters. Because of the nature of the test and specimens employed, no single line can adequately represent the data. Therefore, the confidence limits should be established.

5.3 Pressure ratings for piping of various dimensions at each temperature may be calculated using the HDS determined by testing one size of piping provided that the same specific process and material are used both for test specimens and the piping in question.

5.4 Pressure ratings at each temperature for components other than straight hollow shapes may be calculated using the HDP determined by testing one size of piping provided that (1) the specific materials and manufacturing process used for the test specimens are used for the components, (2) for joints, the joining materials and procedures used to prepare the test specimens are used for field joining, and (3) scaling of critical dimensions is related to diameter and pressure rating of the component.

NOTE 8—Scaling of fittings and joints should be further verified by short-time testing in accordance with Test Method **D 1599**.

5.5 Results obtained at one set of environmental conditions should not be used for other conditions, except that higher temperature data can be used for design basis assignment for lower application temperatures. The design basis should be determined for each specific piping product. Design and processing can significantly affect the long-term performance of piping products, and therefore should be taken into consideration during any evaluation.

5.6 This practice is valid for a given pipe or fitting only so long as the specimens are truly representative of that material and manufacturing process.

5.6.1 Changes in materials or manufacturing processes will necessitate a reevaluation as described in Section **12**.

PROCEDURE A

6. Long-Term Cyclic Hydrostatic Strength or Long-Term Cyclic Hydrostatic Pressure

6.1 Select either free-end or restrained-end closures based on the tensile stresses induced by internal pressure and the type of joint in the intended piping system (see **1.4**).

6.2 Obtain a minimum of 18 failure stress-cycle points for each selected temperature in accordance with Test Method **D 2143** except as follows:

6.2.1 Determine the average outside diameter and the minimum reinforced wall thickness in accordance with Practice **D 3567**.

NOTE 9—Because of the need to cut the specimen, this determination may be made on the failed test specimen. A corrected hoop stress is then

calculated for use in the analysis.

6.2.2 Elevated test temperatures are obtained by circulating a heated test liquid through the specimens or by testing in a hot air environment. In either case the test liquid shall be maintained within $\pm 5^{\circ}\text{F}$ (3°C) of the selected temperature.

NOTE 10—Where elevated test temperatures are maintained by applying heat to the circulating test liquid, work to date indicates that the ambient air temperature need not be controlled.

6.2.3 The stress or pressure values for test shall be selected to obtain a distribution of failure points as follows:

Cycles to Failure	Failure Points
1 000 to 10 000	at least 3
10 000 to 100 000	at least 3
100 000 to 1 000 000	at least 3
1 000 000 to 10 000 000	at least 3
After 15 000 000	at least 1
Total	at least 18

6.3 Analyze the test results by using, for each specimen, the logarithm of the stress or pressure in Section 6 and the logarithm of the cycles to failure, as described in Annex A1.

NOTE 11—It is the custom of those testing fiberglass pipe to plot stress or pressure on the vertical (*y*) axis and time or cycles on the horizontal (*x*) axis.

6.3.1 A specimen which leaks within one diameter of an end closure may be: (1) included as a failure point if it lies above the 95 % lower confidence limit curve; (2) repaired and testing resumed provided the new leak is more than one diameter from a test joint, or (3) discarded and no data point recorded.

6.3.2 Those specimens that have not failed after more than 15 000 000 cycles may be included as failures in establishing the regression line. Use of such data points may result in a lower or higher cyclic LTHS or cyclic LTHP. In either case, the lower confidence value requirements of Section 6 must be satisfied.

NOTE 12—Non-failed specimens may be left under test and the regression line recalculated as failures are obtained.

6.3.3 Determine the final line for extrapolation by the method of least squares using the failure points along with those nonfailure points selected by the method described in 6.3.1 and 6.3.2. Do not use failure points for stresses or pressures that cause failure in less than 500 cycles on the average; determine these points by averaging the number of cycles-to-failure of tests made at the same stress or pressure level, that is, a stress within ± 200 psi (1380 kPa) or a pressure within ± 20 psig (138 kPa). Include in the report all failure points excluded from the calculation by this operation and identify them as being in this category.

NOTE 13—Since this procedure is for pipe or fittings, or both, it is recommended that the pipe specimen and fitting be tested at the same time as one specimen, using the normal joining procedures to join them together, with the fitting being at one end of the specimen. If the fitting fails first, it can be cut off, and the test can be continued using the unfailed pipe with a mechanical end closure replacing the fitting. Should the pipe fail first, it can be recorded and repaired and the test continued until the fitting fails. If this recommendation is followed, it may enable the tester to obtain failure points for both the pipe and the fitting while testing only one specimen.

7. Cyclic Hydrostatic Design Basis

7.1 Calculate the cyclic LTHS at the specified time (150×10^6 or 657×10^6 cycles) as described in Annex A1.

7.2 If $S_{xy} > 0$ (see A1.4) consider the data unsuitable.

7.3 Calculate *r* in accordance with A1.4.3. If *r* is less than the applicable minimum value given in Table A1.1, consider the data unsuitable.

7.4 If required, determine the cyclic HDB category in accordance with Table 1.

8. Cyclic Pressure Design Basis

8.1 Use the procedures in 7.1, 7.2, and 7.3, using pressure in place of stress.

8.2 If required, determine the cyclic PDB category in accordance with Table 2.

PROCEDURE B

9. Long-Term Static Hydrostatic Strength

9.1 Select either free-end or restrained-end closures based on the tensile stresses induced by internal pressure and the type of joint in the intended piping system (see 1.4).

9.2 Obtain a minimum of 18 failure points for each selected temperature in accordance with Test Method D 1598 or Test Method F 948 except as follows:

9.2.1 Determine the average outside diameter and the minimum reinforced wall thickness in accordance with Practice D 3567 (Note 9).

9.2.2 The inside environment for the pipe or fitting, test specimens, or both, shall be water. The outside environment shall be air or a controlled temperature water bath (See 7). Other media may be used, but the environment shall be given in the test report. The test liquid shall be maintained within $\pm 5^{\circ}\text{F}$ (3°C) of the test temperature (Note 10).

9.2.3 The stress or pressure values for test shall be selected to obtain a distribution of failure points as follows:

TABLE 1 Hydrostatic Design Basis Categories by Procedure A or Procedure B

Hydrostatic Design Basis Category	Range of Calculated Values	
	psi ^A	(kPa)
2 500	(17 200)	2 400 to 3 010 (16 500 to 20 700)
3 150	(21 700)	3 020 to 3 820 (20 800 to 26 300)
4 000	(27 600)	3 830 to 4 790 (26 400 to 33 000)
5 000	(34 500)	4 800 to 5 990 (33 100 to 40 900)
6 300	(43 400)	6 000 to 7 590 (41 000 to 52 900)
8 000	(55 200)	7 600 to 9 590 (53 000 to 65 900)
10 000	(68 900)	9 600 to 11 990 (66 000 to 82 900)
12 500	(86 200)	12 000 to 15 290 (83 000 to 105 900)
16 000	(110 000)	15 300 to 18 990 (106 000 to 130 900)
20 000	(138 000)	19 000 to 23 990 (131 000 to 169 900)
25 000	(172 000)	24 000 to 29 990 (170 000 to 209 900)
31 500	(217 000)	30 000 to 37 990 (210 000 to 259 900)
40 000	(276 000)	38 000 to 47 000 (260 000 to 320 000)

^A Standard stress levels chosen in accordance with ISO 3, Series R10

TABLE 2 Pressure Design Basis Categories by Procedure A or Procedure B

Pressure Design Basis Category			Range of Calculated Values		
psi	(bar) ^A	(kPa)	psi	(kPa)	
91	(6.3)	(630)	87 to 110	(605 to	760)
116	(8)	(800)	111 to 143	(765 to	990)
150	(10)	(1 000)	144 to 172	(995 to	1 180)
180	(12.5)	(1 250)	173 to 220	(1 190 to	1 510)
230	(16)	(1 600)	221 to 287	(1 520 to	1 980)
300	(20)	(2 000)	288 to 345	(1 990 to	2 380)
360	(25)	(2 500)	346 to 438	(2 390 to	3 020)
460	(31.5)	(3 150)	439 to 556	(3 030 to	3 830)
580	(40)	(4 000)	557 to 695	(3 840 to	4 790)
725	(50)	(5 000)	696 to 876	(4 800 to	6 040)
910	(63)	(6 300)	877 to 1 110	(6 050 to	7 680)
1 160	(80)	(8 000)	1 115 to 1 380	(7 690 to	9 580)
1 450	(100)	(10 000)	1 390 to 1 720	(9 590 to	11 800)
1 800	(125)	(12 500)	1 730 to 2 220	(11 900 to	15 300)

^A Standard pressures chosen in accordance with ISO 3, Series R10.

Hours to Failure	Failure Points
10 to 1 000	at least 4
1 000 to 6 000	at least 3
After 6 000	at least 3
After 10 000	at least 1
Total	at least 18

9.2.4 Maintain the internal test pressure in each specimen within ±1 % of this pressure. Measure the time to failure to within ±2 % or 40 h, whichever is smaller.

9.3 Analyze the test results by using, for each failure point, the logarithm of the stress or pressure in pound-force per square inch or pound-force per square inch gage (kilopascals) and the logarithm of the time-to-failure in hours as described in Annex A1 (Note 9).

9.3.1 A specimen which leaks within one diameter of an end closure may be: (1) included as a failure point if it lies above the 95 % lower confidence limit curve; (2) repaired and testing resumed provided the new leak is more than one diameter from a test joint, or (3) discarded and no failure point recorded.

9.3.2 Those specimens that have not failed after more than 10 000 h may be included as failures in establishing the regression line. Use of such data points may result in a lower or higher static LTHS or static LTHP. In either case, the lower confidence value requirements of 9.4.2 must be satisfied.

NOTE 14—Non-failed specimens may be left under test and the regression line recalculated as failures are obtained.

9.3.3 Determine the final line for extrapolation by the method of least squares using the failure points along with those nonfailure points selected by the method described in 9.3.1 and 9.3.2. Do not use failure points for stresses or pressures that cause failure in less than 0.3 h on the average; determine these points by averaging the times-to-failure of tests made at the same stress or pressure level, that is, a stress within ±200 psi (1380 kPa) or a pressure within ±20 psi (138 kPa). Include in the report all failure points excluded from the calculation by this operation and identify them as being in this category (Note 12).

10. Static Hydrostatic Design Basis

10.1 Calculate the static LTHS at the specified time (100 000 or 438 000 h) as described in Annex A1.

10.2 If $S_{xy} > 0$ (see A1.4), consider the data unsuitable.

10.3 Calculate r in accordance with A1.4.3. If r is less than the applicable minimum value given in Table A1.1, consider the data unsuitable.

10.4 If required, determine the static HDB category in accordance with Table 1.

11. Static Pressure Design Basis

11.1 Use the procedures in 10.1, 10.2, and 10.3, using pressure in place of stress.

11.2 If required, determine the static PDB category in accordance with Table 2.

12. Reconfirmation of HDB or PDB

12.1 When a piping product has an existing HDB or PDB determined in accordance with Procedure A or Procedure B, any change in material, manufacturing process, construction, or liner thickness will necessitate a screening evaluation as described in 12.2, 12.3, 12.4, 12.5, and 12.6.

12.2 Obtain failure points for at least two sets of specimens, each set consisting of 3 or more specimens tested at the same stress or pressure level, that is, a stress within ±200 psi (1380 kPa) or a pressure within ±20 psi (138 kPa), as follows:

12.2.1 For Procedure A:

Cycles to Failure (Average of Set)	Failure Points
15 000 to 300 000	at least 3
More than 1 500 000	at least 3
Total	at least 6

Include as failures those specimens which have not failed after 4 500 000 cycles provided they exceed the existing HDB or PDB regression line.

12.2.2 For Procedure B:

Hours to Failure (Average of Set)	Failure Points
10 to 200	at least 3
More than 1000	at least 3
Total	at least 6

Include as failures those specimens which have not failed after 3000 h provided they exceed the existing HDB or PDB regression line.

12.3 Calculate and plot the 95 % confidence limits and the 95 % prediction limits of the original regression line in accordance with A1.4 using only data obtained prior to the change.

NOTE 15—Prediction limits define the bounds for single observations, whereas confidence limits define the bounds for the regression line.

NOTE 16—For 95 % confidence limits, there is a 2.5 % probability that the mean value for the regression line may fall above the UCL and a 2.5 % probability that the mean value for the regression line may fall below the LCL. For 95 % prediction limits, there is a 2.5 % probability that individual data points may fall above the UPL and a 2.5 % probability that individual data points may fall below the LPL.

12.4 Consider any changes in the material or manufacturing process minor and permissible if the results of 12.2 meet the following criteria.

12.4.1 The average failure point for each stress or pressure level falls on or above the 95 % lower confidence limit of the original regression line.

12.4.2 The earliest individual failure point at each stress or pressure level falls on or above the 95 % lower prediction limit of the original regression line.

12.4.3 The failure points are distributed about the originally determined regression line. No more than two thirds of the individual failure points may fall below the original regression line.

12.5 Alternatively to 12.4, consider any changes in the material or manufacturing process permissible if the results of 12.2 meet the following:

12.5.1 All data points fall above the 95 % lower confidence limit of the original regression line, and

12.5.2 At least two points exceed 4.5×10^6 cycles or 3000-h failure time.

12.6 Data meeting the criteria of 12.4 or 12.5 may be assumed to be part of the original data set and a new regression line and HDB or PDB determined using all failure points.

12.7 If the data fails to satisfy the criteria of 12.4 or 12.5, the changes are considered major and a new regression line must be established. While the new test program is being conducted, an interim HDB or PDB for the material or process change may be taken as the lower of the following:

12.7.1 The 95 % lower confidence limit of the value obtained by extrapolating the failure points of 12.2.1 to 657 000 000 cycles (50 years) by the procedure in 7.2, or the failure points of 12.2.2 to 438 000 h (50 years) by the procedure in Annex A1.

12.7.2 The 95 % lower confidence limit of the original regression line at 50 years.

13. Hydrostatic Design Stress or Hydrostatic Design

Pressure

13.1 Obtain the HDS or HDP by multiplying the HDB or PDB as determined by Procedure A or Procedure B by a service design factor selected for the application on the basis of two general groups of conditions. The first group considers the manufacturing and testing variables, specifically normal variations in the material, manufacture, dimensions, good handling techniques, and in the evaluation procedures in this method. The second group considers the application or use, specifically installation, environment, temperature, hazard involved, life expectancy desired, and the degree of reliability selected.

NOTE 17—It is not the intent of this practice to give service design factors. The service design factor should be selected by the design engineer after evaluating fully the service conditions and the engineering properties of the specific plastic pipe material under consideration. Recommended service design factors will not be developed or issued by ASTM.

14. Pressure Rating

14.1 For data based on hoop stress calculate the pressure rating from the HDS by means of the ISO equation in 3.1.8 for each diameter and wall thickness of pipe made from the specific materials and constructions tested.

14.2 For data based on internal pressure, establish the pressure rating directly from the HDP for products made from the specific materials and constructions tested.

15. Report

15.1 Report the following information:

15.1.1 Complete identification of the specimen including material type, source, manufacturer's name and code number, and previous significant history, if any.

15.1.2 Specimen dimensions including nominal size, average and minimum reinforced wall thickness, and average outside diameter, and liner material and liner thickness if product is lined.

15.1.3 Fitting dimensions, including all items listed in 15.1.2 and the type of fitting.

15.1.4 Procedure used, (Procedure A or Procedure B), and the ASTM designation of the underlying test method.

15.1.5 End closure type, free-end, or restrained-end.

15.1.6 Test temperature.

15.1.7 Test environment inside and outside of the pipe.

15.1.8 A table of stresses or pressures in pound-force per square inch or pound-force per square inch gage (kilopascals) and the number of cycles to failure (Procedure A) or time-to-failure in hours (Procedure B) of all the specimens tested; the nature of the failures, and the part that failed, that is, fitting or pipe. Specimens that are included as failures after they have been under stress or pressure for more than 15 000 000 cycles or more than 10 000 h shall be indicated.

15.1.9 The estimated LTHS or LTHP.

15.1.10 The value for r .

15.1.11 The HDB or HDP.

15.1.12 The source of the HDB or PDB (7.1 or 7.2 for Procedure A or 10.1 or 10.2 for Procedure B), and the categorized value in accordance with Table 1 or Table 2.

15.1.13 Any unusual behavior observed in the tests.

15.1.14 Dates of tests.

15.1.15 Name of laboratory and supervisor of tests.

16. Precision and Bias

16.1 The precision and bias of this practice for obtaining the HDB or PDB are as specified in Test Methods D 1598, D 2143, and F 948. This practice includes a statistical basis for evaluating the suitability of the data in Sections 6 and 9.

17. Keywords

17.1 closure; cyclic pressure; design basis; fiberglass pipe; reconfirmation; static pressure