



Designation: C 1097 – 06a

# Standard Specification for Hydrated Lime for Use in Asphalt Cement or Bituminous Pavements<sup>1</sup>

This standard is issued under the fixed designation C 1097; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope\*

1.1 This specification covers high calcium, dolomitic and magnesian-hydrated lime for use in asphalt cement or bituminous pavement.

NOTE 1—Hydrated lime, either calcitic, dolomitic, or magnesian, improves bonding of bitumen and aggregates which reduces susceptibility to moisture damage, reduces age hardening by chemically stabilizing polar compounds found in asphalts, and increases initial stiffness of asphalt mixtures.

NOTE 2—No attempt is made to present requirements for any by-product lime.

1.2 *This standard does not purport to address the safety concerns associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

**C 25** Test Methods for Chemical Analysis of Limestone, Quicklime, and Hydrated Lime

**C 50** Practice for Sampling, Sample Preparation, Packaging, and Marking of Lime and Limestone Products

**C 51** Terminology Relating to Lime and Limestone (as used by the Industry)

**C 110** Test Methods for Physical Testing of Quicklime, Hydrated Lime, and Limestone

**D 8** Terminology Relating to Materials for Roads and Pavements

**D 242** Specification for Mineral Filler For Bituminous Paving Mixtures

**D 546** Test Method for Sieve Analysis of Mineral Filler for

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee C07 on Lime and is the direct responsibility of Subcommittee C07.03 on Industrial Uses.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

## Bituminous Paving Mixtures

## 3. Chemical Requirements

3.1 For definitions of terms used in this specification, refer to Terminology **C 51** or Terminology **D 8**.

3.2 Hydrated lime for use in bituminous paving mixtures shall conform to the following chemical composition:

Calcium and Magnesium Oxides (on an LOI-free basis, minimum %)	90.0
Carbon Dioxide (taken at point of manufacture, maximum %)	5.0
Unhydrated Calcium and Magnesium Oxides (maximum %)	5.0
Free Moisture of Dry Hydrates (taken at point of manufacture, maximum %)	2.0

3.3 The chemical analysis of the hydrated lime shall be determined in accordance with Test Methods **C 25**.

## 4. Physical Requirements

4.1 Hydrated lime, either dry or slurry form, shall not have more than 3.0 % retained on a No. 30 (590  $\mu\text{m}$ ) sieve and not more than 30 % retained on a No. 200 (74  $\mu\text{m}$ ) sieve.

NOTE 3—Specification **D 242** also contains physical specifications for hydrated lime. Specification **D 242** includes four size gradations, expressed as percent passing the sieve. For the two size gradations included in both Specification **D 242** and Specification C 1097, the specifications are the same.

4.2 The particle size of hydrated lime shall be determined in accordance with Test Methods **C 110**.

NOTE 4—Some hydrated limes may require a full 30-min wash time.

NOTE 5—The Test Methods **C 110** method for particle size analysis is required instead of the Test Method **D 546** method because the Test Methods **C 110** method uses a spray nozzle and pressure gauge.

## 5. Sampling, Inspection, Packaging and Marking

5.1 The sampling, inspection, rejection, retesting, packaging, and marking shall be done in accordance with Practice **C 50**.

## 6. Keywords

6.1 additive; asphalt; bituminous; hydrated; lime; mineral filler; mixtures; modifier; pavement

\*A Summary of Changes section appears at the end of this standard.