
**Earth-moving machinery — Dozers —
Terminology and commercial
specifications**

*Engins de terrassement — Bouteurs — Terminologie et
spécifications commerciales*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6747 was prepared by Technical Committee ISO/TC 127, *Earth-moving machinery*, Subcommittee SC 4, *Terminology, commercial nomenclature, classification and ratings*.

This fourth edition cancels and replaces the third edition (ISO 6747:1998), which has been technically revised.

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Earth-moving machinery — Dozers — Terminology and commercial specifications

1 Scope

This International Standard establishes terminology and the content of commercial literature specifications for self-propelled crawler and wheeled dozers and their equipment.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5010, *Earth-moving machinery — Rubber-tyred machines — Steering requirements*

ISO 6014, *Earth-moving machinery — Determination of ground speed*

ISO 6746-1, *Earth-moving machinery — Definitions of dimensions and codes — Part 1: Base machine*

ISO 6746-2, *Earth-moving machinery — Definitions of dimensions and codes — Part 2: Equipment and attachments*

ISO 7457, *Earth-moving machinery — Determination of turning dimensions of wheeled machines*

ISO 9249:2007, *Earth-moving machinery — Engine test code — Net power*

ISO 15550:2002, *Internal combustion engines — Determination and method for the measurement of engine power — General requirements*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1 General

3.1.1

dozer

self-propelled crawler or wheeled machine with equipment having either a dozing attachment which cuts, moves and grades material through forward motion of the machine or a mounted attachment used to exert a push or a pull force

[SOURCE: ISO 6165:2012, 4.1]

Note 1 to entry: See [Figures 10, 11](#).

3.1.2

base machine

machine with a cab or canopy and operator-protective structures if required, without equipment or attachments but possessing the necessary mounting for such equipment and attachments

[SOURCE: ISO 6746-1:2003, 3.3]

**3.1.3
equipment**

set of components mounted onto the base machine that allows an attachment to perform the primary design function of the machine

[SOURCE: ISO 6746-2:2003, 3.4]

**3.1.4
attachment**

assembly of components that can be mounted onto the base machine or equipment for specific use

[SOURCE: ISO 6746-2:2003, 3.5]

**3.1.5
component**

part, or assembly of parts, of a base machine, equipment or attachment

[SOURCE: ISO 6746-2:2003, 3.6]

**3.1.6
dozing equipment**

front blade and its frame and relevant positioning devices

**3.1.6.1
straight dozer**

dozer where the blade is maintained in a position where the cutting edge is parallel to an X plane

Note 1 to entry: See [Figure 1](#).

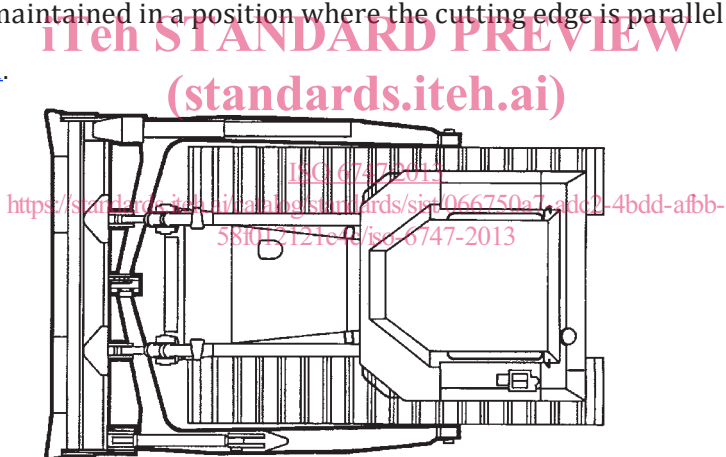


Figure 1 — Crawler-type straight dozer

**3.1.6.2
angle dozer**

dozer where the blade position can be changed so that the cutting edge is at an angle to an X plane

Note 1 to entry: See [Figure 2](#).

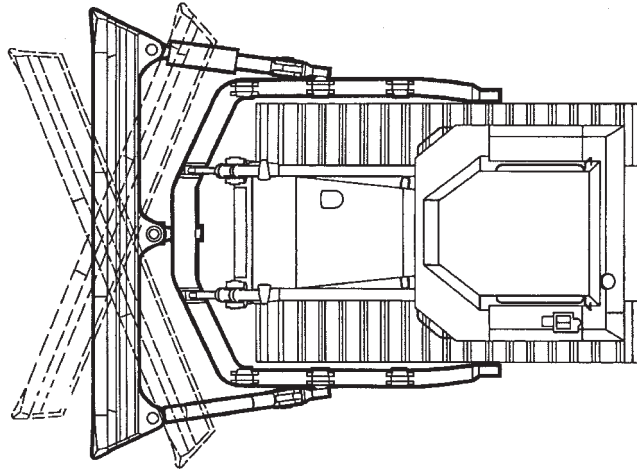


Figure 2 — Crawler-type angle dozer

3.1.6.3

tilt and pitch

type of movement of the blade of a straight dozer or angle dozer

Note 1 to entry: Blade operation is by hydraulic control where the operation is performed by means of a hydraulic system.

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3.1.6.3.1

tilt movement

blade movement in which the position of the blade can be changed so that the cutting edge is at an angle to a Z plane

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Note 1 to entry: See [Figure 3](#).

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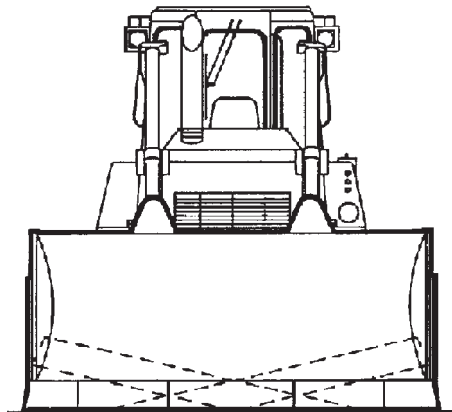


Figure 3 — Tilt movement

3.1.6.3.2

pitch movement

blade movement in which the upper portion of the blade can be changed in angle by pivoting it around a line parallel to the cutting edge

Note 1 to entry: See [Figure 4](#).

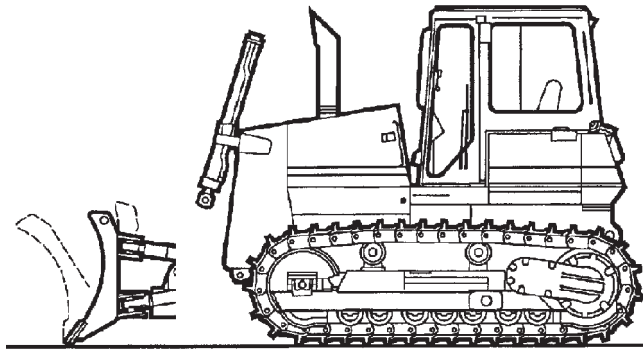


Figure 4 — Pitch movement

3.1.7

ripper

frame which is connected to the rear part of the base machine by means of a mounting bracket, and which is equipped with one or more teeth

Note 1 to entry: See [Figures 5, 6](#) and [7](#). For dimensions, see [Figure 19](#).

Note 2 to entry: There are four types of ripper, as defined in 3.1.7.1 to 3.1.7.4.

3.1.7.1

radial type

type of ripper in which the ripping angle of the tooth tip to the ground varies according to change of the working depth

Note 1 to entry: See [Figure 5](#).



Figure 5 — Ripper — Radial type

3.1.7.2

parallelogram type

type of ripper in which the ripping angle of the tooth tip to the ground remains constant regardless of variations in working depth

Note 1 to entry: See [Figure 6](#).

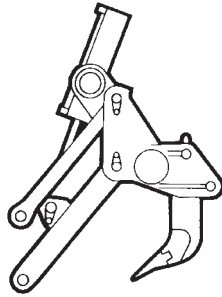
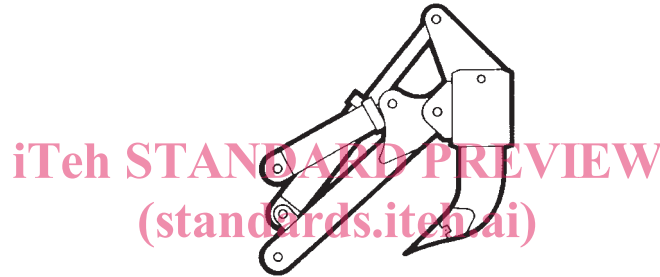


Figure 6 — Ripper — Parallelogram type

**3.1.7.3
variable type**

type of ripper in which the ripping angle of the tooth tip to the ground is variable and can be changed by the operator

Note 1 to entry: See [Figure 7](#).



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 Figure 7 — Ripper — Variable type

**3.1.7.4
impact ripper**

ripper which exerts an additional impact force by a hydraulic pulsing system

**3.1.8
winch**

frame equipped with a drum and connected to the rear of the base machine

Note 1 to entry: See [Figure 8](#). For dimensions, see [Figure 20](#).

Note 2 to entry: There are two types of winch operation, as defined in 3.1.8.1 and 3.1.8.2.

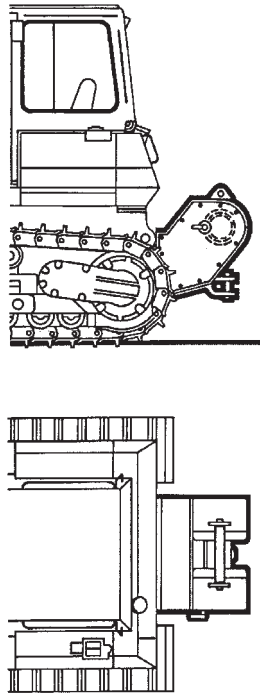


Figure 8 — Winch

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3.1.8.1

manually-controlled winch

type of winch which is operated by a manually controlled clutch and brake

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3.1.8.2

power-controlled winch

type of winch which is operated hydraulically or by a power clutch and brake

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3.1.9

swinging drawbar

frame, equipped with a swing selector bar and a drawbar, connected to the rear of the base machine

Note 1 to entry: See [Figure 9](#). For dimensions, see [Figure 21](#).

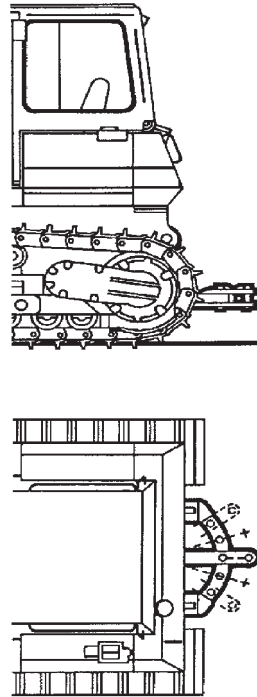


Figure 9 — Swinging drawbar

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3.1.10 ground reference plane GRP

plane on which the machine is placed for measurements: in the case of the base machine, a hard, level surface; in the case of equipment and attachments, either a hard, level surface or compacted earth

Note 1 to entry: The surface used depends on the intended use of the machine and its equipment and attachments. This needs to be defined when developing specific ISO terminology standards or commercial specifications.

[SOURCE: ISO 6746-1:2003, 3.3]

3.2 Masses

3.2.1 operating mass OM

mass of the base machine, with equipment and empty attachment in the most usual configuration as specified by the manufacturer, and with the operator (75 kg), full fuel tank and all fluid systems (i.e. hydraulic oil, transmission oil, engine oil, engine coolant) at the levels specified by the manufacturer

[SOURCE: ISO 6016:2008, 3.2.1, modified — The expression “with sprinkler tank(s) half full” has been omitted.]

3.2.2 Axle distribution of masses of wheeled machines

3.2.2.1 axle load

mass on each axle at the operating mass (3.2.1)

[SOURCE: ISO 6016:2008, 3.2.5.1]

3.2.2.2

maximum axle load

maximum mass allowable on each axle, as specified by the manufacturer

[SOURCE: ISO 6016:2008, 3.2.5.2]

3.2.2.3

axle load force

product of axle load (3.2.2.1) and gravity acceleration

3.2.2.4

maximum axle load force

product of maximum axle load (3.2.2.2) and gravity acceleration

3.2.3

shipping mass

SM

mass of the base machine without an operator, with the fuel level at 10 % of tank capacity or with the minimum fuel level needed for machine shipping purposes as specified by the manufacturer, whichever is higher, with all fluid systems at the levels specified by the manufacturer and with or without equipment, ballast, attachment, cab, canopy, operator-protective structures, wheels and counterweights as stated by the manufacturer

Note 1 to entry: If the manufacturer intends that the machine be partially disassembled for shipping purposes, the masses of the disassembled items will also be stated.

[SOURCE: ISO 6016:2008, 3.2.6, modified — The expression “and with empty sprinkler tank(s), when applicable” has been omitted.]

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3.3 Performance

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3.3.1

net power

power obtained on a test bed at the end of the crankshaft or its equivalent, at the corresponding engine speed, with the equipment and auxiliaries listed in ISO 15550:2002, Table 1, column 2, and required in column 3

[SOURCE: ISO 9249:2007, 3.7]

3.3.2

maximum travel speed

maximum speed that can be obtained on a hard level surface in each of the forward and reverse gear ratios available with the machine at its operating mass, as determined in accordance with ISO 6014

3.3.3

drawbar pull

horizontal towing force exerted at the drawbar/hitch point, expressed in kilonewtons

[SOURCE: ISO 7464:1983, 3.2]

3.3.4

static slope capacity

<machine> maximum slope, expressed in degrees, that the machine fluid system(s) can operate on without malfunction or damage of any fluid system, at all machine orientations specified in 3.3.4.1 and 3.3.4.2

[SOURCE: ISO 10266:1992, 3.4]