
**Road vehicles — Measurement
techniques in impact tests —
Instrumentation**

*Véhicules routiers — Techniques de mesurage lors des essais de
chocs — Instrumentation*

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ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6487 was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 12, *Passive safety crash protection systems*.

This fifth edition cancels and replaces the fourth edition (ISO 6487:2002) and its Amendment 1:2008, subclauses 3.4, 3.9 and 3.13, 4.1, 4.2, 4.6.1, 4.6.2 and 4.6.3 of which have been technically revised.

Annexes A, B and C are for information only.

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Introduction

This edition of ISO 6487 is the result of a willingness to harmonize the previous edition, ISO 6487:2002, and SAE International's Recommended Practice, SAE J211-1 (JUL2007).

It presents a series of performance requirements concerning the whole measurement sequence of impact tests.

These requirements may not be altered by the user and all are obligatory for any agency conducting tests according to this International Standard. However, the method of demonstrating compliance with them is flexible and can be adapted to suit the needs of the particular equipment used by a testing agency.

This approach affects the interpretation of requirements. For example, there is a requirement to calibrate within the working range of the channel, i.e. between F_L and $F_H/2,5$. This cannot be interpreted literally, as low-frequency calibration of accelerometers requires large displacement inputs beyond the capacity of virtually any laboratory.

It is not intended that each requirement be taken as necessitating proof by a single test. Rather, it is intended that any agency proposing to conduct tests according to this International Standard guarantee that if a particular test could be and were to be carried out then their equipment would meet the requirements. This proof would be based on reasonable deductions from existing data, such as the results of partial tests.

On the basis of studies carried out by technical experts, no significant difference has been identified between the characteristics of the load transducer when measuring using static as opposed to dynamic calibration methods. This new edition helps to define the dynamic calibration method for force and moment data channels, in accordance with the current knowledge base and studies available.

The temperature of the anthropomorphic test device (ATD) used in a collision test needs to be monitored to confirm that it has been used within the acceptable temperature range prescribed for the whole ATD or body segment. The objective is to prevent temperature from being a variable that will influence the ATD response. The actual ATD temperature can be influenced by various factors, including ambient air, high-speed photography lighting, sunshine, heat dissipation from transducers and ATD in-board data acquisition systems. In order to respond to these objectives, the new edition specifies the performance requirements for the ATD temperature measurement.

To summarize, this International Standard enables users of impact test results to call up a set of relevant instrumentation requirements by merely specifying ISO 6487. Their test agency then has the primary responsibility for ensuring that the ISO 6487 requirements are met by their instrumentation system. The evidence on which they have based this proof assessment will be available to the user on request. In this way, fixed requirements, guaranteeing the suitability of the instrumentation for impact testing, can be combined with flexible methods of demonstrating compliance with those requirements.

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Road vehicles — Measurement techniques in impact tests — Instrumentation

1 Scope

This International Standard gives requirements and recommendations for measurement techniques involving the instrumentation used in impact tests carried out on road vehicles. Its requirements are aimed at facilitating comparisons between results obtained by different testing laboratories, while its recommendations will assist such laboratories in meeting those requirements. It is applicable to instrumentation including that used in the impact testing of vehicle subassemblies. It does not include optical methods, which are the subject of ISO 8721.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2041, *Mechanical vibration, shock and condition monitoring — Vocabulary*

ISO 3784, *Road vehicles — Measurement of impact velocity in collision tests*

ISO 4130, *Road vehicles — Three-dimensional reference system and fiducial marks — Definitions*

ISO/TR 27957, *Road vehicles — Temperature measurement in anthropomorphic test devices — Definition of the temperature sensor locations*

SAE J211-1:2007, *Instrumentation for impact test — Part 1: Electronic instrumentation*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 2041 and the following apply.

3.1

data channel

all the instrumentation from, and including, a single transducer (or multiple transducers, the outputs of which are combined in some specified way) to, and including, any analysis procedures that may alter the frequency content or the amplitude content of data

3.2

transducer

first device in a data channel used to convert a physical quantity to be measured into a second quantity (such as an electrical voltage), which can be processed by the remainder of the channel

3.3
channel amplitude class
CAC

designation for a data channel that meets certain amplitude characteristics as specified by this International Standard

NOTE The CAC number is numerically equal to the upper limit of the measurement range which is equivalent to data channel full scale.

3.4
channel frequency class
CFC

frequency class designated by a number indicating that the channel frequency response lies within certain limits

NOTE CFC XXX defines the frequency class with XXX = Frequency F_H in hertz.

3.5
calibration value

mean value measured and read during calibration of a data channel

3.6
sensitivity

ratio of the output signal (in equivalent physical units) to the input signal (physical excitation) when an excitation is applied to the transducer

EXAMPLE 10,24 mV/g/V for a strain gauge accelerometer.

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3.7
sensitivity coefficient

slope of the straight line representing the best fit to the calibration values, determined by the method of least squares within the channel amplitude class (CAC)

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NOTE Specific sensors, such as seat belt sensors, torque sensors and multi-axial force sensors, may require a specific calibration procedure.

3.8
calibration factor of a data channel

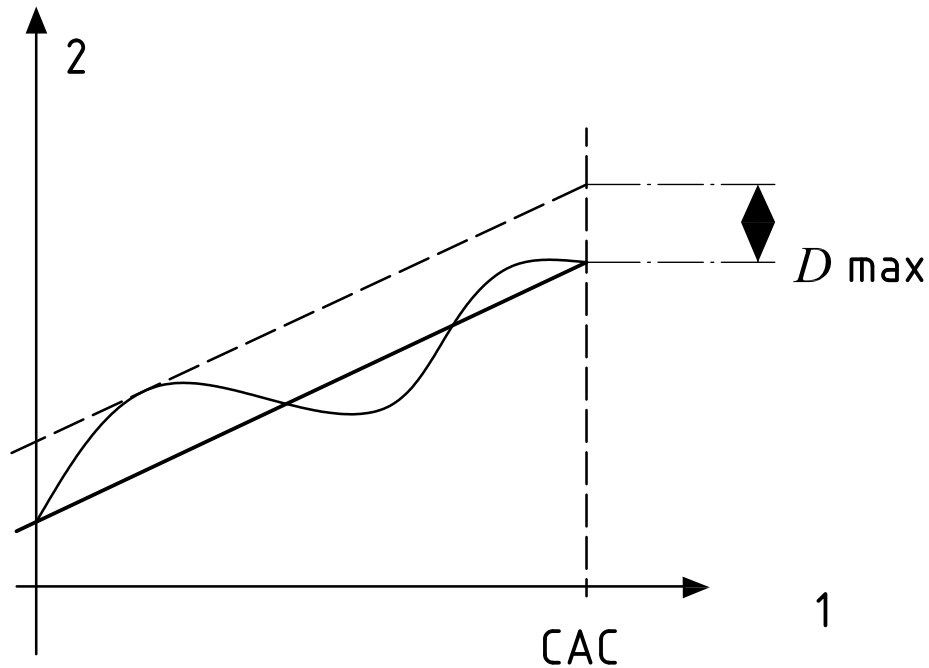
arithmetic mean of the sensitivity coefficients evaluated over frequencies evenly spaced on a logarithmic scale between F_L and $F_H/2,5$

NOTE See Figures 2 and 3.

3.9
non-linearity

ratio of the maximum difference (D_{max}) between the calibration value and the value read from the best approximation of calibration values (see 3.5) expressed as a percentage of the channel amplitude class (CAC)

NOTE See Figure 1 and 4.5.4.

**Key**

1 input signal

2 output signal

Non-linearity = $D_{\max}/\text{CAC} * 100$

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Figure 1 — Non-linearity

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3.10**transverse sensitivity of a rectilinear transducer**

sensitivity to excitation in a nominal direction perpendicular to its sensitive axis

NOTE 1 The transverse sensitivity of a rectilinear transducer is usually a function of the nominal direction of the axis chosen.

NOTE 2 The cross-sensitivity of force and bending moment transducers are complicated by the complexity of loading cases. At time of publication, this situation had yet to be resolved.

3.11**transverse sensitivity ratio of a rectilinear transducer**

ratio of the transverse sensitivity of a rectilinear transducer to its sensitivity along its sensitive axis

NOTE The cross-sensitivity of force and bending moment transducers are complicated by the complexity of loading cases. At time of publication, this situation had yet to be resolved.

3.12**phase delay time of a data channel**

time equal to the phase delay, expressed in radians, of a sinusoidal signal, divided by the angular frequency of that signal, and expressed in radians per second

3.13**environment**

aggregate, at a given moment, of all external conditions and influences to which the data channel is subject

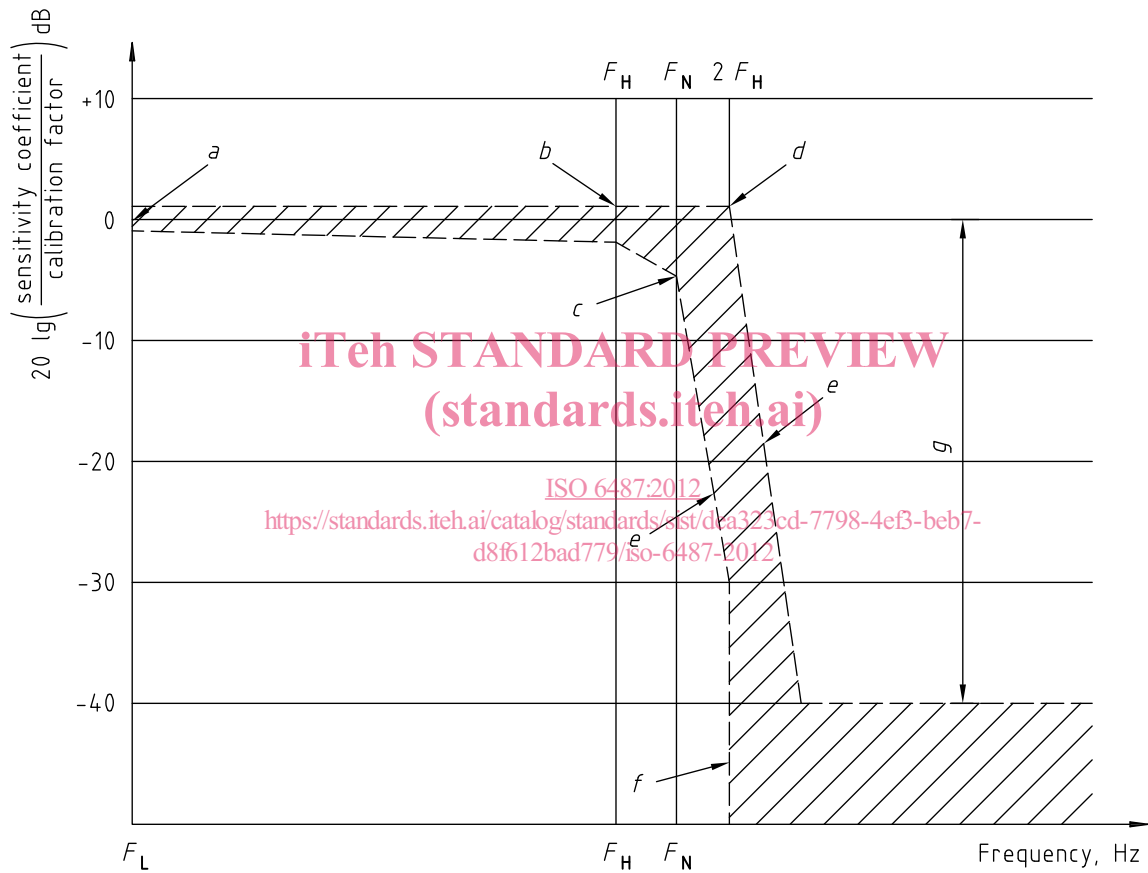
4 Performance requirements

4.1 CFC specifications and performance requirements

The absolute value of the non-linearity of a data channel at any frequency (except if data channel is calibrated against only one point) in the CFC (channel frequency class) shall be less than or equal to 2,5 % of the value of the CAC over the whole measurement range.

The frequency response of a data channel shall lie within the limiting curves given in Figure 2 for CFCs 1 000 and 600. For CFCs 180 and 60, the frequency response of a data channel shall lie within the limiting curves given in Figure 3. The zero decibels line is defined by the calibration factor.

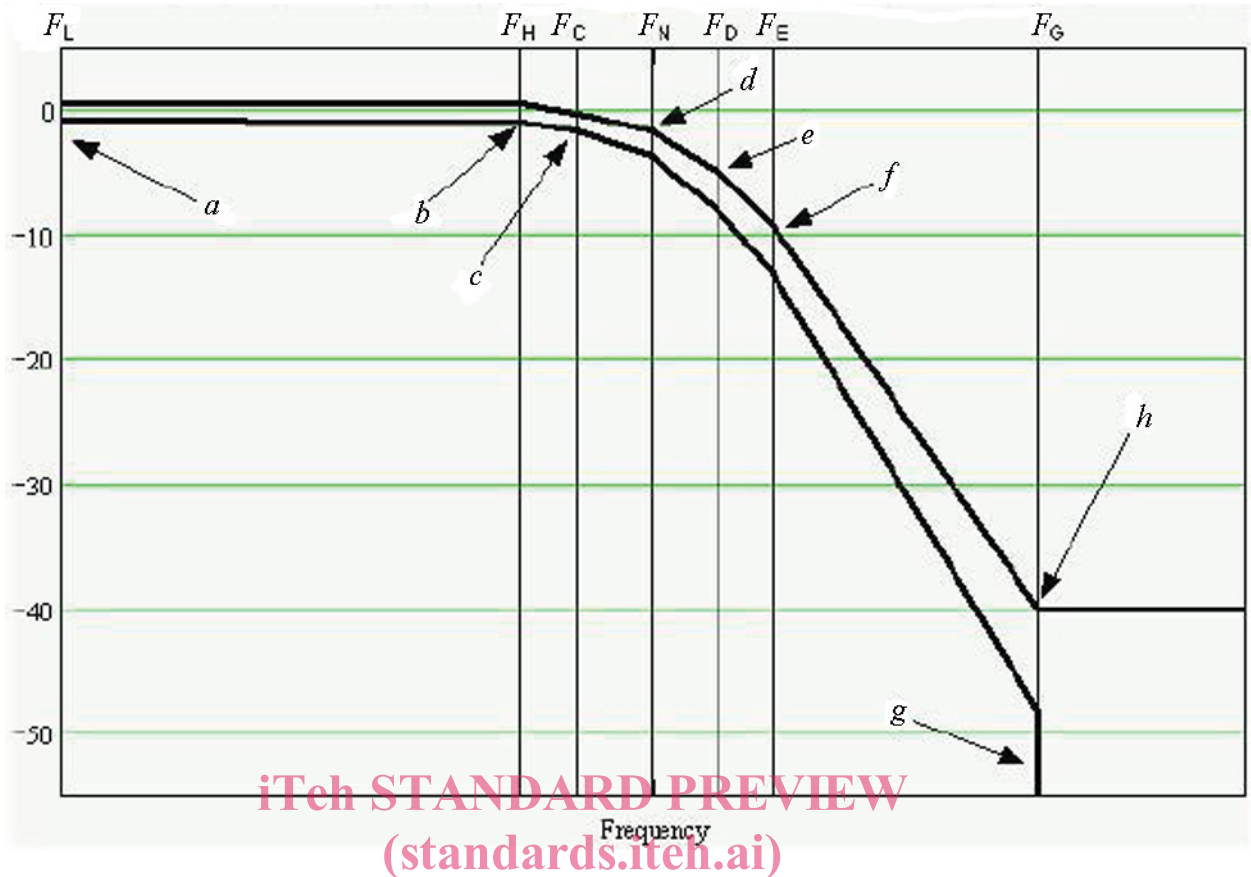
NOTE For CFCs 180 and 60 the filtering algorithm given in Annex A addresses this requirement.



| Logarithmic scale | |
|-------------------|----------------|
| <i>a</i> | ± 0,5 dB |
| <i>b</i> | + 0,5; - 1 dB |
| <i>c</i> | + 0,5; - 4 dB |
| <i>d</i> | + 0,5 dB |
| <i>e</i> | - 30 dB/octave |
| <i>f</i> | - ∞ |
| <i>g</i> | - 40 dB |

| CFC | F_L Hz | F_H Hz | F_N Hz |
|-------|-------------|-------------|-------------|
| 1 000 | ≤ 0,1 | 1 000 | 1 650 |
| 600 | ≤ 0,1 | 600 | 1 000 |

Figure 2 — Frequency response limits — CFC 1 000 and CFC 600



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| Logarithmic scale | |
|-------------------|------------------|
| <i>a</i> | ± 0,5 dB |
| <i>b</i> | + 0,5; - 1 dB |
| <i>c</i> | + 0,3; - 1,8 dB |
| <i>d</i> | - 1,8; - 3,8 dB |
| <i>e</i> | - 5,2; - 8,2 dB |
| <i>f</i> | - 9,2; - 13,2 dB |
| <i>g</i> | - ∞ |
| <i>h</i> | - 40; - 48,3 dB |

| CFC | F_L Hz | F_H Hz | F_C Hz | F_N Hz | F_D Hz | F_E Hz | F_G Hz |
|-----|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| 180 | ≤ 0,1 | 180 | 225 | 300 | 390 | 480 | 1310 |
| 60 | ≤ 0,1 | 60 | 75 | 100 | 130 | 160 | 452 |

Figure 3 — Frequency response limits — CFC 180 and CFC 60

4.2 Phase delay time of a data channel

The phase delay time of a data channel between its input and output shall be determined; it shall not vary by more than $1/(10 F_H)$ s between $0,03 F_H$ and F_H .

4.3 Time

4.3.1 Timebase

Time reference system of DAS shall ensure that timebase is a minimum of 0,01s with an accuracy equal or better than 1%.