



Designation: D 4047 – 00

An American National Standard



Designation: 149/93

Standard Test Method for Phosphorus in Lubricating Oils and Additives by Quinoline Phosphomolybdate Method¹

This standard is issued under the fixed designation D 4047; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This test method covers the determination of 0.005 to 10.0 mass % phosphorus in unused lubricating oil and additive concentrates. There is no reason to doubt its applicability to filtered, used lubricating oils, but no systematic study of this application has been made.

1.2 The test method is applicable to samples containing any of the phosphorus compounds in normal use.

NOTE 1—This test method extends the scope of the previous version of IP 149 and replaces IP 148 and the previous version of IP 149 as a referee method.

1.3 The preferred units are acceptable metric units.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see 6.9.

2. Referenced Documents

2.1 ASTM Standards:

D 1193 Specification for Reagent Water²

D 6299 Practice for Applying Statistical Quality Assurance Techniques to Evaluate Analytical Measurement System Performance³

2.2 IP Standard:

IP 148 Test Method for Phosphorous in Lubricating Oils and Additives⁴

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.03 on Elemental Analysis.

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² *Annual Book of ASTM Standards*, Vol 11.01.

³ *Annual Book of ASTM Standards*, Vol 05.03.

⁴ Available from the Institute of Petroleum, 61 New Cavendish Street, London, W1M 8AR.

3. Summary of Test Method

3.1 Additive concentrates are diluted with phosphorus-free white oil to produce a working blend.

3.2 The sample is ignited with excess of zinc oxide whereby phosphorus is converted to phosphate. The residue is dissolved in hydrochloric acid and any sulfide formed is oxidized with potassium bromate. Phosphorus is then precipitated as quinoline phosphomolybdate and determined volumetrically by addition of excess standard alkali and back titration with standard acid.

4. Significance and Use

4.1 Knowledge of the phosphorus content, and thus the phosphorus-containing additives, in a lubricating oil or additive can be used to predict performance characteristics.

5. Apparatus

5.1 *Silica Crucibles*, 40-mm internal diameter at the top and 40 mm in height. The internal surface should be smooth and free from pitting.

5.2 *Muffle Furnace*, capable of maintaining a temperature of approximately 700°C, and fitted with ports to allow air circulation.

5.3 *Beakers*, 25-mL capacity.

6. Reagents and Materials

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.⁵ Other grades may be

⁵ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopoeia and National Formulary*, U.S. Pharmacopoeial Convention, Inc. (USPC), Rockville, MD.

used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined by Type II or Type III of Specification D 1193.

6.3 *Hydrochloric Acid*, approximately 1 *N* reagent solution.

6.4 *Hydrochloric Acid* (36 mass %)—Concentrated hydrochloric acid (HCl).

6.5 *Hydrochloride Acid*, (0.1 *N*)—Hydrochloric acid (HCl) accurately standardized.

6.6 *Mixed Indicator*—Mix 2 volumes of phenolphthalein solution with 3 volumes of thymol blue solution.

6.7 *Phenolphthalein Solution*, (1 g/L in 95 % volume ethanol).

6.8 *Potassium Bromate* (KBrO₃), solid.

6.9 *Quinoline* (**Warning**—Quinoline has a high toxic acute systemic rating.)—Redistilled synthetic or, if this is unobtainable, quinoline freshly distilled from the technical product. Collect the colorless distillate in the boiling range from 232 to 238°C. Store the quinoline in an amber bottle in the dark.

6.10 *Quinoline Hydrochloride Solution*—Dissolve 20 mL of quinoline in 800 mL of hot water acidified with 25 mL of concentrated HCl; add a little paper pulp, cool, filter, and make up to 1 L with water. This solution is stable for about 1 month.

6.11 *Sodium Hydroxide Solution* (0.1 *M*)—Sodium hydroxide (NaOH) accurately standardized.

6.12 *Sodium Molybdate Solution*—Dissolve 10 g of sodium hydroxide (NaOH) and 18 g of ammonia-free molybdenum trioxide in 200 mL of water and filter the solution.

NOTE 2—To avoid high blanks caused by silicate interference with alkaline reagents, including sodium molybdate solution, store in polythene containers.

6.13 *Thymol Blue Solution* (1 g/L) in 95 % volume ethanol.

6.14 *Zinc Oxide* (ZnO), finely divided.

7. Blending Procedure

7.1 Samples having a phosphorus content greater than 0.3 mass % should be blended in white oil to give a phosphorus content in the range of 0.1 to 0.3 mass %.

7.2 Calculate the mass of sample for a 10-g blend as follows:

$$A = 2/P \tag{1}$$

where:

P = approximate percent phosphorus in the sample, and

A = grams of sample required for a 10-g blend.

7.3 Calculate the mass of white oil for a 10-g blend as follows:

$$B = 10 - A \tag{2}$$

where:

B = mass of white oil, g.

7.4 Weigh a quantity of sample *A* ± 0.01 g into a 25-mL beaker.

7.5 Weigh into the same beaker *B* g of white oil.

7.6 Mix the sample and white oil thoroughly by stirring and warming to approximately 50°C.

8. Procedure

8.1 For additive concentrates, weigh into a crucible 1 g of the homogenized blend prepared in 7.6.

8.2 For lubricating oils, weigh into a crucible 3 g of sample or smaller amount estimated to contain not more than 3 g of phosphorus. The amount of sample to be taken is indicated in Table 1.

8.3 Cover the sample with 8 g of zinc oxide and level the surface. Apply heat from a Meker burner to the surface until the zinc oxide becomes red hot; then gently heat the crucible from below with a small bunsen flame so that the oil burns off very gently. Finally, when no more vapor is evolved, ignite strongly and transfer to a muffle furnace at 700°C to burn off residual carbon.

8.4 Allow the crucible to cool and carefully transfer its contents to a 600-mL beaker (Note 3), completing the transfer with a jet of water from a wash bottle. Add about 50 mL of water to the contents of the beaker and rinse the crucible with a few millilitres of concentrated HCl. Add the acid rinsing to the beaker and then sufficient concentrated HCl to bring the total volume of acid added to 23 mL.

8.5 Heat the contents of the beaker until all the ZnO is dissolved, then boil until all hydrogen sulfide has been expelled from the solution (test with lead acetate paper). Allow to cool slightly, add 30 to 50 mg of KBrO₃, and boil until all free bromine has been expelled from the solution (test with fluorescein paper).

NOTE 3—Glass apparatus should have good resistance to alkali. Do not use scratched or etched beakers for the precipitation of quinoline phosphomolybdate.

8.6 Dilute the liquid to a volume of about 150 mL with water, add 30 mL of concentrated HCl and 30 mL of sodium molybdate solution, rinsing the sides of the beaker with a little water after each addition. Place the beaker on the hot plate and bring the liquid to the boil. Add a few drops of quinoline hydrochloride reagent from a coarse-tipped buret or pipet, swirling during the addition.

8.7 Bring to the boil again and add 2 mL of the reagent dropwise with swirling. To the gently boiling liquid add the reagent in 2-mL increments until a total of 24 mL has been added, swirling during the addition. Stand the beaker on the edge of the hot plate or on a boiling water bath for 15 min for the precipitate to settle. Cool to room temperature.

8.8 Prepare a paper pulp pad (Note 4) in a funnel fitted with a porcelain filter disk and tamp down well. Decant the clear supernatant liquid through the filter with applied suction and

TABLE 1 Amount of Sample

Phosphorus Content, mass %	Approximate Mass of Sample, g	Approximate Volume of 0.1 <i>M</i> NaOH solution required	
		P% <i>m</i>	mL
0.005 to 0.10	3	0.005	1.3
		0.010	2.5
		0.05	13
		0.10	25
Above 0.10 to 0.30		0.10	8
		0.20	17
		0.30	25