

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Hand-held motor-operated electric tools – Safety –
Part 2-3: Particular requirements for grinders, polishers and disk-type sanders**

**Outils électroportatifs à moteur – Sécurité –
Partie 2-3: Règles particulières pour les meuleuses, lustreuses et ponceuses du
type à disque**

[IEC 60745-2-3:2006](#)

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**HAND-HELD MOTOR-OPERATED ELECTRIC TOOLS –
SAFETY –****Part 2-3: Particular requirements for grinders,
polishers and disk-type sanders**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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This consolidated version of the official IEC Standard and its amendments has been prepared for user convenience.

IEC 60745-2-3 edition 2.2 contains the second edition (2006) [documents 61F/624/FDIS and 61F/634/RVD], its amendment 1 (2010) [documents 116/53/FDIS and 116/56/RVD], its corrigendum of February 2011, and its amendment 2 (2012) [documents 116/89/FDIS and 116/95/RVD].

A vertical line in the margin shows where the base publication has been modified by amendments 1 and 2. Additions and deletions are displayed in red, with deletions being struck through.

International Standard IEC 60745-2-3 has been prepared by subcommittee 61F: Safety of hand-held motor-operated electric tools, of IEC technical committee 61: Safety of household and similar electrical appliances.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part 2 is to be used in conjunction with the latest edition of IEC 60745-1, *Hand-held motor-operated electric tools – Safety – Part 1: General requirements*, and its amendments. It was established on the basis of the third edition (2001) of that standard.

NOTE 1 When “Part 1” is mentioned in this standard, it refers to IEC 60745-1.

This part 2 supplements or modifies the corresponding clauses of IEC 60745-1, so as to convert that publication into the IEC standard: Safety for grinders, polishers and disk-type sanders.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states “addition”, “modification” or “replacement”, the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- additional annexes are lettered AA, BB, etc.

NOTE 3 In this standard, the following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in smaller roman type.

Words in **bold** in the text are defined in Clause 3. When a definition concerns an adjective, the adjective and the associated noun are also in bold.

IEC 60745 consists of the following parts, under the general title *Hand-held motor-operated electric tools – Safety*:

- Part 1: General requirements
- Part 2-1: Particular requirements for drills and impact drills
- Part 2-2: Particular requirements for screwdrivers and impact wrenches
- Part 2-3: Particular requirements for grinders, polishers and disk-type sanders
- Part 2-4: Particular requirements for sanders and polishers other than disk type
- Part 2-5: Particular requirements for circular saws and circular knives
- Part 2-6: Particular requirements for hammers
- Part 2-7: Particular requirements for spray guns for non-flammable liquids
- Part 2-8: Particular requirements for shears and nibblers
- Part 2-9: Particular requirements for tappers
- Part 2-11: Particular requirements for reciprocating saws (jig and sabre saws)
- Part 2-12: Particular requirements for concrete vibrators
- Part 2-13: Particular requirements for chain saws
- Part 2-14: Particular requirements for planers
- Part 2-15: Particular requirements for hedge trimmers and grass shears
- Part 2-16: Particular requirements for tackers
- Part 2-17: Particular requirements for routers and trimmers
- Part 2-18: Particular requirements for strapping tools

- Part 2-19: Particular requirements for jointers
- Part 2-20: Particular requirements for band saws
- Part 2-21: Particular requirements for drain cleaners

The amendment modifies the present part 2-3 to ensure its conformity with the fourth edition (2006) of IEC 60745-1, *Hand-held motor-operated electric tools – Safety – Part 1: General requirements*.

The committee has decided that the contents of the base publication and its amendments will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
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HAND-HELD MOTOR-OPERATED ELECTRIC TOOLS – SAFETY –

Part 2-3: Particular requirements for grinders, polishers and disk-type sanders

1 Scope

~~This clause of Part 1 is applicable, except as follows:~~

~~1.1 Addition:~~

~~This standard applies to grinders, with a rated speed not exceeding a peripheral speed of the accessory of 80 m/s at rated capacity, polishers and disk-type sanders, including angle, straight and vertical. This standard applies to tools with a rated capacity not exceeding 230 mm.~~

~~This standard does not apply to random-orbit polishers and random-orbit sanders. These are covered by IEC 60745-2-4.~~

This clause of Part 1 is applicable, except as follows:

Addition:

This standard applies to grinders, polishers and disk-type sanders, including angle, straight and vertical tools, with a rated capacity not exceeding 230 mm. For grinders, the rated speed does not exceed a peripheral speed of the accessory of 80 m/s at rated capacity.

This standard does not apply to dedicated cut-off machines which are covered by IEC 60745-2-22.

This standard does not apply to random-orbit polishers and random-orbit sanders which are covered by IEC 60745-2-4.

This standard does not apply to die grinders utilizing collets or chucks for mounting threaded cones and mandrel mounted wheels which are covered by IEC 60745-2-23.

2 Normative references

This clause of Part 1 is applicable except as follows:

Addition:

ISO 603-12:1999, *Bonded abrasive products – Dimensions – Part 12: Grinding wheels for deburring and fettling on a straight grinder*

ISO 603-14:1999, *Bonded abrasive products – Dimensions – Part 14: Grinding wheels for deburring and fettling/snagging on an angle grinder*

ISO 603-16:1999, *Bonded abrasive products – Dimensions – Part 16: Grinding wheels for cutting-off on hand held power tools*

~~ANSI B7.1:2000, Safety Requirements for the Use, Care and Protection of Abrasive Wheels~~

~~ANSI B74.2:2003, Specifications for Shapes and Sizes of Grinding Wheels, and for Shapes, Sizes and Identification of Mounted Wheels~~

3 Terms and definitions

This clause of Part 1 is applicable, except as follows:

3.101

blotter

thin piece of an easily compressible material, between the abrasive product and flange

3.102

disk-type sander

tool, constructed like a grinder, intended for sanding

3.102.1

angle disk-type sander

tool with the rotating spindle at a right angle to the motor shaft, intended for lateral sanding

3.102.2

straight disk-type sander

tool with the rotating spindle in-line with the motor shaft, intended for peripheral or lateral sanding

3.102.3

vertical disk-type sander

tool with the rotating spindle in-line with the motor shaft, intended for lateral sanding

3.103

flange

collar, disc or plate between or against which wheels are mounted

3.103.1

unrecessed flange

flange fixed to the machine spindle having an unrecessed flat surface against which a threaded hole abrasive product is screwed, e.g. a cup wheel, a cone or a plug

3.103.2

recessed flange

flange fixed to the machine spindle having a recessed flat surface

3.103.3

flange outside diameter

outside diameter of the contact surface of a flange

3.103.4

backing flange

contacts and provides support to the back side of the wheel and is located on the spindle between wheel and tool

3.103.5

locking flange

supports the front side of the wheel and secures and clamps the wheel to the spindle and the backing flange

**3.104
grinder**

tool driving a rotating spindle on which a bonded abrasive product is mounted

**3.104.1
angle grinder**

tool with the rotating spindle at a right angle to the motor shaft, intended for peripheral and lateral grinding

**3.104.2
straight grinder**

tool with the rotating spindle in-line with the motor shaft, ~~either~~ equipped with an abrasive wheel intended for peripheral grinding, ~~or but not~~ equipped with a collet or chuck ~~intended for use with mounted wheels, points or burrs~~

**3.104.3
vertical grinder**

tool with the rotating spindle in-line with the motor shaft, intended for ~~peripheral and~~ lateral grinding

**3.105
~~mounted wheels~~**

~~various shapes and sizes that may be either organic or inorganic bonded abrasives and are mounted on a mandrel or threaded onto a mandrel~~

~~threaded wheels~~

~~organic or inorganic bonded abrasives of various types provided with a threaded insert for direct mounting to the grinder spindle~~

**3.106
polisher**

tool equipped with a rotating disk or pad intended for polishing

**3.106.1
angle polisher**

tool with the rotating spindle at a right angle to the motor shaft, intended for peripheral and lateral polishing

**3.106.2
straight polisher**

tool with the rotating spindle in-line with the motor shaft, intended for peripheral polishing

**3.106.3
vertical polisher**

tool with the rotating spindle in-line with the motor shaft, intended for lateral polishing

**3.107
rated capacity**

maximum diameter of the rotating accessory to be fitted on the tool as recommended by the manufacturer's instruction

**3.108
~~rated speed~~**

~~maximum attainable speed, with any recommended accessory installed, at rated voltage or at the upper limit of the rated voltage range designated by the manufacturer~~

rated speed

maximum attainable speed as designated by the manufacturer, with any recommended accessory installed, at rated voltage or at the upper limit of the rated voltage range

3.109

wheel guard

device which partly encloses the abrasive wheel and gives protection to the operator

3.110

wheel types

wheels for different applications in accordance with ISO 603-12, ISO 603-14, ISO 603-16 or ANSI B-7.1 74.2

3.111

minor fragment

particles less than 1/16 of the mass of the abrasive wheel

4 General requirements

This clause of Part 1 is applicable.

5 General conditions for the tests

This clause of Part 1 is applicable.

6 Void

7 Classification


This clause of Part 1 is applicable.

8 Marking and instructions

This clause of Part 1 is applicable, except as follows:

~~8.1 Addition:~~

~~Tools shall also be marked with:~~


- ~~— rated speed in revolutions per minute. Tools designed for operation at more than one rated speed shall be marked with the rated speed for each of the speed settings in such a way that it is clear which speed corresponds with each of the settings;~~
- ~~— rated capacity in mm;~~
- ~~— indication of direction of rotation of the spindle. This shall be indicated by an arrow, raised or sunk, or by any other means no less visible and indelible;~~
- ~~— tools provided with a threaded spindle shall be marked with spindle thread size;~~
- ~~—  **WARNING** Always wear eye protection” or the sign M004 of ISO 7010⁴.~~

8.1 Addition:

Tools shall also be marked with:

- rated speed in revolutions per minute;
- rated capacity in mm;

⁴The future safety sign M004 is currently in DIS stage as ISO 7010:2003/DAMd6.

- tools provided with a threaded spindle shall be marked with the spindle thread size;
- “ **WARNING** Always wear eye protection” or sign M004 of ISO 7010 or the following safety sign:



The eye protection symbol may be modified by adding other personal protective equipment such as ear protection, dust mask, etc.

8.6 Addition:

n.....rated speed

~~8.12.1 Addition:~~

~~For the following safety instructions specified in 8.12.1.101 to 8.12.1.107, the terms like grinding/grinder, sanding/sander, wire brushing/wire brush, polishing/polisher or cutting-off/cut-off tool, are selected as recommended by the manufacturer. These terms in the warnings and headings must be consistently used or deleted based on the selected operations. The “and”/“or” conjunctions may be used as appropriate.~~

~~If the power tool is recommended only for one of the listed operations, the heading of that section is to be used for all warnings.~~

8.12.1 Addition:

For the following safety instructions specified in 8.12.1.101 to 8.12.1.107, terms such as grinding/grinder, sanding/sander, wire brushing/wire brush, polishing/polisher or cutting-off/cut-off tool are selected as recommended by the manufacturer. These terms in the warnings and headings shall be consistently used or deleted based on the selected operations. The “and”/“or” conjunctions may be used as appropriate.

If the power tool is recommended only for one of the listed operations, the heading of that section is to be used for all warnings.

8.12.1.101 Safety instructions for all operations

Safety Warnings Common for Grinding, Sanding, Wire Brushing, Polishing or Abrasive Cutting-Off Operations:

NOTE In the above heading, those operations not applicable may be omitted.

- This power tool is intended to function as a grinder, sander, wire brush, polisher or cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.**

NOTE List only those operations that are recommended.

- ~~Operations such as grinding, sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.~~

~~NOTE List only those operations that were not included in the first warning. If all listed operations are recommended, then this warning may be omitted but all subsequent warnings must be given without an exclusion.~~

Operations such as grinding, sanding, wire brushing, polishing or cutting-off are not recommended to be performed with this power tool. Operations for which the power tool was not designed may create a hazard and cause personal injury.

NOTE List only those operations that were not included in the first warning. If all listed operations are recommended, then this warning may be omitted, but all subsequent warnings are to be given without exclusion.

- c) **Do not use accessories which are not specifically designed and recommended by the tool manufacturer.** *Just because the accessory can be attached to your power tool, it does not assure safe operation.*
- d) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** *Accessories running faster than their rated speed can break and fly apart.*
- e) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** *Incorrectly sized accessories cannot be adequately guarded or controlled.*

- f) ~~**The arbour size of wheels, flanges, backing pads or any other accessory must properly fit the spindle of the power tool.** *Accessories with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control*~~

Threaded mounting of accessories must match the grinder spindle thread. For accessories mounted by flanges, the arbour hole of the accessory must fit the locating diameter of the flange. *Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.*

- g) **Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheels for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.**
- h) **Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments.** *The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.*
- i) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.**

- j) ~~**Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** *Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.*~~

NOTE—The above warning may be omitted if polishing is the only recommended operation.

Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. *Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*

NOTE The above warning may be omitted if polishing or sanding are the only recommended operations.

- k) **Position the cord clear of the spinning accessory.** *If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.*
- l) **Never lay the power tool down until the accessory has come to a complete stop.** *The spinning accessory may grab the surface and pull the power tool out of your control.*
- m) **Do not run the power tool while carrying it at your side.** *Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.*