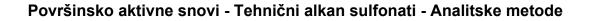


## SLOVENSKI STANDARD SIST ISO 893:1995

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Surface active agents -- Technical alkane sulfonates -- Methods of analysis

Agents de surface -- Alcanesulfonates techniques -- Méthode d'analyse

Ta slovenski standard je istoveten z: ISO 893:1989

<u>SIST ISO 893:1995</u> https://standards.iteh.ai/catalog/standards/sist/1e4228b3-8083-49de-a0c9-445d555a7fc1/sist-iso-893-1995

<u>ICS:</u>

71.100.40 Površinsko aktivna sredstva Surface active agents

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## INTERNATIONAL STANDARD

ISO 893

Second edition 1989-11-15

# Surface active agents — Technical alkane sulfonates — Methods of analysis

## iTeh Sagents de surface Alcanesulfonates techniques – Méthode d'analyse (standards.iteh.ai)

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Reference number ISO 893 : 1989 (E)

#### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for approval before their acceptance as International Standards by the ISO Council. They are approved in accordance/with ISO procedures requiring at/ least 75 % approval by the member bodies voting.

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International Standard ISO 893 was prepared by Technical Committee ISO/TC 91, Surface active agents. SIST ISO 893:1995

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28b3-8083-49de-a0c9https://standards. This second edition cancels and replaces the first edition (ISO 893 : 1978), of which it constitutes a minor revision.

Annexes A and B of this International Standard are for information only.

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#### Introduction

Alkane sulfonates have the general formula

 $\mathbf{R} - (SO_3 \mathbf{R}')_n$ 

where

 ${\bf R}_{}$  is a saturated aliphatic radical having a chain length of about 12 to 20 carbon atoms;

R' is an alkali metal;

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They are obtained by sulfochlorination and sulfoxidation of straight-chain paraffins free from branched-chain compounds.

SIST ISO 893:1995 They are alkali metal salts of mono- and disulfonic acids. https://standards.iteh.al/catalog/standards/sist/1e4228b3-8083-49de-a0c9-445d555a7fc1/sist-iso-893-1995 SIST ISO 893:1995

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### Surface active agents — Technical alkane sulfonates — Methods of analysis

#### Scope 1

This International Standard specifies methods of analysis of technical alkane sulfonates. It covers the following determinations:

- measurement of pH;
- determination of water content;
- determination of free alkali or free acid;
- determination of matter extractable by light petroleum;
- determination of total alkane sulfonate content;
- determination of alkane monosulfonate content;
- determination of sulfite content;
- determination of sulfate content;

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determination of chloride content.

It also sets out, in annexes:

- A: a general scheme of analysis;
- B: a method for the determination of total salts content.

This International Standard is applicable to technical alkane sulfonates in powder, paste or liquid form, free from any products extraneous to their manufacture.

#### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards listed below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 607 : 1980, Surface active agents and detergents -Methods of sample division.

445d555a7fc1/sist-isdS0 612195 1988, Surface active agents - Technical alkane sulfonates — Determination of alkane monosulfonates content by direct two-phase titration.

ISO 894 : 1977, Surface active agents - Technical sodium

ISO 1104 : 1977, Surface active agents - Technical sodium

ISO 4314 : 1977, Surface active agents - Determination of

ISO 4316 : 1977, Surface active agents — Determination of pH

**D PREV IEW** ISO 4317 : 1977, Surface active agents – Determination of

ISO 4318 : 1989, Surface active agents and soaps - Deter-

mination of water content — Azeotropic distillation method.

alkylarylsulphonates (excluding benzene derivatives)

primary alkylsulphates - Methods of analysis.

free alkalinity or free acidity - Titrimetric method.

of aqueous solutions - Potentiometric method.

water content - Karl Fischer method.

Methods of analysis.

ISO 6122 : 1978, Surface active agents - Technical alkane sulphonates - Determination of total alkane sulphonates content.

ISO 6844 : 1983, Surface active agents - Determination of mineral sulfate content - Titrimetric method.

ISO 6845 : 1989, Surface active agents - Technical alkane sulfonates - Determination of the mean relative molecular mass of the alkane monosulfonates and the alkane monosulfonate content.

#### 3 General principle<sup>1)</sup>

Dissolution of the laboratory sample in an appropriate volume of water so that the technical alkane sulfonate content is approximately 20 % (m/m) to 30 % (m/m).

From an aliquot portion of this solution, known as the diluted sample, preparation of an aqueous alcoholic solution from which the products extractable by light petroleum are isolated.

<sup>1)</sup> See the general scheme of analysis in annex A.

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On other portions of the diluted sample

- determination of total alkane sulfonate content;
- determination of alkane monosulfonate content;
- determination of sulfate content;
- determination of chloride content.

On separate test portions of the laboratory sample

- measurement of pH;
  - determination of water content;
- determination of free alkali or free acid;
- determination of sulfite content.

#### 4 Sampling

#### 4.1 Laboratory sample

Prepare and store a laboratory sample of approximately 300 g of raw product in accordance with the instructions given in ISO 607.

#### 4.2 Preparation of diluted sample

To a part of the laboratory sample so obtained  $(m_0)$ , add  $a_{SO}$  ( $s_{5.5.9}$ ) Determination of total alkane sulfonate quantity of water (m) so that the technical alkane sulfonate content is approximately 20 % (m/m) to 30 % (m/m). The diduant solution of total alkane sulfonate content tion factor, f, is given by the formula

$$f = \frac{m_0}{m_0 + m}$$

NOTE — To convert the results of the analysis into percentages by mass based on the raw material, multiply the results by the reciprocal of the dilution factor, i.e.

$$\frac{1}{f} = \frac{m_0 + m}{m_0}$$

#### 5 Methods of analysis

#### 5.1 Measurement of pH

Carry out the measurement of pH by the method specified in ISO 4316, on a 5 % (m/m) solution of the laboratory sample.

#### 5.2 Determination of water content

Depending on the amount of water in the product, carry out the determination by one of the following two methods:

a) the Karl Fischer method, applicable to products having less than 10 % (m/m) of water;

b) the azeotropic distillation method, applicable only for products containing more than 5 % (m/m) of water.

#### 5.2.1 Karl Fischer method

Carry out the determination of water content by the method specified in ISO 4317.

#### 5.2.2 Azeotropic distillation method

Carry out the determination of water content by the method specified in ISO 4318.

#### 5.3 Determination of free alkali or free acid

Carry out the determination of free alkali or free acid by the method specified in ISO 4314.

## 5.4 Determination of matter extractable by light petroleum

Carry out the determination of matter extractable by light petroleum by the method specified in 6.4 of ISO 1104 : 1977, on a test portion of 80 g, weighed to the nearest 0,05 g, of the diluted sample (see 4.2).

The combined aqueous alcoholic residue, L<sub>1</sub> (see annex A), can be used for the determination of the total salts content (see CANDAR annex B): this determination may be used to check the result obtained for the matter extractable from the raw product by (standard sight petroleum)

> Carry out the determination of total alkane sulfonate content by the method specified in ISO 6122. For a check on the result obtained, see annex B.

## **5.6** Determination of alkane monosulfonate content

Carry out the determination of alkane monosulfonate content either by the method specified in ISO 6845 or by the method specified in ISO 6121.

#### 5.7 Determination of sulfite content

Carry out the determination of sulfite content by the method specified in 6.6 of ISO 1104 : 1977, on a test portion of 10 g, weighed to the nearest 1 mg, of the laboratory sample (4.1).

#### 5.8 Determination of sulfate content

Carry out the determination of sulfate content by the method specified in ISO 6844.

#### 5.9 Determination of chloride content

Carry out the determination of chloride content by the method specified in 6.8 of ISO 894: 1977, on a test portion of 4 g to 5 g, weighed to the nearest 1 mg, of the diluted sample (see 4.2).

#### 6 Test report

The test report shall include the following particulars:

a) all information necessary for the complete identification of the sample;

b) a reference to this International Standard and to the methods used;

c) the results obtained and the units in which they have been expressed;

d) any operational details not specified in this International Standard or in the International Standards to which reference is made, and any operation regarded as optional, as well as any incidents likely to have affected the results.

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