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**Rubber, vulcanized or thermoplastic —  
Determination of stress relaxation in  
compression —**

**Part 1:  
Testing at constant temperature**

**iTeh STANDARD PREVIEW**  
*Caoutchouc vulcanisé ou thermoplastique — Détermination de la  
relaxation de contrainte en compression —  
(standards.iteh.ai)  
Partie 1: Essais à température constante*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 3384-1 was prepared by Technical Committee ISO/TC 45, *Rubber and rubber products*, Subcommittee SC 2, *Testing and analysis*.

It cancels and replaces ISO 3384:2005, which has been technically revised. In addition, the number has been changed to ISO 3384-1. ISO 3384-1 deals with the determination of relaxation in compression at constant temperature, while ISO 3384-2 gives methods for the determination of relaxation in compression combined with temperature cycling.

ISO 3384 consists of the following parts, under the general title *Rubber, vulcanized or thermoplastic — Determination of stress relaxation in compression*:

- *Part 1: Testing at constant temperature*
- *Part 2: Testing with temperature cycling*

## Introduction

When a constant strain is applied to rubber, the force necessary to maintain that strain is not constant but decreases with time; this behaviour is called “stress relaxation”. Conversely, when rubber is subjected to a constant stress, an increase in the deformation takes place with time; this behaviour is called “creep”.

The processes responsible for stress relaxation can be physical or chemical in nature, and under all normal conditions both types of process will occur simultaneously. However, at normal or low temperatures and/or short times, stress relaxation is dominated by physical processes whilst at high temperatures and/or long times chemical processes are dominant.

If the lifetime of a material is to be investigated, it can be determined using the air oven ageing test described in ISO 11346 (see the Bibliography).

In addition to the need to specify the temperatures and time intervals in a stress relaxation test, it is necessary to specify the initial stress and the previous mechanical history of the test piece since these might also influence the measured stress relaxation, particularly in rubbers containing fillers.

The most important factor in achieving good repeatability and reproducibility when making stress relaxation tests is to keep the temperature and compression constant during all measurements.

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# Rubber, vulcanized or thermoplastic — Determination of stress relaxation in compression —

## Part 1: Testing at constant temperature

**WARNING** — Persons using this part of ISO 3384 should be familiar with normal laboratory practice. This part of ISO 3384 does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user to establish appropriate safety and health practices and to ensure compliance with any national regulatory conditions.

**IMPORTANT** — Certain procedures specified in this part of ISO 3384 might involve the use or generation of substances, or the generation of waste, that could constitute a local environmental hazard. Reference should be made to appropriate documentation on safe handling and disposal after use.

### 1 Scope

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This part of ISO 3384 specifies two methods for determining the decrease in counterforce exerted by a test piece of vulcanized or thermoplastic rubber which has been compressed to a constant deformation and maintained thus at a predetermined test temperature. The counterforce can be determined either by means of a continuous-measurement system or by a discontinuous-measurement one.

Two forms of test piece are permitted: cylindrical test pieces and rings. Different shapes and sizes of test piece give different results, and comparison of results should be limited to test pieces of similar size and shape.

The use of ring test pieces is particularly suitable for the determination of stress relaxation in liquid environments.

This part of ISO 3384 deals only with testing at constant ambient or elevated temperature. Testing at temperatures below standard laboratory temperature is not specified. The methods have been used for low-temperature testing, but their reliability under these conditions is not proven.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37:2011, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188:2011, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 3601-1:2008, *Fluid power systems — O-rings — Part 1: Inside diameters, cross-sections, tolerances and designation codes*

ISO 18899:2004, *Rubber — Guide to the calibration of test equipment*

ISO 23529:2010, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

**3.1 compression stress relaxation**  
reduction in compressive force, expressed as a percentage of the initial force, which occurs with time after the application of a constant compressive strain

### 4 Principle

A test piece of vulcanized or thermoplastic rubber is compressed to a constant deformation and maintained at a predetermined test temperature. The decrease in counterforce is then measured.

**In method A**, the compression is applied and all counterforce measurements are made at the test temperature.

**In method B**, the compression is applied and all counterforce measurements are made at a standard laboratory temperature. The test pieces are stored at the test temperature.

The test can be conducted in a gaseous or a liquid environment.

The two methods, A and B, of carrying out the measurement do not give the same values of stress relaxation, and comparison of values obtained from the two methods should be avoided. The method selected for use depends on the purpose of the test. Thus, for fundamental studies and in applications where sealing at elevated temperatures is a problem, method A might be preferred, and in applications where temperature cycling from normal to an elevated temperature is a problem, method B might be preferred.

**NOTE** Other methods can be used for specific purposes, such as applying the compression at standard laboratory temperature and making all counterforce measurements at a different temperature.

### 5 Apparatus

**5.1 Compression device**, consisting of two parallel, flat, highly polished plates made from chromium-plated or stainless steel or another corrosion-resistant material, between the faces of which the test pieces are compressed. Flatness, surface roughness, parallelism and rigidity of the plates are all important.

The surfaces of the compression plates shall be ground and polished. Compression plates shall be flat and parallel and shall not undergo any distortion when the test load is applied.

**NOTE** A finish to the surface giving a roughness profile  $R_a$  (see ISO 4287) of not worse than 0,4  $\mu\text{m}$  has been found to be suitable. Such a roughness profile  $R_a$  can be obtained by grinding or polishing.

When the apparatus is assembled without a test piece, the gap between the plates shall not vary by more than  $\pm 0,01$  mm.

When the test assembly is subjected to the test load with a test piece between the plates, neither compression plate shall bend by more than 0,01 mm.

The plates shall be of sufficient size to ensure that the whole of the compressed test piece is within the area of the plates and can expand freely laterally.



For ring test pieces, the plates shall have holes of at least 2 mm diameter drilled through their centre portions to allow equalization of pressure and circulation of fluid inside the ring-shaped test piece.

It shall be possible to connect the compression device to suitable equipment for compressing the test piece to the specified compression at the specified speed and for measuring the counterforce exerted by the compressed test piece with an accuracy of 1 % of the measured value.

The device shall be capable of setting the compression and maintaining it during the whole duration of the test, and it shall be possible to keep the device in an oven at the specified test temperature. Care shall be taken to ensure that there is no loss of heat from the test piece, for example by conduction through metal parts which are connected with the outside of the oven.

**5.2 Counterforce-measuring device**, capable of measuring compression forces in the desired range with an accuracy of 1 % of the measured value.

The device may be a continuous-measurement system which monitors the test piece during the whole duration of the test, making it possible to measure the change in the counterforce with time on a continuous basis. The deformation of the test piece shall be kept within  $\pm 0,01$  mm for the duration of the test.

Alternatively, a compression-testing machine may be used to measure the counterforce at prescribed time intervals. In this case, the force necessary to cause a slight increase in the compression of the test piece is measured. This additional compression shall be as small as possible and in no case greater than a force of 1 N for balance-type machines, or greater than 0,05 mm for stress/strain-type machines, applied in either case without overshoot. The whole of the force exerted by the test piece as a result of the extra compression shall act on the force-measuring device. It shall also be possible to repeat the compression to within  $\pm 0,01$  mm from one measurement to another.

### 5.3 Test environment

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**5.3.1** For tests in gaseous media, an air oven complying with the requirements of ISO 188 shall be used. An oven meeting the requirements specified for one of the ovens used in ISO 188:2011, method A, is recommended.

**NOTE** If the testing is done in nitrogen, oxidative ageing will be eliminated and the result will be due to thermal ageing only. This may be used to simulate conditions where the product is not exposed to air, such as seals used in oil or steam.

**5.3.2** For tests in liquids, the compression device shall be totally immersed in a liquid in a bath, or a closed vessel for volatile or toxic fluids, such that free circulation of the liquid can take place through the holes in the compression plates. The liquid shall be maintained at the specified temperature by proper control of a heater and circulation of the liquid in the bath or, alternatively, by placing the liquid bath and compression device within an air oven as specified above.

**5.4 Temperature-measuring equipment**, with a sensing element of suitable precision. The temperature-sensing element shall be fitted in such a way that it accurately measures the temperature of the test piece.

## 6 Test piece

### 6.1 Test piece type and test piece preparation

#### 6.1.1 General

Test pieces shall be prepared either by moulding or in accordance with ISO 23529, by cutting from moulded sheets or products.

**NOTE** The results obtained from test pieces of different sizes are not comparable.

### 6.1.2 Cylindrical test pieces

The test piece shall be a cylindrical disc of diameter  $13 \text{ mm} \pm 0,5 \text{ mm}$  and thickness  $6,3 \text{ mm} \pm 0,3 \text{ mm}$ .

### 6.1.3 Ring test pieces

The preferred ring test piece is a ring of square cross-section cut from a flat sheet of the test material by means of rotary cutters. For a suitable machine for the preparation of small ring test pieces, see Annex A of ISO 37:2011.

The dimensions of test pieces shall be:

- thickness:  $2,0 \text{ mm} \pm 0,2 \text{ mm}$
- inner diameter:  $15,0 \text{ mm} \pm 0,2 \text{ mm}$
- radial width:  $2,0 \text{ mm} \pm 0,2 \text{ mm}$

The sheets may be prepared by moulding or from finished articles by cutting and buffing.

Alternatively, an O-ring, size code ISO 3601-1-14 × 2,65-G-N, as specified in ISO 3601-1:2008 (internal diameter 14 mm and diameter of the cross-section 2,65 mm), may be used as the standard test piece.

O-rings of other dimensions, together with seals or gaskets of other configurations, may be used as non-standard test pieces where appropriate.

NOTE Most test machines have jigs in which the test piece is compressed by screwing a compression plate down on to stops. This gives a fixed strained thickness. Test pieces within the tolerances given above will not necessarily have the required compression strain when tested in such jigs. It is important that a compression strain within the limits given in 8.3.4 and 8.4.3 be achieved by careful matching of jig and test piece.

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## 6.2 Measurement of dimensions of test pieces

The dimensions of test pieces shall be measured as specified in ISO 23529.

### 6.3 Number of test pieces

The preferred number of test pieces is three, but for routine and screening tests two test pieces are acceptable.

### 6.4 Time interval between forming and testing

The interval between forming and testing shall be in accordance with ISO 23529.

### 6.5 Conditioning of test pieces

**6.5.1** Prior to testing, the test pieces shall undergo first a thermal and then a mechanical conditioning as detailed in 6.5.2 and 6.5.3.

**6.5.2** Thermal conditioning shall be carried out by heating the test pieces at  $70 \text{ °C}$  for 3 h. Following thermal conditioning, the test pieces shall be allowed to stand for a period of not less than 16 h and not more than 48 h at standard laboratory temperature prior to mechanical conditioning or testing.

**6.5.3** Mechanical conditioning shall be carried out at one of the standard laboratory temperatures specified in ISO 23529, as follows:

Compress the test pieces to the same compression that will be used during the rest of the test and then immediately return them to zero stress; repeat this procedure to give a total of five cycles of deformation and immediate return.

Following mechanical conditioning, the test pieces shall be allowed to stand for a period of not less than 16 h and not more than 48 h at standard laboratory temperature prior to testing.

Mechanical conditioning has been found to improve test reproducibility, particularly for compounds containing substantial proportions of filler, but is not always appropriate for finished products and might therefore lead to results that are not typical of service. Such conditioning may be omitted provided thermal conditioning is still undertaken. This omission shall be mentioned in the test report.

## 7 Duration, temperature and test liquid

### 7.1 Duration of test

Unless otherwise specified, the duration of the test shall be  $(168_{-2}^0)$  h.

If intermediate times are used,  $3\text{ h}_{-10}^0$  min,  $6\text{ h}_{-20}^0$  min,  $(24_{-0,5}^0)$  h and  $(72_{-1}^0)$  h are preferred. The test period begins after the initial compression. If longer test times are used, a logarithmic time-scale shall be employed.

In method B, when compression is carried out at standard laboratory temperature, a conditioning period of 2 h (not included in the time of test) shall be allowed each time the test piece is conditioned for measurement at that temperature.

### 7.2 Temperature of exposure

The temperature of exposure shall be chosen from the list of standard temperatures in ISO 23529. Temperatures of exposure which cause rapid degradation or evaporation of the test liquid shall be avoided.

### 7.3 Immersion liquids

The test liquid shall be chosen according to the particular application, but should preferably be one of those listed in ISO 1817.

## 8 Procedure

### 8.1 Preparation

Carefully clean the operating surfaces of the compression device. When testing in a gaseous medium, apply a thin coating of a lubricant having substantially no action on the rubber.

NOTE A silicone or fluorosilicone fluid (having a kinematic viscosity of about  $0,01\text{ m}^2/\text{s}$ ) and molybdenum disulfide have been found to be suitable lubricants.

### 8.2 Thickness measurement

#### 8.2.1 Cylindrical test pieces

Measure the thickness of each test piece at the central portion with an accuracy of 0,01 mm, after thermal conditioning and before mechanical conditioning, at the chosen standard laboratory temperature, as specified in ISO 23529:2010, method A.