



Designation: D 4179 – 01

Standard Test Method for Single Pellet Crush Strength of Formed Catalyst Shapes¹

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1. Scope

1.1 This test method covers determining the resistance of formed catalysts to compressive force and is applicable to regular catalyst shapes such as tablets and spheres. Extrudates, granular materials, and other irregular shapes are specifically excluded.

1.2 This test method determines the average crush strength in the range from 0 to 50 lbf (0 to 220 N).²

1.3 The values stated in inch-pound units are to be regarded as the standard. The values in parentheses for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:

E 177 Practice for Use of the Terms Precision and Bias in ASTM Methods³

E 456 Terminology Relating to Quality and Statistics³

E 691 Practice for Conducting an Interlaboratory Study to Determine the Precision of a Test Method³

IEEE/ASTM SI 10 Standard for Use of the International System of Units (SI): The Modern Metric System²

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *tablets*—tableted cylindrical catalyst particles, either solid or hollow core, with lengths that do not vary from the mean by more than $\pm 10\%$.

3.1.2 *pellets*—any catalyst shape—tablets, spheres, or other similar configuration—that is not otherwise excluded from the scope of this test.

4. Summary of Test Method

4.1 Individual pellets taken from a representative sample are placed between two flat surfaces, subjected to a compressive load, and the force required to crush the pellet is measured. The procedure is replicated and the average of all measurements taken is determined.

5. Significance and Use

5.1 This test method is intended to provide information concerning the ability of a catalyst shape to retain physical integrity during use.

6. Apparatus

6.1 A suitable compression testing device is required, consisting of the following:

6.1.1 *Calibrated Gage*, marked for direct reading of the force in pounds (newtons). Additionally, a suitable system (mechanical, hydraulic, or pneumatic) must be provided so that the rate of force application is both uniform and controllable within specified limits.

6.1.2 *Tool Steel Anvils*, between which the sample will be crushed. The faces of the tool steel anvils shall be smooth and free from recesses or ridges that would interfere with uniform contact along the major axis of the pellet. When testing tablets or spheres, the anvils may be of any convenient size or shape as long as their length and width are greater than the corresponding dimensions of the tablet or pellet being tested (see Fig. 1).

7. Sampling

7.1 A test sample of 50 to 200 individual pieces shall be obtained from larger composites by riffing or splitting in accordance with STP 447A,⁴ (paragraph 5.12) with the aim of obtaining a representative sample that represents shape and size distribution of the larger composite. The size of the sample shall depend on the precision required and the homogeneity of the material being tested.

¹ This test method is under the jurisdiction of ASTM Committee D32 on Catalysts and is the direct responsibility of Subcommittee D 32.02 on Physical Mechanical Properties.

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² *Annual Book of ASTM Standards*, Vol 14.04.

³ *Annual Book of ASTM Standards*, Vol 14.02.

⁴ Available from ASTM International Headquarters, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428–2959, STP 447A, *Manual on Test Sieving Methods*.