

Designation: E171 – 94 (Reapproved 2007)

Standard Specification for Standard Atmospheres for Conditioning and Testing Flexible Barrier Materials¹

This standard is issued under the fixed designation E171; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification defines the standard temperature and humidity for conditioning and testing of materials at nominally ambient conditions.

1.2 There are many other temperature and humidity conditions which may be appropriately used to test end use conditions such as freezer, refrigerated or abusive storage. These need to be individually established.

1.3 Temperature and humidity alone are not sufficient to completely define a storage condition. Many other factors may be relevant (such as time, light and atmospheric pressure) which are not defined in this specification.

1.4 Only those materials which fall into the general area of flexible packaging materials are included. Many other materials which were included in earlier versions of this specification may also need a definition.

2. Referenced Documents

2.1 TAPPI Standard:

T 402 Standard Conditioning and Testing Atmospheres for

¹ This specification is under the jurisdiction of ASTM Committee F02 on Flexible Barrier Packaging and is the direct responsibility of Subcommittee F02.50 on Package Design and Development.

Current edition approved April 1, 2007. Published May 2007. Originally approved in 1960. Last previous edition approved in 2002 as E171-94 (2002). DOI: 10.1520/E0171-94R07.

Paper, Board, Pulp Handsheets, and Related Products²

3. Standard Atmospheres

3.1 Condition and test materials containing paper as follows:

Temperature: $23 \pm 1^{\circ}C (73.4 \pm 1.8^{\circ}F)$ Humidity: 50± 2 % RH

3.2 Condition and test plastic materials as follows:

Temperature:	$23 \pm 2^{\circ}C (73.4 \pm 3.6^{\circ}F)$
Humidity:	50± 5 % RH

3.3 Conditioning and testing of other materials is not within the scope of this specification.

3.4 The instruments and techniques used to measure these standard conditions of temperature and humidity must be validated. The validation process is beyond the scope of this specification.

3.5 Preconditioning may be important with some items, particularly those containing paper. In these cases, preconditioning is recommended in accordance with TAPPI T 402 at 10 to 35 % relative humidity and 22 to 40°C.

² Available from Technical Association of the Pulp and Paper Industry (TAPPI), 15 Technology Parkway South, Norcross, GA 30092, http://www.tappi.org.

ASTM International takes no position respecting the validity of any patent rights asserted in connection with any item mentioned in this standard. Users of this standard are expressly advised that determination of the validity of any such patent rights, and the risk of infringement of such rights, are entirely their own responsibility.

This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, at the address shown below.

This standard is copyrighted by ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States. Individual reprints (single or multiple copies) of this standard may be obtained by contacting ASTM at the above address or at 610-832-9585 (phone), 610-832-9555 (fax), or service@astm.org (e-mail); or through the ASTM website (www.astm.org).