



Designation: D4791 – 05^{ε1}

Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate¹

This standard is issued under the fixed designation D4791; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

^{ε1} NOTE—Information corrected editorially in Table 3 in August 2007.

1. Scope

1.1 This test method covers the determination of the percentages of flat particles, elongated particles, or flat and elongated particles in coarse aggregates.

1.2 The values stated in inch-pound units are to be regarded as the standard except in regard to sieve size and the size of aggregate, which are given in SI units in accordance with Specification E11. The SI units in parentheses are for information purposes only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C125 Terminology Relating to Concrete and Concrete Aggregates

C136 Test Method for Sieve Analysis of Fine and Coarse Aggregates

C670 Practice for Preparing Precision and Bias Statements for Test Methods for Construction Materials

C702 Practice for Reducing Samples of Aggregate to Testing Size

D75 Practice for Sampling Aggregates

E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves

3. Terminology

3.1 *Definitions:*

¹ This test method is under the jurisdiction of ASTM Committee D04 on Road and Paving Materials and is the direct responsibility of Subcommittee D04.51 on Aggregate Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.1.1 *flat and elongated particles of aggregate*—those particles having a ratio of length to thickness greater than a specified value.

3.1.2 *flat or elongated particles of aggregate*—those particles of aggregate having a ratio of width to thickness or length to width greater than a specified value (see Terminology C125).

3.1.3 *length*—maximum dimension of the particle.

3.1.4 *thickness*—maximum dimension perpendicular to the length and width.

3.1.5 *width*—maximum dimension in the plane perpendicular to the length

4. Summary of Test Method

4.1 Individual particles of aggregate of specific sieve sizes are measured to determine the ratios of width to thickness, length to width, or length to thickness.

5. Significance and Use

5.1 Flat or elongated particles of aggregates, for some construction uses, may interfere with consolidation and result in harsh, difficult to place materials.

5.2 This test method provides a means for checking compliance with specifications that limit such particles or to determine the relative shape characteristics of coarse aggregates.

6. Apparatus

6.1 The apparatus used shall be equipment suitable for testing aggregate particles for compliance with the definitions in 3.1, at the dimensional ratios desired.

6.1.1 *Proportional Caliper Device*—The proportional caliper devices illustrated in Fig. 1, Fig. 2, and Fig. 3 are examples of devices suitable for this test method. The device illustrated in Fig. 1 and Fig. 2 consists of a base plate with two fixed posts and a swinging arm mounted between them so that the openings between the arms and the posts maintain a constant ratio. The axis position can be adjusted to provide the desired ratio of opening dimensions. Fig. 1 illustrates a device on which ratios of 1:2, 1:3, 1:4, and 1:5 may be set. The device

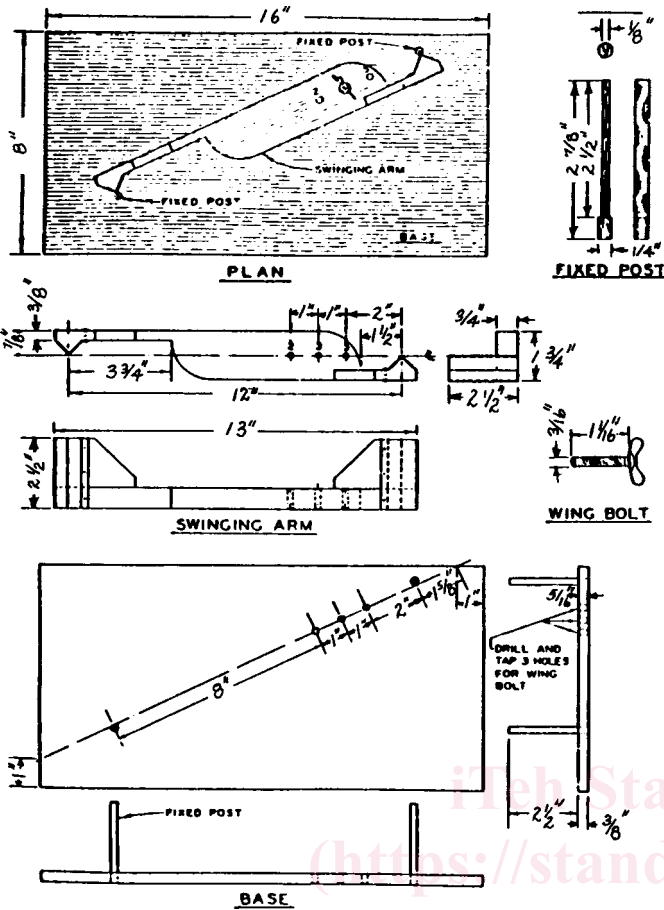
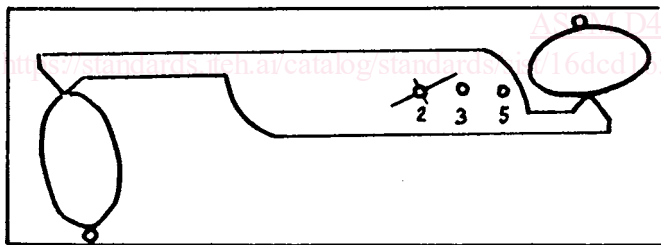
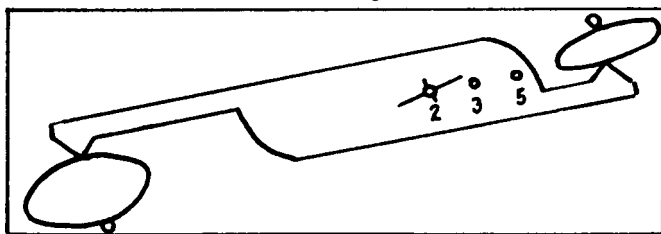


FIG. 1 Proportional Caliper

TABLE 2



a. Test for elongation



b. Test for flatness
Metric Equivalents

in.	mm	in.	mm	in.	mm
1/8	3.2	7/8	21.2	2 1/2	64.0
3/16	4.8	1	25.4	2 7/8	72.0
1/4	6.3	1 1/16	27.0	3 3/4	96.0
5/16	7.9	1 1/2	38.0	8	207.0
3/8	9.5	1 5/8	41.0	16	414.0

FIG. 2 Use of Proportional Caliper

illustrated in Fig. 3 contains several fixed posts and has the capability of measuring various ratios simultaneously.

6.1.1.1 *Verification of Ratio*—The ratio settings on the proportional caliper device shall be verified by the use of a machined block, micrometer, or other appropriate device.

6.1.2 *Balance*—The balance or scales used shall be accurate to 0.5 % of the mass of the sample.

7. Sampling

7.1 Sample the coarse aggregate in accordance with Practice D75. The mass of the field sample shall be the mass shown in Practice D75.

7.2 Thoroughly mix the sample and reduce it to an amount suitable for testing using the applicable procedures described in Practice C702. The sample for test shall be approximately the mass desired when dry and shall be the end result of the reduction. Reduction to an exact predetermined mass shall not be permitted. The mass of the test sample shall conform to the following:

Nominal Maximum Size Square Openings, mm (in.)	Minimum Mass of Test Sample, kg. (lb)
9.5 (3/8)	1 (2)
12.5 (1/2)	2 (4)
19.0 (3/4)	5 (11)
25.0 (1)	10 (22)
37.5 (1 1/2)	15 (33)
50 (2)	20 (44)
63 (2 1/2)	35 (77)
75 (3)	60 (130)
90 (3 1/2)	100 (220)
100 (4)	150 (330)
112 (4 1/2)	200 (440)
125 (5)	300 (660)
150 (6)	500 (1100)

8. Procedure

8.1 If determination by mass is required, oven dry the sample to constant mass at a temperature of 230 ± 9°F (110 ± 5°C). If determination is by particle count, drying is not necessary.

8.2 Sieve the sample to be tested in accordance with Test Method C136. Using the material retained on the 9.5 mm (3/8 in.) or 4.75 mm (No. 4), as required by the specification being used, reduce each size fraction present in the amount of 10 % or more of the original sample in accordance with Practice C702 until approximately 100 particles are obtained for each size fraction required.

8.3 *Flat Particle Test and Elongated Particle Test*—Test each of the particles in each size fraction, and place in one of three groups: (1) flat, (2) elongated, (3) neither flat nor elongated.

8.3.1 Use the proportional caliper device, positioned at the proper ratio, shown in Fig. 2, as follows:

8.3.1.1 *Flat Particle Test*—Set the larger opening equal to the particle width. The particle is flat if the thickness can be placed in the smaller opening.

8.3.1.2 *Elongated Particle Test*—Set the larger opening equal to the particle length. The particle is elongated if the width can be placed within the smaller opening.

8.3.2 After the particles have been classified into the group described in 8.3, determine the proportion of the sample in each group by either count or by mass, as required.