INTERNATIONAL STANDARD

ISO 5775-1

Sixth edition 2014-09-01

Bicycle tyres and rims —

Part 1: **Tyre designations and dimensions**

Pneumatiques et jantes pour bicyclettes — Partie 1: Désignation et cotes des pneumatiques

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 31, *Tyres, rims, and valves*, Subcommittee SC 10, *Cycle, moped, motorcycle tyres, and rims*.

ISO 5775-1:2014

This sixth edition cancels and replaces the fifth edition (ISO/5775-1:1997) which has been technically revised.

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ISO 5775 consists of the following parts, under the general title *Bicycle tyres and rims*:

- Part 1: Tyre designations and dimensions
- Part 2: Rims

Bicycle tyres and rims —

Part 1:

Tyre designations and dimensions

1 Scope

This part of ISO 5775 specifies the designations and dimensions for the following pneumatic bicycle tyres:

- "wired edge" tyres mounted on straight side or crotchet type rims;
- "beaded edge" tyres mounted on hooked bead rims.

Tubular sew-up tyres and non-pneumatic tyres are not covered by this part of ISO 5775.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

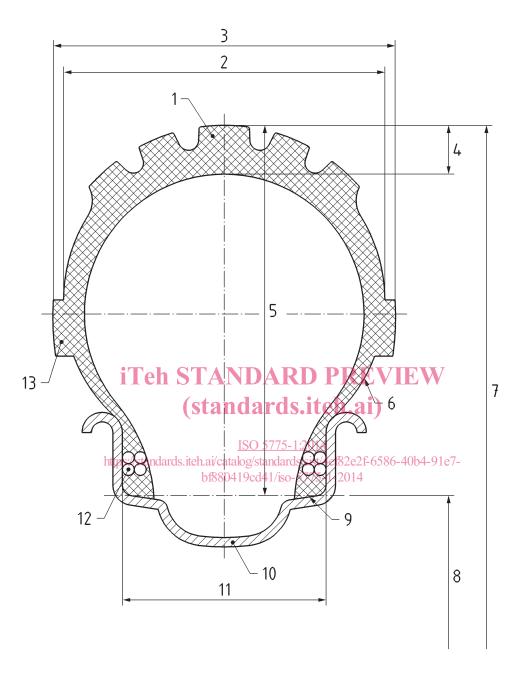
ISO 4223-1, Definitions of some terms used in the tyre industry — Part 1: Pneumatic tyres

ISO 5775-2, *Bicycle tyres and rims* — Part 2: Rims https://standards.lich.ai/catalog/standards/sist/4ef82e2f-6586-40b4-91e7-bf880419cd41/iso-5775-1-2014

3 Terms and definitions

For the purposes of this part of ISO 5775, the terms and definitions given in ISO 4223-1 apply.

4 "Wired edge" tyres mounted on straight side or crotchet type rims



Key

- 1 tread
- 2 section width (*S*)
- 3 maximum overall width (*W*)
- 4 crown thickness
- 5 section height (*H*)
- 6 side wall
- 7 maximum overall diameter (D_0)

- 8 specified rim diameter (D)
- 9 bead base
- 10 rim
- 11 measuring rim width (R_m)
- 12 steel bead wire
- 13 side wall engraving or decorative pattern

Figure 1 — Typical section of a cycle tyre showing components and nomenclature

NOTE For tyres that could be mounted on both straight side and hooked bead rims, see <u>5.4</u>.

4.1 Tyre designation

The tyre designation for straight side and crotchet type rims shall be shown on the sidewall of the tyre and shall include the marking given in 4.1.1 to 4.1.4.

4.1.1 Tyre size designation

The characteristics shall be indicated as follows:

Nominal rim diameter

4.1.1.1 Nominal section width

The nominal section width of the tyre shall be expressed in millimetres.

4.1.1.2 Tyre construction code

The tyre construction code shall be a separated dash.

NOTE Other codes will be established for new concepts of tyres.

4.1.1.3 Nominal rim diameter

The nominal rim diameter shall be expressed in millimetres.

4.1.2 Old marking (standards.iteh.ai)

To help customers in those countries where other systems of marking were used, the old marking(s) may be added in parentheses before or after the type size designation.

It is suggested that characters smaller than those used for the designation specified in <u>4.1.1</u> be adopted. See <u>Annex A</u> for correspondence between "tyre size designation" and "old markings". Sizes not included in <u>Annex A</u> shall bear the tyre size designation only.

4.1.3 Other service characteristics

- **4.1.3.1** In the case of tubeless tyres, the marking "TUBELESS" shall be shown on the tyre.
- **4.1.3.2** In the case of a preferred direction of rotation of the tyre, an arrow shall be used to indicate that direction.
- **4.1.3.3** Specific indications, if required, may be added to indicate the following:
- a) the recommended or the maximum inflation pressure, in kilopascals;
- b) other characteristics.

4.1.4 Example

A tyre having nominal section width 32 mm, nominal rim diameter 597 mm, and recommended inflation pressure of 400 kPa shall be marked as follows:

32 - 597 inflate to 400 kPa

4.2 Tyre dimensions

See Figure 1 for tread and tyre dimensions.

4.2.1 Calculation of "design tyre" dimensions

4.2.1.1 Theoretical rim width, R_{th}

The theoretical rim width, R_{th} , is equal to the product of the nominal section width, S_N , by the rim/section ratio, K_1 , as shown in Formula (1):

$$R_{\rm th} = K_1 S_{\rm N} \tag{1}$$

NOTE For tyres with $S_N \le 30$, $K_1 = 0.65$. For tyres with $S_N > 30$, $K_1 = 0.55$.

4.2.1.2 Measuring rim width, $R_{\rm m}$

The measuring rim width, $R_{\rm m}$, is the width of the existing rim nearest to the theoretical rim width, $R_{\rm th}$. See ISO 5775-2 for existing rim widths.

4.2.1.3 Design tyre section width, S

The design tyre section width, S, is the nominal section width, S_N, transferred from the theoretical rim width, R_{th}, to the measuring rim width, R_m, as shown in Formula (2):

$$S = S_{\rm n} + K_2 \left(R_{\rm m} - R_{\rm th} \right) \tag{2}$$

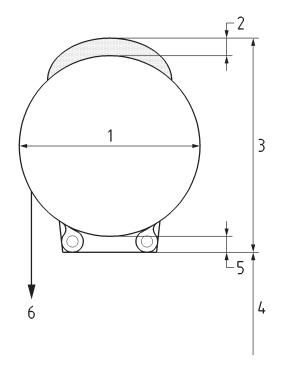
rounded to the nearest whole number. STANDARD PREVIEW

NOTE For tyres existing concepts, $K_2 = 3$ and ards. iteh.ai)

4.2.1.4 Design tyre section height, *H*

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- the nominal section width +4 mm when S_N < 28 mm;
- the nominal section width +5,5 mm when $S_N \ge 28$ mm;
- the nominal section width +6,5 mm for off-road (type D) ($S_N \ge 35$ mm).



iTeh STANDARD PREVIEW Key section width 1 (standards.iteh.ai)

- 2 additional tread thickness
- section height = section width + shift + additional tread thickness 3
- 4 seat diameter
- https://standards.iteh.ai/catalog/standards/sist/4ef82e2f-6586-40b4-91e7shift 5 bf880419cd41/iso-5775-1-2014
- round shape of the carcass

Figure 2 — Definition of the terms

4.2.1.5 Design tyre overall diameter, D_0

The design tyre overall diameter, D_0 , is the sum of the nominal rim diameter, D_r , plus twice the design tyre section height, *H*, as shown in Formula (3):

$$D_0 = D_r + 2H \tag{3}$$

Existing values of the nominal rim diameter, $D_{\rm r}$, are given in ISO 5775-2.

Calculation of maximum tyre dimensions in service 4.2.2

The calculation is for use by vehicle manufacturers in designing for tyre clearance.

4.2.2.1 Maximum overall width in service, W_{max}

The maximum overall width in service, W_{max} , is equal to the design tyre section width, S, plus a value, as shown in Table 1.

Table 1 — Maximum overall width in service

Dimensions in millimetres

Tyre type	Nominal section width	Maximum overall width in service
(see <u>4.3</u>)	$S_{ m N}$	$W_{ m max}$
	≤25	S + 1
A	$25 < S_{\rm N} \le 35$	S + 2
	>35	S + 3
D	all $S_{ m N}$	S + 8

This includes protective ribs, lettering, embellishments, manufacturing tolerances, and growth due to service.

4.2.2.2 Maximum overall diameter in service, $D_{0,\text{max}}$

The maximum overall diameter in service, $D_{0,max}$, is equal to the nominal rim diameter, D_{r} , plus twice the design tyre section height, H, plus a value as follows:

- $D_{o,max} = D_r + 2 H + 6 mm$ for type A tyres;
- $D_{o,max} = D_r + 2 H + 10 mm$ for type D tyres.

This includes manufacturing tolerances and growth due to service.

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4.2.2.3 Minimum overall width, Smir standards.iteh.ai)

The minimum overall width, S_{min} , is equal to the design tyre section width, S_{min} , plus a value, as shown in Table 2.

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Table 2 - Minimum overall-width

Dimensions in millimetres

Nominal section width	Minimum overall width
$S_{ m N}$	$\mathcal{S}_{ ext{min}}$
≤28	S - 2
>28	S - 3

4.2.3 Values

<u>Table 3</u> shows the dimensions for measuring rim width, design section width, and design section height according to <u>4.2.1</u> for nominal section widths to be used.

Table 3 — "Wired edge" tyres mounted on crotchet type rims — Design tyre dimensions

Dimensions in millimetres

Non	ninal section width	al section width Measuring rim width a Design tyre		n tyre
	$S_{ m N}$	$R_{\rm m}$	Section width	Section height
			S	Н
	16	13C	16	20
	18	13C	18	22
	20	13C	20	24
a]	For dimensions of measuring rims, see ISO 5775-2.			

Table 3 (continued)

Nominal section width	Measuring rim width a	Design tyre	
$S_{ m N}$	$R_{\rm m}$	Section width	Section height
		S	Н
23	15C	23	27
25	15C	25	29
28	17C	28	33,5
30	17C	30	35,5
32	17C	32	37,5
35	19C	35	40,5
37	19C	37	42,5
40	19C	40	45,5
42	19C	42	47,5
44	19C	44	49,5
47	19C	47	52,5
50	19C	50	55,5
52	19C	52	57,5
54 ST	4 NID 4 ¹⁹ GD DD	754	59,5
157 en S 1	19C	57	62,5
60 (St	andards.iteh.:	ai) 60	65,5
62	21C	62	67,5
For dimensions of measuring rims, see 150.5775-2.			

Table 4 — "Wired edge" tyres mounted on straight side and crotchet type rims —

Recommended rims

Dimensions in millimetres

Nominal section width	Recommended rims a		
$S_{ m N}$	Straight side rims b	Crotchet type rims ^c	
16	_	13C	
18	_	13C	
20	_	13C	
23	16	13C; 15C	
25	16; 18	13C; 15C; 17C	
28	16; 18; 20	15C; 17C; 19C	
32	16; 18; 20	15C; 17C; 19C	
35	10, 20, 22	17C; 19C; 21C	
37	18; 20; 22	17C; 19C; 21C; 23C	

^a Crotchet type rims shall be used when tyre inflation pressures over 500 kPa are recommended.

When inflation pressure over 500 kPa is recommended, an appropriate rim base protective flap must be used when spoke ends are apparent.

- b Straight side rims are to be used only for non-foldable tyres.
- c Crotchet type rims can be used with rigid and foldable tyres.
- $^{
 m d}$ In case of tubeless application with a tubeless tyre, a special airtight tape shall be used with crotchet type rim, or a special tubeless rim shall be fitted to the bicycle.